# FUROPEAN PATENT APPLICATION

- Application number: 93114024.8
- Date of filing: 02.09.93

(i) Int. Cl.5: C07D 217/24, C07D 217/26, C07D 311/18, C07D 215/54. C07D 471/04, C07D 311/76, C07D 215/22, A61K 31/47, A61K 31/37

- Priority: 04.09.92 JP 237481/92 28.04.93 JP 103328/93
- (43) Date of publication of application: 09.03.94 Bulletin 94/10
- Designated Contracting States: AT BE CH DE DK ES FR GB GR IE IT LI LU NL PT SE
- (7) Applicant: TAKEDA CHEMICAL INDUSTRIES, 1-1. Doshomachi 4-chome Chuo-ku, Osaka 541(JP)
- (72) Inventor: Natsugari, Hideaki 1-11-601, Midori-cho Ashiya, Hyogo 659(JP)

Inventor: Ikeda, Hitoshi 3-13-712. Nishi-lwata 3-chome Higashiosaka, Osaka 578(JP) Inventor: Ishimaru, Takenori 9-16. Nakasakurazuka 2-chome Tovonaka, Osaka 560(JP) Inventor: Doi, Takayuki 10-25, Tsuruvamadai 1-chome Izumi, Osaka 594(JP)

- (74) Representative: von Kreisler, Alek, Dipl.-Chem. et al Patentanwälte von Kreisler-Seiting-Werner Bahnhofsvorplatz 1 (Deichmannhaus) D-50667 Köln (DE)
- Condensed heterocyclic compounds, their production and use.
- Novel compound represented by the formula:

wherein ring A may be substituted;

ring B represents an optionally substituted benzene ring:

either X or Y represents -NR1- (R1 represents a hydrogen atom, an optionally substituted hydrocarbon group, an optionally substituted hydroxyl group or an optionally substituted amino group), -O- or -S-, the other representing -CO-, -CS- or -C(R2)R2a- (R2 and R2a independently represent a hydrogen atom or an optionally substituted hydrocarbon group), or either X or Y represents -N=, the other representing = CR3- (R3 represents a hydrogen atom, a halogen atom, an optionally substituted hydrocarbon group, an optionally substituted amino group, a substituted hydroxyl group or a mercapto group substituted by an optionally substituted hydrocarbon group);

- represents a single or double bond;
- when \_\_\_ is a single bond, Z represents -CR\*- (R\* represents a hydrogen atom, hydroxyl group or an optionally substituted hydrocarbon group) or a nitrogen atom, or (ii) when \_\_\_ is a double bond, Z represents a carbon atom:
- D represents a C:-, alkylene group which may be substituted by an oxo group or a thioxo group, or D and Y, taken together, may form a 5- to 7-membered ring which may be substituted by an oxo group or a thioxo group; E represents -NRF- (RF represents a hydrogen atom or an optionally substituted hydrocarbon group). -O- or -S- (O)n- (n is 0,1 or 2), or RF and Y, taken together, may form a 5- to 7-membered ring which may be substituted by an oxo group or at thioxo group:
- G represents a bond or a C1-3 alkylene group;

Ar represents an optionally substituted anyl group or an optionally substituted heterocyclic group, provided that (1) when (i) -XY- represents - O-CO- or -CO-O-, (ii) D represents -CO- and (iii) E represents -NRF-, either (a) G represents a C1-a alkylene group and Ar represents a substituted anyl group or a substituted heterocyclic group, or (b) G represents a bond and RF represents an optionally substituted hydrocarbon group, and (2) when -X-Y-represents-NRF-CO-, D represents -CO-, or a salt thereof having an excellent activity of inhibiting ACAT, lowering chelsterol in blood and inhibiting tachykinin receptor, or a salt thereof, their production and use

The present invention relates to a new condensed heterocyclic compound which excellently inhibits the enzyme acyl-CoA: cholesterol acyl transferase (ACAT) and has a high tachykinin receptor antagonizing activity.

With respect to the compound wherein a phenyl group and a group of the formula:

$$-(CH_2)_{nl}-CON$$

(m is 0 or 1) adjacently substitute on a heterocyclic ring resulting from condensation of a 6-membered heterocyclic ring and a benzene ring, known compounds include (1) the compound represented by the formula:

25 wherein Ar represents an aryl group, described in the Indian Journal of Chemistry, Section B, 26B, Vol. 8, pp. 744-747 (1987),

(2) the compound represented by the formula:

10

15

20

30

40

45

50

55

wherein R1 represents an alkyl, aryl or cyclohexyl group, described in the Chemical Abstract, Vol. 107, 175835f,

(3) the compound represented by the formula:

wherein R represents benzyl or 4-methylphenyl and R¹ represents a methyl, ethyl, naphthyl, benzyl or phenyl group, described in the Chemical Abstract, Vol. 114, 42492q, (4) the compound represented by the formula:

wherein Ph represents a phenyl group; R¹ represents an hydrogen atom or bromine; R² represents an alkyl, aryl or benzyl group, described in the Chemical Abstract, Vol. 107, 115463y,

and (5) the compound represented by the formula:

wherein R? represents a phenyl, o-, m- or p-methylphenyl or 4-chlorophenyl group; R? represents a phenyl, benzyl, allyl, ethyl, butyl, isobutyl or t-butyl group, described in the Chemical Abstract, Vol. 93, 2205360.

Also, publication (1) describes that pyrrolo[2,3-b]quinoline series compounds exhibit anti-inflammatory, antibacterial, hypotensive, antipyretic and antispasmodic actions and possess interferon-inducing activity. As for publications (2) to (5), no action is described but methods of synthesizing the respective compounds are described.

However, there have been no reports concerning whether these conventional compounds exhibit ACAT-inhibitory action, arteriosclerosis therapeutic effect, blood cholesterol lowering action and tachykinin receptor antagonizing action.

As compounds having substance P receptor antagonizing activity, the following (6) to (13) are known.

(6) In EP-A-333,174, a compound of the formula:

# R1-A-D-Trp(R2)-Phe-R3

wherein  $R^1$  is hydrogen or an amino-protecting group;  $R^2$  is hydrogen, an amino-protecting group, a carbamoyl(lower)alkyl group, a carbamoyl(lower)alkyl group, a group of the formula:

$$-N < \frac{R'}{R!}$$

wherein R<sup>4</sup> and R<sup>5</sup> are each hydrogen, anyl or lower alkyl which may have suitable substituent(s), or R<sup>4</sup> and R<sup>5</sup> are linked together to form benzene-condensed lower alkylene or a group of the formula:

## -OR6

5

10

15

20

25

30

35

40

45

50

wherein R<sup>s</sup> is hydrogen, aryl or lower alkyl which may have suitable substituent(s); A is a single bond or one or two amino acids residue, provided when A is one amino acid residue of -D-Trp-, then R<sup>s</sup> is not hydrogen; and a salt thereof,

(7) in EP-A-436.334 among others, a compound of the formula:

(8) in EP-A-429,366 among others, a compound of the formula:

(9) in Journal of Medicinal Chemistry, 34, p1751, 1991 among others, a compound of the formula:

(10) in WO91/09844, a compound of the formula:

10

15

20

25

30

40

50

55

(11) in EP-A-522,808, a compound of the formula:

(12) in WO93/01169, a compound of the formula:

$$\begin{array}{c|c} CF_3 \\ CO_2 \\ NH \\ NH \\ CO \end{array}$$

(13) in EP-A-532,456, a compound of the formula:

H CH3

And, the following (14), (15) and (16) are known for isoquinoline derivatives.

(14) in Farmaco, Edizione Scientifica, 36, 400-411 (1981), a compound of the formula:

(wherein

 $-N < \frac{R^{1}}{R^{2}}$ 

represents

55

5

10

15

20

30

40

45

$$-N$$
  $-N$   $-Me$  ,  $-NH$   $NEt_2$  ,  $-NH$   $NMe_2$  ,  $-NH$   $NMe_2$ 

(15) in Chemical Abstract, 107, 39507 (1987), a compound of the formula:

10

15

20

26

30

40

55

(16) Archiv der Pharmazie, 324, 809-814 (1991), a compound of the formula:

wherein R' represents hydrogen, methyl, n-bulyl, cyclohexyl, benzyl, isopropyl; R<sup>2</sup> represents hydrogen, 10-methyl, 11-methyl, 10-chloro, 11-chloro, 12-fluoro, 12-bromo; R<sup>3</sup> represents hydrogen, 6-chloro, 7chloro, 6-bromo.

With respect to a bioactivity of a compounds described in (14) to (16), there is disclosure about local anesthesia action in (14), antibacterial action in (15) and anticonvulsion action in (16). However, there is no disclosure ever suggesting that these compounds have ACAT-inhibitory action, blood cholesterol lowering action and tachykinin receptor antagonizing action.

Against this background, there has been demand for the development of a compound which exhibits so excellent ACAT-inhibitory action, which suppresses intestinal cholesterol absorption and arterial wall cholesterol ester accumulation in marmals, and which is useful as a prophylactic and therapeutic composition for hypercholesterolemia, atheromatous arteriosclerosis and various diseases associated therewith (e.g., ischemic heart diseases such as myocardial infarction and cerebrovascular disorders such as cerebral infarction and cerebral stokels.

And, techykinin is a generic term denoting a group of neuropeptides. In mammalian animals, substance P, neurokinin-A and neurokinin-B are known. It is also known that by binding their respective receptors (neurokinin-1, neurokinin-2, neurokinin-3) present in the living body, these peptides exhibit a diversity of biological activities.

Among them, substance P is a neuropeptide known for the longest time of all and studied in the greatest detail. Substance P is known to play a critical role as a transmitter substance in both the peripheral and central nervous systems. This substance is also suspected to be involved in a variety of morbid states (pain, inflammation, allergy, facilitation of micturition, mental disease, airway-diseases, etc.). Such being the case, for use ad drugs for the treatment of the above-mentioned disease states, the development of compounds having potent tachykinin receptor antagonizing activity, perticularly high antagonistic activity against substance P receptor, as well as other favorable properties such as safety and a sufficiently long duration of action after administration has been looked after in earnest.

This invention concerns certain heterocyclic compounds which inhibit the enzyme ACAT, pharmaceutical compositions containing these compounds, and a method of treating hypercholesterolemia and artherosclerosis and so on, and antagonize the tachykinin receptor, pharmaceutical compositions containing these compounds, and a method of treating pain, disturbances of micturition and inflammation and so on.

(1) A compound of this invention is represented by the following general formula:

$$\begin{array}{ccc}
A & C \\
D-E-G-Ar
\end{array}$$
(1)

wherein ring A may be substituted;

ring B represents an optionally substituted benzene ring:

either X or Y represents -NR¹- (R¹ represents a hydrogen atom, an optionally substituted hydrocarbon group, an optionally substituted amine group), -O or -Sc, the other representing -CO-, -CS- or -C(R²)R²- (R² and R²- independently represent a hydrogen atom or an optionally substituted hydrocarbon group), or either X or Y represents -N¬-, the other representing -CP- (R² represents a hydrogen atom, a hadgen atom, an optionally substituted hydrocarbon group, an optionally substituted hydrocarbon group, an optionally substituted amino group, a substituted hydrocarbon group; an optionally substituted amino group, a substituted hydrocarbon group;

represents a single or double bond;

 (i) when .... adjacent to Z is a single bond, Z represents -CR¹- (R⁴ represents a hydrogen atom, a hydroxyl group or an optionally substituted hydrocarbon group) or a nitrogen atom, or (ii) when .... adjacent to Z is a double bond, Z represents a carbon atom;

D represents a C1--a alkylene group which may be substituted by an oxo or thioxo group, or D and X1, taken together, may form a 5- to 7- membered ring which may be substituted by an oxo or thioxo group; E represents -NR<sup>2</sup>- (R<sup>2</sup> represents a hydrogen atom or an optionally substituted hydrocarbon group), -O- or -S(O)n- (n is 0,1 or 2), or R<sup>2</sup> and Y, taken together, may form a 5-to 7-membered ring which may be substituted by an oxo or thioxog group;

G represents a bond or a C<sub>1-3</sub> alkylene group;

Ar represents an optionally substituted any group or an optionally substituted heterocyclic group, provided that, (1) when (i) -X-Y- represents - O-CO or -CO-O-, (ii) D represents -CO- and (iii) E represents -NF-, either (a) G represents a Lorg- alkylene group and Ar represents a substituted any group or a substituted heterocyclic group, or (b) G represents a bond and R<sup>o</sup> represents an optionally substituted hydrocarbon group, and (2) when -X-Y-represents-NH-CO-, D represents -CO-, or a salt thereof.

(2) a composition for inhibiting acyl-CoA: cholesterol acyl transferase, lowering cholesterol in blood and having tachykinin receptor antagonizing activity which comprise an effective amount of a compound of the formula:

55

15

20

25

30

35

40

45

$$\begin{array}{c}
A & C \\
C \\
D \\
B
\end{array}$$

$$D - E - G - Ar$$
(1)

wherein the symbols are as defined above excluding for the "provided" clause, or a pharmaceutically acceptable salt and a physiologically acceptable carrier,

(3) a process for producing the above compound (I) or a salt thereof which comprises reacting a compound of the formula:

wherein L represents a leaving group; D and Y do not bind together to form a 5-to 7-membered ring; the other symbols are the same meaning as defined hereinabove or salt thereof with a compound of the formula:

15

20

25

40

55

30 wherein all symboles are the same meaning as defined hereinabove or a salt thereof,

(4) a process for producing the above compound (I) or a salt thereof, which comprises reacting a compound of the formula:

wherein all symboles are the same meaning as defined hereinabove or salt thereof with a compound of the formula:

wherein L' represents a leaving group; the other symboles are the same meaning as defined hereinabove or a salt thereof.

With respect to the above formula, the ring A represents an optionally substituted ring. The ring A represents a moiety of the formula:

The ring B represents an optionally substituted benzene ring. Preferably, the ring A and B each is a benzene ring which may be substituted.

The substituent(s) that may be present on ring A and B include, among others, halogen atom, optionally halogenated alknyd group, optionally halogenated alknyd group, optionally halogenated alknyd group, optionally halogenated alknyd group, optionally halogenated alknyd group (e.g. formylsmino, acetylamino, propionylamino, butrytysmino, benzoylamino, etc.), C₁-₂ acylamino group (e.g. formylsmy, acetsky, propionylsoy, etc.), hydroxyl, nitro, cyano, amino, mone or di-C₁-∠ alkylamino group (e.g., 5- to 9-membered cyclic amino propilamino, dimethylamino, diethylamino, etc.), cyclic amino group (e.g., 5- to 9-membered cyclic amino which may consist t to 3 hetero-atoms such as oxygen and sulfur in addition to nitrogen as ning-constituent members, such as pymolidino, piperidnio, morpholino, etc.), C₁-∠ alkyl-carbonylamino group (e.g., methylsulfonylamino, ethylsulfonylamino, ethylsulfonylamino, group (e.g., c₁-∠ alkyl-carbonyl group (e.g. methysulfonylamino, ethylsulfonylamino, ethylsulfonyl, ethylsulfonyl, propylcarbonyl, etc.), carboxyl, C₁-∠ alkyl-carbonyl group (e.g. methysulfonyl, ethylsulfonyl, ethylsulfonyl, etc.).

As the halogen atom, among the above-mentioned substituents, fluoro, chloro, bromo and iodo may be used and chloro or fluoro is preferred.

Examples of the optionally halogenated alkyl group include straight-chain or branched alkyl groups usbating 10 to 6 actions atoms and such alkyl groups substituted by 1 to 5 halogen atoms (e.g., fluorine, promine etc.). Specifically, commonly used alkyl group include methyl, chloromethyl, difluoromethyl, trichloromethyl, trifluoromethyl, trifluoromethyl, trifluoromethyl, trifluoromethyl, experimentally, experim

Examples of the alkoxy group which may be substituted by halogen and the alkylthio group which may so be substituted by halogen include alkoxy group which may be substituted by halogen and alkylthio groups which may be substituted for by halogen, resulting from binding of either the above-exemplified alkyl group or such alkyl group substituted for halogen and either an oxygen atom or a sulfur atom, respectively.

Examples of the optionally substituted alkoxy group include straight-chain or branched alkoxy group having 1 to 6 carbon atoms or such alkoxy group substituted by 1 to 5 of the above-mentioned halogen atoms. Specifically, commonly used alkoxy group include methoxy, difluoromethoxy, trifluoromethoxy, ethoxy, 2,22-trifluoroethoxy, propoxy, isopropoxy, butoxy, 4,44-trifluorobutoxy, sec-butoxy, pentoxy and hexyloxy. Preferably used are straight-chain or branched alkoxy groups having 1 to 4 carbon atoms such as methoxy, difluoromethoxy, trifluoromethoxy, ethoxy, 2,22-trifluoroethoxy, propoxy, isopropoxy, butoxy, 4,44-trifluorobutoxy, isobutoxy and sec-butoxy, or such alkoxy group substituted for by 1 to 3 of the above-mentioned halogen atoms.

Examples of the optionally substituted alkythio group include straight-chain or branched alkythio group having 1 to 6 carbon atoms or such alkythio group substituted for by 1 to 5 of the above-mentioned halogen atoms. Specifically, commonly used alkythio groups include methythio, difluoromethythio, trifluoromethythio, encypthio, kepropythio, butythio, 4,4,4-trifluorobutythio, pentythio and hexyl-thio. Preferably used are straight-chain or branched alkythio groups having 1 to 4 carbon atoms such as methythio, difluoromethythio, trifluoromethythio, prosythio, isopropythio, butythio and 4,4,4-trifluorobutythio, or such alkythio groups having better the 7 to 3 of the above-mentioned halogen atoms.

Preferable substituents on ring A and B include habogen (e.g. fluoro, chloro, bromo, etc.), optionally halogenated C:—4 alkyl (e.g. methyl, chloromethyl, difluoromethyl, trichloromethyl, trilluoromethyl, ethyl, 2-bromoethyl, 2-2;chrifluoroethyl, propyl, 3-3;-hrifluorophyl, isopropyl, 2-trifluoromethylethyl, buyl, 4-4, trifluorobutyl, isobutyl, sec-butyl, tert-butyl, etc.), optionally halogenated C:—4 alkoyy (e.g. methoxy, difluoromethoxy, refluoromethoxy, propoxy, isopropoxy, butoxy, 4-4, trifluorobutoxy, isopropoxy, butoxy, 4-4, trifluorobutoxy, isopropoxy, butoxy, 4-4, trifluorobutoxy, isopropoxy, butoxy, 4-4, trifluorobutoxy, prophyllio, isopropythio, buthylthio, 4-4, trifluorobutylthio, etc.), C:—3 acyloxy (e.g. formyloxy, acetoxy, propionyloxy, etc.), hydroxyl, amino, mone-or di-C:—4 alkylamino (e.g. methylamino, ethylamino, propylamino, dimethylamino, diethylamino, etc.), carboxyl and C:—4 alkoy-carboxyl (e.g. methylamino, dimethylamino, dimethyl

More preferable substituents on ring A and B include halogen (e.g. fluoro, chloro, bromo, etc.), optionally halogenated C₁-₄ allyl (e.g. methyl, chloromethyl, difluoromethyl, trichloromethyl, etp. 2-brilluoromethyl, propyl, 3.3.3-brilluoropropyl, isopropyl, 2-brilluoromethyle, buthyl, 4.4.4-frilluorobutyl, isobutyl, sec-butyl, tert-butyl, etc.), optionally halogenated C₁-₄ alkoxy (e.g. methoxy, difluoromethoxy, trifluoromethoxy, ethoxy, 2.2.2-frilluoroethoxy, propoxy, isopropoxy, butoxy, 4.4-trifluorobutoxy, isobutoxy, sec-butoxy, etc.), hydroxyl, amino, mone or di- C₁-₄ alkylamino (e.g. methylamino, ethylamino, propylamino, dimethylamino, diethylamino, etc.) and C₁-₃ acyloxy (e.g. formyloxy, acetoxy, proponyloxy, etc.)

Specifically more preferable substituents on ring A and B include halogen (e.g. fluoro, chloro, bromo, to etc.), optionally halogenated  $C_{1-4}$  allyl (e.g. methyl, chloromethyl, diffluoromethyl, trichloromethyl, trifluoromethyl, ethyl, 2-bromoethyl, 2-2,2-trifluoroethyl, propyl, 3,3,3-trifluoropropyl, isopropyl, 2-trifluoromethylethyl, buthyl, 4,4.4-trifluorobutyl, isobutyl, sec-butyl, tert-butyl, etc.), optionally halogenated  $C_{1-4}$  alkoxy (e.g. methoxy, diffluoromethoxy, trifluoromethoxy, ethoxy, 2,2,2-trifluoroethoxy, propoxy, isopropoxy, butoxy, 4,4-trifluorobutyn, sec-butoxy, etc.).

The substituent(s) for rings A and B may be located at any position on the ring. When two or more substituents are present, they may be identical or not, the number of substituents being 1 to 4, preferably 1 to 3, more preferably 1 or 2. Also, the adjacent carbons on ring A or B may bind with a group represented by -(CH<sub>2</sub>)-(I represents an integer of from 3 to 5) to form a 5- to 7-membered ring.

#### 20 I). Some examples of ring A and B;

30

55

Ring A is preferably a benzene ring which may be substituted by one to four substituents selected from the group consisting of halogen (e.g., fluorine, chlorine, bromine, etc.), optionally halogenated C₁-- alkeyl group (e.g., methyl, ethyl, isopropyl, trifluoromethyl etc.) and optionally halogenated C₁-- alkey group ≥e (e.g., methoxy trifluoromethoxy, etb.x), specifically a benzene ring which may be substituted and which is represented by formula [A]:

wherein A¹, A² and A³, whether identical or not, independently represent a hydrogen, a halogen (e.g., fluorine, chlorine, etc.), an optionally halogenated C<sub>1-4</sub> alkyl group (e.g., methyl, trifluoromethyl, ethyl, isopropyl, etc.) or an optionally halogenated C<sub>1-4</sub> alkoxy group (e.g., methoxy, trifluoromethoxy, ethoxy, etc.). More preferably, for example, there may be used benzene ring which may be substituted and which is represented by the above formula [A] wherein:

- (1) A1, A2 and A3 are all hydrogen,
- (2) A¹ and A² are both hydrogen, A³ being a halogen (e.g. fluorine, chrorine, etc.), an optionally halogenated C₁-+, alkyl group(e.g. methyl, trifluoromethyl, ethyl, etc.) or an optionally halogenated C₁-+, alkoxy group (e.g. methoxy, trifluoromethoxy, ethoxy, etho.)
- (3) A¹ is hydrogen, A² and A², whether identical or not, being independently a halogen (e.g. fluorine, chlorine), a C<sub>1-4</sub> alkyl group (e.g. methyl, ethyl, etc.) or a C<sub>1-4</sub> alkoxy group (e.g. methoxy, ethoxy, and a chlorine).
  - (4) A<sup>2</sup> is hydrogen, A<sup>1</sup> and A<sup>3</sup>, whether identical or not, being independently a C<sub>1-4</sub> alkyl group (e.g.

More preferably for ring A, for example, there may be used benzene rings which may be substituted and which is represented by the above formula [A] wherein:

(a) A<sup>1</sup>, A<sup>2</sup> and A<sup>3</sup> are all hydrogen,

- (b) A¹ and A² are both hydrogen, A³ being chlorine, a methyl, ethyl, isopropyl, methoxy or trifluoromethyl group.
- (c) A1 is hydrogen, A2 and A3 being both a methyl or methoxy group, or
  - (d) A<sup>2</sup> is hydrogen, A<sup>1</sup> and A<sup>3</sup> being both a methyl group.

Ring B is preferably a benzene ring which may be substituted by one to four substituents selected from the group consisting of a halogen (e.g., fluorine, chlorine, etc.), an optionally halogenated C<sub>1-4</sub> alkyl group

(e.g., methyl, trifluoromthyl, ethyl etc.) and, an optionally halogenated C<sub>1-4</sub> alkoxy group (e.g., methoxy, trifluoromethoxy, ethoxy etc.), specifically a benzene ring which may be substituted and which is represented by formula [B]:

wherein B!, B² and B³, whether identical or not, independently represent hydrogen, a halogen (e.g., fluorine, chlorine, etc.), an optionally halogenated C<sub>1-a</sub> alkyl group (e.g., methyl, trifluoromethoxy, ethyl, etc.) or an optionally halogenated C<sub>1-a</sub> alkoxy group (e.g., methoxy, trifluoromethoxy ethoxy, etc.). More preferably, for example, there may be used benzene ring which may be substituted and which is represented by the above formula fill wherein:

(1) B1, B2 and B3 are all hydrogen,

5

10

25

30

40

50

55

- (2) B' is halogen (e.g. fluorine, chlorine, etc.), an optionally halogenated C<sub>1-4</sub> alkyl group (e.g. methyl, trifluoromethyl, ethyl, etc.) or an optionally halogenated C<sub>1-4</sub> alkoxy group (e.g. methoxy, trifluoromethoxy, ethoxy, etc.), B' and B<sup>3</sup> being both hydrogen,
  - (3) B1 is hydrogen, B2 and B3, whether identical or not, being independently an optionally halogenated
  - $C_{1-4}$  alkoxy group (e.g. methoxy, trifluoromethoxy, ethoxy, etc.), or
  - (4)  $B^1$ ,  $B^2$  and  $B^3$ , whether identical or not, are independently a  $C_{1-4}$  alkoxy group (e.g. methoxy, etc.).

More preferably for ring B, for example, there may be used benzene rings which may be substituted for and which is represented by the above formula [B] wherein:

- (a) B1, B2 and B3 are all hydrogen,
- (b) B1 is chlorine, fluorine, a methyl, trifluoromethyl or methoxy group, B2 and B3 being both hydrogen,
- (c) B1 is hydrogen, B2 and B3 being both a methoxy group, or
  - (d) B¹, B² and B³ are all a methoxy group.
- II). Other examples of ring A and B;

Referring to ring A, concrete examples of the moiety



include groups of the formula:

where A', A' and A'' are the same or different and each means a halogen atom such as fluoro, chloro, etc., an optionally halogenated  $C_{1-\alpha}$  alkyl group such as methyl, ethyl, isopropyl trifluoromethyl, etc., or an optionally halogenated  $C_{1-\alpha}$  alkoxy group such as methoxy, trifluoromethoxy, ethoxy, etc.

Preferred examples of ring A are groups of the formula:



wherein  $A^7$  and  $A^8$  represents a halogen atom (e.g. fluorine, chlorine, etc.), an optionally halogenated  $C_{1-4}$  alkyl group (e.g., methyl, trifluoromethyl, ethyl, etc.). More preferably, for example, there may be used benzene ring which may be substituted and which is represented by the above formula where

- (1) A<sup>4</sup> is a halogen (e.g. fluorine, chlorine, etc.) or an optionally halogenated C<sub>1-4</sub> alkyl group (e.g., methyl, trifluoromethyl, ethyl, propyl)
  - (2)  $A^5$  and  $A^6$  are an optionally halogenated a  $C_{1-4}$  alkyl group (e.g., methyl, trifluoromethyl, ethyl, etc.) or a  $C_{1-4}$  alkoxy group (e.g., methoxy, ethoxy, etc.),
  - (3) A<sup>7</sup> and A<sup>8</sup> are a C<sub>1-4</sub> alkyl group (e.g. methyl, ethyl, etc.),
- (4) A4 is a halogen (e.g., fluorine, chlorine, etc.),
  - (5) A5 and A5 are a C1-4 alkoxy group (e.g. methoxy, ethoxy, etc.),
  - Referring to ring B, concrete examples of the moiety



25 include groups of the formula:

5

15

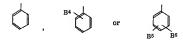
20

40

50

where in B<sup>4</sup>, B<sup>5</sup>, B<sup>6</sup>, B<sup>7</sup>, B<sup>8</sup> and B<sup>9</sup> are the same or different and each means a halogen atom such as chloro, fluoro, etc., an optionally halogenated Cr<sub>1</sub>-a alkyl group such as methyl, trifluoromethyl, ethyl, etc., or an optionally halogenated Cr<sub>1</sub>-a alkoys group such as methoxy trifluoromethoxy, ethoxy, etc.

Preferred examples of the ring B are groups of the formula:



55 wherein B<sup>4</sup>, B<sup>5</sup> and B<sup>6</sup> is the same meaning hereinbefore. Particularly preferred examples are groups of the formula:

wherein B10 is an optionally halogenated C1-4 alkyl group (e.g., methyl, trifluoromethyl, ethyl, etc.).

5

15

More preferably, for example, there may be used benzene rings which may be substituted and which is represented by the above formula wherein:

- (1) B<sup>4</sup> is a halogen (e.g., fluoro, chrolo etc.) or an optionally halogenated C<sub>1-4</sub> alkyl group (e.g., methyl, trifluoromethyl, ethyl, etc.)
  - trifluoromethyl, ethyl, etc.)

    (2) B<sup>5</sup> and B<sup>6</sup>, whether identical or not, being independently an optionally halogenated C<sub>1-4</sub> alkyl group
  - (e.g., methyl, trifluoromethyl, ethyl, etc.).
  - (3) B4 is an optionally halogenated C1-4 alkoxy group (e.g., methoxy, trifluoromethoxy, ethoxy, etc.)
- (4) B<sup>5</sup> and B<sup>5</sup>, whether identical or not, being independently an optionally halogenated C<sub>1-4</sub> alkoxy group (e.g.,methoxy, trifluoromethoxy, ethoxy, etc.)
- With respect to the above formulas, R¹ represents a hydrogen atom, an optionally substituted hydrocarbon group, an optionally substituted hydroxyl group or an optionally substituted amino group.

R<sup>2</sup> and R<sup>2a</sup> independently represent a hydrogen atom or an optionally substituted hydrocarbon group.

R<sup>9</sup> represents a hydrogen atom, a halogen atom, an optionally substituted hydrocarbon group, an optionally substituted amino group, a substituted hydroxyl group or a mercapto group substituted by an optionally substituted hydrocarbon group.

R4 represents a hydrogen atom, a hydroxyl group or an optionally substituted hydrocarbon group.

R5 represents a hydrogen atom or an optionally substituted hydrocarbon group.

The hydrocarbon group described hereinabove include alkyl group, alkenyl group, alkynyl group, cycloalkyl group and aryl group. etc.

Preferable examples of hydrocarbon group are an alkyl group, a cycloalkyl group and an aryl group, and more preferable examples are an alkyl group.

The alkyl group includes a straight-chain or branched alkyl group having 1 to 6 carbon atoms such as methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, pentyl, hexyl, etc., preferably a straight-chain or branched alkyl group having 1 to 4 carbon atoms such as methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl or tert-butyl, etc..

The alkenyl group includes alkenyl group having 2 to 6 carbon atoms such as ethenyl, propenyl, isopropenyl, butenyl, isobutenyl or sec-butenyl, etc., preferably an alkenyl group having 2 to 4 carbon is atoms such as ethenyl, propenyl or isopropenyl, etc.

The alkynyl group includes alkynyl group having 2 to 6 carbon atoms such as ethynyl, propynyl, incopynyl, butynyl, isobutynyl, etc., or sec-butynyl, etc., preferably an alkynyl group having 2 to 4 carbon atoms such as ethynyl, propynyl or isopropynyl, etc.

The cycloalkyl group includes a  $C_{2-8}$  cycloalkyl group such as cyclopropyl, cyclobutyl, cyclopentyl, etc., or cyclohexyl, preferably a  $C_{2-6}$  cycloalkyl group such as cyclopropyl or cyclobutyl, etc.

The aryl group includes aryl group having 6 to 14 carbon atoms such as phenyl, naphthyl, anthryl or phenanthryl etc., preferably an aryl group having 6 to 10 carbon atoms such as phenyl or naphthyl, and more preferably a phenyl orgroup.

Examples of the substituent for the optionally substituted hydrocarbon group include (i) hatogen, (ii) cycloalkyl group, (iii) anyl group, (iv) amino group which may have an alkyl, alkenyl, cycloalkyl or aryl group as a substituent, (v) hydroxyl group, (vi) optionally hatogenated alkoxy group (vii) acyl group, (viii) acylory group, (ix) cyanogroup, (x) optionally protected carboxyl group (xi) carbamoyl groups, (xiii) mercapto group, (xiii) alkytliff group, (xiv) sutfo group and (xiv) alkytliffortig group.

The optionally substituted hydrocarbon group may be substituted for by 1 to 4, preferably 1 or 2 of the above-mentioned substituents, whether identical or not.

The halogen atom is exemplified by fluorine, chlorine, bromine and iodine, preferably fluorine and chlorine. The cycloalkyl group is exemplified by C<sub>2-6</sub> cycloalkyl group such as cyclopropyl, cyclobutyl, cyclopentyl and cyclobexyl. The aryl group is exemplified by C<sub>4-16</sub> anyl group such as phenyl and naphthyl, and preferably a phenyl. With respect to the amino group which may have an alkyl, alkenyl, cycloalkyl or aryl group as a substituent, the alkyl group is exemplified by C<sub>2-6</sub> alkenyl group such as methyl, ethyl, propyl and isopropyl; the alkenyl group is exemplified by C<sub>2-6</sub> alkenyl group such as ethenyl, cyclopropyl, cyclobutyl, cyclopentyl and butenyl; the cycloalkyl group is exemplified by C<sub>2-6</sub> cycloalkyl group such as cyclopropyl, cyclobutyl, cyclopentyl and cyclobexyl; the aryl group is exemplified by C<sub>2-6</sub> anyl group such as cyclopropyl, cyclobutyl, cyclopentyl and cyclobexyl; the aryl group is exemplified by C<sub>2-6</sub> anyl group such as

as phenyl and naphthyl, preferably a phenyl. Said amino group is preferably an amino group which may be substituted by one to three C<sub>1-4</sub> alkyl groups (e.g., methyl, ettyl, etc.), such as amino, methylamino, ethylamino, dimethylamino, timethylamino and diethylamino. The optionally halogenated alkoxy group is exemplified by C<sub>1-4</sub> alkoxy group such as methoxy, diffuoromethoxy, trifluoromethoxy, ethoxy, 2.2.2-strifluoroethoxy, propoxy, isopropoxy, butoxy, 4.4.4-trifluorobutoxy, isobutoxy, or such altoxy, group substituted for by 1 to 3 halogen atoms (e.g., fluorine, chlorine). The acylor group is a C<sub>1-4</sub> acyl group such as formyloxy, acetyloxy, propionyl, butyryloxy or isobutyryloxy. The acylor group is a C<sub>1-4</sub> acylor group is a formyloxy, acetyloxy group is exemplified by C<sub>1-4</sub> alkyl group such as methyl, ethyl and t-butyl groups and for C<sub>2-11</sub> railly group is a C<sub>1-4</sub> alkylthio group such as methyl, ethyl thio, propytithio, isopropythio or butyfithio. The alkyltufloryl group is a C<sub>1-4</sub> alkylsufloryl group such as a methylsufloryl, ethylamid group, so propietal group is a C<sub>1-4</sub> alkylsufloryl group such as a methylsufloryl, groupsufloryl, propyticalloryl, isopropytisultoryl or proughsufloryl or putylsufloryl group is a C<sub>1-4</sub> alkylsufloryl group such as

Preferable example of substituents for the optionally substituted hydrocarbor group include (i) halogen, (ii) cycloalkyl group, (iii) aryl group, (iv) amino group which may have an alkyl, alkenyl, cycloalkyl or aryl roup as a substituent, (v) hydroxyl group, (vi) optionally halogenated alkoxy group (vii) acyl group, (viii) acyloxy group, (v) cyano group, (v) optionally protected carboxyl group and (vi) carbamoyl group, and the term of (i) to (ii) is the same meaning described hereinabove.

More preferable examples of the substituent include the follows (1) to (3):

(1)

20

25

- (i) C<sub>3-6</sub> cycloalkyl group such as cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl and so on,
- (ii) C6-10 aryl group such as phenyl, naphthyl and so on,
- (iii) amino group which may be substituted by one to three  $C_{1-\ell}$  alkyl groups, such as amino, methylamino, ethylamino, dimethylamino, trimethylamino, diethylamino and so on,
- (iv) carboxyl group which may be substituted by a C<sub>1-4</sub> alkyl, such as carboxyl, carboxylmethyl, carboxylethyl and so on,
- (2) halogen such as fuluoro, chloro, buromo and so on,
  - (3) (i) carboxyl, (ii)  $C_{1-4}$  alkyl-carbonyl such as carboxymethyl, carboxyethyl, etc. or (iii) mono, di- or tri  $C_{1-4}$  alkylamino such as amino, methylamino, dimethylamino, trimethylamino, etc.

Further, the hydrocarbon group are also preferable a C<sub>1-€</sub> alkyl group, C<sub>2-€</sub> cycloalkyl group, a C<sub>2-€</sub> cycloalkyl-C<sub>1-€</sub> alkyl group, bretherably a C<sub>1-€</sub> alkyl group. The C<sub>1-€</sub> alkyl group mentioned above includes methyl, ethyl, propyl, isopropyl, butyl, isopropyl, butyl, isopropyl, butyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl and so on. The C<sub>3-€</sub> cycloalkyl group may for example be cyclopropyl, cyclopentyl or cyclohesyl also on. The C<sub>3-€</sub> cycloalkyl group includes, among others, cyclopropylmethyl and cyclopropylethyl and so on.

The substituent group(s) of the hydrocarbon group include halogen atom (e.g. fluoro, chloro, bromo, iodo, etc.), nitro, cyano, hydroxyl, C-t.-a alloxy group (e.g. methythio, propylthio etc.), amino, mono-, di or triC--a allydamino group (e.g. methythio, ethythio, propylthio etc.), amino, mono-, di or triC1-a allydamino group (e.g. methythino, ethythino, propylamino, dimethythamino, dimethythamino, diethythamino, trimethythamino etc.), cyclic amino group (e.g. 5- to 8-membered cyclic amino group which may contain 1 to
3 hetero-atoms such as oxygen and sulfur in addition to nitrogen as ring-constituent members, such as
pyrrolidino, piperdino, morpholino, etc.), C--a allox-prohynamino group (e.g. acetylamino, propionylamino,
butyrylamino, etc.), C1-a allydramino group (e.g. methysulfonylamino, etc.),
C1-a liky-carbonyl group (e.g. methycarbonyl, etc.), carbonyl, etc.), carbonyl, c1silyd-carbonyl group (e.g. methycarbonyl, ethycarbonyl, etc.), carbonyl, group (e.g. methycarbonyl, etc.), phenyl, C1-2 alkoysulfonyl group (e.g. methycarbonyl, etc.), phenyl, C1-2 alkoysulfonyl group (e.g. methycarbonyl, etc.), phenyl, C1-2 alkoysulfonyl group (e.g. methycarbonyl, etc.), phenyl, C1-2 alkoysulfonyl, etc.), phenyl, C1-2 alkoysulfonyl, etc.), phenyl, C1-2 alkoysulfonyl, etc.)

Preferable examples of substituents hereinabove include a hydroxyl group, a Cn-a alkoxy group (e.g. methoxy, ethoxy, propoxy, etc.), an anino group, a mono- or di-Cn-a alkylamino group (e.g. methylamino, ethylamino, diethylamino, diethylami

Specially preferable examples of substituents are a carboxyl group and a carbamoyl group.

The optionally substituted hydroxyl group described hereinabove includes a hydroxyl group, a C<sub>1-4</sub> salkoxy group (e.g. methoxy, ethoxy, propoxy, isopropoxy, butoxy, t-butoxy, etc.), a C<sub>1-1</sub> aryloxy group (e.g. phenoxy, naphthyloxy, etc.), a C<sub>1-4</sub> alkyl-carbonyloxy (e.g. formyloxy, acethyoxy, propyonyloxy, etc.) and a C<sub>2-10</sub> aryl-carbonyloxy group (e.g. benzoyloxy, naphthoyloxy, etc.).

Preferable examples are a hydroxyl group and a  $C_{1-4}$  alkoxy group (e.g. methoxy, ethoxy, propoxy, isopropoxy, etc.)

These groups may be substituted, and the substituents include the same one as the substituents of the hydrocarbon group hereinabove, preferably a halogen atom (e.g. fluoro, chloro, bromo, etc.).

The substituted hydroxyl group include a  $C_{1-\varepsilon}$  alkoxy group (e.g. methoxy, ethoxy, propoxy, isopropoxy, butoxy, t-butoxy, etc.), a  $C_{1-\varepsilon}$  aryloxy group (e.g. phenoxy, naphthyloxy, etc.), a  $C_{1-\varepsilon}$  alkyl-carbonyloxy etc.), a cethyoxy, propoynyloxy, etc.), a  $C_{-1-\varepsilon}$  aryloxy-carbonyloxy group (e.g. benzoyloxy, naphthoyloxy, etc.). Preferable examples are a  $C_{1-\varepsilon}$  alkoxy group (e.g. methoxy, ethoxy, propoxy, etc.). The substituents of a substituted hydroxyl group include the same one as the substituents of the hydrocarbon group hereinabove and so on, preferably a haloen atom (e.g. floors, chlors, brono, etc.).

The halogen atom includes a fluorine, a chlorine, a bromine and so on.

The optionally substituted amino group includes an amino group which may be substituted by one to three substituents selected from the group consisting of (i)  $C_{1-4}$  alkyl group (e.g. methyl, ethyl, propyl, isopropyl, etc.), (ii)  $C_{1-4}$  alkyl-carbonyl (e.g. acelyl, propyonyl, butynyl, etc.), (iii)  $C_{1-4}$  alkyl-carbonyl, group vycarbonyl, etc.), (iv) halogen (e.g. fluoro, chloro, etc.), (v) phenyl, (v)  $C_{1-4}$  alkyl-phenyl (e.g. A-terhityphenyl, A-terhityphenyl, A-terhityphenyl, A-terhityphenyl, A-methoxyphenyl, A-me

Preferable examples of an optionally substituted amino group include an amino group or a mono- or di-20 C<sub>1-4</sub> alkylamino group (e.g. methylamino, ethylamino, propylamino, dimethylamino, diethylamino, etc.).

The optionally substituted hydrocarbon group of the mercapto group substituted by an optionally substituted hydrocarbon group are used the same one as defined hereinabove. Preferable examples of the mercapto group substituted by an optionally substituted hydrocarbon group include a C<sub>1-4</sub> alkylthio (e.g. methylthio, othylthio, propylthio, etc.), and so on.

Preferable examples of  $\mathbb{R}^1$  include (i) a hydrogen atom and (ii) a  $\mathbb{C}_{1-k}$  alkyl group (e.g. methyl, ethyl, propyl, etc.) which may be substituted by (a) a mono-, di- or thi-  $\mathbb{C}_{1-k}$  alkylamino group (e.g. methylamino, termethylamino, propylamino, dimethylamino, trimethylamino, etc.), (b) a  $\mathbb{C}_{1-k}$  alkoxycarbonyl group (e.g. methoxycarbonyl, etc.), (c) a carbamoyl group or (d) a carboxyl group.

More preferable examples of R1 are a C1-4 alkyl group (e.g. methyl, ethyl, propyl, etc.).

Preferable example of R2 and R2a is a hydrogen atom

Preferable examples of R<sup>3</sup> include (i) a hydrogen atom, (ii) a halogen atom (e.g. fluoro, chloro, bromo, etc.), a C<sub>1-a</sub> alkoy group (e.g. methoxy, ethoxy, propoxy, etc.), a C<sub>1-a</sub> alkyl group (e.g. methy), ethyl, propyl, etc.), a C<sub>1-a</sub> alkylthio group (e.g. methy)thio, etb.) and a mono- or di-C<sub>1-a</sub> alkylamino, (e.g. methylamino, ethylamino, ethylam

Preferable examples of R<sup>4</sup> include (i) a hydrogen atom and (ii) a C<sub>1-4</sub> alkyl group (e.g. methyl, ethyl, propyl, etc.), a hydroxyl group and halogen atom (e.g. fluoro, chloro, etc.).

Preferable examples of R<sup>5</sup> include (i) a hydrogen atom and (ii) a C<sub>1-4</sub> alkyl group (e.g. methyl, ethyl, propyl, etc.).

With respect to the above formula, either X or Y represents -NR¹-{R¹ represents a hydrogen atom, an optionally substituted hydroxyl group or an optionally substituted aming group). -Or -S, the other representing -CO, -CS -or -CRP§Ps^- (R² and R² independent) represent a hydrogen atom or an optionally substituted hydrocarbon group), or ether X or Y represents -N=, the other representing -CRP - (R² propesents a hydrogen atom, a halogen atom, an optionally substituted hydrogen atom, a halogen atom, an optionally substituted hydrogen atom, a halogen atom, an optionally substituted hydrocarbon group, a substituted hydrocarbon group, as substituted hydrocarbon group, an optionally substituted hydrocarbon group.

Preferable examples of X and Y (-X-Y-) include the following:

(i) either X or Y represents -NR¹- or -O-, the other representing -CO-, -CS- or -C(R²)R²a- (R¹,R²and R²a represent the same meanings as defined hereinabove),

 (ii) either X or Y represents -N=, the other representing = CR<sup>3</sup>- (R<sup>3</sup> represents the same meaning as defined hereinahove).

(iii) -NR1-CO-, -NR1-CH2-, -CONR1-, -O-CO-, -CO-O-, -N = CR3- and - CR3 = N- (R1 and R3 represents the same meanings as defined hereinabove),

(iv) -N(CH<sub>3</sub>)-CO-, N(C<sub>2</sub>H<sub>5</sub>)-CO-, -N(CH<sub>3</sub>)-CH<sub>2</sub>-, -N(C<sub>2</sub>H<sub>5</sub>)-CH<sub>2</sub>-, -CO-N(C<sub>1</sub>H<sub>5</sub>)-, -O-CO-, -CO-O- N=CH-, -N=C(CH<sub>3</sub>)-, -N=C(OCH<sub>3</sub>)-, -N=CCL-, -N=C(NHCH<sub>3</sub>)-, -CH=N-, -C(CL)=N-, -C(OCH<sub>3</sub>)-=N- and -C(NHCH<sub>3</sub>)=C.

(v) -CONR1- and -NR1-CO- (R1 represents the same meanings as defined hereinabove)

(vi) -O-CO-

55

(vii) -CO-O-

15

20

26

30

50

- (viii) -NR1-C(R2)R2a- and -C(R2)R2a-NR1-
- (R1, R2 and R2a represent the same meaning as defined hereinabove).
- (ix) -N = CR3- (R3 represents the same meaning as defined hereinabove),
- (x) -CS-NR¹- (R¹ represents the same meaning as defined hereinabove).

With respect to the above formula, — represents a single or double bond; (i) when — adjacent to Z is a single bond, Z represents -CR¹-(R⁴ represents a hydrogen atom, a hydroxyl group or an optionally substituted hydrocarbon group) or a nitrogen atom, or (ii) when ... adjacent to Z is a double bond, Z represents a carbon atom.

Preferable examples of "" and Z include the following:

i) .... on the ring A is a double bond,

ii) \_\_\_\_ on the ring C is a single bond, and Z is -CR1- (R1 represents the same meanings as defined hereinabove),

- iii) ---- on the ring C is a single bond, and Z is a nitrogen atom,
- iv) on the ring C is a double bond, and Z is a carbon atom.

With respect to the above formula, D represent a  $C_{1-2}$  alkylene group which may be substituted by an oxo or thioxo group, or D and R¹, taken together, may form 5- to 7-membered ring which may be substituted by an oxo or thioxo group.

The C<sub>1-3</sub> alkylene group includes -CH<sub>2</sub>-, \_CH<sub>2</sub>CH<sub>2</sub>-, \_CH<sub>2</sub>CH<sub>2</sub> CH<sub>2</sub>- and -CH(CH<sub>3</sub>)-CH<sub>2</sub>- and so on.

D includes -CO-, -CS-, -CH<sub>2</sub>-, \_CH<sub>2</sub>CH<sub>2</sub>-, \_CH<sub>2</sub>CO-, -CH<sub>2</sub>CS-, - CH<sub>2</sub>CH<sub>2</sub>CO- and -CH<sub>2</sub>CH<sub>2</sub>CS- and so on.

Preferable examples of D include

- (i) a C<sub>1-3</sub> alkylene group which may be substituted by an oxo group,
- (ii) -CH2-, -CH2CH2-, -CO-, CH2CO- and -CH2CH2CO-,
- (iii) -CO-, (iv) -CH2CO- and -CH2CH2CO-, and
- (v) -CH2- and \_CH2CH2-.

Preferable examples of the compounds (I) and (I') wherein the 5- to 7-membered ring is formed by D and Y include compounds of the formula:

A Ka (CH<sub>2</sub>)h

wherein ring K<sup>a</sup> may be substituted by an oxo or thioxo group; h represents an integer of 3 to 5; and the 40 other symbols represent the same meaning as defined hereinabove, more preferably the compounds of the formula:

wherein ring Kb may be substituted by an oxo group; and

the other symbols represents the same meaning as defined hereinabove.

With respect to the above formula, E represents -NR5\* (R5\* represents a hydrogen atom or an optionally substituted hydrocarbon group), -O- or - S(O)n- (n is 0, 1 or 2), or R5\* and Y, taken together, may form 5- to 7-membered ring which may be substituted by an oxo or thioxo group.

Preferable examples of the compounds (I) and (I') wherein the 5- to 7-membered ring combined R<sup>5</sup> and Y include also compounds of the formula:

o wherein the ring K<sup>c</sup> may be substituted by an oxo or thioxo group; i represents an integer of 1 to 3, the total carbon number of E and -(CH<sub>2</sub>)-being 3 to 5; and the other symbols represent the same meanings as defined hereinabove, preferably compound of the formula:

wherein Ea and M represent -CH2- or -CO-; and

the other symbols represent the same meanings as defined hereinabove.

Preferable examples of E include -NR<sup>5</sup>- (R5 represents the same meaning as defined hereinabove) and -O-, more preferably -NR<sup>5</sup>- (R<sup>5</sup> represents the same meaning as defined hereinabove).

Preferable examples of G include the following:

(i) a bond.

5

15

20

30 (ii) a C<sub>1-3</sub> alkylene group such as methylene, ethylene, propylene, etc.

Preferable examples of D. E and G include the follow:

(i) D is -CO-; E is -NR5- (R5 represents the same meaning as defined hereinabove); G is -CH<sub>2</sub>- or -CH<sub>2</sub>-CH<sub>2</sub>-.

(ii) D is -CO-; E is -NR5- (R5 represents the same meaning as defined hereinabove); G is a bond,

(iii) D is -CH<sub>2</sub>CO- or -CH<sub>2</sub>CH<sub>2</sub>CO-; E is -NR<sup>5</sup>- (R<sup>5</sup> represent the same meaning as defined herein); G is a bond.

(iv) D is -CH<sub>2</sub>CO- or -CH<sub>2</sub>CH<sub>2</sub>CO-; E is -NR<sup>5</sup>- (R<sup>5</sup> represent the same meaning as defined hereinabobe);G is -CH<sub>2</sub>- or -CH<sub>2</sub>CH<sub>2</sub>-.

(v) D is -CH2- or -CH2-CH2-: E is -O-: G is -CH2- or -CH2-CH2-.

40 (vi) D is -CH<sub>2</sub>- or -CH<sub>2</sub>CH<sub>2</sub>-; E is -NR<sup>5</sup>- (R<sup>5</sup> represent the same meaning as defined herein); G is -CH<sub>2</sub>- or -CH<sub>2</sub>CH<sub>2</sub>-.

(vii) D is -CH2- or -CH2CH2-; E is -S- or -SO-; G is -CH2- or -CH2CH2-.

In the above formula, Ar represents an optionally substituted aryl group or an optionally substituted heterocyclic group. The aryl group in the "optionally substituted aryl group" represented by Ar, is preferably a C6-10 aryl group such as phenyl or naphthyl or the like, with greater preference given to a phenyl group etc. The aryl group represented by Ar may have one to five substituents, preferably one to three substituents, whether identical or not. These substituents may be located at any position of the ring. Such substituents include an optionally halogenated C1-4 alkyl group (e.g., methyl, chloromethyl, difluoromethyl, trichloromethyl, trifluoromethyl, ethyl, 2-bromoethyl, 2,2,2-trifluoroethyl, propyl, 3,3,3trifluoropropyl, butyl), C1-4 alkyl group substituted by an amino group (e.g., aminomethyl, 2-aminoethyl, etc.), C<sub>1-4</sub> alkyl group substituted by a mono- or di-C<sub>1-4</sub> alkylamino group (e.g., methylaminomethyl, dimethyl-aminomethyl), C:-4 alkyl group substituted by a carboxyl group (e.g., carboxymethyl, carboxyethyl), C<sub>1-4</sub> alkyl group substituted by a C<sub>1-4</sub> alkoxycarbonyl group (e.g., methoxycarbonylethyl, ethoxycarbonylethyl), C<sub>1-4</sub> alkyl group substituted by a hydroxyl group (e.g., hydroxymethyl, hydroxyethyl), C<sub>1-4</sub> alkyl group substituted by a C<sub>1-4</sub> alkoxycarbonyl group (e.g., methoxymethyl, methoxyethyl, ethoxyethyl), C<sub>3-6</sub> cycloalkyl group (e.g., cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl), halogen atom (e.g., fluorine, chlorine, bromine, iodine), nitro group, cyano group, hydroxyl group, optionally halogenated C1-4 alkoxy group (e.g., methoxy, difluoromethoxy, trifluoromethoxy, ethoxy, 2,2,2-trifluoroethoxy, propyloxy, butyloxy,

isopropyloxy), optionally halogenated C1-4 alkylthio group (e.g., methylthio, difluoromethylthio, trifluoromethylthio, ethylthio, propylthio, isopropylthio, butylthio), amino group, mono- or di-C1-4 alkylamino group (e.g., methylamino, ethylamino, propylamino, dimethylamino diethylamino), cyclic amino group (e.g., 5- to 9-membered cyclic amino group which may have one to three hetero atoms such as oxygen and 5 sulfur atoms in addition to nitrogen atoms, specifically pyrrolidino, piperidino, morpholino), C<sub>1-4</sub> alkylcarbonylamino group (e.g., acetylamino, propionylamino, butylylamino), aminocarbonyloxy group, mono- or dialkylaminocarbonyloxy group methylaminocarbonyloxy, ethylaminocarbonyloxy, C1-4 (e.g., dimethylaminocarbonyloxy, diethylaminocarbonyloxy), C1-4 alkylsulfonylamino group (e.g., methylsulfonylamino, ethylsulfonylamino, propylsulfonylamino), C<sub>1-4</sub> alkoxy-carbonyl group (e.g., methoxycarbonyl, 10 ethoxycarbonyl, propoxycarbonyl, isobutoxycarbonyl), benzyloxycarbonyl group, carboxyl group, C<sub>1-6</sub> alkylcarbonyl group (e.g., methylcarbonyl, ethylcarbonyl, butylcarbonyl), C3-6 cycloalkyl-carbonyl group (e.g., cyclohexylcarbonyl), carbamoyl group, mono- or di-C1-4 alkylcarbamoyl group (e.g., methylcarbamoyl, ethylcarbamoyl, propylcarbamoyl, butylcarbamoyl, diethylcarbamoyl, dibutylcarbamoyl) and C1-6 alkylsulfonyl group (e.g., methylsulfonyl, ethylsulfonyl, propylsulfonyl), in addition, the below-described "optionally 15 substituted heterocyclic group," represented by Ar, may be used as such as a substituent for the arylgroup. This optionally substituted heterocyclic group is exemplified by 5- or 6-membered aromatic monoheterocyclic group (e.g., furyl, thienyl, oxazolyl, isoxazolyl, thiazolyl, isothiazolyl, imidazolyl, pyrazolyl, 1,2,3oxadiazolyl, 1,2,4-oxadiazolyl, 1,3,4-oxadiazolyl, furazanyl, 1,2,3-thiadiazolyl, 1,2,4-thiadiazolyl, 1,3,4thiadiazolyl, 1,2,3-triazolyl, 1,2,4-triazolyl, tetrazolyl, pyridyl, pyridazinyl, pyrimidinyl, pyrazinyl, triazinyl) 20 which may be substituted by one to three substituents such as those selected from the group consisting of optionally halogenated C1-4 alkyl group (e.g., methyl, chloromethyl, difluoromethyl, trichloromethyl, trifluoromethyl, ethyl, 2-bromoethyl, 2,2,2-trifluoroethyl, propyl, 3,3,3-trifluoropropyl, butyl), C<sub>3-6</sub> cycloalkyl group (e.g., cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl), halogen atom (e.g., fluorine, chlorine, bromine, iodine), hydroxyl group, optionally halogenated C1-4 alkoxy group (e.g., methoxy, difluoromethoxy, 25 trifluoromethoxy, ethoxy, 2,2,2-thrifluoroethoxy, propyloxy, butyloxy, isopropyloxy), optionally halogenated C1-4 alkylthio group (e.g., methylthio, difluoromethylthio, trifluoromethylthio, ethylthio, propylthio, isopropylthio, butylthio), amino group, mono- or di-C1-4 alkylamino group (e.g., methylamino, ethylamino, propylamino, dimethylamino, diethylamino), C1-4 alkoxy-carbonyl group (e.g., methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, isobutoxycarbonyl), carboxyl group and C1-6 alkyl-carbonyl group (e.g., methylcar-30 bonyl, ethylcarbonyl, butylcarbonyl).

Preferable examples of substituents of Ar include optionally halogenated C<sub>1</sub>—a alkyl group (e.g., methyl, chloromethyl, diffucromethyl, tifulcoromethyl, tifulcoromethyl, attyl, expromethyl, 22-certifluorostyl, propyl, isopropyl, 3.3.3-trifluoroptropyl), halogen atom (e.g., fluorine, chlorine, bromine), nitro group, bydroxyl group, optionally halogenated C<sub>1</sub>—a alkoy group (e.g., methyl, diffucromethoxy, tifluoromethoxy, ethoxy, 2.2-2st tifluoroethoxyl, amino group, C<sub>1</sub>—a lakyl group substituted by a mono-or di-C<sub>1</sub>—a alkylamino group, (e.g., methylamino, directly), amino group (e.g., methoxycarbonyl, ethoxycarbonyl, carboxyl group and carbamoyl group, and optionally halogenated C<sub>1</sub>—a lakylamino, directly group (e.g., methoxycarbonyl, ethoxycarbonyl), ethoxyl group and carbamoyl group, and optionally halogenated C<sub>1</sub>—a lakylamino, directly group (e.g., methyl, chloromethyl, diffuoromethyl, diffuoromethyl, diffuoromethyl, group), isopropyl), halogenatem (e.g., fluorine, chlorine, bromine) and C<sub>1</sub>—a alkoxy group (e.g., methoxy, ethoxy, propoxy) are commonly used.

The heterocyclic group in the "optionally substituted heterocyclic group," represented by Ar, is exemplified by 5- to 9-membered, preferably 5- or 6-membered aromatic heterocyclic group which may have one to four, preferably one or two hetero atoms such as nitrogen, oxygen and sulfur atoms in addition to carbon atoms.

Such aromatic heterocyclic group include aromatic mono-heterocyclic group such as furly, thienyl, pyrrollyl, oxaczlyl, isoxacylyl, thizacyl, solinizacyl, miracylnyl, pyracylly, 1,2,4-oxadiazolyl, 1,2,4-oxadiazolyl, 1,2,4-oxadiazolyl, 1,2,4-oxadiazolyl, 1,2,4-bxadiazolyl, 1,2,4-bxadiazolyl, 1,2,4-bxadiazolyl, 1,2,4-bxadiazolyl, pyriadzinyl, pyrimidzinyl, pyraimidinyl, pyraimidinyl, pyraimidinyl, pyraimidinyl, pyraimidinyl, pyraimidinyl, pyraimidinyl, phanzolhiazolyl, isoindolyl, 1H-benzothiazolyl, benzoimidazolyl, benzoxazolyl, 1,2-benzoisoxazolyl, 1,2-benzoisothiazolyl, indibazolyl, benzoxazolyl, 1,2-benzoisothiazolyl, culinolyl, isoquinolyl, cinolinyl, quinolyl, isoquinolyl, cinolinyl, quinolyl, isoquinolyl, cinolinyl, quinolyl, isoquinolyl, cinolinyl, phenathotialyl, imidazolyl, pyriologliz-bylpyridazinyl, pyriologliz-bylpyridazinyl, imidazol(1,2-a)pyridyl, imidazol(1,2-a)pyridyl

Preferable examples of the heterocyclic group include 5-or 6-membered heterocyclic groups such as furyl, thienyl, pyrrolyl, oxazolyl, isoxazolyl, imidazolyl, pyrazolyl, pyridyl, pyridyl, oxazolyl, isoxazolyl, isoxazolyl, isoxazolyl, pyrazolyl, pyridyl, py

thiazolyl, thiadiazolyl and thiophenyl, with greater preference given to furyl, thienyl, pyridyl, etc.

The substituent in the "optionally substituted heterocyclic group," represented by Ar, is exemplified by optionally halogenated C1-4 alkylgroup(e.g., methyl, chloromethyl, difluoromethyl, trichloromethyl, trifluoromethyl, ethyl, 2,2-dibromoethyl, 2,2,2-triflu-oroethyl, propyl, 3,3,3-trifluoropropyl, butyl), C3-6 cycloalkyl group (e.g., cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl), halogen atom (e.g., fluorine, chlorine, bromine, iodine), nitro group, cyano group, hydroxyl group, optionally halogenated C1-4 alkoxy group (e.g., methoxy, fluoromethoxy, difluoromethoxy, trifluoromethoxy, ethoxy, 2,2,2-triflu-oroethoxy, propyloxy, butyloxy, isopropyloxy), optionally halogenated C1-4 alkylthio group (e.g., methylthio, diffuoromethylthio, trifluoromethylthio, ethylthio, propylthio, isopropylthio, butylthio), amino group, mono- or di-C<sub>1-4</sub> alkylamino group (e.g., methylamino, ethylamino, propylamino, dimethylamino, diethylamino), cyclic amino group (e.g., 5- to 9-membered cyclic amino groups which may have one to three hetero atoms such as oxygen and sulfur atoms in addition to nitrogen atoms, specifically pyrrolidino, piperidino, morpholino), C<sub>1-4</sub> alkylcarbonylamino group (e.g., acetylamino, propionylamino, butylylamino), aminocarbonyloxy groups, mono- or di-C1-4 alkylaminocarbonyloxy group (e.g., methylaminocarbony-loxy, ethylaminocarbonyloxy, dimethylaminocarbonyloxy, diethylaminocar-bonyloxy), C1-4 alkylsulfonylamino group (e.g., methylsulfonylamino, ethylsulfonylamino, propylsulfonylamino), C1-4 alkoxy-carbonyl group (e.g., methoxvcarbonyl, ethoxycarbonyl, propoxycarbonyl, isobutoxycarbonyl), carboxyl group, C1-6 alkyl-carbonyl group (e.g., methylcarbonyl, ethylcarbonyl, butylcarbonyl), C3-6 cycloalkyl-carbonyl group (e.g., cyclohexylcarbonyl), carbamoyl group, mono- or di-C1-4 alkylcarbamoyl group (e.g., methylcarbamoyl, ethylcarbamoyl, 20 propylcarbamoyl, butylcarbamoyl, diethylcarbamoyl, dibutylcarbamoyl), C1-6 alkylsulfonyl group (e.g., methylsulfonyl, ethylsulfonyl, propylsulfonyl), C<sub>3-6</sub> cycloalkylsulfonyl group (e.g., cyclopentylsulfonyl, cyclohexylsulfonyl), phenyl, naphthyl, phenoxy, benzoyl, phenoxycarbonyl, phenyl-C1-4 alkylcarbamoyl, phenylcarbamovl, phenyl-C<sub>1-4</sub> alkyl-carbonylamino, benzovlamino, phenyl-C<sub>1-4</sub> alkylsulfonyl, phenylsulfonyl, phenyl-C1-4 alkylsulfinyl, phenyl-C1-4 alkylsulfonylamino and phenylsulfonylamino group which may have one to four substituents (the substituent for each phenyl group or naphthyl group is exemplified by C1-4 alkyl group such as methyl, ethyl, propyl, butyl and isopropyl, C1-4 alkoxy group such as methoxy, ethoxy, n-propyloxy, i-propyloxy and n-butyloxy, halogen atoms such as chlorine, bromine and iodine, hydroxyl group, benzyloxy group, amino group, mono- or di-C1-4 alkylamino group as descried above, nitro group and C1-6 alkylcarbonyl group as described above); one to three selected from these substituents are used.

Of these substituents are preferred halogen atom (e.g., fluorine, chlorine, bromine), optionally halogenated Ci--4 alkyl group (e.g., methyl, chloromethyl, difluoromethyl, difluoromethyl, ethyl), C2-4 cycloalkyl group (e.g., cyclopropyl, cyclobulyl), hydroxyl group, optionally halogenated Ci--4 alkyvightogroup (e.g., methylxy), difluoromethoxy, tifluoromethoxy, ethoxy), optionally halogenated Ci--4 alkyvightogroup (e.g., methylxinino, ethylxinino, dimethyltamino, dientylxiamino, distribylamino), Ci--4 alkoxy-carbonyl group (e.g., methyx-carbonyl), ethoxycarbonyl), and carboxyl group, with greater preference given to halogen atom (e.g., fluorine, chlorine), Ci--4 alkyl groups (e.g., methyl, ethyl), C2-c cycloalkyl group (e.g., cyclopropyl, cyclobutyl), hydroxyl group, C1-4 alkoxy group (e.g., enthoxy, enthoxy, and carboxyl group, etc.

At is preferably a phenyl group which may have one to three substituents selected from the group consisting of hadgen atoms (e.g., fluorinc hoptionis), optionally hadgenated C+-a allyl group (e.g., methyl, diffluoromethyl, trifluoromethyl, ethyl, 2.2.2-thrifluoroethyl, propyl, isopropyl) and optionally hadgenated C<sub>1-4</sub> alloxy group (e.g., methoxy, difluoromethoxy, trifluoromethoxy, ethoxy, 2.2.2-trifluoroethoxy, propoxy, isopropoxy). Also preferred are 5- or 6-membered heterocyclic groups (e.g., furyl, pyridyl, thienyl, thiacyl), thiadiazolyl) which have one to three hetero atoms (e.g., nitropen atoms, oxygen atoms, sulfur atoms) in addition to carbon atoms and which may be substituted by optionally halogenated C<sub>1</sub>-a lidyl group (e.g., methyl, trifluoromethyl, ethyl), C<sub>1-4</sub> alkoxy group (e.g., methoxy, ethoxy, propoxy) or C<sub>3-4</sub> cycloalkyl group (e.g., ey-cycloropyl).

Ar is preferably a phenyl group which may be substituted by one to three substituents selected from the group consesting halogen (e.g., chlorine, fluorine), optionally halogenated C<sub>1-4</sub> alkyl group (e.g., methox, trifluoromethoxy, ethoxy), di-C<sub>1-4</sub> alkylamino group (e.g., dimethylamino), C<sub>1-3</sub> acyloxy group (e.g., acetoxy) and hydroxyl group, septimentally and property and hydroxyl group, specifically a phenyl group which may be substituted for and which is represented by formula:

wherein J¹, J² and J², whether identical or not, independently represent hydrogen, a halogen (e.g., chlorine, fluorine), an optionally halogenated C₁-α alkyl group (e.g., methyl, trifluoromethyl ethyl, isopropyl), an optionally halogenated C₁-α alkoxy group (e.g., methoxy, trifluoromethoxy, ethoxy) or a di-C₁-α alkylamino group (e.g., dimethylamino), or by formula:

wherein J<sup>s</sup>, J<sup>s</sup> and J<sup>s</sup>, whether identical or not, independently represent hydrogen, an optionally halogenated C<sub>1-s</sub> alkyl group (e.g., methyl, trifluoromethyl isopropyl, t-butyl), a C<sub>1-3</sub> acyloxy group (e.g., acetoxy) or a hydroxyl group. More preferably, for example, there may be used a phenyl group which may be substituted and which is represented by the above formulas (J<sup>p</sup>) and (J<sup>p</sup>) wherein:

- (1) J¹, J² and J³, whether identical or not, independently represent halogen, an optionally halogenated C₁-₄ alkvl group or an optionally halogenated C₁-₄ alkvx group.
- (2)  $J^1$  and  $J^2$ , whether identical or not, independently represent a halogen, an optionally halogenated  $C_{1-4}$  alkyl group or an optionally halogenated  $C_{1-4}$  alkyl group or an optionally halogenated  $C_{1}$
- (3) J¹ and J³, whether identical or not, independently represent a halogen, an optionally halogenated
- C<sub>1-4</sub> alkyl group or an optionally halogenated C<sub>1-4</sub> alkoxy group, J<sup>2</sup> being hydrogen,
- 30 (4) J1 and J3 are hydrogen, J2 being a halogen,

15

25

35

- (5) J<sup>4</sup> is a di-C<sub>1−4</sub> alkylamino group, J<sup>5</sup> and J<sup>6</sup> being hydrogen,
  - (6) J<sup>4</sup> and J<sup>6</sup> are hydrogen, J<sup>5</sup> being a di-C<sub>1-4</sub> alkylamino group, or
- (7) J<sup>4</sup> and J<sup>6</sup>, whether identical or not, independently represent an optionally halogenated C<sub>1−4</sub> alkyl group or an optionally halogenated C<sub>1−4</sub> alkoxy group, J<sup>5</sup> being a C<sub>1−3</sub> acyloxy group or a hydroxyl group.

In the above (1) to (7), the optionally halogenated C<sub>1-4</sub> alkyl group includes methyl, trifluoromethyl, ethyl, etc.; the optionally halogenated C<sub>1-4</sub> alkoxy group includes methoxy, trifluoromethoxy, ethoxy, etc.; the halogen atom includes fluoro, chloro, etc.; the di-C<sub>1-4</sub> alkylamino group includes N,N-dimethylamino, NN-diethylamino, etc.; the C<sub>1-3</sub> acyloxy group includes, formyloxy, acetoxy, etc.

40 More preferably for Ar, for example, there may be used a penyl group which may be substituted and which is represented by the above formulas (J<sup>b</sup>) and (J<sup>b</sup>) wherein:

- (a) J1, J2 and J3 are all fluorine, a methyl or methoxy group,
- (b) J1 and J2 are both chlorine, a fluorine, isopropyl or methoxy group, J3 being hydrogen,
- (c) J' and J<sup>3</sup> are both chlorine, fluorine, a methyl, ethyl, isopropyl or methoxy group, J<sup>2</sup> being hydrogen,
- (d) J<sup>1</sup> is an isopropyl group, J<sup>2</sup> being hydrogen, J<sup>3</sup> being a methyl group,
  - (e) J<sup>1</sup> and J<sup>3</sup> are hydrogen, J<sup>2</sup> being chlorine,
  - (f) J1 and J2 are methyl, trifluoromethyl group, J3 is a hydrogen,
  - (g) J<sup>4</sup> is an N,N-dimethylamino group, J<sup>5</sup> and J<sup>6</sup> being hydrogen,
  - (h) J<sup>4</sup> and J<sup>6</sup> are hydrogen, J<sup>5</sup> being an N,N-dimethylamino group,
    - J<sup>6</sup> and J<sup>6</sup> are both a methyl, trifluoromethyl or isopropyl group, J<sup>5</sup> being an acetoxy group, or
    - (i) J<sup>4</sup> and J<sup>6</sup> are both a methyl, trifluoromethyl, isopropyl or t-butyl group, J<sup>5</sup> being a hydroxyl group.

With respect to the above formulas, two isomers exist with different relative configurations of positions 3 and 4 on the condensed ring, provided that — is a single bond and Z is -Q\*\*F. (R\*\* has the same definitions as above), each of which isomers involves two isomers with different absolute configurations. 5° Provided that — is a single bond and Z is a nitrogen atom, there are two isomers with different absolute configurations of position 3. The present invention includes these isomers and mixtures thereof. In this context, the position 3 of the condensed ring indicates the position of the carbon atom to which the side is bond, the osoition 4 including the position of Z.

Preferable examples of the compounds (I) and (I') include compounds of the formula:

5

10

25

30

wherein rings A', B' and J independently represent an optionally substituted benzene ring; either X' or Y' represents A'  $B'^{\perp}$ .  $(R^{10}$  represents an optionally substituted hydrocarbon group), -0- or -5-, the other representing -0-0. CS- or -C( $R^{3}$ ) $R^{3}$ .  $(R^{3}$  and  $R^{30}$  independently represent a hydrogen atom or an optionally substituted hydrocarbon group), or either X' or Y' represents -1 in the other representing -C $R^{3-}$ .  $(R^{30}$  represents a hydrogen atom, an optionally substituted hydrocarbon group or -0R wherein R represents an optionally substituted hydrocarbon group; — represents a single or double bond; (i) when — is a single bond, Z' represents -C $R^{3-}$ .  $R^{30}$   $R^{30}$ 

And, the compound (VI) can be produced by a process which comprises reacting a compound of the formula:

$$\begin{bmatrix} A' \\ Z' \end{bmatrix}_{(CH_2)_{\alpha}-CO_2H}$$
 (VII)

wherein the symbols have the same definitions as above, or, a salt or reactive derivative thereof with a compound represented by general formula:

$$H_2N \longrightarrow J$$
 (VIII)

40 wherein the symbols have the same definitions as above, or a salt thereof. Further, a compound represented by general formula:

$$(IX)$$

$$A'$$

$$(CH2)a-CON$$

$$(IX)$$

wherein either X" or Y" represents -NP11- (R1b represents a hydrogen atom or an optionally substituted hydrocarbon group), -O- or -S-, the other representing -CO-, -CS- or -C(RP)R<sup>20</sup>- (R² and R²b have the same definitions as above), or either X" or Y" represents -N = , the other representing = CR<sup>20</sup>-(R²) and R²b have the same definition as above), the other symbols having the same definitions as above, unexpectedly exhibits potent ACAT-inhibitory action and is useful as a safe blood cholesterol lowering agent and arteriosclerosis therapeutic composition.

Preferable examples of the above symbols include the following:

- (1) the substituent of the ring A', B' and J is (i) a halogen, (ii) an optionally halogenated  $C_{1-\delta}$  alkyl group,
- (iii) a  $C_{1-6}$  alkoxy group, (iv) a hydroxyl group, (v) an amino group which may be substituted by  $C_{1-4}$  alkyl groups or (vi) a  $C_{1-8}$  acyloxy group,
- (2) the ring A' is a benzene ring which may be substituted by one to four substituents selected from the group consisting of halogen, C<sub>1-4</sub> alkyl group, C<sub>1-4</sub> alkoxy group and halogeno-C<sub>1-4</sub> alkyl group,
  - (3) the ring A' is an optionally substituted benzene ring which is represented by the formula:

10

15

20

26

30

40

50

55

wherein  $A^{1a}$ ,  $A^{2a}$  and  $A^{3a}$ , whether identical or not, independently represent hydrogen, a halogen, a  $C_{1-4}$  alkyl group, a  $C_{1-4}$  alkyl group, a  $C_{1-4}$  alkyl group,

(4) the ring B' is benzene ring which may be substituted by one to four substituents selected from the group consisting of halogen, C<sub>1-4</sub> alkyl group and C<sub>1-4</sub> alkoxy group,

(5) the ring B' is an optionally substituted benzene ring which is represented by the formula:

wherein B<sup>1b</sup>, B<sup>2b</sup> and B<sup>3b</sup>, whether identical or not, independently represent hydrogen, a halogen, a C<sub>1-4</sub> alkyl group or a C<sub>1-4</sub> alkoxy group,

(6) the ring J is an optionally substituted benzene ring by one to four substituents selected from the group consisting of halogen, C:-4 alkyl group, C:-4 alkoxy group df-C:-4 alkylamino group, C:-3 acvloxy group and hydroxyl group.

(7) the ring J is an optionally substituted benzene ring which is represented by the formula:

wherein J<sup>1a</sup>, J<sup>2a</sup> and J<sup>3a</sup>, whether identical or not, independently represent hydrogen, a halogen, a C<sub>1-4</sub> alkyl group, a C<sub>1-4</sub> alkoxy group or a di-C<sub>1-4</sub> alkylamino group or by the formula:

wherein J<sup>4a</sup>, J<sup>5a</sup> and J<sup>6a</sup>, whether identical or not, independently represent hydrogen, a C<sub>1-4</sub> alkyl group, a C<sub>1-2</sub> acyloxy group or a hydroxyl group,

(3) the -X'-Y'- is the formula -NR<sup>1a</sup>-CO-, -NR<sup>1a</sup>-C(R<sup>2</sup>)R<sup>a</sup>-, -N = CR<sup>3a</sup>-, -O-CO-or -CO-O- (in these formulas the symbols have the same definitions as above), (9)  $\alpha$  is 1.

In the above in (1) to (9), the halogen includes fluoro, chloro, etc; the optionally halogenated  $C_{1-c}$  alkyl group includes methyl, trifluoromethyl, ethyl, propyl, etc; the  $C_{1-c}$  alkoy includes methoxy, ethoxy, propoxy, butoxy; the amino group which may be substituted by one or two  $C_{1-c}$  alkyl groups includes amino, methylamino, dimethylamino, etc; the  $C_{1-c}$  alxyloxy includes formyloxy, acetoxy; the  $C_{1-c}$  alkyl includes methyl, ethyl, propyl; the  $C_{1-c}$  alkyl includes methyl, ethyl, propyl; the  $C_{1-c}$  alkyl group includes N-hdimethylamino.

With respect to the above formulas, rings A, B' and J independently represent a benzene ring which may have substituents. Such substituents include halogen (e.g., fluorine, chlorine, bromine and iodine, preferably chlorine, fluorine etc.), optionally halogenated alky group, optionally halogenated alkythic group, C<sub>1-2</sub> acylamine group (e.g., formylamino, acetylamino, proponylamino, buryoylamino, benzoylamino), amino group which may be substituted by one or two C<sub>1-1</sub> alkyl group (e.g., arriino, methylamino, ethylamino, propylamino, dimethylamino, methylethylamino, methylethylamino, groups), C<sub>1-2</sub> acyloxy group (e.g., formyloxy, acetoxy, propionyloxy groups), hydroxyl group, cvano orgou and carboxyl orgon.

Examples of the optionally halogenated alkyl group include straight-chain or branched alkyl groups having 1 to 8 carbon atoms and such alkyl groups substituted for by 1 to 8 halogen atoms (e.g., fluorine, chlorine, bromine and iodine, preferably chlorine, bromine etc.). Specifically, commonly used alkyl groups include methyl, chloromethyl, difluoromethyl, tirilutromethyl, thyl, 2-bromoethyl, 2-2-2 trifluorothyl, pentatluorothyl, propyl, 3.3-4/filluorothyl, isopropyl, 2-trifluoromethylenylb, buyl, 4.44, trifluorothylyl, isopropyl, 2-trifluoromethylenylb, preferably used are straight-chain or branched alkyl groups having 1 to 4 carbon atoms such as methyl, chloromethyl, difluoromethyl, intifluoromethyl, ethyl, 2-bromoethyl, 2-2-trifluorothyl, propyl, 3.3-4/fifluoroportyl, isopropyl, 2-trifluoromethyl, ethyl, 2-bromoethyl, 2-2-trifluorothyl, propyl, 3.3-4/fifluoroportyl, isopropyl, 2-trifluoromethyl, bithyl, athyl, 4.4-4-trifluorobutyl, isobutyl, sec-butyl and tert-butyl, or such alkyl groups substituted for by 1 to 3 of the above-mentioned halogen atoms.

Examples of the optionally halogenated alkoxy group and the optionally halogenated alkylthio group include alkoxy groups which may be substituted for by halogen and alkylthio groups which may be substituted for by halogen, resulting from binding of either the above-exemplified alkyl group or such alkyl group substituted for by halogen and either an oxygen atom or a sulfur atom, respectively.

Examples of the optionally halogenated alkoxy group include straight-chain or branched alkoxy groups substituted for by 1 to 5 of the above-mentioned halogen atoms. Specifically, commonly used alkoxy groups include methoxy, difluoromethoxy, trifluoromethoxy, ethoxy, 2.2.2-trifluoroethoxy, propoxy, isopropoxy, butoxy, 4.4.4-trifluorobutoxy, isobutoxy, sec-butoxy, pentoxy and hexyloxy. Preferably used are linear or branched alkoxy groups having 1 to 4 carbon atoms such as methoxy, difluoromethoxy, trifluoromethoxy, ethoxy, 2.2.2-trifluoroethoxy, propoxy, isopropoxy, butoxy, 4.4.4-trifluorobutoxy, isobutoxy and sec-butoxy, or such alkoxy groups substituted for by 1 to 3 of the above-mentioned halogen atoms.

Examples of the alkylthio group which may be substituted by halogen include straight-chain or branched alkylthio groups having 1 to 6 carbon atoms or such alkylthio groups substituted for by 1 to 5 of the above-mentioned halogen atoms. Specifically, commonly used alkylthio groups include methylthio, difluoromethylthio, trifluoromethylthio, ethylthio, propylthio, isopropylthio, butylthio, 4,4,4-frifluorobutylthio, pentylthio and hexylthio. Preferably used are straight-chain or branched alkylthio groups having 1 to 4 carbon atoms such as methylthio, difluoromethylthio, trifluoromethylthio, propylthio, isopropylthio, butylthio and 4,4,4-frifluorobutylthio, or such alkylthio groups substituted for by 1 to 3 of the abovementioned halogen atoms.

Preferable substituents for ring A, B' and J include (i) halogen (e.g., fluorine, chlorine, bromine), (ii) optionally halogenated  $C_{1-\epsilon}$  alkyl group (e.g. methyl, trifluoromethyl, ethyl, propyl), (iii)  $C_{1-\epsilon}$  alkoxy group (e.g. methoxy, ethoxy, propoxy), (iv) hydroxyl group, (v) amino group which may be substituted by one or two  $C_{1-\epsilon}$  alkyl groups (e.g. methylamino, ethylamino, dimethylamino, diethylamino) and (vi)  $C_{1-2}$  acyloxy group (e.g. formyloxy, acetoxy).

The substituent(s) for rings A', B' and J may be located at any position on the ring. When two or more substituents are present, they may be identical or not, the number of substituents being 1 to 4, preferably 1 to 3, more preferably 1 or 2. Also, the adjacent carbons on ring A', B' or J may bind with a group represented by -(CH<sub>2</sub>b)- (I represents an integer of from 3 to 5) to form a 5- to 7-membered ring; this case is included in the desired above products.

Ring A' is preferably a benzene ring which may be substituted by one to four substituents selected from the group consisting of halogen (e.g., chlorine), optionally halogenated C<sub>1-4</sub> alkyl group (e.g., methoxy), specifically a benzene ring which ethyl, isopropyl, trifluoromethyl) and C<sub>1-4</sub> alkoxy group (e.g., methoxy), specifically a benzene ring which may be substituted for and which is represented by formula [A]:

10 wherein A¹a, A²a and A³a, whether identical or not, independently represent hydrogen, a halogen (e.g., fluorine, chlorine), a C₁-₄ alkvgl group (e.g., methyl, ethyl, isopropyl), a C₁-₄ alkoxy group (e.g., methyl, ethyl, isopropyl), a C₁-₄ alkoy group (e.g., itrilluoromethyl). More preferably, for example, there may be used benzene rings which may be substituted for and which is represented by the above formula [A] wherein:

(1) A<sup>1a</sup>, A<sup>2a</sup> and A<sup>3a</sup> are all hydrogen,

15

40

(2) A<sup>1a</sup> and A<sup>2a</sup> are both hydrogen, A<sup>3a</sup> being a halogen (e.g. fluorine, chlorine), an optionally halogenated C<sub>1→4</sub> alkoy group (e.g. methoxy, ethoxy) or an optionally halogenated C<sub>1→6</sub> alkoxy group (e.g. methoxy, etifluoromethoxy, ethoxy).

(3) A<sup>1a</sup> is hydrogen, A<sup>2a</sup> and A<sup>3a</sup>, whether identical or not, being independently a halogen (e.g. fluorine, chlorine), a C<sub>1-4</sub> alkyl group (e.g. methyl, ethyl) or a C<sub>1-4</sub> alkoxy group (e.g. methoxy, ethoxy), or

(4) A<sup>2a</sup> is hydrogen, A<sup>1a</sup> and A<sup>2a</sup>, whether identical or not, being independently a C<sub>1-4</sub> alkyl group (e.g. methyl, ethyl).

More preferably for ring A', for example, there may be used optionally substituted benzene rings which is represented by the above formula [A] wherein:

(a) A1a, A2a and A3a are all hydrogen,

 (b) A<sup>1a</sup> and A<sup>2e</sup> are both hydrogen, A<sup>3e</sup> being chlorine, a methyl, ethyl, isopropyl, methoxy or trifluoromethyl group,

(c) A1a is hydrogen, A2a and A3a being both a methyl or methoxy group, or

(d) A<sup>2a</sup> is hydrogen, A<sup>1a</sup> and A<sup>3a</sup> being both a methyl group.

30 Ring B' is preferably an optionally substituted benzene ring by one to four substituents selected from the group consisting of halogen (e.g., fluorine chlorine, ), optionally halogenated C<sub>1-4</sub> alklyl group (e.g., methyl, trifluoromethyl, ethyl) and C<sub>1-4</sub> alkoxy group (e.g., methoxy, ethoxy), specifically an optionally substituted benzene ring which is represented by formula [B]:



wherein B<sup>15</sup>, B<sup>25</sup> and B<sup>35</sup>, whether identical or not, independently represent hydrogen, a halogen (e.g., chlorine, fluorine), an optionally halogenated C<sub>1-4</sub> alkyl group (e.g., methyl, trifluoromethyl, ethyl) or a C<sub>1-4</sub> alkoxy group (e.g., methoxy, ethoxy). More preferably, for example, there may be used benzene rings which may be substituted for and which is represented by the above formula [B] wherein:

B<sup>1b</sup>, B<sup>2b</sup> and B<sup>3b</sup> are all hydrogen.

(2) B<sup>1b</sup> is halogen, an optionally halogenated C<sub>1-4</sub> alkyl group (e.g. methyl, trifluoromethyl, ethyl) or an optionally halogenated C<sub>1-4</sub> alkoxy group (e.g. methoxy, trifluoromethoxy, ethoxy), B<sup>2b</sup> and B<sup>2b</sup> being both hydrogen.

(3) B<sup>1b</sup> is hydrogen, B<sup>2b</sup> and B<sup>3b</sup>, whether identical or not, being independently an optionally halogenated C: -4 alkoxy group (e.g. methoxy, trifluoromethoxy, ethoxy), or

(4) B<sup>1b</sup>, B<sup>2b</sup> and B<sup>3b</sup>, whether identical or not, are independently an optionally halogenated C<sub>1-4</sub> alkoxy group (e.g., methoxy, trifluoromethoxy, ethoxy).

More preferably for ring B', for example, there may be used optionally substituted benzene rings which is represented by the above formula [B] wherein:

(a) B1b, B2b and B3b are all hydrogen,

(b) B1b is chlorine, fluorine, a methyl, trifluoromethyl or methoxy group, B2b and B3b being both

(c) B1b is hydrogen, B2b and B3b being both a methoxy group, or

(d) B1b, B2b and B3b are all a methoxy group.

15

25

40

55

Ring J may be preferably a benzene ring which may be substituted by one to four substituents selected from the group consisting of halogen (e.g., chlorine, fluorine), optionally halogenated C1-4 alkyl group (e.g., methyl, trifluoromethyl, ethyl, isopropyl, t-butyl), C1-4 alkoxy group (e.g., methoxy), di-C1-4 alkylamino group (e.g., dimethylamino), C1-3 acyloxy group (e.g., acetoxy) and hydroxyl group, specifically an optionally substituted benzene ring which is represented by formula [J]:

wherein J1a, J2a and J3a, whether identical or not, independently represent hydrogen, a halogen (e.g., chlorine, fluorine), an optionally halogenated C1-4 alkyl group (e.g., methyl, trifluoromethyl, ethyl, isopropyl), a C<sub>1-4</sub> alkoxy group (e.g., methoxy) or a di-C<sub>1-4</sub> alkylamino group (e.g., N.N-dimethylamino), or by formula 20 [J']:

wherein J4s, J5s and J6s, whether identical or not, independently represent hydrogen, an optionally halogenated C<sub>1-4</sub> alkyl group (e.g., methyl, trifluoromethyl, isopropyl, t-butyl), a C<sub>1-3</sub> acyloxy group (e.g., acetoxy) or a hydroxyl group. More preferably, for example, there may be used a benzene ring which may be substituted and which is represented by the above formula [J] or [J'] wherein:

(1) J1s, J2s and J3s, whether identical or not, independently represent halogen, a C1-4 alkyl group or a C1-4 alkoxy group,

(2) J1s and J2s, whether identical or not, independently represent a halogen, a C1-4 alkyl group or a C1=4 alkoxy group, J38 being hydrogen.

(3) J1s and J3s, whether identical or not, independently represent a halogen, a C1-A alkyl group or a C1-4 alkoxy group, J28 being hydrogen,

(4) J<sup>1a</sup> and J<sup>3a</sup> are hydrogen, J<sup>2a</sup> being a halogen.

(5) J<sup>4a</sup> is a di-C<sub>1-4</sub> alkylamino group, J<sup>5a</sup> and J<sup>6a</sup> being hydrogen,

(6) J<sup>4a</sup> and J<sup>6a</sup> are hydrogen, J<sup>5a</sup> being a di-C<sub>1-4</sub> alkylamino group, or

(7) J<sup>4e</sup> and J<sup>6e</sup>, whether identical or not, independently represent a C<sub>1-4</sub> alkyl group or a C<sub>1-4</sub> alkoxy group, J5a being a C1-3 acyloxy group or a hydroxyl group.

In the above (1) to (7), the C<sub>1-4</sub> alkyl group includes methyl, ethyl, propyl, isopropyl, etc.; the halogen atom includes fluorine, chlorine, bromine, etc.; the C<sub>1-4</sub> alkoxy group includes methoxy, ethoxy, propoxy, etc.; the di-C<sub>1-4</sub> alkylamino group includes N.N-dimethylamino, N.N-diethylamino, etc.; the C<sub>1-3</sub> acyloxy group includes formyloxy, acetoxy, etc.

More preferably for ring J, for example, there may be used optionally substituted benzene rings which is represented by the above formula [J] or [J'] wherein:

(a) J1a, J2a and J3a are all fluorine, a methyl or methoxy group.

(b) J¹a and J²a are both chlorine, a fluorine, isopropyl or methoxy group, J³a being hydrogen,

(c) J1a and J3a are both chlorine, fluorine, a methyl, ethyl, isopropyl or methoxy group, J2a being hydrogen,

(d) J<sup>1a</sup> is an isopropyl group, J<sup>2a</sup> being hydrogen, J<sup>3a</sup> being a methyl group.

(e) J1a and J3a are hydrogen, J2a being chlorine,

(f) J<sup>4a</sup> is an N.N-dimethylamino group, J<sup>5a</sup> and J<sup>6a</sup> being hydrogen.

(g) J<sup>4a</sup> and J<sup>5a</sup> are hydrogen, J<sup>5a</sup> being an N,N-dimethylamino group,

(h) J<sup>4a</sup> and J<sup>5a</sup> are both a methyl or isopropyl group, J<sup>5a</sup> being an acetoxy group, or

(i) J<sup>4a</sup> and J<sup>6a</sup> are both a methyl, isopropyl or t-butyl group, J<sup>6a</sup> being a hydroxyl group.

With respect to the above formulas, R<sup>1a</sup> and R independently represent an optionally hydrocarbon group; R<sup>1b</sup>, R<sup>2</sup>, R<sup>2a</sup> and R<sup>4i</sup> independently represent a hydrogen atom or an optionally substituted hydrocarbon group. Such hydrocarbon group include alkyl group, alkenyl group, alkynyl group, cycloalkyl group and aryl group, preferably a alkyl group.

The alkyl group is a straight-chain or branched one having 1 to 6 carbon atoms such as methl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, pentyl, isopentyl, hexyl, etc., preferably a straight-chain or branched alkyl group having 1 to 4 carbon atoms such as methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl or tert-butyl.

The alkenyl group is one having 2 to 6 carbon atoms such as ethenyl, propenyl, isopropenyl, butenyl, isobutenyl or sec-butenyl, preferably an alkenyl group having 2 to 4 carbon atoms such as ethenyl, propenyl or isopropenyl.

The alkynyl group is one having 2 to 6 carbon atoms such as ethynyl, propynyl, isopropynyl, butynyl, isobutynyl or sac-butynyl, preferably an alkinyl group having 2 to 4 carbon atoms such as ethynyl, propynyl or isopropyryl.

The cycloalkyl group is a  $C_{3-8}$  cycloalkyl group such as cyclopropyl, cyclobutyl, cyclopentyl or cyclobexyl, preferably a  $C_{3-6}$  cycloalkyl group such as cyclopropyl or cyclobutyl.

The aryl group is one having 6 to 14 carbon atoms such as phenyl, naphthyl, anthryl or phenanthryl, preferably an aryl group having 6 to 10 carbon atoms such as phenyl or naphthyl, more preferably phenyl.

Examples of the substituent for the optionally substituted hydrocarbon group include (i) halogen, (ii) cycloalkyl group, (iii) aryl group, (iv) amino groups which may have an alkyl, alkenyl, cycloalkyl or aryl group as a substituent, (v) hydroxyl group, (vi) optionally halogenated alkoxy groups, (vii) acyl group, (xii) acyloxy group, (xi) carbamoyl group, (xi) carbamoyl group, (xii) mercaptol group, (xiii) alkylistion, (xiii) alkylistion, (xiii) arylistic group, (xii) alkylistion) group.

The optionally substituted hydrocarbon group which may be substituted for may be substituted for by 1 to 4, preferably 1 or 2 of the above-mentioned substituents, whether identical or not.

The halogen atom is exemplified by fluorine, chlorine, bromine and iodine, preferably fluorine and chlorine. The cycloalkyl group is exemplified by C<sub>3-5</sub> cycloalkyl groups such as cyclopropyl, cyclobutyl, cyclopentyl and cyclohexyl. The aryl group is exemplified by C6-10 aryl groups such as phenyl and 30 naphthyl. With respect to the amino group which may have an alkyl, alkenyl, cycloalkyl or aryl group as a substituent, the alkyl group is exemplified by C1-4 alkyl group such as methyl, ethyl, propyl and isopropyl; the alkenyl group is exemplified by C2-4 alkenyl group such as ethenyl, propenyl, isopropenyl and butenyl; the cycloalkyl group is exemplified by C<sub>3-5</sub> cycloalkyl group such as cyclopropyl, cyclobutyl, cyclopentyl and cyclohexyl; the aryl group is exemplified by C6-10 aryl group such as phenyl and naphthyl. Said amino 35 group is preferably an amino group which may be substituted by a C1-4 alkyl group, such as an amino. methylamino, ethylamino, dimethylamino or diethylamino group. The optionally halogenated alkoxy group is exemplified by C1-4 alkoxy group such as methoxy, difluoromethoxy, trifluoromethoxy, ethoxy, 2,2,2trifluoroethoxy, propoxy, isopropoxy, butoxy, 4,4,4-trifluorobutoxy, isobutoxy and sec-butoxy, or such alkoxy group substituted for by 1 to 3 halogen atoms (e.g., fluorine, chlorine). The acyl group is a C1-4 acyl group 40 such as formyl, acetyl, propionyl, butyryl or isobutyryl. The acyloxy group is a C<sub>1-4</sub> acyloxy group such as formyloxy, acetyloxy, propionyloxy, butyryloxy or isobutyryloxy. The protecting group for the optionally protected carboxyl group is exemplified by C<sub>1-4</sub> alkyl groups such as methyl, ethyl and t-butyl groups and C7-11 aralkyl group such as benzyl. The alkylthio group is a C1-4 alkylthio group such as methylthio, ethylthio, propylthio, isopropylthio or butylthio. The alkylsulfonyl group is a C1-4 alkylsulfonyl group such as 45 a methylsulfonyl, ethylsulfonyl, propylsulfonyl, isopropylsulfonyl or butylsulfonyl group.

Example preferable substituents for the hydrocarbon group which may be substituted for include (i) halogen, (iii) cycloalkyl group, hii anyl group, (iiv) amino group which may have an alkyl, alkenyl, cycloalkyl or anyl group as a substituent, (v) hydroxyl group, (vi) optionally halogenated alkoxy groups, (vii) acyloxy group, (ix) cyano group, (x) optionally protected carboxyl group and (xi) carbamoyl group, with so greater preference given to (a) Care cycloalkyl group, (b) Car-lo anyl group, (c) amino group which may be substituted by C1-c alkyl group, and (d) carboxyl group which may be substituted by C1-c alkyl group.

The definition of substituents as described in (i) to (x) and (a) to (d) is the same meaning as defined in the above hydrocarbon group.

Examples of preferable groups for R<sup>10</sup>, R<sup>10</sup> and R in -QR include a C<sub>1-c</sub> alkyl (e.g. methyl, ethyl, spropyl, isopropyl, butyl, sec-butyl, tert-butyl) or C<sub>2-c</sub> cycloalkyl group (e.g. cyclopropyl) which may be substituted by a (i) G<sub>2-1</sub>c aryl (e.g. phenyl), (ii) amino which may be substituted by one or two C<sub>1-c</sub> dyly groups (e.g. amino, methylamino, dimethylamino), (iii) hydroxyl, (iv) optionally protected carboxyl (e.g. C₁-c₂ dyloalkyl), ethoxycarbonyl such as methoxycarbonyl ethoxycarbonyl but between the control of the control such as methoxycarbonyl ethoxycarbonyl but butyles (C₂-c₂ cycloalkyl).

cyclopropoyl), preferably, methyl, ethyl, cyclopropyl, butyl, sec-butyl, ter-butyl, cyclopropyl, cyclopropylinethyl, beznyl, c2-de/inethylaminoethyl, 22-de/intylaminoethyl, c2-de/intylaminoethyl, carboxymethyl, methoxycarbonylmethyl, ethoxycarbonylmethyl and t-butoxycarbonylmethyl. Hydrogen is also preferable for Rib

Preferable groups for R<sup>2</sup>, R<sup>2a</sup>, R<sup>3a</sup> and R<sup>4a</sup> include hydrogen atom and C<sub>1-4</sub> alkyl group (e.g. methyl, propyl, isopropyl, etc.), with greater preference given to hydrogen atoms, methyl, ethyl, propyl and isopropyl groups.

With respect to the above formulas, α represents 0, 1 or 2, with preference given to 1.

In the above formulas, — represents a single or double bond; 2' represents -CR<sup>4s</sup> (the symbols have the same definitions as above) or a nitrogen atom, provided that — is a single bond, or a carbon atom, provided that — is a double bond.

In the above formulas, either X or Y represents -NR<sup>10</sup>, (the symbols have the same definitions as above), -O or -S, the other representing -CO-, -CS- or -C(R<sup>2</sup>)R<sup>24</sup>. (the symbols have the same definitions as above), or either X' or Y represents -N=, the other representing = CR<sup>24</sup>. (the symbols have the same definitions as above), -X-Y- is preferably exemplified by -NR<sup>10</sup>-CO-, -NR<sup>10</sup>-Ch2, -CO-NR<sup>10</sup>, -O-CO-, -CO- O and -N= GR<sup>24</sup>. (the symbols have the same definitions as above), more preferably -N(CH3-)CD-(CH3-)CO-, (CG-CO-, CO-O-, -CO-O-, -NCH3-)CH2-, -N(CH3-)CH2-, -N(CH3-)CH2-, -CO-N(CH3-), -CO-N(CH3-), -O-CO-, -CO-O-, -N=CH-, -N=C-CH3-, -N=C(CH3-), -CO-N(CH3-) -CO-N(CH3-)

In the above formulas, either X" or Y" represents -NR<sup>10</sup>- (the symbols have the same definitions as above), -O or -S-, the other representing -CO-, -CS- or -C(R<sup>2</sup>)R<sup>20</sup>- (the symbols have the same definitions as above), or either X" or Y" representing -CO-, -CS- or -C(R<sup>2</sup>)R<sup>20</sup>- (the symbols have the same definitions as above), -X"-Y". is preferably exemplified by -NR<sup>10</sup>-CO-, -NR<sup>10</sup>-CH<sub>2</sub>-, -CO-NR<sup>10</sup>-CH<sub>2</sub>-, -CO-NR<sup>10</sup>-CH<sub>2</sub>-, -CO-NR<sup>10</sup>-CH<sub>2</sub>-, -CO-NR<sup>10</sup>-CH<sub>2</sub>-, -CO-NR-, -CO-NC(R<sup>2</sup>)R<sup>20</sup>- (the symbols have the same definitions as above), more preferably -NHCO-, -CO-O-, -N(CH<sub>2</sub>)-CO-O-, -N(CH<sub>3</sub>)-CO-O-, -N(CH<sub>3</sub>)-, -N(C<sub>2</sub>H<sub>3</sub>)-CO-O-, -N(CH<sub>3</sub>)-, -CO-O-N(C<sub>2</sub>H<sub>3</sub>)-, -O-CO-, -N(C<sub>2</sub>H<sub>3</sub>)-CO-O-, -N(C<sub>2</sub>H<sub>3</sub>)-CO-O-, -N(C<sub>2</sub>H<sub>3</sub>)-CO-O-, -N(C<sub>2</sub>H<sub>3</sub>)-CO-O-, -N(C<sub>2</sub>H<sub>3</sub>)-CO-O-, -N(C<sub>2</sub>H<sub>3</sub>)-, -CO-O-, -N(C<sub>2</sub>H<sub>3</sub>)-, -CO-O-, -N(C<sub>2</sub>H<sub>3</sub>)-, -CO-O-, -N(C<sub>2</sub>H<sub>3</sub>)-, -CO-O-, -N(C<sub>2</sub>H<sub>3</sub>)-, -CO-O-, -N(C<sub>3</sub>H<sub>3</sub>)-, -N(C<sub>3</sub>H<sub>3</sub>)-, -CO-O-, -N(C<sub>3</sub>H<sub>3</sub>)-, -N(C<sub>3</sub>H<sub>3</sub>)

With respect to the above formulas, two isomers exist with different relative configurations of positions 3 and 4 on the condensed ring, provided that \_\_ is a single bond and Z' is ~CR\*\*. (R\*\* has the same definitions as above), each of which isomers involves two isomers with different absolute configurations. Provided that \_\_ is a single bond and Z' is a nitrogen atom, there are two isomers with different absolute 30 configurations of position 3. The present invention includes these isomers and mixtures thereof. In this context, the position 3 of the condensed fining indicates the position of the carbon atom to which

$$-(CH_2)_{\mathfrak{a}}$$
 $-CON$  $H$  $J$ 

is bound, the position 4 indicating the position of Z'.

50

40 Preferable examples of (I) and (I') include also compounds of the formula:

$$Q$$

$$D_1 - E_2 - G_3 - Ar'$$

$$B''$$

$$Q$$

$$(X)$$

wherein rings A" and B" are an optionally substituted benzene ring; R<sup>1c</sup> represents a hydrogen atom, a hydroxyl group, an optionally substituted hydrocarbon group, an optionally substituted alkoxy group or an optionally substituted amino group; C represents an oxygen atom or a sulfur atom;

D¹ represents a C<sub>1-3</sub> alkylene group which may be substituted by an oxo or thioxo group; provided that D¹ is an unsubstituted C₁-a alkylene group, it may cooperate with R¹C to form a 5-to 7-membered ring which may be substituted by an oxo or thioxo group; E² represents -NR<sup>5a</sup>. (R<sup>5a</sup> represents a hydrogen atom or an optionally substituted hydrocarbon group). -O- or -S-;

 $R^{5}$  and  $R^{1c}$ , taken together, may form a 5- to 7-membered ring which may be substituted by an oxo or thioxo group:

G3 represents a bond or a C1-3 alkylene group;

Ar' represents an optionally substituted aryl group or an optionally substituted heterocyclic group; provided that, when -D¹-E²- is -(CH₂)<sub>n</sub>-CONH- (β is 0, 1 or 2), G³ represents a C<sub>1-3</sub> alkylene group, or a salt thereof.

And, the compound (X) can be produced by a process which comprises reacting a compound of the formula:

wherein L represents a leaving group; D¹ and R¹c do not bind together to form a 5- to 7- membered ring; the other symbols are the same meaning as defined hereinabove or salt thereof with a compound of the formula:

10

15

25

30

wherein all symbols are the same meanings as defined hereinabove or a salt thereof.

Further the compound (X) can be produced by a process which comprises reacting a compound of the formula:

40 wherein L' represents a leaving group; the other symbols are the same meaning as defined hereinabove or salt thereof, with a compound of the formula;

45 wherein all symboles are the same meaning as defined hereinabove or a salt thereof.

Preferable examples of the above symbols include the following:

(1) rings A" and B" are a benzene ring which may be substituted by one to four substituents selected from the group consisting of halogen (e.g. fluorine, chlorine, bromine), optionally halogenated C<sub>1-4</sub> alkyl group (e.g. methyl, trifluoromethyl, ethyl, propyl, isopropyl), hydroxyl group, optionally halogenated C<sub>1-4</sub> alkythio alkoxy group (e.g. methoxy, trifluoromethoxy, ethoxy, butoxy), optionally halogenated C<sub>1-4</sub> alkythio

alkoxy group (e.g. methoxy, trifluoromethoxy, ethoxy, butoxy), optionally halogenated C₁-- alkylthio group (e.g., mercapto, methythibio, trifluoromethythio, diving group, mono- or di-C₁-- alkylamino group (e.g., N.N-methylamino, N.N-ethylamino), carboxyl group and C₁-- alkoxy-carbonyl group (e.g., methoxycarbonyl, ethoxycarbonyl),

(2) ring A" is represented by the general formula:

, 
$$A^{4a}$$
 or  $A^{6a}$ 

wherein  $A^{4a}$ ,  $A^{5a}$  and  $A^{6a}$ , whether identical or not, independently represent a halogen atom (e.g. fluorine, chlorine, bromine), an optionally halogenated  $C_{1-4}$  alkyl group (e.g. methyl, trifluoromethyl, ethyl, propyl, isopropyl) or an optionally halogenated  $C_{1-4}$  alkoxy group (e.g. methoxy, trifluoromethoxy, ethoxy, butoxyl),

(3) ring B" is represented by the general formula:

5

10

20

25

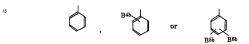
35

40

45

50

55



wherein B<sup>46</sup>, B<sup>56</sup> and B<sup>86</sup>, whether identical or not, independently represent a halogen atom, an optionally halogenated C<sub>1-4</sub> alkly group (e.g. methyl, trifluoromethyl, ethyl, propyl, isorpropyl) or an optionally halogenated C<sub>1-4</sub> alkoxy group (e.g. methoxy, trifluoromethoxy, ethoxy, butxoxy).

(4) R<sup>1</sup>c is a hydrogen atom or a C<sub>1-c</sub> alkyl group (e.g. methyl, ethyl, propyl) which may be substituted by n<sup>1</sup>c no or two substituents selected from the group consisting of hydroxyl group, C<sub>1-c</sub> alkoxy group (e.g. methoxy, ethoxy), amino group, mono- or di-C<sub>1-c</sub> alkylamino group (e.g. methylamino, dimethylamino, dienthylamino), C<sub>1-c</sub> alkoxy-carbonyl group (e.g. methoxycarbonyl, ethoxycarbonyl), carboxyl group, carbamoyl group and phenyl group.

30 (5) R<sup>1c</sup> is a hydrogen atom or a C<sub>1-4</sub> alkyl group (e.g. methyl, ethyl, propyl),

(6) Pa<sup>®</sup> is a hydrogen atom or a C₁-a alkyl group (e.g. methyl, ethyl, propyl) which may be substituted for by one or two substituents selected from the group consisting of hydroxyl group, C₁-a alkoy group (e.g. methoxy, ethoxy, propoxy), amino group, mono- or di-C₁-a alkylamino group (e.g. methylamino, ethylamino, dimethylamino, diethylamino), C₁-a alkoys-carbonyl group (e.g. methoxycarbonyl, ethoxycarbonyl), earboxyl group, earbennyl group and obenyl group.

(7) R<sup>5a</sup> is a hydrogen atom or a C<sub>1-4</sub> alkyl group (e.g. methyl, ethyl, propyl).

(8) the optionally substituted anyl group represented by Ar', is a C<sub>k-1</sub>; group (e.g. phenyl, naphthyl) which may have one to three substituents selected from the group consisting of an optionally halogenated C<sub>1-k</sub> alklyl group (e.g. methyl, trifluoromethyl, ethyl, propyl, isopropyl), halogen atom (e.g. fluorine, chlorine, bromine), nitro group, hydroxyl group, optionally halogenated C<sub>1-k</sub> alkloxy group (e.g. methoxy, trifluoromethoxy, ethoxy, buttoxy), amino group, moneo or di-C₁-a alkloxy group (e.g. methylamino, ethylamino, dimethylamino, diethylamino, C<sub>1-k</sub> alkloxy-carbonyl group (e.g. methoxycarbonyl), carboxyl group and carbamoyl group.

(9) the optionally substituted anyl group represented by Ar', is a phenyl group which may have one to three substituents selected from the group consisting of an optionally halogenated Cr<sub>-4</sub> alkyl group (e.g. methyl, trifluoromethyl, ethyl, propyl, isopropyl), halogen atom (e.g. fluorine, chlorine, bromine) and Cr<sub>-4</sub> alkoxy group (e.g. methoxy, ethoxy, propxy).

(10) the optionally substituted heterocyclic group represented by A<sup>+</sup>, is furyl, thienyl, pyratolyl, pyrazolyl, isoxazolyl, imidazolyl, pyrazolyl, pyridazinyl, quinolyl, isoquinolyl, thiazolyl, thiadiazolyl or thiophenyl which may have one to three substituents selected from the group consisting of halogen atom (e.g. fluorine, chlorine, bromine), optionally halogenated, C₁-₄ alkyl group (e.g. methyl, trifluoromethyl, thiopropyl), C₂-₄ cycloalpropyl), hydroxyl group, C₁-₄ alkoxy group (e.g. methylthio, ethylthio, propylthio), amino group, mono- or d²-C₁-₄ alkylamino group (e.g. methylamino, ethylamino, direthylamino, diethylamino, diethylamino), C₁-₄ alkoxycarbonyl group, G₂. methylthio group (e.g. methycarbonyl) and caboxyl group.

(11) the heterocyclic group represented by Ar¹, is furyl, thienyl or pyridyl which may have one to three substituents selected from the group consisting of halogen atom (e.g. fluorine, chlorine, bromine), C<sub>1-4</sub> alkyl group (e.g. methyl, ethyl, propyl) and C<sub>1-4</sub> alkoy group (e.g. methoxy, propoxy),

- (12) Q is an oxygen atom.
- (13) D1 is -CO-, -CS-, -CH2-, -CH2-CH2-, -CH2-CO- or -CH2-CH2-CO-.
- (14) D1 is -CO- or -CH2CO-,
- (15) D1 is -CH<sub>2</sub>- or -CH<sub>2</sub>CH<sub>2</sub>-,
- (16) D1 is -CO- or -CH2-,
- (17) E<sup>2</sup> is -NR<sup>5c</sup>- (R<sup>5c</sup>is a hydrogen atom or a C<sub>1-4</sub> alkyl group (e.g. methyl, ethyl, propyl)).
- (18) E2 is -O-,
- (19) G3 is -CH2- or -CH2 CH2-.
- (20), ring A" is a benzene ring which may be substituted by two C<sub>1-4</sub> alkyl group (e.g. methyl, ethyl, propyl); ring B is a benzene ring which may be substituted by a C<sub>1-4</sub> alkyl group (e.g. methyl, ethyl, propyl); R¹s is a C<sub>1-4</sub> alkyl group (e.g., methyl, ethyl, propyl), R³s is a C<sub>1-4</sub> alkyl group (e.g. methyl, ethyl, propyl), D¹ is -CO-; E² is -NR³c. (R¹s prepresents a hydrogen atom or a C<sub>1-4</sub> alkyl group (e.g. methyl, ethyl, propyl)), G³ is -CH₂-; Ar¹ is a phenyl group substituted by one to three optionally halocenated C₁-alkyl groups (e.g. methyl, ethyl, propyl).
- (21) N-(3.5-bistrifluoromethyl)benzyl-1,2-dihydro-2-methyl-4-(2-methyl-1)-1-oxo-3-isoquinolinecarbox-amide, N-(3.5-bistrifluoromethyl)benzyl-1,2-dihydro-N.2-dimethyl-4-(2-methyl-1-oxo-3-isoquinolinecarboxamide or N-(3.5-bistrifluoromethyl)benzyl-1,2-dihydro-N.2.6,7-letra methyl-1-oxo-4-ohenyl-3-isoquinolinecarboxamide or N-(3.5-bistrifluoromethyl)benzyl-1,2-dihydro-N.2.6,7-letra methyl-1-oxo-4-ohenyl-3-isoquinolinecarboxamide.

The terms of ring A" and B" are the same meaning as defined above in the ring A and B of (l) and (l'). Preferable substituents on ring A" and B" include habogen (e.g. fluoro, chlore, brome, etc.), optionally habogenated G--- alkyl (e.g. methyl, chloromethyl, difluoromethyl, trichkoromethyl, trikhoromethyl, etryl, 2-bromoethyl, 2-2.2-trifluoroethyl, propyl, 3-3-trifluoroptyl, isopropyl, 2-trifluoromethylythyl, butyl, 4.4,4-trifluorobutyl, isopropyl, sec-butyl, tert-butyl, etc.), optionally habogenated G--- alkoxy (e.g. methoxy, 4.4,4-trifluorobuty, sec-butoxy, etc.), optionally substituted C--- alkyline (e.g. methylino, difluoromethylithio, trifluoromethylithio, chlinoromethylithio, difluoromethylithio, trifluoromethylithio, propylthio, isopropylthio, buthylithio, 4.4-trifluorobuthylthino, difluoromethylithio, mono-or dif-C--- alkylamino (e.g. methylamino, etrylamino, propylamino, dimethylamino, didethylamino, etlyl, etc.), carboxyl and C<sub>1-4</sub> alkoxy-carbonyl (e.g. methoxycarbonyl, ethoxycarbonyl, etc.)

More preferable substituents on ring A" and B" include halogen (e.g. fluoro, chloro, bromo, etc.), optionally halogenated C<sub>1</sub> -a lalyt (e.g. methyl, chloromethyl, difluoromethyl, tirbloromethyl, tirbloromethyl, tirbloromethyl, tirbloromethyl, tirbloromethyl, tirbloromethyl, tirbloromethyl, tirbloromethyl, ethyl, 2-bromoethyl, isobutyl, sec-butyl, tetc.), optionally halogenated C<sub>1-4</sub> alkoxy (e.g. methoxy, difluoromethoxy, tribloromethoxy, tribloromethoxy, toxy, 2-22-trifluoroethoxy, propoxy, isosponyox, butoxy, 4-4,35 trifluorobutoxy, isobutoxy, sec-butoxy, etc.), hydroxyl, amino and mono- or di- C<sub>1-4</sub> alkylamino (e.g. methylamino, ethylamino, propylamino, dimethylamino, diethylamino, ethylamino, propylamino, dimethylamino, diethylamino, ethylamino (e.g. methylamino).

Specifically more preferable substituents on ring  $A^{**}$  and  $B^{**}$  include halogen (e.g., fluoro, chloro, bromo, etc.), optionally halogenated  $C_{1-4}$  alkyl (e.g. methyl, chloromethyl, difluoromethyl, tirchloromethyl, tirfluoromethyl, ethyl, 2-bromoethyl, 2-2.2-trifluoroethyl, propyl, 3,3,3-trifluoropropy isopropyl, 2-trifluoromethylethyl, buthyl, 4,4-4-trifluorobutyl, isobutyl, sec-butyl, tert-butyl, etc.), optionally halogenated  $C_{1-4}$  alkoxy (e.g. methoxy, tifluoromethoxy, ethoxy, 2-2,2-trifluoroethoxy, propoxy, isopropoxy, buthoxy, 4,4-trifluorobutyx, isobutoxy, sec-butoxy, etc.)

The substituent(s) for rings A" and B" may be located at any position on the ring. When two or more substituents are present, they may be identical or not, the number of substituents being 1 to 4, preferably 1 to 3, more preferably 1 or 2. Also, the adjacent carbons on ring A or B may bind with a group represented by -(Orb)- (I represents an integer of from 3 to 5) to form a 5- to 7-membered ring.

Referring to ring A", concrete examples of the moiety



include groups of the formula:

55

, 
$$A^{4a}$$
 or  $A^{6a}$ 

where  $A^{4a}$ ,  $A^{5a}$  and  $A^{6a}$  are the same or different and each means a halogen atom such as chloro, fluoro, etc., an optionally halogenated  $G_{-4a}$  alkey group such as methyl, ethyl, isopropyl trifluoromethyl, etc., or an optionally halogenated  $G_{-4a}$  alkoxy group such as methoxy, trifluoromethyx, etc., yet and optionally halogenated  $G_{-4a}$  alkoxy group such as methoxy, trifluoromethyx, etc., yet

In  $A^{4a}$ ,  $A^{5a}$  and  $A^{6a}$ , preferably a  $C_{1-4}$  alkyl group (e.g. methyl, ethyl, etc.).

Referring to ring B", concrete examples of the moiety

20 include groups of the formula:

5

15

45

where B<sup>40</sup>, B<sup>50</sup>, B<sup>50</sup>, B<sup>50</sup>, B<sup>50</sup>, B<sup>50</sup> and B<sup>50</sup> are the same or different and each means a halogen atom such as chion, fluoro, etc., an optionally halogenated Cr<sub>-+</sub> alkyl group such as methyl, influoromethy, ethox, etc.

an optionally halogenated Cr<sub>-+</sub> alkoy group such as methyd trifluoromethox, ethox, etc.

Preferred examples of the ring B" are groups of the formula:

$$B^{4b}$$
 or  $B^{5b}$   $B^{6}$ 

50 wherein B4b, B5b and B6b is the same meaning hereinbefore.

In B<sup>4b</sup>, B<sup>5b</sup> and B<sup>6b</sup>, preferably a C<sub>1-4</sub> alkyl group (e.g. methyl, ethyl, etc.) and a C<sub>1-4</sub> alkoxy group (e.g. methyxy, ethoxy, etc.).

With respect to the above formula, R<sup>1ic</sup> represents a hydrogen atom, hydroxyl group, optionally substituted hydrocarbon group, optionally substituted allow group or optionally substituted among oroup.

The "hydrocarbon group" of "optionally substituted hydrocarbon group" represented by R<sup>1ic</sup> is used, for example, C<sub>1</sub>-c alkyl group and so on. The C<sub>1</sub>-c alkyl group and so on. The C<sub>1</sub>-c alkyl group includes, for example, methyl, ethyl, propyl, isopropyl, butyl, iso-butyl, terb-butyl, pentyl, neopentyl, hexyl, etc., preferably a C<sub>1</sub>--a alkyl group such as methyl, ethyl, propyl, isopropyl, butyl,

isobutyl, sec-butyl, tert-butyl, etc. The  $C_{3-6}$  cycloalkyl group includes, for example, cyclopropyl, cyclopentyl or cyclohexyl, etc. The  $C_{3-6}$  cycloalkyl- $C_{1-6}$  alkyl group includes, for example, cyclopropylmethyl, cyclopropylmethyl, etc.

The preferable substituent of the hydrocarbon group hereinabove is commonly used a C<sub>1-4</sub> alkyl group such as methyl, ethyl, propyl, isopropyl, butyl and so on.

The substituent of the hydrocarbon group is used one to five, preferably one to three, more preferable one or two substituent(s) selected from the group consisting of halogen atom (e.g. fluoro, chloro, chrono, etc.), nitro, cyano, hydroxyl, C<sub>1-1</sub> alkoxy group (e.g. methoxy, ethoxy, propoxy, butoxy, isopropoxy, etc.), c<sub>1</sub>-1 alkythio group (e.g. methythio, ethythio, ethythi

As the halogen atoms, among the above-mentioned substituents, fluoro, chloro, bromo and iodo may be reckoned and chloro or fluoro is preferred.

Preferable examples of substituent of hydrocarbon group include hydroxyl group, C<sub>1-a</sub> alkoxy group (e.g. methoxy, ethoxy, propoxy, etc.), amino group, mono- or di- C<sub>1-a</sub> alkylamino group (e.g. methoxycarbonyl, ethylamino, diethylamino, ethylamino, dienthylamino, ethylamino, dienthylamino, diethylamino, group, propoxycarbonyl, ethox-sp carbonyl, propoxycarbonyl, etc.), carboxyl group, carbamoyl group, phenyl group, more preferably carboxyl group and carbamoyl group in companies.

Preferable examples of  $R^{1c}$  include a hydrogen atom and a  $C_{1-4}$  alkyl group (e.g. methyl, ethyl, n-propyl, n-butyl, etc.), more preferably a  $C_{1-4}$  alkyl group (e.g. methyl, ethyl, n-propyl, etc.),

The "alkoxy group" of the "optionally substituted alkoxy group" represented by R<sup>1c</sup> is, for example, so C<sub>1-4</sub> alkoxy group (e.g. methoxy, ethoxy, propoxy, isopropoxy, butoxy, t-butoxy, etc.) and so on. The substituent of the "alkoxy group" is the same meaning as defined in the substituent of "hydrocarbon group".

The substituent of the "optionally substituted amino group" represented by R<sup>1c</sup> includes (i) C<sub>1</sub>-a alkyl group (e.g. methyl, ethyl, propyl, isopropyl, etc.), (ii) C<sub>1</sub>-a alkyl-carbonyl group (e.g. acetyl, propyon), 5b butyril, etc.), (iii) C<sub>1</sub>-a alkyl-carbonyl, propyonyl, etc.), (iv) haldgen atom (e.g. fluoro, chloro, etc.) and (iv) phenyl group which may be substituted by a C<sub>1</sub>-a alkyl (e.g. methyl, ethyl, etc.), a C<sub>1</sub>-a alkovy group (e.g. methoxy, ethoxy, etc.) or a halogen atom (e.g. fluoro, chloro, etc.) such as phenyl, 4-chlorophenyl, 3-chlorophenyl, 2-methylphenyl, 4-methylphenyl, 4-methylphenyl, 2-methylphenyl, 4-methylphenyl, 4-methy

With respect to the above formula, Q represents an oxygen atom and a sulfur atom, preferably an oxygen atom.

With respect to the above formula,  $D^1$  represents a  $C_{1-3}$  alkylene group which may be substituted by an oxo or thioxo group.

The C<sub>1-3</sub> alkylene group includes, for example, -CH<sub>2</sub>-, -CH<sub>2</sub>CH<sub>2</sub>-, - CH<sub>2</sub>CH<sub>2</sub>-CH<sub>2</sub>- and -CH(CH<sub>3</sub>)-CH<sub>2</sub>- and so on.

Preferable examples of D¹ include -CO-, -CS-, -CH<sub>2</sub>-, -CH<sub>2</sub>CH<sub>2</sub>-, -CH<sub>2</sub>CO-, -CH<sub>2</sub>CS-, -CH<sub>2</sub>CH<sub>2</sub>- and -CH<sub>2</sub>CH<sub>2</sub>- are more preferably -CO-, -CH<sub>2</sub>-, -CH<sub>2</sub>CH<sub>2</sub>- and -CH<sub>2</sub>-CO-, specially -CO- and -CH<sub>2</sub>- are more preferable.

Provided that D<sup>1</sup> is an unsubstituted C<sub>1-3</sub> alkylene group, its carbon atoms may cooperate with R<sup>1c</sup> to form a 5- to 7-membered ring which may be substituted by an oxo or thioxo group. Specifically, the compound (X) is represented by the formula:

wherein ring K' is a 5- to 7-membered ring which may be substituted by an oxo or thioxo group; herepresents an integer from 3 to 5; the other symbols have the same definitions as above, or a salt thereof, preferably represented by the formula:

wherein the symbols have the same definitions as above or below.

10

15

20

25

50

55

With respect to the above formulas, E2 represents -NR5a- (R5a represents a hydrogen atom or an optionally substituted hydrocarbon group), -O- or -S-. The hydrocarbon group represented by R5a is preferably a C1-6 alkyl group, a C3-6 cycloalkyl group, a C3-6 cycloalkyl-C1-4 alkyl group or the like, more preferably a C1-4 alkyl group (e.g. methyl, ethyl, propyl). The C1-6 alkyl group is exemplified by methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, pentyl, neopentyl and hexyl, with preference given to C1-4 alkyl groups such as methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl and tert-butyl, The C<sub>3-6</sub> cycloalkyl group is exemplified by cyclopropyl, cyclopentyl and cyclohexyl. The C<sub>3-6</sub> cycloalkyl-35 C<sub>1-4</sub> alkyl group is exemplified by cyclopropylmethyl and cyclopropylethyl, R<sup>5a</sup> is preferably a hydrogen atom or a C1-4 alkyl grou (e.g., methyl, ethyl, propyl, isopropyl, butyl), with greater preference given to C1-4 alkyl groups (e.g., methyl, ethyl, propyl, isopropyl). The substituent the alkyl group may have is exemplified by the same groups as the "substituents" for the "optionally halogenated hydrocarbon group" represented by R1c. Preferable substituents for the hydrocarbon group represented by R5a are the same as specified for substituents for the hydrocarbon group represented by R1c; C1-3 alkoxy group (e.g., methoxy, ethoxy), mono- or di-C1-2 alkylamino group (e.g., dimetylamino), carbamoyl group, carboxyl group etc. are used commonly. The number of substituents is preferably 1 or 2. Preferable examples of E2 are -NH- or -O-.

Also, R<sup>5a</sup> and R<sup>1c</sup> may bind together to form a 5- to 7-membered ring which may be substituted by an oxo or thioxo group. Specifically, the compound (X) is represented by the general formula:

wherein ring K" is a 5- to 7-membered ring which may be substituted by an oxo or thioxo group; i represents an integer from 1 to 3, the total carbon number of D¹ and -(CH<sub>2</sub>)<sub>i</sub>- being 3 to 5; the other

symbols have the same definitions as above or below. Preferably, it is represented by the formula:

wherein D<sup>a</sup> and M independently represent -CH<sub>2</sub>- or -CO-; the other symbols have the same definitions as above or below.

In the above formulas, Ar' represents an aryl group which may have an optionally substituted substituted ror an optionally substituted heterocyclic group. The optionally substituted aryl group is the same meaning as defined in Ar.

Preferable examples of substituent of the aryl group represented by Ar' include optionally halogenated C<sub>1-4</sub> alkyl group (e.g., methyl, chloromethyl, difluoromethyl, trichloromethyl, trifluoromethyl, ethyl, 2-20 bromoethyl, 2.2,2-trifluoroethyl, propyl, isopropyl, 3.3,3-trifluoropropyl), halogen atom (e.g., fluorine, chlorine, bromine), nitro group, hydroxyl group, optionally halogenated C<sub>1-4</sub> alkoxy group (e.g., methoxy, difluoromethoxy, trifluoromethoxy, trifluoromethoxy, trifluoromethoxy, trifluoromethoxy, trifluoromethoxy, trifluoromethoxy, trifluoromethoxy, trifluoromethoxy, trifluoromethyl, activation (group for group, mone) or dic-1-4 alkoxy-carbonyl group (e.g., methoxy, activation), trifluoromethyl, trifluoromethyl, trifluoromethyl, trifluoromethyl, trifluoromethyl, trifluoromethyl, trifluoromethyl), alogen atom (e.g., fluorine, chlorine, bromine) and C<sub>1-4</sub> alkoxy group (e.g., methoxy, ethoxy, propoxyl).

The heterocyclic group represented by Ar', is exemplified by 5- to 9-membered, preferably 5- or 6membered aromatic heterocyclic groups which may have one to four, preferably one or two hetero atoms such as nitrogen, oxygen and sulfur atoms in addition to carbon atoms.

Such aromatic heterocyclic group is the same meaning as defined in Ar.

10

15

Preferable example of the heterocyclic group represented by Ar' include 5- or 8-membered heterocyclic groups such as furly, thienyl, pyrrolyl, oxazolyl, insizazolyl, pyrazolyl, pyrgalyl, pyridyl, pyridyl, quinolyl, isoquinolyl, thiazolyl, thiadiazolyl and thiophenyl, with greater preference given to furlyl, thienyl, so pyridyl eth.

The substituent in the "optionally substituted heterocyclic group," represented by Ar', is the same meaning as defined in Ar.

Preferable examples of substituent of the heterocyclic ring represented by Ar' include halogen atom (e.g., fluorine, chlorine, bromine), optionally halogenated C1--a lalky group (e.g., methyx, chloromethyl, diffuoromethyl, trifluoromethyl, ethyl), C3--a cycloakyl group (e.g., cyclopropyl, cyclobutyl), hydroxyl groups, optionally halogenated C1--a lalkoxy group (e.g., methoxy, diffuoromethoxy, trifluoromethoxy, ethoxyl), optionally halogenated (e.g., methythitio, ethylthitio), amino group, mono- or di-C1--a alkylamino group (e.g., methysamino, ethylamino, dimethylamino, diethylamino), C3--a alkoxy-carbonyl groups (e.g., methoxycarbonyl, ethoxycarbonyl) and carboxyl group, with greater preference given to halogen atom (e.g., fluorine, chlorine), C1-a alkoxy group (e.g., methys, ethys), C3--a cycloalkyl group (e.g., cyclopropyl, cyclobutyl), hydroxyl group, C1-a alkoxy group (e.g., methoxy, ethoxy) and carboxyl groups etc.

Ar' is preferably a phenyl group which may have one to three substituents selected from the group consisting of halogen atom (e.g., fluorine, chlorine), optionally halogenated C<sub>1</sub>—a laly group (e.g., methyl, so diffuoromethyl, ethyl, 2.2.2-trifluoroethyl, propyl, isopropyl) and optionally halogenated C<sub>1</sub>—a lakoxy group (e.g., methoxy, difluoromethoxy, trifluoromethoxy, ethoxy, 2.2.2-trifluoroethoxy, propoxy, isopropoxy). Also preferred are 5—or 6-membered heterocyclic group (e.g., furyl, pyridyl, thiazolyl, thiadiazolyl) which have one to three hetero atom (e.g., nitrogen atoms, oxygen atoms, sultur atoms) (e.g., methyl, trifluoromethyl, ethyl), a C<sub>1</sub>—a lakoxy group (e.g., methoxy, ethoxy, propoxy) or a C<sub>2</sub>—c cycloalkyl group (e.g., evcloporpyl).

 $G^3$  represents a bond or a  $C_{1-3}$  alkylene group. The  $C_{1-3}$  alkylene group include - $CH_2$ -, - $CH_2$   $CH_2$ -, - $CH_2$   $CH_2$ - and - $CH(CH_3)$   $CH_2$ -.  $G^3$  is preferably - $CH_2$ - or - $CH_2$   $CH_2$ -, - $CH_2$ - being commonly used.

In the above formula, L represents a leaving group. This group is exemplified by hydroxyl group, halogen atom (e.g., chlorine, bromine, iodine), substituted sulfonyloxy group (e.g., methanesulfonyloxy and pertoulenesulfonyloxy groups), acyloxy group (e.g., acetoxy and benzoyloxy groups), and oxy group substituted by a heterocyclic group or an anyl group (e.g., succinimide, benzotriazole, quinoline or 4-nitrophenyl group).

In the above formula, L' and L" represents a leaving group. This leaving group is exemplified by halogen atom and substituted sulfonyloxy group among the leaving groups exemplified for L above.

When compound (I) and (I') of the present invention has a basic group such as an amino group or a substituted amino group, it may form a physiologically acceptable acid addition salt. Such salts include those with inorganic acids (e.g., hydrochloric acid, phosphoric acid, hydrobromic acid, sulfuric acid) and those with organic acids (e.g., acetic acid, firmic acid, propionic acid, fumaric acid, malele acid, succinic acid, translate, acid, cliftic acid, acid, caid, entransulfornic acid, benzenesulfornic acid, male acid, succinic acid, when compound (I) and (I') of the present invention has an acidic group such as -COOH, it may form a salt with an inorganic base (e.g., alkali metals or alkaline earth metals such as sodium, potassium and magnesium, amnonal) or an organic base (e.g., Lift-C-) alkayamine such as triethylamine).

Production methods for compound (I) and (I') or a salt thereof of the present invention are described

Compound (I) and (I') or a salt thereof of the present invention can, for example, be produced by the following methods ① and ②. Specifically, compound (I) and (I') or a salt thereof is produced by ① reacting a heterocyclic compound or a salt thereof having a leaving group L. represented by general formula (II) and a compound or a salt thereof represented by formula (III), or by ② reacting a hetesocyclic compound or a salt thereof represented by general formula (IIV) and a compound or a salt thereof represented by general formula (IV) and a compound or a salt thereof represented by general formula (IV).

Methods (1) and (2) are hereinafter described in detail.

Method ①

40

45

55

This method generally affords two options: i) acylation, conducted when the L-linked methylene group in D is substituted by an oxo or thioxo group, and ii) alkylation, conducted when the L-linked methylene group in D is unsubstituted.

i) Acytation: When the leaving group L of compound (II) is a hydroxyl group, it is preferable to use an appropriate (e.g., an acytoxy group as described above, or an oxy group substituted by a heterocyclic group or any group) and then react it with compound (III) or a satt thereof. Such condensing agents include dicyclohexylcarbodiimide (DCC), diethyl cyanophosphate (DEPC) and diphenylphosphorylazide (DEPA). When these condensing agents are used, the reaction is preferably carried out in a solvent (e.g., ethers, esters, hydrocarbons, amides, sulfoxides) such as tetrahydrofuran, doxane, dimethoxyethane, ethyl acetate, benzene, toluene, N.N-dimethylformamide and dimethylsulfoxide. This reaction may be accelerated in the presence of a base, and is carried out at about 10 to 100°C, preferably about 0 to 60°C. Reaction time is normally 5 minutes to 98 hours, preferably 0.5 to 72 hours. The amount of compound (III) or a salt thereof or condensing agent used is 1 to 5 mol equivalents, preferably 1 to 3 mol equivalents per mol of compound (III) or a salt thereof carnies such as N-methylmorpholine and pryidine, their amount being 1 to 5 mol equivalents, per mol of compound (III) or a salt thereof carnies such as N-methylmorpholine and pryidine, their amount being 1 to 5 mol equivalents, per end of compound (III) or a salt thereof.

Compound (II) as a reactive derivative is preferably an acid halide (e.g., chloride, bromide), acid anhydride, mide and acid anhydride (e.g., anhydride with methylcarbonic acid, anhydride with enhylcarbonic acid, anhydride with enhylcarbonic acid, anhydride with enhylcarbonic acid, anhydride with privicarbonic acid, acity easter (e.g., ester with hydroxysuccinimide, ester with hydroxysuccinimide, ester with hydroxysuccinimide, ester with proxyquinoline), with preference given to acid halides. The reaction of compound (III) or a salt thereof and compound (III) is normally carried out in a solvent (e.g., halogenated hydrocarbons entered seters, hydrocarbons, amides such as chloroform, dichloromethane, ethyl ether, tetrahydrofuran, dioxane, dimethoxyethane, ethyl acetate, benzene, toluene, pyridine, and N.N-dimethylformamide). This reaction may be accelerated in the presence of a base. Reaction temperature is normally about 10 to 120°C, preferably about 0 to 100°C. Reaction time is normally 5 minutes to 48 hours, preferably 0.5 to 24 hours. The amounts of compound (III) used is 1 to 5 mol equivalents, preferably 1 to 3 mol equivalents per mol of compound (III) or a salt thereof. Examples of bases which can be used include altylamines such as trieflydramine, acordic amines such as trieflydramine, acordic amines such as trieflydramine, acordic amines such

as N,N-dimethylaniline and N,N-diethylaniline, alkali metal carbonates such as sodium carbonate and obtassium carbonate and alkali metal hydrogen carbonates such as sodium hydrogen carbonate and potassium hydrogen carbonate, their amount being 1 to 5 mol equivalents, preferably 1 to 3 mol equivalents per mol of compound (III) or a salt thereof. Also, when a water-immiscible solvent is used for the reaction, sylem may consist of two phases including water.

ii) Alkylation: In the reaction with compound (III), the leaving group L of compound (II) is preferably one of the above-mentioned halogen atoms or substituted sulfonyloxy groups.

Although compound (III) may be used as such in a free form, it may be converted to a salt such as with an alkali metal such as lithium, sodium or potassium before being used in the reaction. The amount of compound (III) or a salt thereof reacted is 1 to 10 mol equivalents, preferably 1 to 5 mol equivalents per mol of compound (II). This reaction is normally carried out in a solvent. Preferable solvents include halogenated hydrocarbons such as dichloromethane and chloroform, nitriles such as acetonitrile, ethers such as dimethoxyethane and tetrahydrofuran, and dimethylformamide, dimethylsulfoxide and hexamethylphosphoramide. Addition of a base promotes the reaction, Bases preferred for this purpose include sodium hydrogen carbonate, potassium hydrogen carbonate, sodium carbonate, potassium carbonate, sodium hydride, potassium hydride, sodium amide, sodium methoxide, triethylamine, diisopropylethylamine and pyridine. Also, in this reaction, compound (III) may be converted to one of the above-mentioned alkali metal salts, alkaline earth metal salts etc. and then reacted with compound (II), in place of using a base. When E of compound (III) is -NR5-, compound (III) itself may be used as a base, in place of using one of the above bases. Varying depending on types of compounds (II) and (III) and solvent and other reaction conditions, the amount of base used is normally 1 to 10 mol equivalents, preferably 1 to 5 mol equivalents per mol of compound (III). Reaction temperature is about -50 to 200 °C, preferably -20 to 150 °C. Varying depending on type of compound (III) or a salt thereof, reaction temperature and other factors, reaction time is 1 to 72 hours, preferably 1 to 24 hours.

# Method (2)

15

20

26

4n

50

55

This method is carried out in the same manner as the alkylation described in term ii), method ①. Specifically, the same procedures as those of the method described in term ii) is followed, using compound (iv) in place of compound (ii) and using compound (iV) or a salt thereof in place of compound (iii) or a salt thereof

Of the compounds represented by formula (I), a compound or a salt thereof represented by the general formula (Ia):

$$(Ia)$$

$$A$$

$$A$$

$$CON$$

$$CON$$

wherein either of X° and Y° is -NR¹\*- (R¹\* had the same definition as above) or -O-, the other representing 45 -CO-; the other symbols have the same definitions as above, can be produced by subjecting to reduction a compound or a salt thereor represented by formula (P°):

wherein the symbols have the same definitions as above.

This reaction, wherein an amide compound represented by general formula (\*\*) is reduced to convert its double bond to a single bond, is carried out by various methods. For example, it is preferable to use a method wherein the starting material is reduced in the presence of a metal catalyst for catalytic reduction. Examples of the catalysts for this catalytic reduction method include platinum catalysts such as platinum oxide, palladium platinum carbon, palladium catalysts such as platidum black, palladium black, palladium solide, palladium barium sulfate and platinum carbon, and nickel catalysts such as reduced nickel, palladium carbon, and nickel catalysts such as reduced nickel, coldized nickel. Raney nickel and Urushibara nickel. This reaction is normally carried out in a solvent. An organic acid such as formic acid, acetic acid or propionic acid is used as the solvent, or an aterior such as enthanol, ethanol, propanol or isopropanol, an ether such as tetrahydrofuran or dioxane, or an ester such as ethyl acetate, is used as the solvent in the presence of the above organic acid or an inorganic acid such as phosphoric acid, suffuric acid or ni hydrochloric acid. Reaction temperature is normally 0 to 200°C, preferably 20 to 110°C. Reaction time is normally 0.5 to 48 hours, preferably 1 to 16 hours. Although the reaction is normally carried out under normal pressure, it may be carried out under increased pressure (3 to 10 atm) as necessary. Varying depending on catalyst type, the amount of catalyst used is normally 0.1 to 10% (w/w).

Of the compounds represented by formula (I), a compound represented by the general formula (I°):

40

45

50

wherein the symbols have the same definitions as above or a salt thereof can be produced by reacting a compound represented by general formula (I<sup>d</sup>):

$$\begin{array}{c}
A \\
CH_2)_a & CON
\end{array}$$
(Id)

wherein the symbols have the same definitions as above, or a salt thereof with an alkylating agent represented by the formula R<sup>1</sup>-L (R<sup>1</sup> has the same definition as above; L represents a leaving group) to produce a compound represented by general formula (R<sup>1</sup>).

55 wherein the symbols have the same definitions as above or a salt thereof, which is then subjecting to a reducing reaction.

This reaction, wherein a quinolineamide compound represented by general formula (I<sup>th</sup>) is reacted with an alkylating agent represented by R'-L to a quaternary salt (I<sup>th</sup>), which is then reduced to produce a

compound represented by general formula (f). Examples of the alkylating agent R1-L used to convert formula (f) to (f) include alkane halides (e.g., chloride, bromide, lodide), sulfates and sutfonates (e.g., methanesulfonate, p-toluenesulfonate, benzenesulfonate), with preference given to alkyl halides. The amount of alkylating agent used is 1 to 100 mol equivalents, preferably 1 to 30 mol equivalents per mol of compound (f). This reaction is normally carried out in a sobvent. Examples of the solvent include alcohols such as methanol, ethanol, propanol and isopropanol, ethers such as tetrahydrofuran and dioxane, esters such as ethyl acetate, and halogenated hydrocarbons such as dichloromethare and 1.2-dichoroethane. The alkylating agent itself may be used as the solvent. Reaction temperature is normally 10 to 200 °C, preferably 20 to 110 °C. Reaction time is normally 0.5 to 24 hours, preferably 1 to 16 hours.

The thus-obtained quaternary salt (f) is normally reduced to (f) in an inert solvent in the presence of a metal hydridie. Examples of metal hydrides which can be used for this purpose include sodium browhydride, lithium borohydride, zinc borohydride, sodium cyanoborohydride and lithium cyanoborohydride, with preference given to sodium borohydride. Reaction solvents which can be used include lower accordors such as methanol and ethanol, ethers such as oftoxane and tertarydrofuran and hydrocarbons such as benzene and to toluene. These solvents may be used singly or in combination. Reaction temperature is normally about 100 to 40°C, Preferably about 40°C to Reaction time is normally 5 minutes to 10 hours, preferably 10 minutes to 5 hours. The amount of reducing agent used is normally 1 to 2 mol equivalents per mol of compound (III).

Also, of the compounds represented by formula (I) and (I'), a compound represented by the general and formula:

wherein D' represents a C<sub>1-9</sub> alkylene group; the other symbols have the same definitions as above or a salt thereof, can also be produced by a reaction of a compound represented by the general formula:

wherein the symbols have the same definitions as above or a salt thereof, and a compound represented by the general formula:

wherein G' represents a bond or a C<sub>1-2</sub> alkylene group; the other symbols have the same definitions as above, in the presence of a reducing agent. This reaction is carried out by various methods; for example, so the reducing reaction described by R.F. Borch et al. in the Journal of American Chemical Society, Vol. 93, pp. 2897-2904 (published 1971) or a method based thereon is preferably used. Also, a compound of general formula (I), and (I') wherein D is a C<sub>1-3</sub> alkylene group and E is -NH+ can be reacted with a carbonyl compount expressanted by the general formula:

55

26

wherein R<sup>6p</sup> and R<sup>5g</sup>, whether identical or not, independently represent hydrogen or an optionally substituted hydrocarbon group, in the presence of a reducing agent, for example, the above-mentioned method of Borch et al. or a method based thereon, to yield a compound or a salt thereof represented by the general formula:

wherein R<sup>5d</sup> represents an optionally substituted hydrocarbon group; the other symbols have the same definitions as above.

A compound of general formula (I-B), one of the desired compounds described above, which has a tricyclic structure, can, for example, be produced by the following methods a) and b).

### Method a)

5

15

25

30

45

50

A compound represented by the general formula:

40 wherein j represents an integer from 0 to 2; the other symbols have the same definitions as above or a salt thereof or a reactive derivative thereof derivatized at the carboxyl group thereof (included in the desired compound of the present invention and produced by the above Method ① or ②) is cyclized by intramolecular amidation to yield a compound represented by the general formula:

55 wherein the symbols have the same definitions as above or a salt thereof.

### Method b)

10

20

26

40

A compound represented by the general formula:

wherein D" represents -CH₂- or -CO-; L" represents a leaving group; k represents an integer from 1 to 3; the other symbols have the same definitions as above (included in the desired compound of the present invention and produced by the above method ① or ②) or a salt thereof, is cyclized by intramolecular alkylation to yield a compound or salt thereof represented by the general formula:

30 wherein the symbols have the same definitions as above or a salt thereof.

The above Method a), based on amide bond forming reaction, is carried out by various procedures. For example, the same procedures as described in method ①-i) may be used. Method b), based on alkylation, is carried out by the same procedures as described in method ①-ii) or method ② may be used.

It is also possible to produce a compound of formula (I) wherein E is -NR<sup>SQ</sup>. (the symbols have the 35 same definitions as above) by alkylating a compound of formula (I) and (I') wherein E is -NH- with an alkylating agent represented by the formula R<sup>SQ</sup>-L" (R<sup>SG</sup> represents an optionally substituted alkyl group; L" represents a leaving group) by the same method as described in method (D-ii).

(iii) Of the compounds represented by the formula (I), a quinoline or an isoquinoline compound represented by the general formula:

wherein "X<sup>6</sup>-Y<sup>6</sup>- represents "N = CR<sup>2</sup>- or -CR<sup>2</sup> = N- (R<sup>2</sup> represents the same meaning as defined above), E' represents "NR<sup>5</sup>-(R<sup>3</sup> represents an optionally substituted hydrocarbon group), -O- or -S(O)n-(n is 0,1 or 2) and the other symbols are the same meaning as defined above, can be produced from a quinolone or an isoquinolone compound represented by the general formula:

5

10

15

20

25

30

wherein -X°-Y°- represents -NH-CO- or -CO-NH-, the other symbols are the same meaning as defined above. This reaction is first conducted, preferably, by converting the amide moiety of (Iº) into the imino halide group, yielding the compound (II) where R3 is a halogen atom (e.g. Ct, Br). The reagent used in the reaction is, for example, phosphorous halides such as phosphorous oxychloride, phosphorous pentachloride, and thionyl halides such as thionyl chloride, thionyl bromide, etc.. The amount of the reagent is 1 to 100 mol equivalents relative to the compound (19). The reaction is generally carried out in an inert solvent (e.g., ethers such as tetrahydrofurane, dioxane, hydrocarbons such as benzene, toluene, xylene), and the reagent itself may be used as the solvent. The reaction temperature is generally about 20°C to 200°C and preferably 50°C to 150°C. The reaction time, which depends on the species of starting compound, reagent, solvent and temperature, is generally 30 minutes to 12 hours. The imino halide thus obtained can be converted to the compounds having various R3-substituent, i.e., a hydrogen atom, an optionally substituted hydrocarbon group, an optionally substituted amino group, a substituted hydroxyl group, or a mercapto group substituted by an optionally substituted hydrocarbon group. The compound (II) where R3 is a hydrogen atom can be prepared from (II:R3 = C1. Br) by using catalytic reduction. The reduction can be carried out by a method similar to that used in the conversion of (Ib) to (Ia). The compound (Ib) where R3 is an optionally substituted amino group can be prepared from (If;R3 = C1) by reacting an optionally substituted amine under conditions similar to those used in the reaction of (XI) and (XII) (Method 1-ii). Similarly, the compound (If) where R3 is an optionally substituted hydrocarbon group, a substituted hydroxyl group or a mercapto group substituted by an optionally substituted hydrocarbon group can be prepared from (If;R3=C1) by reacting a Grignard reagent (e.g., MeMgBr, EtMgBr), an alkaline metal (e.g., lithium, sodium, pottasium) salt of alchol (e.g., methanol, ethanol) or an alkaline metal (e.g., lithium, sodium, pottasium) salt of thiol (e.g., methanethiol, ethanethiol), respectively, under conditions similar to (Method 1-ii).

Of compound (i) and (i') of the present invention, a compound wherein X or Y is a a -CS- group and/or D contains a thioxo group can be produced by reacting a compound wherein X or Y is a a -CO- group and/or D contains an oxo group with an appropriate sulfur containing reagents. Examples of such reagents include phosphorus pentasulfide and Lowesson's reagent. This reaction is normally carried out in a solvent such as dichloromethane, chloroform, dioxane, tetrahydrofuran, benzene or toluene under water-free conditions. The amount of sulfide used is not less than 1 mol equivalent, preferably 2 to 5 mol equivalents, reaction temperature being between 20 °C and 120 °C. Varying depending on kind of starting material or sulfide, reaction temperature etc., reaction time is normally 1 to 8 hours.

When compound (I) and (I') or a salt thereof produced by the above methods contains a lower (C1-6) alkoxy group on ring A (wherein "" is a double bond), ring B or the benzene ring in the group represented by Ar, it may be converted to a hydroxyl group as necessary by reaction with, for example, boron tribromide. This reaction is normally carried out in a solvent (e.g., halogenated hydrocarbons such as dichloromethane, chloroform, carbon tetrachloride, benzene and toluene, and hydrocarbons) at about -20 to 80 °C, preferably about 0 to 30 °C. The amount of boron tribromide used is about 1 to 10 mol equivalents. preferably about 1 to 5 mol equivalents per mol of lower alkoxy group. Reaction time is normally 15 minutes to 24 hours, preferably 30 minutes to 12 hours. Also, when compound (I) and (I') or a salt thereof produced by the above methods contains a hydroxyl group on ring A, ring B or the benzene ring in the group represented by Ar, it may be converted to an alkoxy or acyloxy group by alkylation or acylation as necessary. This alkylation is carried out by a reaction with an alkylating agent such as a halide (e.g., chloride, bromide, iodide) of an alkane which may have a substituent or a sulfate ester or sulfonate ester (e.g., methanesulfonate, p-toluenesulfonate, benzenesulfon-ate) in a solvent (e.g., alcohols such as methanol, ethanol and propanol, ethers such as dimethoxyethane, dioxane and tetrahydrofuran, ketones such as acetone and amides such as N,N-dimethylformamide) in the presence of a base (e.g., organic bases such as trimethylamine, triethylamine, N-methylmorpholine, pyridine, picoline and N,N-dimethylamiline, and inorganic bases such as potassium carbonate, sodium carbonate, potassium hydroxide and sodium hydroxide). Reaction temperature is normally -10 to 100°C, preferably about 0 to 80°C. The amount of these

alkylating agents used is about 1 to 5 mol equivalents, preferably 1 to 3 mol equivalents per mol of starting material phenolic derivative. Reaction time is normally 15 minutes to 24 hours, preferably 30 minutes to 12 hours.

Acylation is carried out by using the appropriate carboxylic acid or a reactive derivative thereof.

Although varying depending on type of acylating agent and type of starting material phenolic derivative, this reaction is normally carried out in a solvent (e.g., hydrocarbons, eithers, esters, halogenated hydrocarbons, amides, aromatic amines such as benzene, toluene, ethyl ether, ethyl acetate, chlorofrom, dichloromethane, dioxane, tetrahydrofuran, N,N-dimethylformamide and pyridine); appropriate bases (e.g., hydrogen carbonates such as sodium carbonates and potassium hydrogen carbonates such as sodium carbonates and potassium carbonate, acetates such as sodium cacetate, tetratry amines such as triethylamine, aromatic amines such as pyridine) may be added to accelerate the reaction. Such reactive derivatives of carboxylic acid include acid anhydridics, mixed acid anhydrides and acid halides (e.g., chloride, bromide). The amount of these acylating agents used is 1 to 5 mol equivalents, preferably 1 to 3 mol equivalents per mol of starting material phenolic derivative. Reaction temperature is normally about 0 to 1s 150°C, preferably about 10 to 100°C. Reaction time is normally 15 minutes to 12 hours, preferably 30 minutes to 6 hours.

Also, known amide compounds of formula (I) and (I') can be synthesized by, for example, (1) the method described in the Indian Journal of Chemistry, Section B, 28B, Vol. 8, pp. 744-747 (published 1977), (2) the method described in the Chemical Abstract, Vol. 107, 175835f, (3) the method described in the 20 Chemical Abstract, Vol. 114, 42492a, (4) the method described in the Chemical Abstract, Vol. 107, 115463y, (5) the method described in the Chemical Abstract, Vol. 93, 220536q, a method based thereof, or blue above-described production method for the compounds represented by formula (I) and (I') or methods based thereon.

When compound (I) and (I') is obtained in a free form by one of the above methods, it may be prepared as a salt with an inorganic acid (e.g., hydrochloric acid, suffuric acid, hydrobromic acid, an organic acid (e.g., methanesulfonic acid, benzenesulfonic acid, toluenesulfonic acid, oxafic acid, fumaric acid, maleic acid, tartaric acid), an inorganic base (e.g., alkali metals such as sodium and potassium, alkaline earth metals such as calcium and magnesium, aluminum or ammonium), or an organic base (e.g., trimethylamine, triethylamine, pyridine, picoline, ethanolamine, diethanolamine, triethanolamine, dicyclohexylamine or NN'-so dibenzylethylenediamine).When compound (I) is obtained in the form of a salt, it can be converted to the free form or another salt, in accordance with a conventional method.

The thus-obtained desired compound (I) and (I') or salt thereof can be purified and separated by a known means of separation and purification (e.g., concentration, solvent extraction, column chromatography or recrystallization).

Starting material (VII), or a salt thereof, used to produce the inventive compound (I) and (I') or a salt thereof can industrially advantageously produced by, for example, the following methods 1) to 3) or methods based thereon.

1) Compounds represented by the general formulas:

4n

50

55

wherein the symbols have the same definitions as above, or esters thereof can be synthesized by methods (or methods based thereon) such as those described in European Patent Publication No. 421456 (published April 11, 1991), European Patent Publication No. 345494 (published February 21, 1990), European Patent Publication No. 345494 (published February 21, 1990), European Patent Publication No. W3112249 (published August 22, 1991), and Bolletino Chimico Farmaceutico, vol.125 po.437-440 (published 1996, Secribe dv NA. Santapatie 1st 1).

The compound (VII-3) can also be produced via an amide compound of (VII-3). An amide compound of (VII-3) is produced by the method described by K. Unverferth et al. in Archiv der Pharmazie, Vol.324,pp.809-814 (published 1991) or a method based thereon. This amide compound may be reacted under, for example, diszotizing conditions (e.g., reacted with sodium nitrite at about 0 to 50 °C in an acidic solvent such as acetic acid or hydrochloric acid) to yield compound (VIII-3).

2) Compounds represented by the general formulas:

wherein the symbols have the same definitions as above, can be synthesized by, for example, the following methods 2-A) and 2-B) or methods based thereon.

Method 2-A)

The carboxyl group of (VII-1) to (VII-5) is treated with diazomethane to add one carbon atom to the carboxyl group by a reaction generally known as the Amdt-Elstert reaction (F. Andrat et al.: Chemister Berichte, Vol. 68, page 200 (published 1935)) to yield (VII-6) to (VII-10), respectively. For example, a method is known wherein a compound of formula (VII-5) whose ring a ls not substituted for and vhose ring B is not substituted for and vhose ring B in the above formula is converted to a corresponding compound of formula (II-10) which ga substituent (IN. Chatterjea et al.: Liebigs Am. Chem., 1974, page 1126); by this method or an heritod based thereon, (VIII-6) to (VII-10) can be produced. In this romethod, the desired compound may be isolated as a carboxylic acid ester (methyl ester, ethyl ester etc.), which ester is then converted to a carboxylic acid by hydrolysis. This hydrolysin greaction is nomely carried out in a solvent (e.g., alcohols such as methanol, ethanol and propanol, organic acids such as acetic acid) in the presence of an aqueous solution of a mileral acid (e.g., hydrochorica acid, hydrochorica acid, hydrochorica calculated to the presence of an aqueous solution of a mileral acid (e.g., hydrochorica acid, hydrochorica acid) are the presence of an aqueous solution of a mileral acid (e.g., hydrochorica acid) are the presence of an aqueous solution of a mileral acid (e.g., hydrochorica acid) are the presence of an aqueous solution of a mileral acid (e.g., hydrochorica acid) are the presence of a treatment temperature of about 15 to 130°C.

Method 2-B)

20

26

50

55

One carbon atom is also added to the carboxyl group of (VII-1) to (VII-5) by the following method:

$$\oplus$$
-CO<sub>2</sub>H $\rightarrow$   $\oplus$ -CH<sub>2</sub>OH $\rightarrow$   $\oplus$ -CH<sub>2</sub>-L $\rightarrow$   $\oplus$ -CH<sub>2</sub>CO<sub>2</sub>H (VII-1) $\sim$ (VII-1)

wherein H represents the heterocyclic moiety of (VII-1) to (VII-10); L represents a leaving group. In this method, the carboxyl group is first reduced to yield an alcohol. This reduction is carried out by converting the carboxyl group to a reactive derivative thereof (acid halide, mixed acid anhydride, active ester, ester etc.) and then treated at a reaction temperature of about 0 to 100°C in a solvent (ether such as 30 tetrahydrofuran or dimethoxyethane) in the presence of a reducing agent (sodium borohydride, lithium aluminum hydride). The hydroxyl group of the thus-obtained alcohol is converted to a leaving group (-OH → -L). The leaving group L is preferably a halogen (chlorine, bromine, iodine etc.), a C1-4 alkanesulfonyloxy group (e.g., methanesulfonyloxy group, ethanesulfonyloxy group) or a C6-10 arylsulfonyloxy group (e.g., benzenesulfonyloxy group, p-toluenesulfonyloxy group). This converting reaction is normally carried out by 35 a treatment with, for example, thionyl chloride, thionyl bromide, methanesufonyl chloride or benzenesulfonyl chloride in a solvent (e.g., benzene, toluene, dichloromethane, 1,2-dichloroethane, chloroform, tetrahydrofuran, ethyl acetate) at a treatment temperature of about 0 to 100 °C. The leaving group of the compound is then converted to a nitrile group (-L → -CN). This reaction is normally carried out by a treatment with, for a cyanogen compound such as sodium cyanide, potassium cyanide or copper cyanide in 40 a solvent (e.g., dimethylsulfoxide, dimethylformamide, acetone) at a treatment temperature of 0 to 100°C. The resulting nitrile compound is hydrolyzed to carboxylic acids (VII-6) to (VII-10). This hydrolyzing reaction is normally carried out in a solvent (alcohol such as methanol, ethanol or propanol, or acetic acid) in the presence of an aqueous solution of a mineral acid (e.g., hydrochloric acid, hydrobromic acid, sulfuric acid) or a metal hydroxide (e.g., sodium hydroxide, potassium hydroxide) at a treatment temperature of about 15 45 to 130 °C. Compounds (VII-6) and (VII-7) can also be produced by the method described by H. Kohl et al. in the Journal of Pharmaceutical Sciences, Vol. 62, page 2028 (published 1973) or a method based thereon, 3) Compounds represented by the general formulas:

wherein the symbols have the same definitions as above, can be produced from the above compounds (VII-1), VII-3, VII-4), VII-5 or esters thereof, respectively, by reducing the double bond at the positions 3 and 4 to single bond. This method can, for example, be carried out by the above-described method used to convert (\*\*) to (\*\*) or a method based thereon. When an ester is used as the starting material, esters of (VII-11) to (VII-14) are produced, which may be hydrolyzed as described in Method 2-A) to carboxylic acids. Compound (VII-11) or an ester thereof can also be produced using a reducing agent such as lithium aluminum hydride. This reaction is normally carried out in a solvent (ethers such as tetrahydrofuran, dioxane and dimethoxyethane) at a temperature of about 0 to 100 °C.

wherein the symbols have the same definitions as above, can be produced from, for example, compound (VII-2A) by the following method:

$$A$$
 $CO_2R'$ 
 $B$ 
 $CO_2R'$ 
 $CO_2R'$ 

10

15

20

25

30

40

50

55

wherein R' represents a lower alkyl group (e.g. methyl, etc.), the other symbols having the same definitions as above.

In this method, (VII-2A) is first reduced, at the positions 1 and 4, to a 1,4-dihydro derivative. This reducing reaction is carried out using a reducing agent such as sodium borohydride or sodium cyanoborohydride. The reaction is normally carried out in a solvent (alcohols such as methanol, ethanol and propanol, ethers such as tetrahydrofuran, dioxane and dimethoxyethane) at a temperature of about 15 to 100 °C. The position 1 of this 1,4-dihydro derivative is then alkylated by a reaction with an alkylating agent represented by the general formula R'-L (the symbols have the same definitions as above). The alkylating reaction is normally carried out in a solvent (ethers such as tetrahydrofuran, dioxane and dioxane, amides such as dimethylformamide), preferably in the presence of a base (e.g., sodium hydride, potassium hydride, sodium methylate, sodium ethylate, sodium amide, potassium tbutoxide). The reaction is normally carried out at a temperature of about -10 to 100 °C. The thusobtained 1-alkyl-1,4-dihydro derivative is reduced to a 1,2,3,4-tetrahydro derivative (VII-15A). This reducing reaction is carried out using a reducing agent such as sodium cyanoborohydride, sodium borohydride or lithium aluminum hydride. The reaction is normally carried out in a solvent at a temperature of about 0 to 100 °C. Varying depending on the kinds of reducing agent and substrate used. it is possible to use the same solvents as used in the above-described reducing reaction of (VII-2A) to 1,4-dihydro derivative. Conversion of (VII-15A) to (VII-15) is achieved by a hydrolyzing reaction as described in Method 2-A).

5) Compounds represented by the general formulas:

wherein the symbols have the same definitions as above, can be produced from the above-mentioned compounds (VII-11) to (VII-15) by adding one carbon atom. This method can be carried out in the same manner as the above-described Method 2-A) or 2-B) or a method based thereon. (VII-18) and (VII-19) can also be produced by the following method:

$$(VII-11A): X^0 = -NR^{B_{rr}}, (VII-13A): X^0 = -O_{-},$$

wherein X<sup>0</sup> represents -NR<sup>1a</sup>- (R<sup>1a</sup> represents the same meaning as defined hereinabove) or -O-; R" and

R'" independently represent a protecting group for the carboxyl group; the other symbols have the same definitions as above.

With respect to the above formula, the carboxyl group protecting groups R" and R" is exemplified by ester-forming protecting groups such as methyl, ethyl, methoxymethyl, methoxymethyl, benzyloxymethyl, tert-butyl, benzyl, p-methoxybenzyl, p-nitrobenzyl, o-nitrobenzyl, benzhydryl, trityl, 2,2,2trichloroethyl, 2-trimethylsilylethyl and allyl, and silyl-ester-forming protective groups such as trimethylsilyl, triethylsilyl, tert-butyldimethylsilyl, isopropyldimethylsilyl and dimethylphenylsilyl. In the above method, the position 3 of (VII-11A) or (VII-13A) is first alkylated with an alkylating agent represented by the general formula R"'OCOCH2-L(the symbols have the same definitions as above). This reaction can be carried out under the same conditions as for the position 1 alkylation in 4) above. The resulting alkyl derivative, after removal of the protecting group R", may be decarboxylated to (VII-16A) or (VII-19A). Varying depending on the type of protecting group used, the protecting group R" can be removed by hydrolysis by the method described in Method 2-A) above when R" is a lower alkyl group such as methyl or ethyl. In this case, when R" is similarly a lower alkyl group such as methyl or ethyl, it may also be removed to leave and isolate a dicarboxylic acid. While heating, the R"-removed carboxylic acid may be further decarboxylated to yield compound (VII-16A) or (VII-19A). In the case of a dicarboxylic acid wherein both R" and R" have been removed, this decarboxylation immediately results in the production of (VII-16) or (VII-19). This decarboxylation is normally carried out in a solvent (e.g., pyridine, picoline, benzene, toluene, dimethylsulfoxide, dimethylformamide, acetic acid) at a temperature of about 40 to 200 °C. The thus-obtained compounds (VII-16A) and (VII-19A) can be converted to compounds (VII-16) and (VII-19), respectively, by removing their R" by a deprotecting reaction according to the type thereof.

6) A compound represented by the general formula:

15

20

26

30

40

50

55

(VII-21):  $Z'' = -CR4a_-$ , (VII-22):Za = -N-

wherein X<sup>d</sup> represents -NR<sup>1</sup>\*. (R<sup>1</sup> represents the same meaning as defined hereinabove), -O- or -S-; Z'' represents -CR<sup>4</sup>\*. (R<sup>4</sup>\* is an optionally substitute hydrocarbon group) or -N-; the other symbols have the same definitions as above, is produced by alkylating a compound represented by the general formula.

wherein the symbols have the same definitions as above, with the alkylating agent used above 5), represented by the formula R\*\*OCOCH<sub>2</sub>-L, and then removing the protecting group R\*\*. The alkylating and deprotecting reactions can be carried out under the same conditions as described above.

7) Compounds (VIII-23) and (VIII-24), represented by the general formula: wherein the symbols have the same definitions as above, and having -NR<sup>1a</sup>-for X<sup>d</sup> and hydrogen for at least one of R<sup>2</sup> and R<sup>2a</sup>, can be produced by the following method:

(VII-23):p=0, (VII-24):p=1

$$\begin{array}{c} R^{1a} \\ R^{2} \\ (CH_{2})_{p}CO_{2}R' \end{array}$$

(VII-2A): p = 0 (VII-7A): p = 1

10

15

20

25

30

35

40

45

55

$$\begin{array}{ccc}
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& &$$

(VII'-23A) (VII'-24A)

wherein the symbols have the same definitions as above. In this method, (VII-2A) or (VII-7A) is first alkylated to a quaternary salt, which is then reduced to a 1,2-dihydro derivative (VII-23A) or (VII-24A), respectively. This converting reaction can be carried out in the same manner as the converting reaction of compound (°f) → (°f) → (°f). The thus-obtained compounds (VII-23A) and (VII-24A) may be subjected to the above-described Method 2-A) to remove R\* to yield (VII-23) and (VII-24A), respectively. Alternatively, (II-23) can be produced by the following method:

$$\begin{array}{c}
X^{d} \\
A \\
B
\end{array}$$

$$\begin{array}{c}
X^{d} \\
R^{2a} \\
CO_{2}R'
\end{array}$$

$$\begin{array}{c}
X^{d} \\
R^{2a} \\
CO_{2}R'
\end{array}$$

$$\begin{array}{c}
X^{d} \\
R^{2a} \\
CO_{2}R'
\end{array}$$

$$\begin{array}{c}
(VII-23A)
\end{array}$$

wherein the symbols have the same definitions as above. In this method, a benzophenone derivative, as the starting material, is reacted with, for example, a propionic acid derivative represented by the following formula:

> R<sup>2</sup> R<sup>2a</sup> L - C - CH<sub>2</sub>CO<sub>2</sub>R<sup>3</sup>

wherein the symbols have the same definitions as above, to a substituted benzophenone derivative. Upon dehydrating reaction, this compound yields a cyclized derivative (VII-23A). (VII-23A) may be subjected to the above-described Method 2-A) to remove R1 to yield (VII-23).

(VII-23) may be subjected to the above-described Method 2-A) or 2-B) to add one carbon atom to vield (VII-24).

8) Compounds represented by the general formula:

10

15

20

26

30

4n

50

55

(VII-25):p=0, (VII-26):p=1

wherein the symbols have the same definitions as above, and having S for  $X^0$ , hydrogen for each of  $R^2$  and  $R^{18}$  and 0 for p, include known compounds; for example, Natsugari et al. describe in European Palent Publication No. 481383 (published April 22, 1982) a method of symthesizing these compounds as intermediates. Another compound (VII-25) wherein p = 0 can also be produced in accordance with this method. (VII-25) may be treated in the same manner as the above-described Method 2-A) or 2-B) to add one carbon atom to yield (VII-26).

9) A compound represented by the general formula:

(VII-27)

wherein the symbols have the same definitions as above, can be produced from, for example, compounds of formulas (VII-9) to (VII-10), (VII-16) to (VII-12), (VII-24) and (VII-25) by adding one carbon atom by the above-described reaction Method 2-A) or 2-B).

10) In accordance with the above-described methods 1) through 3), 5) and 9), compounds of general formula (VII) wherein either X' or Y' is S, the other being -CO-, can be produced. Also, compounds of general formula (VII) wherein either X' or Y' is -CO- can be converted to those wherein either is -CS- by a thioxo-derivatizing reaction with phosphorus pentasulfide etc.

11) A compound represented by the general formula:

$$\begin{array}{c}
A \\
CCH_{2})_{a}-OH
\end{array}$$
(XIV)

wherein α represents an integra from 1 to 3, the other symbols representing the same definition as above, can be produced from the corresponding carboxylic acid by subjecting reduction as described in Method 2B).

12) A compound represented by the general formula:

15

20

25

30

35

40

50

55

wherein the symbols represent the same definition as above can be produced from the corresponding hydroxyl compound (XIV) by subjecting the conversion (-OH- -L) reaction described in Method 2B). 13) A compound represented by the general formula:

wherein the symbols represent the same definition as above can be produced from (XV) by reacting an amine represented by the formula RF-NHz (the symbols have the same definition as above). This reaction can be carried out using the same conditions as those described in the alkylation reaction of (II) with (III) (Melhod (T)-ii).

When the substituent in these compounds thus prepared contains a functional group, it can be convened to another appropriate functional group by various known methods. For example, when the substituent is a group containing a carboxyl group or ester thereof, it can be converted to an amide group by reaction with, for example, an amine or to a hydroxymethyl group or another group by reduction, for a starting material for synthesis of compound (i) and (f).

Starting materials for production of compound (I-A) or a salt thereof include compounds represented by the formulas (S-1) and (S-2). These compounds can be produced by the method schematized in the following reaction scheme 1 or a method based thereon.

Reaction scheme 1

10

15

20

26

30

wherein P1 and P2 independently represent a protecting group for the carboxyl group; t represents an integer from 2 to 4; the other symbols have the same definitions as above.

(S-1)

(S-2)

With respect to the above formulas, the carboxyl group protecting groups P<sup>1</sup> and P<sup>2</sup> are exemplified by sester-forming protecting groups such as methyl, ethyl, methoxymethyl, methoxymethyl, benzyloxymethyl, tert-butyl, benzyl, p-methoxybenzyl, p-nitrobenzyl, o-nitrobenzyl, benzyhdyrl, trityl, 2,2-2-trich-loroethyl, 2-trimethylsilylethyl and allyl, and silylester-forming protective groups such as trimethylsilyl, triethylsilyl, tert-butyldimethylsilyl and silylester-forming protective groups such as trimethylsilyl, and silylester-forming protective groups such as trimethylsilyl.

In the above method, compound (S-a) is first intramolecularly cyclized to compound (S-b). This cyclization is carried out by a reaction openatly known as Dieckmann Condensation LJ.P. Schaefer et al.:

Organic Reactions, Vol. 15, pp. 1-203 (published 1967)] in a solvent inert to the reaction (e.g., tetrahydrofuran, diovane, dimethoxyethane) in the presence of a base (e.g., sodium hydride, sodium ethoxide, sodium methoxide, sodium methoxide,

than 1 mol equivalent, preferably 1.5 to 3 mol equivalents per mol of (S-a), reaction temperature being between about 0°C and 130°C. Varying depending on type of starting material compound, reaction temperature and other factors, reaction time is normally about 0.5 to 5 hours.

The protected carboxyl group of compound (S-b) is removed to yield ketone compound (S-c). This reaction can be carried out under various sets of conditions depending on type of the protecting group P used; when P' is a lower alkyl group such as methyl or ethyl, acidic or alkaline hydrolytic conditions are preferably used, under which decarboxylation usually takes place simultaneously with the removal of P', yielding compound (S-c). This reaction is carried out in a solvent (e.g., alcohols such as methanol, ethanol and propanol, ethers such as tetrahydrofruran, dioxane and dimethoxyethane, and mixtures thereof) under alkaline conditions with an alkali such as sodium hydroxide or barium hydroxide or an alkaline earth metal hydroxide or under acidic conditions with an inorganic acid such as hydrochloric acid, bromic acid or suffuric acid or with an organic acid such as hydrochloric acid, bromic acid or solutiva cided on with an organic acid such as hydrochloric acid, bromic acid or acceleration temperature is normally about 0 to 150°C, preferably about 15 to 110°C, reaction time being about 0.5 to 24 hours, preferably about 1 to 10 hours.

Conversion of compound (S-c) to amino compound (S-1) is preferably achieved by a method of oxime derivative reduction. In this method, compound (S-c) is first reacted with hydroxylamine to yield an oxime compound by a conventional method (e.g., reacted at 20 to 70°C in ethanol in the presence of hydroxylamine hydrochloride and sodium acetate). This oxime compound is then reduced to compound (S-1). This reducing reaction is carried out by, for example, the method described by C.A. Euchier et al. in the Survey of Organic Synthesss, pp. 423-424 (1970, published by Wiley-Interscience). For example, a reducing reaction with zinc prowder is conducted under acidic conditions (e.g., in acetic acid solvent) or basic conditions (e.g., in a mixed solvent of ethanol and aqueous ammonia in the presence of ammonium acetate).

Hydroxyl compound (S-2) is produced by reducing compound (S-c). For this reducing reaction, a reducing agent such as sodium cyanoborohydride or sodium borohydride is preferably used. The reaction is carried out in a solvent (e.g., methanol, ethanol, tetrahydrofuran, dioxane, dimethoxyethane) at a temperature of about 0 to 50 °C, the reaction time being about 15 minutes to 5 hours.

Each of the above compounds thus prepared as the starting material may form a salt. Such salts include those with inorganic acids (e.g., hydrochrotic) acid, hospsphoric acid, hydrochromic acid, sulfuric acid, and those with organic acids (e.g., acetic acid, formic acid, propionic acid, turnaric acid, maleic acid, succinic acid, tertaric acid, citric acid, malic acid, oxalic acid, benzcic acid, methanesulfonic acid, benzenesulfonic acid). When these compounds have an acidic group such as -COOH, they may form a salt with an inorganic base (e.g., alkali metal or alkaline acrth metals such as sodium, potassium, calcium and magnesium, armomoia) or with an organic base (e.g., tri-Cj.-g.) alkyalimens such as triethylamine).

The compounds obtained by the above methods may be purified and collected by known methods of purification such as concentration, liquid phase conversion, re-dissolution, solvent extraction, column chromatography, crystallization and recrystallization, or may be used in the form of a mixture as such for the subsequent reaction.

When the starting material compound used in the above reactions contains an amino group, a carboxyl group or a hydroxyl group as a substituent, these groups may have incorporated a protecting group generally used in peptide chemistry and other fields; the desired compound can be obtained by removing the protecting group as necessary after completion of the reaction.

Amino group protecting groups include C<sub>1</sub>-- alk/lcarbonyl groups which may have a substituent (e.g., formyl, methylcarbonyl, ethylcarbonyl), phenylcarbonyl groups, C<sub>1</sub>-- alk/lcarbonyl, groups (e.g., methoxycarbonyl, ethoxycarbonyl), phenylcoxycarbonyl groups (e.g., benzoxycarbonyl), C<sub>1</sub>-- alk/lycarbonyl groups (e.g., benzyloxycarbonyl), trilyl and phthaloyl. Substituents for these protecting groups include halogen atoms (e.g., fluorine, chlorine, bromine, iodine), C₁-- alk/lcarbonyl groups (e.g., methylcarbonyl, ethylcarbonyl) and nitro groups, the number of substituents being 1 to 3.

Carboxyl group protecting groups include C<sub>1-s</sub> alkyl groups which may have a substituent (e.g., methyl, ethyl, propoyl, p-topyl, h-totyl, tert-butyl), henyl, trityl and silyl. Substituents for these protecting groups include halogen atoms (e.g., fluorine, chlorine, bromine, iodine), C<sub>1-s</sub> alkylcarbonyl groups (e.g., formyl, methylcarbonyl, ethylcarbonyl, butylcarbonyl) and nitrio croups. the number of substituents being 1 to 3.

Hydroxyl group protecting groups include C₁-c alkyl groups which may have a substituent (e.g., methyl, ethyl, n-propyl, i-propyl, n-butyl, tert-butyl), phenyl groups, C₂-ıc aralkyl groups (e.g., benzyl), C₁-c alkylcarbonyl groups (e.g., benzyloxycarbonyl), Cy₁-c aralkyl-carbonyl groups (e.g., benzyloxycarbonyl), Cy₁-c aralkyl-carbonyl groups (e.g., benzyloxycarbonyl), Dyranyl groups, furanyl groups and sityl groups. Substituents for these protecting groups include halogen atoms (e.g., fluorine, chlorine, bromine, iodine), C₁-c alkyl groups, phenyl groups, C₂-ıc aralkyl groups and nitro groups, the number of

substituents being 1 to 4.

Protecting groups can be removed by known methods or those based thereon, including treatments with acids, bases, reducing agents, ultraviolet rays, hydrazine, phenythydrazine, sodium N-methyldithiocarbamate, tetrabutylammonium fluoride, palladium acetate etc.

The thus-obtained compound (f) and (ff) can be isolated and purified by ordinary means of separation such as recrystallization, distillation and chromatography. When compound (f) and (ff) is obtained as a free form, it can be converted to a salt by a known method or a method based thereon (e.g., neutralization). Contrarily, when it is obtained as a salt, it can be converted to a free form or another salt by a known method or a method based thereon.

When compound (I) and (I') has a chiral center(s), it can be resolved to d- and I-configurations by conventional methods of optical resolution.

The compound (I) and (I') or a salt thereof is low in acute toxicity (Mice are dosed at 300 mg/kg, p.o. and 100 mg/kg, ip, for observation of acute toxic symptoms or autonomic effects during the subsequent 72 hours; the response is no effect) and chronic toxicity, thus being a medicinally useful and safe is substance.

The compounds (f) and (ff) or a pharmacologically acceptable salt thereof (e.g., the above-mentioned salts with inorganic or organic bases and salts with inorganic or organic bases and salts with inorganic or organic acts) subtile excellent inhibitory action against acyl-CoA:cholesterol acyl transferase (ACAT), and is pharmaceutically safe with low acute and chronic toxicities. ACAT, an enzyme involved in the higher fatty acid esterflication of cholesterol is cells, is known to play a key role in cholesterol ester absorption in the digestive tract and cholesterol ster accumulation in various peripheral organs and cells (e.g., arierial walls, macrophages). ACAT-inhibitory substances can therefore inhibit intestinal absorption of food cholesterols to suppress blood cholesterol level rise and suppress intracellular cholesterol ester accumulation in arteriosclerosis lesions, thus preventing progress of atherosclerosis. The objected compounds or salt thereof of the present invention, exhibitors such excellent ACAT-inhibitory action and excellent cholesterol-lowering activity, is therefore useful as a safe preventive-therapeutic agent for hyper-cholesterolerinia, atheromatous arteriosclerosis and diseases associated therewith (e.g., ischemic diseases such as cerebral infarction and cerebral stroke) in mammals (e.g., mice, rats, hamsters, rabbits, cats, dogs, horses, bovines, sheep, monkeys, humans).

Also, the compounds (f) and (f') or salt thereof include those which exhibit suppressing action against lipid peroxide production (antioxidant action) (e.g., compound of the above formula wherein at least one of rings A, B and Ar is a benzene ring substituted by an amino or hydroxyl group which may be substituted by a C<sub>1-4</sub> alkyl group). Lipid peroxidation in vivo is known to be closely associated with the onset of arteriosclerosis and ischemic diseases in the brain and cardiovascular system. Accordingly, the objected compound (f) and (f') or salt thereof, which exhibits both ACAT inhibitory and antioxidant actions, is highly useful as a pharmaceutical, because it can prevent and treat various vascular lesions due to these changes for both blood cholesterol and peroxide lipid.

When the compounds (f) and (ff) or a pharmacologically acceptable salt thereof is used as a pharmaceutical as described above, it can be orally or non-orally administered in the form of powder, fine subtiliaes, granules, tablets, capsules, injectable solutions or other dosage forms by conventional methods in a mixture with appropriate pharmacologically acceptable carriers, excipients (e.g., starch, lactose, sucrose, calcium carbonate, calcium phosphate), binders (e.g., starch, guar arabic, carboxymethy cellulose, styrotycypropyl cellulose, crystalline cellulose, alginic acid, gelatin, polyvinylpyrrolidone), lubricants (e.g., stearic acid, menesium stearate, calcium stearate, talc), disintegrating agents (e.g., carboxymethyl cellulose, calcium, talc), diluents (e.g., physiological saline) and other additives. However, for inhibiting cholesterol absorption, oral administration is preferred. Varying depending on type of the objected compound or salt thereof, route of administration, symptoms, patient's age etc., daily dose is about 0.05 to 50 mg, preferably about 0.25 to 10 mg, more preferably about 0.25 to 10 mg, more preferably about 0.25 to 10 mg, more preferably about 0.25 to 4 mg per kg body weight for oral administration in adult hypercholesterolemia patients. This daily dose is preferably administered in one to three portions.

The compounds (I) and (I') of the present invention or a salt thereof exhibit excellent ACAT-inhibitory activity. The results of a pharmacologic test thereof are given helow.

The following data of (I) to (III) are the experimental data showing the pharmacological efficacy of the compound (I) and (I') or salts thereof of the present invention.

### (I) Inhibitory action against acyl-CoA:cholesterol acyl transferase (ACAT)

### Method of experiment

An ACAT enzyme preparation was prepared from a small intestine mucosal microsome fraction of a 6-week-old male Sprague-Dawley rat, previously fasted for 20 hours, in accordance with the method described by Heider et al. in the Journal of Lipid Research, Vol. 24, page 1127 (1982).

ACAT activity was determined by measuring the amount of labeled cholesterol ester produced from [1
\*C]-oleoyl-CoA and endogenous cholesterol, in accordance with the method of Helgerud et al. [Journal of 10 Lipid Research, Vol. 22, page 271 (1981)]

### Results

20

25

30

40

45

50

55

(1) Table 1 shows data on the inhibitory rate (%) of formation of labeled cholesterol ester inhibitory rate (%), as an index of ACAT-inhibitory action, obtained when the compound was added at 10<sup>-6</sup> M.

Table 1

Subject Compound (Example No.)	ACAT Inhibitory Rate (%)
9	90.3
10	93.3
13	93.8
15	90.2
18	97.3
19	99.1
20	97.8
21	99.3
22	97.9
23	99.4
25	96.9
27	92.0
29	98.4
31	97.5
32	96.0
33	98.9
36	98.8
42	96.6
43	98.2
45	99.5
47	90.3
48	99.2
49	92.8
50	95.7
51	98.1
52	90.4
53	99.7
54	98.4
55	97.9
56	98.1
57	99.3
60	99.9
64	99.5
74	99.5
76	99.3
79	99.1
82	99.3
83	99.4
84	99.5
85	99.5
87	99.3
88	99.7
89	98.2
92	98.2
93 94	99.0
	98.6
95 96	99.1
	99.3
99	97.0

Table 1 shows that compound (I) or a salt thereof exhibits excellent ACAT-inhibitory action.

(II) Hypocholesterolemic activity (Cholesterol-lowering activity)

#### Method of experiment

Groups of 6 ICR mice (2 subgroups of 3 mice) were made hypercholesterolemic by being fed a high cholesterol-cholic acid diet for 7 days and administered with test compounds orally on the last two days. One-half of the total does was given on day 6 followed by the other half on day 7. After fasting overnight (16 hours after the last dose), the animals were sacrificed and sera were collected together for the each subgroup for measuring the levels of cholesterol and heparin precipitating lipoproteins (HPL). Both cholesterol and HPL levels were measured with autonalyzer by the enzymatic CHOD-PAP method for the former and by the turbidimetric method of Shurr et al. [in C. E. Dau ed. Atherosclerosis Drug Discovery, Plenum Publishing, New York, pp. 215-229 8, 231-249, 1976.] for the latter.

Table 2 shows reduction % (compared to control groups) of cholesterol and HPL.

#### Results

15

20

25

30

35

Table 2

Test compounds (Example No.)	Dose (po) mg/kg	Reduction %	
		cholesterol	HPL
48	10	32	39
	3	27	26
74	10	33	37
	3	29	32
82	10	40	50
	3	31	37
84	10	33	47
	3	15	28

From Table 2, it is clear that compound (I) or a salt thereof exhibits excellent hypocholesterolemic activity

Also, the compounds (I) and (I') and a salt thereof according to the invention has excellent tachykinin receptor antagonizing activity, particularly potent antagonistic activity against substance P (hereinafter sometimes referred to briefly as SP), and is low in acute toxicity and chronic toxicity, thus being a medicinally useful and sale substance.

Substance P (SP) is a neuropeptide discovered in an equine intestinal canal extract in 1931 and its structure, consisting of 11 amino acids, was established in 1971. SP is broadly distributed in the central and peripheral nervous systems and, in addition to being a primary sensory neurotransmitter, has various physiological activities such as vascultating activity acupmentation of vascular permeability, menoral excitatory activity, sialogogue activity, facilitation of micturition and immunomodulatory effect. It is known particularly that SP released by a pain impulse at the terminal of the corrup opsterius of the spinal cord transmits pain information to secondary neurons and that SP released from the peripheral nerve terminal induces an inflammatory response in the nociceptive field. Moreover, SP is suspected to be involved in Alzheimer type dementia. Therefore, the objected compounds or salts thereof having potent SP receptor antagonizing activity are of value as a safe prophylactic/therapeutic drug for pan, inflammation, allergy airway diseases such as asthma and cough, disturbances of micturition such as pollakturia and incontinence dementia in mammatian animals (e.g. mouse, rat, hamster, rabbit, cat, dog, bovine, sheep, monkey, man, etc.).

The dosage is dependent on the species of the objected compound or salts thereof, route of administration, disease condition, and patient's age and other background factors. However, for oral administration to an adult patient, for instance, a daily dose of about 0.005 to 50 mg, preferably about 0.05 to 10 mg, more preferably about 0.2 to 4 mg, per kg body weight is administered in 1 to 3 divided doses.

### (III) Radioligand receptor binding inhibitory assay using receptor from human lymphoblast cells (IM-9)

The method of A Margaret et al. [Molecular Pharmacology 42, 458 (1992)] was modified and used. The receptor was prepared from human lymphoblast cells (IM-9). IM-9 cells were grown in 175 cm² tissue outhure flasks (100 mi x 10) at a density approximately 2x10°ml of RPMI 1640 with L-glutamine, 10% (V/V) heat inactivated fetal call serum, penicillin (100 u/ml), and streptomycin (100 u/ml) at 37°C in 5% CO<sub>2</sub>96% air for 3 days, IM-9 cells were obtained by centrifugation at 500Xg for 5 minutes at 5°C. The pellet obtained was washed once with phosphate buffer (Flow Laboratories, CAT No. 28-103-05), homogenized using Polytron homogenizer (Kinematika, Germany) in 30 ml of 50 mM Tris-HCl buffer containing 120 mM NaCl, 5 mM KCl, 2 u/ml phenytmethyl sutonyl fluoride, and 1 mM ethylenediamine tehra-acetic acid and then centrifuged at 40,000 Xg for 20 minutes. The residue was washed twice with 30 ml of buffer described above, and preserved frozen (-80°C).

The above specimen was suspended in a reaction buffer (50 mM Tris-HCI buffer (pH 7.4), 0.02% bovine serum albumin, 1 mM phenylmenthysulforyl fluoride, 2 µg/ml bacincas) as 18 mM manganese chloride) at a protein concentration of 1.5 mg/ml and a 100 µl portion of the suspension was used in the reaction. After addition of the sample and 125I-BHSP (0.48 KBq), the reaction was conducted in 0.2 ml of reaction buffer at 25°C for 30 minutes. The amount of nonspecific binding was determined by additing substance P at a final concentration of 2 × 10° M. After the reaction, using a cell harvester (289PHD, Cambridge Technology, Inc., England), rapid filtration was carried out through a glass 20 filter (GF:6), Whatman, U.S.A.) to stop the reaction. After washing three times with 250 µl of 50 mM Tris-HCI buffer (pH 7.4) containing 0.02% bovine serum albumin, the radioactivity remaining on the filter was measured with a gamma counter. Before use, the filter was immersed in 0.1% polyethyleneimine for 24 hours and air-dired.

The antagonistic activity of each test substance, in terms of the concentration necessary to cause 50% inhibition [ $IC_{50}$ ] under the above conditions, was expressed in nM (Table 3).

30

50

# [Table 3]

5	Test Compounds Example No.	IC <sub>50</sub> (nM)	Test Compounds Example No.	IC <sub>50</sub> (nM)
10	101	2.5	181	31
	102	1.3	182	2
	103	34	184	17
	104	16	185	32
15	105 106 107 108 109	19 30 34 30 50	186 187 188 189 190	1.8 1.4 1.2 1.7
20	110	90	191	28
	111	98	205	22
	112	8.4	207	110
	122	82	208	140
	123	46	211	23
25	127	8.8	212	30
	128	88	216	62
	130	38	218	23
	131	86	221	130
	156	6.1	224	68
30	157	1.2	225	94
	158	78	233	44
	159	12	239	80
	165	24	240	2
	166	0.35	241	60
35	170	19	242	8.6
	171	20	243	0.9
	172	0.5	244	1.6
	173	24	245	59
	174	3.4	246	0.61
40	175 176 177 178 179 180	6.2 0.7 13 0.14 80 9.1	247 248 249 250 251 254	5.2 16 17 0.9 60
	100	3.1	254 255 256	0.36 1.3 4.4

	Test Compounds Example No.	IC <sub>50</sub> (n1M)	Test Compounds Example No.	IC <sub>50</sub> (nM)
i	258	3.1		
	260	1		
	261	63		l
	262	2		
	263	46		
0	264	16		1
	265	0.52		
	266	8.2		
	267	0.68		
	269	1.4		l
5	270	10		
	271	1.9		
	272	23		
	273	2 2.3		
	274	2.3		1
0	275	1.9		i
	276	3		
	277	54		
	278	10 ′		İ
	279	34		
5	280	58		
	281	36		
	282	22		ĺ
	285	9.4		

It is apparant from Table 3 that the objected compound and salts thereof of the present invention have excellent substance P receptor antagonizing actitity.

#### 35 [Examples]

30

The present invention is hereinafter described in more detail by means of the following reference examples and working examples. The following Reference Examples and Examples are further descriptive of the present invention. It should be understood that these are merely illustrative and by no means 40 definitive of the invention and that many changes and modifications can be made within the scope of the invention.

Elution in column chromatography in the reference and working examples was conducted with observation by TLC (Thin Layer Chromatography), unless otherwise stated. In the TLC observations, a TLC plate of Merck 60°7±4 was used, in which the developing solvent was the same as the column chromatography and the detector was a UV detector. Silica gel used for column chromatography was Merck Silica gel 60 (70 - 230 mesh). Room temperature is generally defined to be between about 10 °C and 350 mesh. Room temperature is generally defined to be between about 10 °C and 350 mesh.

Extracts were dried over sodium sulfate or magnesium sulfate.

The abbreviations in the working and reference examples are defined as follows:

DMF for dimethylformamide, THF for tetrahydrofuran, DMSO for dimethyl sulfoxide, Hz for Herz, J for 50 coupling constant, m for multiplet, q for quartet, t for triplet, d for doublet, s for singlet and b for broad.

#### Example 1

6-Chloro-N-(2,4-difluorophenyl)-1-oxo-4-phenyl-1H-2-benzopyran-3-carboxamide

#### 5 Method A

To a solution of 6-chloro-1-oxo-4-phenyl-1H-2-benzopyran-3-carboxylic acid (450 mg) in dichloromethane (20 ml) were added oxalyl chloride (0.22 ml) and DMF (one drop) at room temperature, followed by stirring for 1 hour. After the solvent was distilled off, the residue was dissolved in anhydrous 10 THF (20 ml). To this solution was added a solution of 2.4-diffuoroaniline (0.30 ml) and triethylamine (0.27 ml) in anhydrous THF, followed by stirring at room temperature for 1.5 hours. After the solvent was distilled off, ethyl acetate was added to the residue, which was then washed successively with water, dilute hydrochloric acid, water, aqueous sodium hydrogen carbonate and water and then dried, after which the solvent was distilled off, to yield the tiltle compound as colorless crystals (520 mc).

# Method B

15

30

To a solution of 8-chloro-1-xxx-4-phenyl-1H-2-benzepyran-3-carboxylic acid (300 mg) in 1.2-dich-toroethane (10 ml) were added 1-hydroxybenzotriazole (135 mg) and 1.3-dicyclohexylcarbodimide (220 mg), lollowed by stirring at room temperature for 0.5 hours. To this mixture was added 2,4-diffuoroamilire (0.20 ml), followed by stirring at room temperature for 16 hours. After the reaction mixture was concentrated, ethyl acetate was added to the residue, and the precipitated crystals were separated by filtration. The filtrate was washed successively with dilute hydrochloric acid, water, aqueous potassium carbonate and water and then dried, after which the solvent was distilled off, to yield the title compound as colorless crystals (350 mg).

Melting point: 189 - 191 \* C (recrystallized from ethyl acetale-ethyl ether)
NMR (200 MHz, CDCl<sub>9</sub>) ppm: 6.7 - 6.93 (2H, m), 7.08 (1H, d, J=2.2 Hz), 7.24 - 7.63 (6H, m), 8.10 (1H, m),
8.39 (1H, d, J=8.6 Hz), 8.88 (1H, b)

Elemental analysis (for C22H12NO3CIF2):				
Calculated (%):	C, 64.17;	H, 2.94;	N, 3.40	
Found (%):	C. 63.91;	H. 2.84;	N, 3.44	

In the working examples 2 to 97 below, unless otherwise specified, the desired compound was obtained in substantially the same method as Method A or Method B in Example 1, using the carboxylic acid and aniline corresponding thereto as starting materials. For the compounds of respective examples, the method of synthesis (Method A or Method B) is specified with (A) or (B) after the name of the compound.

#### Example 2

4-(4-Fluorophenyl)-6-methyl-1-oxo-N-(2,4,6-trimethoxyphenyl)-1H-2-benzopyran-3-carboxamide (A)

Melting point: 228 - 229 °C (recrystallized from ethanol)

NMR (200 MHz, CDCl<sub>2</sub>) ppm: 2.39 (3H, s), 3.76 (6H, s), 3.77 (3H, s), 6.10 (2H, s), 6.88 (1H, s), 7.10 - 7.30 (4H, m), 7.44 (1H, d, J = 8.0 Hz), 7.90 (1H, s), 8.31 (1H, d, J = 8.0 Hz)

Elemental analysis (for C <sub>26</sub> H <sub>22</sub> NO <sub>6</sub> F):				
Calculated (%):	C, 67.38;	H, 4.78;	N, 3.02	
Found (%):	C, 67.21;	H, 4.92;	N, 3.13	

#### Example 3

N-(2,4-Difluorophenyl)-4-(4-fluorophenyl)-6-(1-methylethyl)-2-oxo-2H-1-benzopyran-3-carboxamide (A)

5 Melting point: 175 - 176 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.17 (6H, d, J=7.0 Hz), 2.87 (1H, m), 6.70 - 6.90 (2H, m), 6.96 (1H, d, J=2.0 Hz), 7.18 - 7.57 (6H, m), 8.12 (1H, m), 9.74 (1H, b)

Elemental analysis (for C25H18NO3F3):				
Calculated (%):	C, 68.65;	H, 4.15;	N, 3.20	
Found (%):	C, 68.68;	H, 4.00;	N, 3.14	

#### Example 4

10

25

30

40

55

N-[2,6-Bis(1-methylethyl)phenyl]-4-(4-fluorophenyl)-6-(1 methylethyl)-2-oxo-2H-1-benzopyran-3-carboxamide (A)

Melting point: 220 - 222 °C (recrystallized from ethyl acetate-hexane)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.11 (12H, d, J=6.8 Hz), 1.18 (6H, d, J=6.8 Hz), 2.87 (1H, m), 2.97 (2H, m), 6.97 (1H, d, J=1.4 Hz), 7.10 - 7.55 (9H, m), 8.18 (1H, b)

Elemental analysis (for C <sub>31</sub> H <sub>32</sub> NO <sub>3</sub> F):				
Calculated (%):	C, 76.68;	H, 6.64;	N, 2.88	
Found (%):	C, 76.30;	H, 6.60;	N, 2.84	

#### Example 5

N-[2,6-Bis(1-methylethyl)phenyl]-4-(2-chlorophenyl)-6,7-dimethyl-2-(1-methylethyloxy)-3-quinolinecarboxamide (A)

Melting point: 176 - 178 °C (recrystallized from ethyl ether-hexane)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.04 (12H, bs), 1.46 (3H, d, J=6.4 Hz), 1.51 (3H, d, J=6.2 Hz), 2.26 (3H, s), 2.43 (3H, s), 2.60 - 3.80 (2H, bs), 5.78 (1H, m), 6.82 (1H, s), 7.00 - 7.65 (8H, m), 7.67 (1H, s)

Elemental analysis (for C <sub>33</sub> H <sub>37</sub> N <sub>2</sub> O <sub>2</sub> Cl):				
Calculated (%): Found (%):		H, 7.05; H, 7.09;		

### Example 6

4-[3,5-Bis-(1,1-dimethylethyl)-4-hydroxyphenyl]-N-[2,6-bis(1-methylethyl)phenyl]-1,2-dihydro-2-methyl-1-oxo-3-isoquinolinecarboxamide (A)

Melting point: 334 - 338 °C (recrystallized from acetone-methanol)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.24 (12H, d, J=7.0 Hz), 1.64 (18H, s), 2.35 (1H, s), 2.74 (1H, m), 3.97 (3H, s), 5.59 (1H, s), 7.09 - 7.13 (1H, m), 7.29 - 7.50 (5H, m), 7.67 - 7.73 (2H, m), 8.66 - 8.71 (1H, m)

Elemental analysis (for C <sub>37</sub> H <sub>46</sub> N <sub>2</sub> O <sub>3</sub> • 1/4H <sub>2</sub> O):				
Calculated (%):	C, 77.79;	H, 8.20;	N, 4.90	
Found (%):	C, 77.75;	H, 8.22;	N, 4.75	

### Example 7

5

15

20

25

30

N-[2,6-Bis(1-methylethyl)phenyl]-4-(2-chlorophenyl)-1-ethyl-6,7-dimethyl-2-oxo-3-quinolinecarboxamide (A)

Melting point: 217 - 222 °C (recrystallized from acetone-hexane)
NMR (200 MHz, CDOb) ppm: 1.11 (12H, d, J = 6.2 Hz), 1.50 (3H, t, J = 7.2 Hz), 2.19 (3H, s), 2.44 (3H, s),
3.10 (2H, bs), 4.38 - 4.88 (2H, m), 6.79 (1H, s), 7.02 - 7.50 (8H, m), 9.79 (1H, s)

ı	Elemental analysis (for C <sub>32</sub> H <sub>35</sub> N <sub>2</sub> O <sub>2</sub> Cl):				
ĺ	Calculated (%):	C, 74.62;	H, 6.85;	N, 5.44	
	Found (%):	C, 74.70;	H, 7.06;	N, 5.41	

Example 8

N-(2,5-Dimethoxyphenyl)-4-(4-fluorophenyl)-1-oxo-1H-2-benzopyran-3-carboxamide (A)

Melting point: 186 - 187° C (recrystallized from acetone-ethyl ether)
NMR (200 MHz, CDCb<sub>1</sub>) ppm: 3.72 (3H, s), 3.90 (3H, s), 6.59 (1H, dd, J=12.0, 3.0 Hz), 6.81 (1H, d, J=8.8 Hz), 7.10 - 7.30 (5H, m), 7.60 - 7.72 (2H, m), 7.96 (1H, d, J=2.8 Hz), 8.44 (1H, dd, J=7.2, 1.0 Hz), 9.23 (1H, b)

Elemental analysis (for C <sub>24</sub> H <sub>18</sub> O <sub>5</sub> F):					
	Calculated (%):	C, 68.73;	H, 4.33;	N, 3.34	
	Found (%):	C, 68.66;	H, 4.37;	N, 3.47	

Example 9

3,4-trans-4-(4-Fluorophenyl)-1,2,3,4-tetrahydro-2-methyl-N-(3-methylphenyl)-1-oxo-3isoquinolinecarboxamide (A)

Melting point: 273 - 275 °C (recrystallized from chloroform)
NMR (200 MHz, DMSO-d<sub>k</sub>) ppm; 2.25 (3H, s), 2.88 (3H, s), 4.54 (1H, s), 4.65 (1H, s), 6.83 - 7.43 (11H, m),

NWIN (200 MINZ, DIMSO-045) ppini. 2.25 (3n, 8), 2.06 (3n, 8), 4.54 (1n, 8), 4.05 (1n, 8), 6.05 - 7.45 (11n, 11)

7.96 - 8.00 (1H, m)

Elemental	analysis (for	C <sub>24</sub> H <sub>21</sub> N <sub>2</sub> O	<sub>2</sub> F):
Calculated (%): Found (%):	C, 74.21; C, 73.75;		

55

#### Example 10

3,4-trans-4-(2-Chlorophenyl)-N-(2,4-difluorophenyl)-1,2,3,4-tetrahydro-1,6,7-trimethyl-2-oxo-3-quinolinecarboxamide (A)

Melting point: 230 - 233 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>2</sub>) ppm; 2.19 (3H, s), 2.29 (3H, s), 3.44 (3H, s), 4.00 (1H, d, J=1.6 Hz), 5.30 (1H, s) like), 6.57 - 6.65 (1H, m), 6.72 - 6.90 (2H, m), 6.89 (1H, s), 7.00 - 7.23 (2H, m), 7.01 (1H, s), 7.37 - 7.45 (1H, m), 8.11 - 8.26 (1H, m), 8.43 (1H, bs)

Elemental analysis (for C <sub>25</sub> H <sub>21</sub> N <sub>2</sub> O <sub>2</sub> ClF <sub>2</sub> ):				
Calculated (%):	C, 66.01;	H, 4.65;	N, 6.16	
Found (%):	C, 65.98;	H, 4.85;	N, 6.03	

### Example 11

10

15

30

3,4-trans-N-[2,6-Bis(1-methylethyl)phenyl]-6-chloro-1,2,3,4-tetrahydro-1-methyl-2-oxo-4-phenyl-3quinolinecarboxamide (A)

Melting point: 201 - 203 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 0.98 (6H, d, J=6.2 Hz), 1.08 (6H, d, J=6.6 Hz), 2.68 (2H, m), 3.45 (3H, s), 4.02 (1H, d, J=4.0 Hz), 4.49 (1H, d, J=3.6 Hz), 6.90 - 7.50 (12H, m)

Elemental analysis (for C <sub>28</sub> H <sub>31</sub> N <sub>2</sub> O <sub>2</sub> CI):				
Calculated (%): Found (%):	C, 73.33; C, 73.06;		N, 5.90 N, 5.92	

# Example 12

35 3.4-cis-4-[3,5-Bis(1,1-dimethylethyl)-4-hydroxyphenyl]-N-[2,6-bis(1-methylethyl)phenyl]-1,2,3,4-tetrahydro-2-methyl-1-oxo-3-isoquinolinecarboxamide

A mixture of the compound obtained in Example 6 (300 mg), acetic acid (8 ml) and 10% palladiumcarbon (50% hydrated) (155 mg) was stirred at 90 to 100 °C in a hydrogen atmosphere for 15 hours. After 40 cooling, the mixture was filtered, the filtrate being distilled to remove the solvent. The residue was dissolved in ethyl acetate and washed successively with vater, aqueous sodium hydrogen carbonate and water and then dried, after which the solvent was distilled off, to yield the title compound as colorless crystals (160

Melting point: 268 - 270 °C (recrystallized from acetone-ethyl ether)

45 NMR (200 MHz, CDCl<sub>3</sub>) ppm: 0.87 (8H, d, J=6.8 Hz), 1.00 (8H, d, J=6.8 Hz), 1.39 (18H, s), 2.41 (1H, m), 3.41 (3H, s), 4.40 (1H, d, J=5.6 Hz), 4.93 (1H, d, J=5.6 Hz), 5.22 (1H, s), 6.82 (1H, s), 7.02 - 7.53 (8H, m), 8.16 - 8.20 (1H, m)

L	Elemental analysis (for C <sub>37</sub> H <sub>48</sub> N <sub>2</sub> O <sub>3</sub> ):				
	Calculated (%): Found (%):	C, 78.13; C, 77.94;		N, 4.92 N, 4.83	

### Example 13

3,4-trans-N-[2,6-Bis(1-methylethyl)phenyl]-4-(4-fluorophenyl)-3,4-dihydro-6-(1-methylethyl)-2-oxo-2H-1-benzopyran-3-carboxamide

The compound obtained in Example 4 was reacted in substantially the same manner as in Example 12 to yield the title compound as colorless crystals.

Melting point: 223 - 225 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 0.98, 1.06 (each 6H, d, J=7.0 Hz), 1.16, 1.17 (each 3H, d, J=7.0 Hz), 2.65

10 (2H, b), 2.82 (1H, m), 3.98 (1H, d, J=7.0 Hz), 5.00 (1H, d, J=7.0 Hz), 6.86 - 7.29 (10H, m)

Element	Elemental analysis (for C <sub>31</sub> H <sub>34</sub> NO <sub>3</sub> F):				
Calculated (%):	C, 76.36;	H, 7.03;	N, 2.87		
Found (%):	C, 76.06;	H, 7.14;	N, 3.08		

#### Example 14

15

30

40

46

50

N-(2,5-Dimethoxyphenyl)-4-(4-fluorophenyl)-3,4-dihydro-1-oxo-1H-2-benzopyran-3-carboxamide

The compound obtained in Example 8 was reacted in substantially the same manner as in Example 12 to yield the title compound as colorless crystals.

Melting point: 133 - 136 °C (recrystallized from acetone-ethyl ether)

NMR (200 MHz, CDCb) ppm: 3.72 (8H, s), 3.78 (3H, s), 4.83 (1H, d, J=3.5 Hz), 5.35 (1H, d, J=3.5 Hz), 6.57 (1H, dd, J=12.0, 2.8 Hz), 6.73 (1H, d, J=9.0 Hz), 6.83 - 7.07 (4H, m), 7.31 (1H, d, J=7.2 Hz), 7.50 - 7.70 (2H, m), 7.86 (1H, d, J=2.6 Hz), 8.25 (1H, d, J=7.6 Hz), 8.49 (1H, b)

Elemental ar	nalysis (for C <sub>24</sub>	H <sub>20</sub> NO <sub>5</sub> F•1/3	H <sub>2</sub> O):
Calculated (%):	C, 67.94;	H, 4.91;	N, 3.30
Found (%):	C, 67.73;	H, 4.98;	N, 3.30

#### Example 15

3,4-trans-N-[2,6-Bis(1-methylethyl)phenyl]-4-(2-chlorophenyl)-1,2,3,4-tetrahydro-1,6,7-trimethyl-3-quinolinecarboxamide (A)

Melting point: 145 - 146 °C (recrystallized from ethyl ether-hexane)

NMR (200 MHz, CDCb) ppm: 1.06 (12H, d like, J=6.8 Hz), 2.07 (3H, s), 2.24 (3H, s), 2.71 (2H, m), 3.01 (3H, s), 3.11 (1H, m), 3.25 - 3.52 (2H, m), 4.90 (1H, d, J=3.2 Hz), 6.62 (2H, s), 6.80 - 6.90 (1H, m), 7.05 - 7.30 (5H, m), 7.40 - 7.50 (1H, m), 7.56 (1H, bs)

Elemental analysis (for C <sub>31</sub> H <sub>37</sub> N <sub>2</sub> OCI):				
Calculated (%): Found (%):	C, 76.13; C, 75.95;			

### Example 16

N-[2,6-Bis(1-methylethyl)phenyl]-1,2,3,4-tetrahydro-1-methyl-2-oxo-4-phenyl-3-quinolineacetamide (trans:cis = about 3:1 mixture) (A)

Melting point: 214 - 216 °C (recrystallized from ethyl acetate-isopropyl ether) NMR (200 MHz, CDCl₃) ppm: 0.90 - 1.30, 1.17 (total 12H, m, d, J=7.0 Hz), 2.06, 2.35 - 3.05 (total 2H, d,

J=5.8 Hz, m), 2.90 - 3.20 (2H, m), 3.35 - 3.70 (1H, m), 3.38, 3.46, 3.51 (total 3H, each s), 4.30, 4.33, 4.41 (1H, each d, J=6.2 Hz, J=11.0 Hz, J=8.0 Hz), 6.55 - 7.60 (13H, m)

Elemental	analysis (for	C <sub>30</sub> H <sub>34</sub> N <sub>2</sub> C	) <sub>2</sub> ):
Calculated (%):	C, 79.26;	H, 7.54;	N, 6.16
Found (%):	C, 79.10;	H, 7.65;	N, 6.30

### Example 17

4-(2-Chlorophenyl)-1,2,3,4-tetrahydro-1-methyl-N-(3- methylphenyl)-2-oxo-3-quinolineacetamide (trans:cis = about 3:1 mixture) (A)

Melting point: 161 - 162 °C (recrystallized from ethyl acetate-isopropyl ether)
NMRI (200 MHz, CDCIs) ppm: 225 - 255 (1H, m), 2.31 (3H, s), 2.60 - 2.80 (1H, m), 3.40 - 3.65 (0.75H, m),
3.47 (225H, s), 3.50 (0.75H, s), 3.70 - 3.85 (0.25H, m), 4.76 (0.75H, d, J = 13 Hz), 5.05 (0.25H, d, J = 7.0 Hz),
6.83 (0.75H, d, J = 7.8 Hz), 6.85 - 7.50 (11.25H, m), 7.85 (0.25H, bs), 8.11 (0.75H, b5)

Elemental an	alysis (for C <sub>25</sub> H	I <sub>23</sub> N <sub>2</sub> O <sub>2</sub> CI • 0.2	2H <sub>2</sub> O):
Calculated (%):	C, 71.07;	H, 5.58;	N, 6.63
Found (%):	C, 71.07;	H, 5.56;	N, 6.53

# Example 18

20

26

N-I2.6-Bis(1-methylethyl)phenyll-1.2.3.4-tetrahydro-6.7-dimethoxy-1-methyl-2-oxo-4-phenyl-3-

30 quinolineacetamide (trans:cis = about 4:1 mixture) (A)

Melting point: 205 - 207 \* C (recrystallized from ethyl acetale-isopropyl ether)
NMR (200 MHz, CDCl<sub>3</sub>) ppm: 0.85 - 1.35, 1.17 (total 12H, m, d, J = 6.8 Hz), 2.04, 2.55 - 2.80 (total 2H, d,
J=5.2 Hz, m), 3.06 (2H, m), 3.30 - 3.55 (1H, m), 3.36, 3.42, 3.45 (total 3H, each s), 3.69, 3.90, 3.94 (total 3H, each s), 4.24, 4.33 (total 1H, each d, J=10 Hz, J=11 Hz), 6.21, 6.30 (total 1H, each d, J=0.85), 6.56, 6.66 (total 1H, each s), 7.00, 7.50 (9H, m)

ı	Elemental	analysis (for	C32 H38 N2 C	D <sub>4</sub> ):
	Calculated (%):	C, 74.68;	H, 7.44;	N, 5.44
	Found (%):	C, 74.82;	H, 7.50;	N, 5.36

# Example 19

N-[2,6-Bis-(1-methylethyl)phenyl]-6-chloro-1,2,3,4-tetrahydro-1,4-dimethyl-2-oxo-4-phenyl-3-quinolineacetamide (A)

Melting point: 236 - 237 °C (recrystallized from ethyl acetate-isopropyl ether)
NMR (200 MHz, CDG)<sub>1</sub> ppm: 1.13 (12H, d, J=66 Hz), 1.49 (3H, s), 2.01 (1H, dd, J=14.4 Hz, J=2.0 Hz),
2.88 (1H, dd, J=14.4 Hz, J=9.6 Hz), 3.00 (2H, m), 3.40, 3.45 (total 3H, each s), 3.86 (1H, d, J=9.8 Hz),
6.53 (1H, d, J=2.4 Hz), 6.97.5 (10H, m)

55

4n

Elemental analysis (for C <sub>31</sub> H <sub>35</sub> N <sub>2</sub> O <sub>2</sub> CI):			
Calculated (%):	C, 74.01;	H, 7.01;	N, 5.57
Found (%):	C, 73.71;	H, 6.89;	N, 5.87

Example 20

5

3,4-trans-N-[2,6-Bis(1-methylethyl)phenyl]-4-(2-chlorophenyl)-1,2,3,4-tetrahydro-1,6,7-trimethyl-2-oxo-3-quinolineacetamide (A)

Melting point: 213 - 215 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCb) ppm: 0.95 - 1.30, 1.16 (total 12H, m, d, J=6.8 Hz), 2.06, 2.13 (total 3H, each s), 2.24, 2.30 (total 3H, each s), 2.56 (tH, dd, J=15.0, 3.8 Hz), 2.79 (tH, dd, J=15.0, 7.8 Hz), 3.06 (2H, m), 3.39, 3.45 (total 3H, each s), 3.40 - 3.60 (1H, m), 4.69, 4.85 (total 1H, each d, J=10.0 Hz, J=13.0 Hz), 6.23, 6.47 (total 1H, each s), 6.79, 6.90 (total 1H, each s), 7.00 - 7.30, 7.40 - 7.55, 7.55 (total 8H, m, m, s)

	Elemental analysis (for C <sub>32</sub> H <sub>37</sub> N <sub>2</sub> O <sub>2</sub> Cl):				
ĺ	Calculated (%):	C, 74.33;	H, 7.21;	N, 5.42	
	Found (%):	C, 74.13;	H, 7.09;	N, 5.83	

25 Example 21

3,4-trans-N-[2,6-Bis(1-methylethyl)phenyl]-6-chloro-4-(2-chlorophenyl)-1,2,3,4-tetrahydro-1-methyl-2-oxo-3-quinolineacetamide (A)

Melting point: 231 - 234 · C (recrystallized from ethyl acetate-isopropyl etherethanol) NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.00 · 1.30, 1.16 (total 12H, m, d, J=6.8 Hz), 2.55 (1H, dd, J=15.0, 4.0 Hz), 2.76 (1H, dd, J=15.0, 7.4 Hz), 3.06 (2H, m), 3.39, 3.45 (total 3H, each s), 3.40 · 3.70 (1H, m), 4.83, 4.96 (total 1H, each d, J=12.0 Hz, J=14.0 Hz), 6.46, 6.62 (total 1H, each s), 6.90 · 7.56 (10H, m)

Elemental analysi	₃CO₂C₂H₅):		
Calculated (%):	C, 68.37;	H, 6.26;	N, 5.18
Found (%):	C. 68.14:	H, 6.42;	N. 5.24

Example 22

40

 $3.4\text{-cis-}6\text{-}Chloro-}1.2.3,4\text{-}tetrahydro-}1\text{-}methyl-}N-[2\text{-}methyl-}6-(1\text{-}methylethyl)phenyl]-}2\text{-}oxo-}4\text{-}phenyl-}3\text{-}quinolineacetamide}$ 

To a solution of 6-chloro-1,2,3,4-tetrahydro-1-methyl-2-oxo-4-phenyl-3-quinolineacetic acid (transciss about 4.1 mixture, described in Reference Example 12) (220 mg) in anhydrous THF (7 m) were added oxalyl chloride (0.11 ml) and DMF (one drop) at room temperature, followed by stirring for 0.5 hours. After the solvent was distilled off, the residue was dissolved in anhydrous THF (10 ml). To this solution was added a solution of 2-sopropyl-6-methylainine (0.155 ml) and triethylamine (0.11 ml) in anhydrous THF (5 ml), followed by stirring at room temperature for 0.5 hours. After the solvent was distilled off, ethyl acetate was added to the residue, which was then washed successively with water, clidlet hydrochloric acid, water, aqueous sodium hydrogen carbonate and water and then dried, followed by concentration, to yield the compound of Example 23 as coloriess crystals (120 mg). After the littlet was distilled to remove the solvent, the residue was subjected to silica gel column chromatography (eluted with hexane-ethyl acetate = 10-9-31); the title compound, as coloriess crystals (35 mg), was obtained in the first fraction, the compound of Example 23 described below, as additional coloriess crystals (25 mg), was obtained in the second fraction.

Melting point: 162 - 164 °C (recrystallized from isopropyl ether)

NMR (200 MHz, CDCb) ppm: 1.17 (3H, d, J=7.2 Hz), 1.20 (3H, d, J=7.2 Hz), 2.23 (3H, s), 2.37 (1H, dd, J=15.1, 4.8 Hz), 2.91 (1H, dd, J=15.1, 7.8 Hz), 3.09 (1H, m), 3.48 (3H, s), 3.65 (1H, m), 4.25 (1H, d, J=6.7 Hz), 7.01 (7.37 (11H, m)

I	Elemental analysis (for C <sub>28</sub> H <sub>29</sub> N <sub>2</sub> O <sub>2</sub> CI):				
	Calculated (%): Found (%):	C, 72.95; C, 72.64;			

Example 23

10

25

3,4-trans-6-Chloro-1-methyl-N-[2-methyl-6-(1-methylethyl)phenyl]-2-oxo-4-phenyl-1,2,3,4-tetrahydro-3-

The title compound, along with the compound of Example 22, was obtained as colorless crystals by the method described in Example 22.

Melting point: 238 - 240 °C (recrystallized from ethyl acetate-ethyl ether)

whining point 239 - 1-10 VMSO-6<sub>4</sub>) ppm: 1.16 (3H, d, J=7.0 Hz), 1.17 (3H, d, J=7.0 Hz), 2.21 (3H, s), 2.57 - 2.64 (2H, m), 3.10 (1H, m), 3.39 (3H, s), 3.34 - 3.50 (1H, m), 4.35 (1H, d, J=8.8 Hz), 6.79 (1H, d, J=2.4 Hz), 7.01 - 7.40 (10H, m), 8.48 (1H, s)

١	Elemental analysis (for C <sub>28</sub> H <sub>29</sub> N <sub>2</sub> O <sub>2</sub> Cl):			
	Calculated (%):	C, 72.95;	H, 6.34;	N, 6.08
	Found (%):	C, 72.64;	H, 6.40;	N, 6.15

The compounds of Examples 24 through 33 were obtained in the same reaction as in Example 22, using the carboxylic acid used in Example 22 and respective corresponding anilines.

Example 24

35 3,4-cis-6-Chloro-1,2,3,4-tetrahydro-1-methyl-2-oxo-4-phenyl-N-(2,4,6-trimethoxyphenyl)-3-quinolineacetamide

Melting-point: 160 - 162 °C (recrystallized from ethyl acetate-isopropyl ether)
NMR (200 MHz, CDCls) ppm: 2.20 (1H, dd, J=14.4 Hz, J=2.0 Hz), 3.10 (1H, dd, J=14.4 Hz, J=9.6 Hz),
3.39, 3.46 (total 3H, each s), 3.81 (3H, s), 3.84 (6H, s), 4.34 (1H, d, J=7.0 Hz), 6.17 (2H, s), 6.65 (1H, s), 6.9
40 - 7.3 (7H, m)

Elemental a	analysis (for	C <sub>27</sub> H <sub>27</sub> N <sub>2</sub> O	sCI):
Calculated (%):	C, 65.52;	H, 5.50;	N, 5.66
Found (%):	C, 65.51;	H, 5.84;	N, 5.84

Example 25

3,4-trans-6-Chloro-1,2,3,4-tetrahydro-1-methyl-2-oxo-4-phenyl-N-(2,4,6-trimethoxyphenyl)-3-quinolineacetamide

Melting point: 157 - 158 °C (recrystallized from ethyl acetate-isopropyl ether)
NMR (200 MHz, CDCb) ppm: 258 (H, d, J=62 Hz), 3.32, 3.40 (total 3H, each s), 3.66, 3.79 (total 9H, each s), 4.37 (1H, d, J=7.6 Hz), 6.14 (2H), 8.085 (1H, d, J=2.4 Hz), 6.7 - 7.4 (7H, m)

Elemental :	Elemental analysis (for C <sub>27</sub> H <sub>27</sub> N <sub>2</sub> O <sub>5</sub> CI):			
Calculated (%):	C, 65.52;	H, 5.50;	N, 5.66	
Found (%):	C, 65.47;	H, 5.60;	N, 5.74	

Example 26

3,4-cis-6-Chloro-N-(2,4-difluorophenyl)-1,2,3,4-tetrahydro-1-methyl-2-oxo-4-phenyl-3-quinolineacetamide

Melting point: 198 - 200 °C (recrystallized from ethyl acetate-isopropyl ether)
NMR (200 MHz, CDCb) ppm: 2.34 (1H, dd, J=15.0 Hz, J=4.8 Hz), 2.81 (1H, dd, J=15.0 Hz, J=4.0 Hz),
3.47 (3H, s), 3.81 (1H, m), 4.19 (1H, d, J=6.8 Hz), 8.8 - 7.3 (9H, m), 7.98 (1H, bs), 8.21 (1H, m)

Elemental analysis (for C <sub>24</sub> H <sub>19</sub> N <sub>2</sub> O <sub>2</sub> ClF <sub>2</sub> ):			
Calculated (%):	C, 65.38;	H, 4.34;	N, 6.35
Found (%):	C, 65.32;	H, 4.41;	N, 6.37

20

25

30

15

5

Example 27

3,4-trans-6-Chloro-N-(2,4-difluorophenyl)-1,2,3,4-tetrahydro-1-methyl-2-oxo-4-phenyl-3-quinolineacetamide

Melting point: 165 - 168 · C (recrystallized from ethyl acetate-isopropyl ether)
NMR (200 MHz, CDCb) ppm: 2.55 (1H, m), 3.43 (3H, s), 3.43 (1H, m), 4.18 (1H, d, J=13.2 Hz), 8.80 (1H, m), 8.88 (2H, m), 6.97 (1H, d, J=8.8 Hz), 7.2 · 7.5 (7H, m), 7.8 (1H, bs), 8.2 (1H, m)

Elemental a	nalysis (for C	24 H <sub>19</sub> N <sub>2</sub> O <sub>2</sub> C	IF <sub>2</sub> ):
Calculated (%):	C, 65.38;	H, 4.34;	N, 6.35
Found (%):	C, 65.51;	H, 4.34;	N, 6.36

25

Example 28

3,4-cis-6-Chloro-N-(2,6-dimethylphenyl)-1,2,3,4-tetrahydro-1-methyl-2-oxo-4-phenyl-3-quinolineacetamide

Melting point: 203 - 205 °C (recrystallized from ethyl acetate-isopropyl ether) NMR (200 MHz, CDCb) ppm: 2:30 (8H, s), 2:37 (H, dd, J = 15.2 Hz, J = 4.8 Hz), 2:87 (1H, dd, J = 15.0 Hz, J = 8.2 Hz), 3:47 (3H, s), 3:46 (1H, m), 4:24 (1H, d, J = 6.8 Hz), 7:0 - 7:4 (1H, m)

Elemental a	analysis (for (	C <sub>26</sub> H <sub>25</sub> N <sub>2</sub> O <sub>2</sub>	CI):
Calculated (%):	C, 72.13;	H, 5.82;	N, 6.47
Found (%):	C, 71.75;	H, 5.84;	N, 6.55

50

45

Example 29

3,4-trans-6-Chloro-N-(2,6-dimethylphenyl)-1,2,3,4-tetrahydro-1-methyl-2-oxo-4-phenyl-3-quinolineacetamide

55 Melting point: 201 - 203 \*C (recrystallized from ethyl acetate-isopropyl ether)
NMR (200 MHz, CDCb) ppm: 2.20 (6H, s), 2.59 (2H, m), 3.38 (1H, m), 3.43 (3H, s), 4.29 (1H, d, J = 12.0 Hz), 6.84 (1H, m), 6.9 - 7.4 (10H, m)

١	Elemental a	analysis (for 6	C <sub>26</sub> H <sub>25</sub> N <sub>2</sub> O <sub>2</sub>	CI):
	Calculated (%):	C, 72.13;	H, 5.82;	N, 6.47
	Found (%):	C, 71.57;	H, 5.76;	N, 6.65

Example 30

3,4-cis-6-Chloro-1,2,3,4-tetrahydro-1-methyl-2-oxo-4-phenyl-N-(2,4,6-trimethylphenyl)-3-quinolineacetamide

Melting point: 224 - 227 \*C (recrystallized from ethyl acetate-isopropyl ether)
NMR (200 MHz, CDCi<sub>3</sub>) ppm: 2:19 (6H, s), 2:25 (3H, s), 2:35 (1H, dd, J = 15.2 Hz, J = 4.8 Hz), 2:86 (1H, dd, J = 15.4 Hz, J = 7.8 Hz), 3:47 (3H, s), 3:83 (1H, m), 4:24 (1H, d, J = 6.6 Hz), 6:88 (1H, s), 7.0 - 7.3 (9H, m)

l	Elemental analysis (for C <sub>27</sub> H <sub>27</sub> N <sub>2</sub> O <sub>2</sub> CI):			
	Calculated (%):	C, 72.55;	H, 6.09;	N, 6.27
	Found (%):	C, 72.33;	H, 6.27;	N, 6.44

20

15

30

Example 31

3,4-trans-6-Chloro-1,2,3,4-tetrahydro-1-methyl-2-oxo-4-phenyl-N-(2,4,6-trimethylphenyl)-3-cuinolineacetamide

Melting point: 191 - 193 °C (recrystallized from ethyl acetate-isopropyl ether)
NMR (200 MHz, CDCl<sub>2</sub>) ppm: 2.18 (6H, s), 2.24 (3H, s), 2.58 (2H, m), 3.4 (1H, m), 3.42 (3H, s), 4.29 (1H, d, J=11.8 Hz), 8.65 (1H, m), 8.68 (2H, s), 8.98 (1H, d, J=8.6 Hz), 7.1 - 7.5 (6H, m)

Elemental analysis (for C<sub>27</sub>H<sub>27</sub>N<sub>2</sub>O<sub>2</sub>Cl):

Calculated (%): C, 72.55; H, 6.09; N, 6.27

Found (%): C, 72.64; H, 6.11; N, 6.36

Example 32

3,4-cis-N-[2,6-Bis(1-methylethyl)phenyl]-6-chloro-1,2,3,4-tetrahydro-1-methyl-2-oxo-4-phenyl-3quinolineacetamide

Melting point: 208 - 210 °C (recrystalized from ethyl acetate-isopropy) ether). NMR (200 MHz, CDCb) ppm: 1.18 (12H, 18k, J=8.8 Hz), 2.37 (H, 4d, J=15.0, 5.4 Hz), 2.96 (H, 4d, J=15.0, 7.8 Hz), 3.08 (2H, m), 3.48 (3H, s), 3.55 - 3.70 (1H, m), 4.27 (1H, d, J=6.8 Hz), 7.00 - 7.35 (12H,

ı	Elemental a	analysis (for t	C30 H33 N2 O	ci):
	Calculated (%): Found (%):	C, 73.68; C, 73.75;	H, 6.80; H, 6.86;	

55

### Example 33

3,4-trans-N-[2,6-Bis(1-methylethyl)phenyl]-6-chloro-1,2,3,4-tetrahydro-1-methyl-2-oxo-4-phenyl-3quinolineacetamide

Melting point: 259 - 260 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, DMSO-d<sub>s</sub>) ppm: 1.11 (12H, d, J=7.0 Hz), 1.83 (1H, dd, J=15.0, 9.0 Hz), 2.37 (1H, dd, J=15.0, 5.2 Hz), 2.67 (1H, m), 2.90 - 3.20 (2H, m), 2.96 (3H, s), 3.32 (3H, s), 4.19 (1H, d, J=4.8 Hz), 6.68 - 6.82 (2H, m), 7.00 - 7.40 (9H, m), 9.17 (1H, d), 9.17 (1H

Elemental analysis (for C <sub>30</sub> H <sub>33</sub> N <sub>2</sub> O <sub>2</sub> CI):			
Calculated (%): Found (%):	C, 73.68; C, 73.72;		

### Example 34

15

30

45

3,4-cis-N-[2,6-Bis-(1-methylethyl)phenyl]-6-chloro-3,4-dihydro-2-oxo-4-phenyl-2H-1-benzopyran-3-acetamide (A)

Melting point: 229 - 232 °C (recrystallized from ethyl acetate-isopropyl ether)
NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.18 (12H, d, J=7.0 Hz), 2.42 (H, dd, J=15.8 Hz, J=6.2 Hz), 2.85 (1H, dd, J=15.0 Hz, J=7.0 Hz), 3.08 (2H, m), 3.84 (1H, m), 4.39 (1H, d, J=7.0 Hz), 6.5 (1H, bs), 7.1 - 7.4 (10H, m)

Elemental analysis (for C <sub>29</sub> H <sub>30</sub> NO <sub>3</sub> CI):				
Calculated (%):	C, 73.17;	H, 6.35;	N, 2.94	
Found (%):	C, 73.06;	H, 6.48;	N, 2.97	

### Example 35

3.4-trans-N-[2,6-Bis-(1-methylethyl)phenyl]-3,4-dihydro-6-methyl-2-oxo-4-phenyl-2H-1-benzopyran-3acetamide (A)

Melting point: 245 - 247°C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.17 (12H, d, J=6.8 Hz), 2.17, 2.21 (total 3H, each s), 2.63 (1H, m), 3.06 (2H, m), 3.58 (2H, m), 4.44 (1H, d, J=11.2 Hz), 6.49 (1H, bs), 6.78 (1H, bs), 7.0 - 7.5 (6H, m)

Elemental analysis (for C <sub>30</sub> H <sub>33</sub> NO <sub>3</sub> ):				
Calculated (%):	C, 79.09;	H, 7.30;		
Found (%):	C, 79.06;	H, 7.39;		

### Example 36

<sup>10</sup> 3,4-cis-N-[2,6-Bis(1-methylethyl)phenyl]-6-chloro-1,2,3,4-tetrahydro-1-methyl-4-phenyl-3-quinolineacetamide (B)

Melting point: 239 - 241 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, DMSO-d<sub>5</sub>) ppm: 1.11 (12H, d, J=6.6 Hz), 2.25 - 2.35 (2H, m), 3.02 (2H, m), 3.20 - 3.40 (3H, m), 3.32 (3H, s), 4.30 (1H, d, J=6.6 Hz), 6.88 (1H, d, J=2.2 Hz), 7.00 - 7.50 (10H, m), 9.20 (1H, s)

Elemental analysis (for C <sub>30</sub> H <sub>35</sub> N <sub>2</sub> OCI):				
Calculated (%): Found (%):	C, 75.85; C, 76.17;		N, 5.90 N, 5.77	

Example 37

3,4-cis-6-Chloro-1,2,3,4-tetrahydro-1-methyl-4-phenyl-N-(2,4,6-trimethoxyphenyl)-3-quinolineacetamide (B)

Melting point: 179 - 180 °C (recrystallized from ethyl acetate-isopropyl ether)
NMR (200 MHz, CDCl<sub>2</sub>) ppm: 1.96 (1H, dd, J=15, 82 Hz), 2.21 (1H, dd, J=15, 8.2 Hz), 2.86 (1H, m), 2.99
(3H, s), 3.15 - 3.30 (2H, m), 3.81 (9H, s), 4.21 (1H, d, J=4.6 Hz), 6.15 (2H, s), 6.34 (1H, s), 6.58 (1H, d, J=8.8 Hz), 6.84 (1H, s) fike), 7.00 - 7.35 (6H, m)

ı	Elemental a	analysis (for (	C <sub>27</sub> H <sub>29</sub> N <sub>2</sub> O <sub>4</sub>	CI):
	Calculated (%): Found (%):	C, 67.42; C, 67.36;	H, 6.08; H, 6.20;	

Example 38

20

25 3,4-cis-6-Chloro-N-(2,4-difluorophenyl)-1,2,3,4-tetrahydro-1-methyl-4-phenyl-3-quinolineacetamide (B)

Melting point: 161 - 162 °C (recrystallized from ethyl acetate-isopropyl ether)
NNR (200 MHz, CDCls) ppm: 1.99 (1H, dd, J=15, 8.2 Hz), 2.24 (1H, dd, J=15, 6.4 Hz), 2.88 (1H, m), 2.97
(3H, s), 3.15 - 3.25 (2H, m), 4.21 (1H, d, J=4.8 Hz), 6.61 (1H, d, J=8.8 Hz), 6.80 - 7.35 (10H, m), 8.15 30 8.30 (1H, m)

Elemental analysis (for C <sub>24</sub> H <sub>21</sub> N <sub>2</sub> OClF <sub>2</sub> • 0.2CH <sub>3</sub> CO <sub>2</sub> C <sub>2</sub> H <sub>5</sub> ):				
Calculated (%):	C, 67.01;	H, 5.12;	N, 6.30	
Found (%):	C, 66.71;	H, 4.96;	N, 6.61	

Example 39

3,4-trans-N-[2,6-Bis(1-methylethyl)phenyl]-1,2,3,4-tetrahydro-1-oxo-4-phenyl-2,6,7-trimethyl-3isoguinolineacetamide (A)

Melting point: 280 - 282 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.00 - 1.35, 1.23 (total 12H, m, d, J = 7.0 Hz), 2.22, 2.24, 2.28, 2.33 (total 6H, each s), 2.58 (H, dd, J = 15.0, 10.0 Hz), 2.75, 2.96 (total 3H, each s), 2.89 (H, dd, J = 15.0, 4.6 Hz), 3.08 (ZH, m), 4.05 - 4.35 (IH, m), 4.21, 4.23 (total 1H, each s), 6.85 - 7.40 (10H, m), 7.76, 7.94 (total 1H, each s)

Elemental analysis (for C <sub>32</sub> H <sub>38</sub> N <sub>2</sub> O <sub>2</sub> ):				
Calculated (%):	C, 79.63;		N, 5.80	
Found (%):	C, 79.56;		N, 5.74	

55

## Example 40

3,4-trans-1,2,3,4-Tetrahydro-1-oxo-4-phenyl-N-(2,4,6-trimethoxyphenyl)-2,6,7-trimethyl-3-isoquinolineacetamide (A)

Melting point: 213 - 214 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.23, 2.27, 2.34 (total 6H, each s), 2.50 (1H, dd, J=14.0, 10.0 Hz), 2.78 (1H, dd, J=14.0, 4B Hz), 2.79, 2.96 (total 3H, each s), 3.67, 3.82 (total 9H, each s), 3.90 - 4.30 (1H, m), 4.23, 4.33 (total 1H, s), 6.02, 6.17 (total 2H, each s), 6.32, 6.41 (total 1H, each s), 6.85 - 7.30 (6H, m), 7.80, 7.96 (total 1H, each s)

Eler	Elemental analysis (for C <sub>29</sub> H <sub>32</sub> N <sub>2</sub> O <sub>5</sub> ):				
Calculated Found (%):			H, 6.60; H, 6.62;	N, 5.73 N, 5.68	

#### Example 41

15

30

45

50

3,4-trans-N-(2,4-Difluorophenyl)-1,2,3,4-tetrahydro-2,6,7-trimethyl-1-oxo-4-phenyl-3-isoquinolineacetamide (A)

Melting point: 176 - 177 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.26 (3H, s), 2.32 (3H, s), 2.61 (1H, dd, J=15.0, 8.8 Hz), 2.77 (1H, dd, J=15.0, 5.0 Hz), 2.94 (3H, s), 4.15 - 4.30 (1H, m), 4.17 (1H, s), 6.80 - 7.30 (8H, m), 7.41 (1H, bs), 7.92 (1H, s), 8.10 - 8.30 (1H, m)

	Elemental analysis (for C <sub>26</sub> H <sub>24</sub> N <sub>2</sub> O <sub>2</sub> F <sub>2</sub> ):			
Calcul		C, 71.87; C, 71.63;		

## 35 Example 42

N-[2,6-Bis(1-methylethyl)phenyl]-6-chloro-1,2,3,4-tetrahydro-1-methyl-2-oxo-4-phenyl-3-quinoxalineacetamide (A)

40 Melting point: 205 - 206 °C (recrystallized from ethyl ether-hexane)

NMR (200 MHz, CDCl<sub>5</sub>) ppm: 1.09 (6H, d, J=8.8 Hz), 1.16 (6H, d, J=7.0 Hz), 2.83 (1H, dd, J=15.0, 8.6 Hz), 2.84 (1H, dd, J=15.0, 4.6 Hz), 3.02 (2H, m), 3.44 (3H, s), 5.15 (1H, dd, J=8.6, 4.6 Hz), 6.90 - 7.35 (12H, m)

Į	Elemental analysis (for C <sub>29</sub> H <sub>32</sub> N <sub>3</sub> O <sub>2</sub> CI):			
	Calculated (%):	C, 71.08;	H, 6.58;	N, 8.57
	Found (%):	C, 71.29;	H, 6.61;	N, 8.81

## Example 43

6-Chloro-1,2,3,4-tetrahydro-1-methyl-2-oxo-4-phenyl-N-(2,4,6-trimethoxyphenyl)-3-guinoxalineacetamide (A)

MRI (200 MHz, CDCl<sub>2</sub>) pre: 238 °C (recrystallized from THF-isopropyl ether)
NMR (200 MHz, CDCl<sub>2</sub>) ppm: 2.51 (1H, dd, J=14.0, 9.6 Hz), 2.73 (1H, dd, J=14.0, 3.8 Hz), 3.43 (3H, s), 3.65 (8H, s), 3.79 (3H, s), 5.10 (1H, dd, J=9.6, 3.8 Hz), 6.11 (2H, s), 6.57 (1H, s), 6.90 · 7.35 (8H, m)

Elemental analysis (for C <sub>26</sub> H <sub>26</sub> N <sub>3</sub> O <sub>5</sub> CI):				
	Calculated (%):	C, 62.97;	H, 5.28;	N, 8.47
	Found (%):	C, 62.61;	H, 5.48;	N, 8.20

Example 44

6-Chloro-N-(2,4-difluorophenyl)-1,2,3,4-tetrahydro-1-methyl-2-oxo-4-phenyl-3-quinoxalineacetamide (A)

Molting point: 160 - 161 °C (recrystallized from ethyl ether-hexane)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.68 (1H, dd, J = 15.0, 7.0 Hz), 2.80 (1H, dd, J = 15.0, 5.8 Hz), 3.45 (3H, s), 4.99 (1H, t like, J = 6.3 Hz), 6.78 - 7.42 (10H, m), 7.76 (1H, m), 8.10 - 8.30 (1H, m)

Elemental a	nalysis (for C	23H18N3O2C	IF <sub>2</sub> ):
Calculated (%):	C, 62.52;	H, 4.11;	N, 9.51
Found (%):	C, 62.57;	H, 4.23;	N, 9.74

Example 45

15

20

25

4n

55

N-[2,6-Bis(1-methylethyl)phenyl]-6-chloro-1,2-dihydro-1-methyl-2-oxo-4-phenyl-3-quinolineacetamide

To a solution of the compound obtained in Reference Example 18 (100 ml) in 1.2-dichloroethane (5 ml) were added 1-hydroxybenzotriazole (45 mg) and 1,3-dicyclohexylcarbodiimide (90 mg), followed by stirring at room temperature for 0.5 hours. To this mixture was added 2,8-diisopropylaniline (0.5 ml), followed by heating under reflux for 10 hours. Alter the reaction mixture was concentrated, ethyl acetate was added to the residue, the precipitated crystals were separated by filtration. The filtrate was washed successively with hydrochloric acid, water, aqueous potassium carbonate and water and then dried, after which the solvent was distilled off, to yield the title compound as coloriess crystals (105 mg). Meltino point: 237 - 238 °C (recrystallized from acotone-ethyl ethen)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.09 (12H, d, J=6.8 Hz), 2.98 (1H, m), 3.62 (2H, s), 3.88 (3H, s), 7.09 - 7.60 35 (11H, m), 8.53 (1H, s)

Elemental analysis (for C <sub>30</sub> H <sub>31</sub> N <sub>2</sub> O <sub>2</sub> CI):				
Calculated (%):	C, 73.98;	H, 6.42;		
Found (%):	C, 73.75;	H, 6.64;		

Example 46

6-Chloro-N-(2,4-difluorophenyl)-1,2-dihydro-1-methyl-2-oxo-4-phenyl-3-quinolineacetamide (B)

Melting point: 217 - 218°C (recrystallized from acetone-ethyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 3.54 (2H, s), 3.87 (3H, s), 6.77 - 6.87 (2H, m), 7.15 (1H, d, J = 2.4 Hz), 7.29 - 7.58 (9H, m), 8.19 (1H, m), 9.28 (1H, b)

Elemental a	nalysis (for C	24 H <sub>17</sub> N <sub>2</sub> O <sub>2</sub> C	IF <sub>2</sub> ):
Calculated (%):	C, 65.68;	H, 3.90;	N, 6.38
Found (%):	C, 65.81;	H, 4.16;	N, 6.44

## Example 47

N-[2,6-Bis(1-methylethyl)phenyl]-1,2-dihydro-2,6,7-trimethyl-1-oxo-4-phenyl-3-isoquinolineacetamide (A)

Melting point: 265 - 270 °C (recrystallized from ethyl acetate-isopropyl ether) NMR (200 MHz, CDCb) ppm: 1.00 - 1.30, 1.12 (total 12H, m, d, J=6.8 Hz), 2.18, 2.24 (total 3H, each s), 2.34, 2.38 (total 3H, each s), 2.83 (2H, m), 3.03, 3.14 (total 2H, each s), 3.77, 3.78 (total 3H, each s), 6.55 - 6.80 (2H, m), 7.10 - 7.60 (8H, m), 8.15 - 8.30 (1H, m)

Elemental analysis (for C <sub>32</sub> H <sub>36</sub> N <sub>2</sub> O <sub>2</sub> • 0.25CH <sub>3</sub> CO <sub>2</sub> C <sub>2</sub> H <sub>5</sub> ):			
Calculated (%):	C, 78.85;	H, 7.62;	N, 5.57
Found (%):	C, 78.82;	H, 7.37;	N, 5.56

Example 48

10

15

25

30

40

55

N-[2,6-Bis(1-methylethyl)phenyl]-6-chloro-1-oxo-4-phenyl-1H-2-benzopyran-3-acetamide (B)

Melting point: 183 - 184 °C (recrystallized from ethyl acetate-ethyl ether) NMR (200 MHz, CDCls) ppm: 1.16 (12, d, J=6.8 Hz), 3.03 (2H, m), 3.54 (2H, s), 6.94 - 7.55 (11H, m), 8.31 (1H, d, J=8.6 Hz)

Elemental	analysis (for	C <sub>29</sub> H <sub>28</sub> NO <sub>3</sub>	CI):
Calculated (%):	C, 73.49;	H, 5.95;	N, 2.96
Found (%):	C, 73.37;	H, 6.15;	N, 2.89

Example 49

6-Chloro-N-(2.4-difluorophenyl)-1-oxo-4-phenyl-1H-2-benzopyran-3-acetamide (B)

38 Molting point: 244 - 245 \* C (recrystallized from ethyl acetale-ethyl ether)
NMR (200 MHz, CDCl<sub>3</sub>) ppm: 350 (2H, s), 6.81 \* 6.90 (2H, m), 7.01 (1H, d, J=1.6 Hz), 7.34 \* 7.54 (6H, m), 8.25 (1H, m), 8.26 (1H, d, J=8.4 Hz)

Elemental a	analysis (for C	23H14NO3C	IF2):
Calculated (%):	C, 64.88;	H, 3.31;	N, 3.29
Found (%):	C, 64.82;	H, 3.49;	N, 3.26

45 Example 50

N-[2,6-Bis(1-methylethyl)phenyl]-6-chloro-2-oxo-4-phenyl-2H-1-benzopyran-3-acetamide (A)

Melting point:  $252 - 255 ^{\circ}$ C (recrystallized from ethyl acetate-isopropyl ether) NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.15 (12H, d, J=7.0 Hz), 3.03 (2H, m), 3.52 (2H, s), 7.0 - 7.6 (11H, m)

	Elemental	analysis (for	C <sub>29</sub> H <sub>28</sub> NO <sub>3</sub>	CI):	
Calculated (%): C, 73.49; H, 5.95; N, 2 Found (%): C, 73.36; H, 5.85; N, 3					

## Example 51

6-Chloro-2-oxo-4-phenyl-N-(2,4,6-trimethoxyphenyl)-2H-1-benzopyran-3-acetamide (A)

Melting point: 257 - 259 °C (recrystallized from chloroform-ethyl acetate-isopropyl ether) NMR (200 MHz, CDCl<sub>3</sub>) ppm; 3.49 (2H, s), 3.79 (9H, s), 6.12 (2H, s), 7.0 - 7.6 (9H, m)

Elemental analysis (for C <sub>25</sub> H <sub>22</sub> NO <sub>5</sub> CI):				
Calculated (%): Found (%):	C, 65.07;	H, 4.62; H, 4.44;	N, 2.92 N. 3.02	

## Example 52

10

25

30

40

55

6-Chloro-N-(2.4-difluorophenyl)-2-oxo-4-phenyl-2H-1-benzopyran-3-acetamide (A)

Molting point: 225 - 227 \*C (recrystallized from ethyl acetate-isopropyl ether)
NMR (200 MHz, CDCls) ppin: 3.49 (2H, s), 6.8 - 6.9 (2H, m), 7.05 (1H, d, J=2.4 Hz), 7.3 - 7.6 (6H, m), 8.18.3 (2H, m)

Elemental a	analysis (for C	23H14NO3C	IF <sub>2</sub> ):
Calculated (%):	C, 64.88;	H, 3.31;	N, 3.29
Found (%):	C, 64.26;	H, 3.54;	N, 3.00

## Example 53

N-[2,6-Bis(1-methylethyl)phenyl]-6-methyl-2-oxo-4-phenyl-2H-1-benzopyran-3-acetamide (A)

Melting point: 257 - 258 °C (recrystallized from ethyl acetate-isopropyl ether)
MMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.14 (12H, d, J = 7.0 Hz), 2.29 (3H, s), 2.03 (2H, m), 3.51 (2H, s), 6.85 (1H, s),
7.1 - 7.7 (10H, m)

Elemental analysis (for C <sub>30</sub> H <sub>31</sub> NO <sub>3</sub> ):				3):
	Calculated (%):	C, 79.44;	H, 6.89;	N, 3.09
	Found (%):	C, 79.15;	H. 6.75;	N. 3.14

#### Example 54

45 6-Methyl-2-oxo-4-phenyl-N-(2,4,6-trimethoxyphenyl)-2H-1-benzopyran-3-acetamide (A)

Melting point: 256 - 257\* C (recrystallized from chloroform-ethyl acetate-isopropyl ether)
NIMT (200 MHz, CDCls) ppm: 2.27 (3H, s), 3.47 (2H, s), 3.76 (3H, s), 3.78 (6H, s), 6.11 (2H, s), 6.83 (1H, s),
7.2 - 7.6 (7H, m)

Elementa	l analysis (fo	C <sub>27</sub> H <sub>25</sub> NO	e):
Calculated (%):	C, 70.58;		N, 3.05
Found (%):	C, 70.22;		N, 2.95

## Example 55

N-(2,4-Difluorophenyl)-6-methyl-2-oxo-4-phenyl-2H-1-benzopyran-3-acetamide (A)

Melting point: 188 - 170 °C (recrystallized from ethyl acetate-isopropyl ether) NMR (200 MHz, CDCb<sub>3</sub>) ppm: 228 (3H, s), 3.47 (2H, s), 6.8 °C (3H, m), 7.3 °C (4H, m), 7.5 °C (3H, m), 8.1 
Elemental	analysis (for	C <sub>24</sub> H <sub>17</sub> NO <sub>3</sub>	F <sub>2</sub> ):
Calculated (%): Found (%):	C, 71.11; C, 70.84;		

## Example 56

10

25

40

N-[2,6-Bis(1-methylethyl)phenyl]-4-(2-methoxyphenyl)-1-oxo-1H-2-benzopyran-3-acetamide (B)

Melting point: 250 - 252 °C (recrystallized from acetone-ethyl ether)
MRI (200 MHz, CDCb) ppm: 1.08, 1.15 (total 12H, each d, J = 6.6 Hz), 2.96 (2H, m), 3.47 (1H, d, J = 15.4 Hz), 3.60 (1H, dJ, = 15.4

Elementa	l analysis (fo	C <sub>30</sub> H <sub>31</sub> NO	4):
Calculated (%):	C, 76.73;	H, 6.65;	N, 2.98
Found (%):	C. 76.53:	H. 6.79:	N. 3.00

## 30 Example 57

N-[2,6-Bis(1-methylethyl)phenyl]-6-chloro-4-phenyl-3-quinolineacetamide (B)

Melting point: 262 - 263 °C (recrystallized from ethyl acetate-isopropyl ether)

MMR (200 MHz, CDCb) ppm: 1.12 (12H, d, J = 6.8 Hz), 2.87 (2H, m), 3.80 (2H, s), 6.45 (1H, s), 7.10 - 7.70 (10H, m), 8.11 (1H, d, J = 90 Hz), 9.05 (1H, s)

Elemental	analysis (for	C29 H29 N2 O	CI):
Calculated (%): Found (%):	C, 76.22; C, 75.93;		N, 6.13 N, 6.44

# Example 58

3,4-cis-N-(2,4-Difluorophenyl)-3,4-dihydro-6-methyl-2-oxo-4-phenyl-2H-1-benzopyran-3-acetamide(A)

Melting point: 194-196 °C (recrystallized from ethyl acetate-isopropyl ether)

## 50 Example 59

3,4-cis-6-Chloro-N-(2,4-difluorophenyl)-3,4-dihydro-2-oxo-4-phenyl-2H-1-benzopyran-3-acetamide (A)

Melting point: 182-184 °C (recrystallized from ethyl acetate-isopropyl ether)

#### Example 60

3.4-trans-N-[2,6-Bis(1-methylethyl)phenyl]-1,2,3,4-tetrahydro-1,6-dimethyl-2-oxo-4-phenyl-3-quinolineacetamide (A)

Melting point: 251-252 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 0.90 - 1.30, 1.17 (total 12H, m, d, J=7.0 Hz), 2.17, 2.21 (total 3H, each s), 2.51 (1H, dd, J=15, 6.2 Hz), 2.71 (1H, dd, J=15, 5.4 Hz), 3.05 (2H, m), 3.30 - 3.50 (1H, m), 3.35, 3.43 (total 3H, each s), 4.27, 4.38 (total 1H, each d, J=10Hz, J-11 Hz), 6.46, 6.59 (total 1H, each s), 6.80 - 7.40 (11H, m)

Example 61

3,4-trans-N-[2,6-Bis(1-methylethyl)phenyl]-3-(6-chloro-1,2,3,4-tetrahydro-1-methyl-2-oxo-4-phenylquinolin-3-

Melting point: 178-180.5 °C (recrystallized from ethyl acetate-hexane)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.13 (6H, d, J=4.0 Hz), 1.16 (6H, d, J=3.2 Hz), 1.70 - 2.30 (2H, m), 2.45 - 2.58 (2H, m), 2.92 - 3.20 (3H, m), 3.41 (3H, s), 4.01 (1H, d, J=4.8 Hz), 6.90 - 7.40 (11H, m), 7.54 (1H, bs)

Example 62

20

26

3,4-trans-3-(6-Chloro-1,2,3,4-tetrahydro-1-methyl-2-oxo-4-phenylquinolin-3-yl)-N-(2,4,6-trimethoxyphenyl)-propionamide (A)

A white foam

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.67 - 2.20 (2H, m), 2.36 - 2.70 (2H, m), 3.20 - 3.50 (1H, m), 3.39 (3H, s), 3.66 (6H, s), 3.79 (3H, s), 3.98 (1H, bd), 6.11 (2H, s), 6.90 - 7.40 (9H, m)

30 Example 63

N-(2,4-Difluorophenyl)-1,2,3,4-tetrahydro-1,6-dimethyl-2-oxo-4-phenyl-3-quinoxalineacetamide (A)

Melting point: 94.5-95.0 °C (recrystallized from ethyl ether-hexane)

35 NMR (200 MHz, CDCl₃) ppm: 2.26 (3H, s), 2.60 (1H, dd, J=15, 8.5 Hz), 2.77 (1H, dd, J=15, 5.5 Hz), 3.43 (3H, s), 5.01 (1H, dd, J=8.5, 5.5 Hz), 6.76 - 7.32 (10H, m), 7.87 (1H, bs), 8.25 (1H, m)

Example 64

40 N-[2,6-Bis(1-methylethyl)phenyl]-1,2,3,4-tetrahydro-1,6-dimethyl-2-oxo-4-phenyl-3-quinoxalineacetamide (A)

Melting point: 186.5-187.5 °C (recrystallized from ethyl ether-hexane)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.08 (8H, d, J=6.6 Hz), 1.15 (6H, d, J=7.0 Hz), 2.28 (3H, s), 2.59 (1H, dd, J=15, 9.4 Hz), 2.31 (1H, dd, J=15, 4.6 Hz), 3.06 (2H, m), 3.42 (3H, s), 5.16 (1H, dd, J=9.4, 4.6 Hz), 6.90 - 45 7.30 (12H, m)

Example 65

1,2,3,4-Tetrahydro-1,6-dimethyl-2-oxo-4-phenyl-N-(2,4,6-trimethoxyphenyl)-3-quinoxalineacetamide (A)

Melting point: 237-238 °C (recrystallized from THF-isopropyl ether)

NMR (200 MHz, CDCl<sub>9</sub>) ppm: 2.26 (3H, s), 2.49 (1H, dd, J=14, 10 Hz), 2.71 (1H, dd, J=14, 3.6 Hz), 3.41 (3H, s), 3.63 (6H, s), 3.79 (3H, s), 5.11 (1H, dd, J=10, 3.6 Hz), 6.11 (2H, s), 6.68 (1H, bs), 6.87 - 7.28 (8H, m)

## Example 66

N-(2,6-Dimethoxyphenyl)-1,2,3,4-tetrahydro-1,6-dimethyl-2-oxo-4-phenyl-3-quinoxalineacetamide (A)

5 Melting point: 139.5+140.5 °C (recrystallized from ethyl acetate-isopropyl ether)
NMR (200 MHz, CDCb) ppm: 226 (3H, s), 2.40 - 2.80 (2H, m), 3.41 (3H, s), 3.67 (6H, s), 5.10 (1H, bdd).
6.54 (2H, d, J=8.4 Hz), 6.80 - 7.30 (10 H, m)

Example 67

τn

6-Chloro-N-(2,6-dimethoxyphenyl)-1,2,3,4-tetrahydro-1-methyl-2-oxo-4-phenyl-3-quinoxalineacetamide (A)

Melting point: 212-5-213.2 °C (recrystallized from ethyl acetate-isopropyl ether)
MMR (200 MHz, CDCls) ppm: 2.35 - 2.90 (2H, m), 3.41 (3H, s), 3.69 (6H, s), 5.08 (1H, m), 8.53 (2H, d, 15 J= 8.0 Hz), 6.72 (1H, bs), 6.95 - 7.30 (9H, m)

#### Example 68

N-[2.6-Bis(1-methylethyl)phenyl]-6-chloro-1,2-dihydro-2-oxo-4-phenyl-3-quinolineacetamide (A)

Melting point: 333-337 °C (recrystallized from methanol-chloroform-isopropyl ether)
NMR (200 MHz, CDCl<sub>3</sub>-DMSO-d<sub>6</sub>) ppm: 1.11 (12H, d, J=7.0 Hz), 3.54 (2H, s), 7.0 - 7.6 (11H, m), 8.84 (1H, b), 12.2 (1H, b)

## 25 Example 69

1.2-Dihydro-1.6-dimethyl-2-oxo-4-phenyl-N-(2.4.6-trimethoxyphenyl)-3-quinolineacetamide (A)

Melting point: 275.5-277.0 °C (recrystallized from ethyl acetate-isopropyl ether)
30 NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.28 (3H, s), 3.54 (2H, s), 3.73 (3H, s), 3.77 (6H, s), 3.86 (3H, s), 6.10 (2H, s),
6.96 (1H, bs), 7.25 - 7.55 (5H, m)

Example 70

35 N-(2,6-Dimethoxyphenyl)-1,2-dihydro-1,6-dimethyl-2-oxo-4-phenyl-3-quinolineacetamide (A)

Melting point: 212.0-213.5 °C (recrystallized from ethyl acetate-isopropyl ether)
NMR (200 MHz, CDCb) ppm: 2.28 (3H, s), 3.54 (2H, s), 3.76 (8H, s), 3.86 (3H, s), 6.53 (2H, d, J=8.4 Hz),
6.96 (1H, bs), 7.10 (1H, t. J=8.4 Hz), 7.30 · 7.80 (8H, m)

Example 71

40

N-[2,6-Bis(1-methylethyl)phenyl]-6-chloro-2-methoxy-4-phenyl-3-quinolineacetamide (A)

46 Melling point: 258-259 °C (recrystallized from ethyl acetate-hexane) NMR (200 MHz, CDCb) ppm: 1.14 (12H, d, J=7.0 Hz), 3.69 (2H, s), 4.19 (3H, s), 7.1 - 7.2 (2H, m), 7.2 - 7.4 (5H, m), 7.5 - 7.6 (3H, m), 7.84 (1H, m)

Example 72

6-Chloro-N-(2,6-dimethoxyphenyl)-2-methoxy-4-phenyl-3-quinolineacetamide (A)

Melting point: 220-222 °C (recrystallized from ethyl acetate-hexane)
NMR (200 MHz, CDCl<sub>3</sub>) ppm: 3.63 (2H, b), 3.79 (6H, s), 4.18 (3H, s), 6.55 (2H, d, J=8.6 Hz), 7.15 (1H, m),
7.28 (1H, m), 7.3 - 7.5 (2H, m), 7.5 - 7.6 (4H, m), 7.83 (1H, d, J=9.0 Hz)

Example 73

N-(2,4-Difluorophenyl)-4-(2-methoxyphenyl)-1-oxo-1H-2-benzopyran-3-acetamide (A)

5 Melting point: 214-216 °C (recrystallized from ethyl acetate-isopropyl ether)
MRR (200 MHz, CDCb) ppm: 3.70 (3H, s), 5.8 ° 6.9 (2H, m), 6.96 (1H, d, J=10.4 Hz), 7.0 ° 7.2
(2H, m), 7.26 (1H, m), 7.4 ° 7.7 (3H, m), 7.75 (1H, b), 815 (1H, m), 836 (1H, dd, J=7.6 Hz, 1.2 Hz)

Example 74

10

20

N-(2,6-Dimethoxyphenyl)-4-(2-methoxyphenyl)-1-oxo-1H-2-benzopyran-3-acetamide (A)

Molting point: 210-213 °C (recrystallized from ethyl acetate-isopropyl ether)
MMR (200 MHz, CDCk) ppm: 3.46 (2H, m), 3.68 (3H, s), 3.77 (6H, s), 6.54 (2H, d, J=8.4 Hz), 6.93 (1H, d, 15 J=8.2 Hz), 7.0-72 (3H, m), 7.35 (1H, d, J=7.4 Hz, 1.6 Hz), 7.4 - 7.6 (3H, m), 8.35 (1H, m)

Example 75

4-(2-Methoxyphenyl)-1-oxo-N-(2,4,6-trimethoxyphenyl)-1H-2-benzopyran-3-acetamide (A)

Melting point: 229-231 °C (recrystallized from ethyl acetate-chloroform-isopropyl ether)
NMR (200 MHz, CDCb) ppm: 3.47 (2H, m), 3.67 (3H, s), 3.76 (3H, s), 3.78 (8H, s), 6.11 (2H, s), 6.9 - 7.2
(3H, m), 7.35 (1H, d, J = 6.8 Hz), 7.4 - 7.6 (3H, m), 8.36 (1H, m)

25 Example 76

6-Chloro-N-(2.6-dimethoxyphenyl)-1-oxo-4-phenyl-1H-2-benzopyran-3-acetamide (A)

Melting point: 245-247 <sup>-</sup>C (recrystallized from chloroform-isopropyl ether)
30 NNR (200 MHz, CDCb) ppm: 345 (2H, m), 376 (8H, s), 854 (2H, d, J=8.4 Hz), 7.01 (1H, d, J=1.4 Hz),
7.18 (1H, t, J=8.6 Hz), 7.4-7.6 (8H, m), 8.27 (1H, d, J=8.4 Hz)

Example 77

35 6-Chloro-N-(2,6-ethoxyphenyl)-1-oxo-4-phenyl-1H-2-benzopyran-3-acetamide (B)

Melting point: 209-210 °C (recrystallized from ethanol)
NMR (200 MHz, CDCls) ppm: 1.31 (6H, t, J = 7 Hz), 3.44 (2H, b), 4.01 (4H, q, J = 7Hz), 6.52 (2H, d, J = 8.4 Hz), 7.02 - 7.52 (9H, m), 8.27 (1H, d, J = 8.4 Hz)

Example 78

40

6-Chloro-N-[4-(N,N-dimethylamino)phenyl]-2-oxo-4-phenyl-2H-1-benzopyran-3-acetamide (A)

48 Melting point: 220-222 °C (recrystallized from ethyl acetate-chloroform-isopropyl ether) NMR (200 MHz, CDCls) ppm: 2.90 (6H, s), 3.42 (2H, s), 8.68 (2H, d, J = 9.0 Hz), 7.04 (1H, d, J = 2.0 Hz), 7.3 - 7.6 (9H, m), 7.95 (1H, d).

Example 79

6-Chloro-N-(2,6-dimethoxyphenyl)-2-oxo-4-phenyl-2H-1-benzopyran-3-acetamide (A)

Melting point: 245-247 ° C (recrystallized from chloroform-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 3.47 (2H, b), 3.78 (8H, s), 6.55 (2H, d, J=8.4 Hz), 7.03 (1H, d, J=1.8 Hz),

7.16 (1H, t, J=8.4 Hz), 7.3 - 7.5 (4H, m), 7.5 - 7.6 (3H, m)

### Example 80

N-[4-(N.N-Dimethylamino)phenyll-6-methyl-2-oxo-4-phenyl-2H-1-benzopyran-3-acetamide (A)

Melting point: 227-228 · C (recrystallized from ethyl acetate-chloroform-isopropyl ether)
MRIR (200 MHz, CDCl<sub>9</sub>) ppm: 227 (3H, s), 2.89 (6H, s), 3.41 (2H, s), 6.68 (2H, d, J=8.8 Hz), 6.84 (1H, s),
7.3 · 7.4 (6H, m), 7.5 · 7.6 (3H, m), 8.18 (1H, b)

Example 81

τn

25

N-(2,6-Dimethoxyphenyl)-6-methyl-2-oxo-4-phenyl-2H-1-benzopyran-3-acetamide (A)

Melting point: 257-258 °C (recrystallized from chloroform-isopropyl ether)
NMR (200 MHz, CDC4) ppm: 227 (3H, s), 3.46 (2H, b), 3.77 (6H, s), 6.54 (2H, d, J=8.4 Hz), 6.63 (1H, s),
15 7.14 (1H, J=6.4 Hz), 72 - 73 (2H, m), 74 - 76 (5H, m)

Example 82

N-[2.6-Bis(1-methylethyl)phenyl]-6-chloro-4-(2-methylphenyl)-2-oxo-2H-1-benzopyran-3-acetamide (A)

Melting point: 241-243 °C (recrystallized from acetone-methanol) NMR (200 MHz, CDCl<sub>9</sub>) ppm: 1.13 (total 12H, d, J=6.8 Hz, 1.0 - 1.1, m), 2.03, 2.09 (total 3H, each s), 3.00 (2H, m), 3.38 (1H, d, J=13.8 Hz), 3.58 (1H, d, J=13.8 Hz), 6.85 (1H, d, J=2.4 Hz), 7.1-7.2 (3H, m), 7.3-7.5 (8H, m)

Example 83

6-Chloro-N-(2,4-difluorophenyl)-4-(2-methylphenyl)-2-oxo-2H-1-benzopyran-3-acetamide (A)

Melting point: 186-188 °C (recrystallized from chloroform-isopropyl ether) NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.09 (3H, s), 3.5 (1H, d, J = 14.1 Hz), 3.50 (1H, d, J = 13.9 Hz), 6.7 °- 6.9 (3H, m), 7.17 (1H, m), 7.3 °- 7.5 (5H, m), 8.0 °- 8.2 (2H, m)

Example 84

6-Chloro-N-(2,6-dimethoxyphenyl)-4-(2-methylphenyl)-2-oxo-2H-1-benzopyran-3-acetamide (A)

Melting point: 198-198 °C (recrystallized from ethyl acetate-isopropyl ether)
NMR (200 MHz, CDCl<sub>2</sub>) ppm: 2.09 (3H, s), 3.4 (2H, m), 3.75 (6H, s), 6.53 (2H, d, J=8.4 Hz), 6.82 (1H, d,
J=2.2 Hz), 7.14 (1H, t, J=8.4 Hz), 7.2 (1H, m), 7.3 - 7.5 (5H, m)

Example 85

6-Chloro-4-(2-methylphenyl)-2-oxo-N-(2,4,6-trimethoxyphenyl)-2H-1-benzopyran-3-acetamide (A)

Melting point: 183-185 °C (recrystallized from ethyl acetate-isopropyl ether)
NMR (200 MHz, CDC<sub>3</sub>) ppm: 2.08 (3H, s), 3.4 (2H, m), 3.74 (3H, s), 3.78 (6H, s), 6.09 (2H, s), 6.81 (1H, m),
7.2 - 7.5 (8H, m)

50 Example 86

45

6-Chloro-N-(2.6-dimethylphenyl)-4-(2-methylphenyl)-2-oxo-2H-1-benzopyran-3-acetamide (A)

Melting point: 235-238 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCb) ppm: 2-10 (3H, s), 2-17 (6H, s), 3.36 (1H, d, J=13.8 Hz), 3.54 (1H, d, J=14.0 Hz),

6.86 (1H, d, J=2.4 Hz), 7.04 (3H, m), 7.2 - 7.3 (1H, m), 7.3 - 7.5 (5H, m)

Example 87

6-Chloro-4-(2-methylphenyl)-2-oxo-N-(2,4,6-trimethylphenyl)-2H-1-benzopyran-3-acetamide (A)

Melting point: 238-241 °C (recrystallized from ethyl acetate-acetone-isopropyl ether) NHR (200 MHz, CDCl<sub>3</sub>) ppm: 2.10 (3H, s), 2.12 (6H, s), 2.23 (3H, s), 3.34 (1H, d, J=14.0 Hz), 3.52 (1H, d, J=13.8 Hz), 6.85 (3H, m), 72 - 73 (1H, m), 73-7.5 (5H, m)

Example 88

ıο

20

30

6-Chloro-N-(2,6-diethoxyphenyl)-4-(2-methylphenyl)-2-oxo-2H-1-benzopyran-3-acetamide (A)

Melting point: 200-202 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.29 (6H, t, J=7.0 Hz), 2.08 (3H, s), 3.44 (2H, b), 3.98 (4H, q, J=7.0 Hz), 75 6.50 (2H, d, J=8.4 Hz), 6.82 (1H, m), 7.09 (1H, t, J=8.6 Hz), 7.2 - 7.5 (6H, m)

Example 89

6-Chloro-N-(2.6-diethoxy-4-fluorophenyl)-4-(2-methylphenyl)-2-oxo-2H-1-benzopyran-3-acetamide (A)

Melting point: 208-209 °C (recrystallized from ethyl acetate-isopropyl ether)
NMR (200 MHz, CDCb) ppm: 1.29 (6H, t, J = 7.0 Hz), 2.08 (3H, s), 3.32 (1H, bd), 3.53 (1H, bd), 3.93 (4H, q, J = 7.0 Hz), 6.32 (2H, d, J = 1 Hz), 6.83 (2H, bs), 7.19 ~7.50 (7H, m)

25 Example 90

N-[3,5-Bis(trifluoromethyl)phenyl]-6-chloro-4-(2-methylphenyl)-2-oxo-2H-1-benzopyran-3-acetamide (A)

Melting point: 205-206 °C (recrystallized from ethyl acetate-isopropyl ether)

Example 91

N-[2.6-Bis(1-methylethyl)phenyl]-6-chloro-4-(2-methylphenyl)-1-quinolineacetamide (B)

38 Melting point: 208-210 °C (recrystallized from ethyl acetate-isopropyl ether)
NNRI (200 MHz, CDCl<sub>3</sub>) ppm: 1.11 (6H,d, J=7.0 Hz), 1.13 (6H, d, J=7.0 Hz), 1.97 (3H, s), 2.85 (2H, m), 3.60 (1H, d, J=16Hz), 3.79 (1H, d, J=16 Hz), 6.43 (1H, bs), 7.00 - 7.70 (8H, m), 8.12 (1H, d, J=8.8 Hz), 9.08 (1H, s)

40 Example 92

N-[2.6-Bis(1-methylethyl)phenyl]-6-chloro-4-(2-methoxyphenyl)-2-oxo-2H-1-benzopyran-3-acetamide (A)

Melting point: 303-305 °C (recrystallized from chloroform)

48 NMRI (200 MHz, CDCl<sub>3</sub>) ppm: 1.13 (dd. 12H, J=2.4, 8.8 Hz), 2.90 - 3.05 (m, 2H), 3.38 (d, 1H, J=13.8 Hz), 3.85 (d, 1H, J=14.0 Hz), 3.71 (s, 3H), 6.95 (d, 1H, J=2.4 Hz), 7.06 - 7.18 (m, 4H), 7.22 - 7.30 (m, 2H), 7.37 (d, 1H, J=8.8 Hz), 7.44 - 7.58 (m, 2H)

Example 93

6-Chloro-N-(2,6-diethoxyphenyl)-4-(2-methoxyphenyl)-2-oxo-2H-1-benzopyran-3-acetamide (A)

Melting point: 226-227 °C (recrystallized from ethyl acetate-methanol)

NMR (200 MHz, CDCl<sub>6</sub>) ppm: 1.29 (6H, t, J=7.0 Hz), 3.20 - 3.38 (1H, m), 3.56 - 3.70 (1H, m), 3.69 (3H, s), 3.58 (4H, q, J=7.0 Hz), 6.51 (2H, d, J=8.4 Hz), 6.92 (1H, d, J=2.2 Hz), 7.00 - 7.18 (3H, m), 7.28 - 7.56 (4H, m)

## Example 94

N-[2,6-Bis(1-methylethyl)phenyl]-6-chloro-2-oxo-4-(2-trifluoromethylphenyl)-2H-1-benzopyran-3-acetamide (A)

Melting point:246-247 °C (recrystallized from ethyl acetate)

NMR (200 MHz, CDCb) ppm: 1.12 (12H, t, J=6.4 Hz), 2.88 - 3.06 (2H, m), 3.07 (1H, d, J=14.0 Hz), 3.79 (1H, d, J=13.8 Hz), 6.72 (1H, d, J=2.4 Hz), 7.13 (1H, d, J=7.0 Hz), 7.20 - 7.30 (1H, m), 7.32 - 7.50 (4H, m), 7.64 - 7.74 (2H, m), 7.84 - 7.92 (1H, m)

Example 95

6-Chloro-N-(2,6-diethoxyphenyl)-2-oxo-4-(2-trifluoromethylphenyl)-2H-1-benzopyran-3-acetamide (A)

Melting point: 197-199 °C (recrystallized from ethyl ether - ethyl acetate)
NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.27 (8H, t, J=7.0 Hz), 2.94 - 3.08 (1H, m), 3.70 - 3.88 (1H, m), 3.97 (4H, q, J=7.0 Hz), 6.50 (2H, d, j=8.4Hz), J=8.4 Hz), 6.88 (1H, s), 7.09 (1H, t, J=8.0 Hz), 7.32 (2H, d, J=8.6 Hz), 7.44 (1H, dd, J=2.2, 8.6 Hz), 7.48 (1H, m), 7.58 (7H, m), 7.58 (1H, m), 7.58 (1H, dd, J=7.6 Hz)

20 Example 96

6-Chloro-N-(2,6-diethoxy-4-fluorophenyl)-2-oxo-4-(2-trifluoromethylphenyl)-2H-1-benzopyran-3-acetamide (A)

25 Melting point: 199-200 °C (recrystallized from ethyl ether-hexane)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.28 (6H, t, J=7.0 Hz), 3.01 (1H, bd), 3.75 (1H, bd), 3.93 (4H, q, J=7.0 Hz), 6.23 (2H, d, J=11 Hz), 6.69 (1H, bs), 7.18 - 7.90 (7H, m)

Example 97

30

40

6-Chloro-4-(2-methoxyphenyl)-2-oxo-N-(2,4,6-trifluolophenyl)-2H-1-benzopyran-3-acetamide (A)

Melting point: 243-245 °C (recrystallized from ethyl acetate)

NMR (200 MHz, CDCl<sub>8</sub>) ppm: 3.41 (1H, d, J=14.2 Hz), 3.55 (1H, d, J=14.0 Hz), 3.73 (3H, s), 6.70 (2H, dd, J=2.0, 7.8, 8.8 Hz), 6.97 (1H, d, J=2.4 Hz), 7.09 (1H, d, J=8.6 Hz), 7.17 (1H, d, J=7.0 Hz), 7.21 (1H, dd, J=2.0, 4.2 Hz), 7.36 (1H, d, J=8.8 Hz), 7.48 (1H, dd, J=2.4 Hz), 7.54 (1H, ddd, J=2.2, 7.0, 8.4 Hz), 7.75 (1H, bs)

Example 98

6-Chloro-N-(2,6-dimethoxybenzyl)-4-(2-methylphenyl)-2-oxo-2H-1-benzopyran-3-acetamide

6-Chloro-4-(2-methylphenyl)-2-oxo-2H-1-benzopyran-3-acetic acid was reacted with 2,6-dimethoxybenzylamine by a method similar to Example 1(A) to yield the title compound.

5 Melling point: 194-198 °C (recrystalized from ethyl acetate-nethanol-isopropyl ether) NMR (200 MHz, CDCh<sub>2</sub>) ppm: 2.05 (3H, s), 3.11 (1H, d, J = 14.0 Hz), 3.27 (1H, d, J = 14.0 Hz), 3.81 (6H, s), 4.49 (2H, d, J = 5.4 Hz), 6.35 (1H, b), 6.54 (2H, d, J = 8.4 Hz), 6.81 (1H, d, J = 2.2 Hz), 7.2-7.5 (7H, m)

Example 99

N-[2,6-Bis(1-methylethyl)phenyl]-6-chloro-1,2-dihydro-1-methyl-4-phenyl-3-quinolineacetamide

A mixture of the compound obtained in Example 57 (150 mg), dioxane (5 ml) and methyl iodide (1.5 ml) was refluxed for 2 hours while heating. Upon solvent removal by distillation, a quaternary salt (iodide 1.5 ml) was refluxed from 1-methylation of the compound of Example 57, was obtained as yellow crystals. To a solution of this quaternary salt in methanol (5 ml) was added sodium borohydride (30 mg) at 0 °C, followed by stirring for 20 minutes. The reaction mixture was acidified with dilute hydrochloric acid and then alkalinized with aqueous potassium carbonate, followed by extraction with ethyl acetate. The extract was washed with

water and dried, after which the solvent was distilled off, to yield the title compound as colorless crystals (90 mg).

Melting point: 192 - 194 °C (recrystallized from ethyl acetate-isopropyl ether)

Melting point: 159.5-160.5 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.15 (12H, d, J=6.6 Hz), 2.86 (3H, s), 2.95 (2H, m), 3.17 (2H, s), 4.08 (2H, s), 5 6.45 - 6.58 (2H, m), 7.00 - 7.50 (10H, m)

Elemental analysis (for C <sub>30</sub> H <sub>33</sub> N <sub>2</sub> OCI+0.2i-Pr <sub>2</sub> O):			
Calculated (%):	C, 75.94;	H, 7.31;	N, 5.68
Found (%):	C, 75.71;	H, 7.13;	N, 6.02

Example 100

10

N-[2,6-Bis(1-methylethyl)phenyl]-6-chloro-1,2-dihydro-1-methyl-4-(2-methylphenyl)-3-quinolineacetamide

N-[2,6-Bis(1-methylethyl)phenyl]-6-chloro-4-(2-methylphenyl)-3-quinolineacetamide (Example 91) was reacted by a method similar to Example 99 to yield the title compound.

NMR (200 MHz, CDCb) ppm: 1.14 (6H, d, J=3.6 Hz), 1.17 (6H, d, J=3.6 Hz), 2.15 (3H, s), 2.87 (3H, s), 2.95 (2H, m), 3.05 (2H, m), 4.11 (2H, s), 6.36(1H, d, J=2.2 Hz), 6.53 (1H, d, J=8.8 Hz), 6.97 (1H, bs), 7.00 -7.40 (8H, m)

Example 101

N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-2-methyl-4-(2-methylphenyl)-1-oxo-3-isoquinolinecarboxamide

To a solution of 2-methyl-4-(2-methylphenyl)-1(2H)-isoquinolinone-3-carboxylic acid (283 mg) in THF (10 ml) were added oxalyl chloride (0.104 ml) and DMF (one drop) at room temperature, followed by stirring for 1 hour. After the solvent was distilled off, the residue was dissolved in dichloromethane (10 ml). To this solution was added a solution of 3,5-bis(trifluoromethyl)benzylamine (340 mg) and triethylamine (0.154 ml) in dichloromethane (6 ml), followed by stirring at room temperature for 5 hours. After the solvent was distilled off, ethyl acetate was added to the residue. This mixture was washed successively with water, dilute hydrochloric acid, water, aqueous sodium hydrogen carbonate and water and then dried, after which the solvent was distilled off to vield the title compound as colorless crystals (250 mg).

Melting point: 168.5 - 170.0 °C (recrystallized from ethyl acetate-hexane)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.02 (3H, s), 3.59 (3H, s), 4.24 (1H, dd, J=14.6, 5.6 Hz), 4.42 (1H, dd, J=14.6, 5.6 Hz), 6.15 (1H, b, NH), 6.89 (1H, m), 7.09 (4H, m), 7.50 (4H, m), 7.79 (1H, s), 8.44 (1H, m)

Elemental analysis (for C <sub>27</sub> H <sub>20</sub> N <sub>2</sub> O <sub>2</sub> F <sub>6</sub> ):				
Calculated:	C, 62.55;	H, 3.89;	N, 5.40	
Found:	C, 62.29;	H, 4.12;	N, 5.68	

Example 102

40

N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-N,2-dimethyl-4-(2-methylphenyl)-1-oxo-3so isoquinolinecarboxamide

Method C

A mixture of the compound (156 mg) obtained in Example 101, sodium hydride (60% in oil) (12 mg) and DMF (5 ml) was stirred at room temperature for 30 minutes, and methyl iodide (0.5 ml) was added, followed by stirring at room temperature for 1 hour. The reaction mixture was poured into water and extracted with ethyl acetate, and the extract was washed with water and then dried, followed by solvent removal by distillation, to yield the title compound as coloress crystals (165 mg).

#### Method D

Using N-[3,5-bis(trifluoromethyl)benzyl]methyl/amine in place of 3,5-bis(trifluoromethyl)benzylamine, 2methyl-4-(2-methylphenyl)-1(24)soquinolinone-3-carboxylic acid was amidated in substantially the same manner as in Example 101 to yield the title compound as colorless crystals.

Melting point: 76 - 78 °C (recrystallized from hexane)

NMR (200 MHz, CDCb) ppm: 2.01 (1.5H, s), 2.12 (1.5H, s), 2.77 (1.5H, s), 2.97 (1.5H, s), 3.58 (1.5H, s), 3.60 (1.5H, s), 4.10 (0.5H, d, J=14.4 Hz), 4.26 (0.5H, d, J=14.4 Hz), 4.78 (0.5H, d, J=14.4 Hz), 4.96 (0.5H, d, J=14.4 Hz), 4.96 (0.5H, d, J=14.4 Hz), 4.96 (0.5H, d, J=14.4 Hz), 6.86-7.02 (2H, m), 7.12-7.32 (3H, m), 7.48-7.57 (4H, m), 7.79 (1H, s), 8.51 (1H, m)

Elemental analysis (for C <sub>28</sub> H <sub>22</sub> N <sub>2</sub> O <sub>2</sub> F <sub>6</sub> ):				
Calculated:	C, 63.16;	H, 4.16;	N, 5.26	
Found:	C, 63.40;	H, 4.37;	N, 5.02	

The compounds of Examples 103 to 188 were obtained by reacting 1(2H)-is-oquinoline-3-carboxylic acids having respective corresponding substituents with amines in the same manner (amidation) as in Example 101 or method D of Example 102, or by reacting amide compounds having respective corresponding substituents with alkylating agents in the same manner (alkylation) as method C of Example 102. With respect to Examples 103 to 188, the name of the compound is followed by the symbol [C] when the compound was produced by adkylation, other production examples being based on amidation.

Example 103

15

N-Benzyl-1,2-dihydro-N,2-dimethyl-4-(2-methylphenyl)-1-oxo-3-isoquinolinecarboxamide

Melting point: 172 - 173.5 °C (recrystallized from ethyl acetate)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.22 (3H, s), 2.86 (3H, s), 3.60 (3H, s), 3.96 (1H, d, J = 14.6 Hz), 5.05 (1H, d, J = 14.6 Hz), 6.66 (1H, dd, J = 8.0, 2.0 Hz), 6.92-7.56 (11H, m), 8.53 (1H, m)

Elemental analysis (for C <sub>26</sub> H <sub>24</sub> N <sub>2</sub> O <sub>2</sub> • 0.2H <sub>2</sub> O):				
Calculated:	C, 78.05;	H, 6.15;	N, 7.00	
Found:	C, 78.25;	H, 6.11;	N, 7.00	

Example 104

40 1,2-Dihydro-N-(2-methoxybenzyl)-N,2-dimethyl-4-(2-methylphenyl)-1-oxo-3-isoguinolinecarboxamide [C]

Melting point: 153 - 154.5 °C (recrystallized from ethyl acetate)

NMR (200 MHz, CDCl<sub>2</sub>) ppm; 2.04 (1.5H, s), 2.19 (1.5H, s), 2.74 (1.5H, s), 2.89 (1.5H, s), 3.59 (1.5H, s), 3.62 (1.5H, s), 3.77 (1.5H, s), 3.76 (1.5H, s), 4.35 (1H, dd, J=15.2, 7.6 Hz), 4.73 (1H, dd, J=15.0, 5.8 Hz), 6.08 (0.5H, d, J=7.2 Hz), 6.24 (0.5H, d, J=7.6 Hz), 6.56-7.56 (10H, m), 8.51 (1H, m)

Elemental analysis (for C <sub>27</sub> H <sub>26</sub> N <sub>2</sub> O <sub>3</sub> ):					
	culated:	C, 76.03;	H, 6.14;	N, 6.57	
	ind:	C, 75.66;	H, 6.20;	N, 6.56	

Example 105

50

N-(2-Chlorobenzyl)-1,2-dihydro-N,2-dimethyl-4-(2-methylphenyl)-1-oxo-3-isoquinolinecarboxamide [C]

Melting point: 143 - 144 °C (recrystallized from ethyl acetate)
NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.05 (1.5H, s), 2.20 (1.5H, s), 2.79 (1.5H, s), 2.94 (1.5H, s), 3.63 (1.5H, s), 3.65

(1.5H, s), 4.26 (1H, d, J=15.4 Hz), 5.08 (1H, d, J=16.2 Hz), 5.92 (0.5H, d, J=8.0 Hz), 6.07 (0.5H, d, J=8.0 Hz), 6.89-7.59 (10H, m), 8.53 (1H, m)

Elemental analysis (for C <sub>26</sub> H <sub>23</sub> N <sub>2</sub> O <sub>2</sub> CI):				
Calculated:	C, 72.47;	H, 5.38;	N, 6.50	
Found:	C, 72.46;	H, 5.37;	N, 6.73	

Example 106

1,2-Dihydro-N-(3,5-dimethylbenzyl)-N,2-dimethyl-4-(2-methylbenzyl)-1-oxo-3-isoquinolinecarboxamide [C]

Melting point: 135 - 136 °C (recrystallized from ethyl acetate-hexane)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.01 (1.5H, s), 2.20 (1.5H, s), 2.25 (6H, s), 2.66 (1.5H, s), 2.84 (1.5H, s), 3.58 (1.5H, s), 3.61 (1.5H, s), 4.06 (1H, dd, J=14.0, 8.8 Hz), 4.71 (1H, t, J=12.8 Hz), 6.45 (1H, s), 6.52 (1H, s), 6.87-7.55 (8H, m), 8.52 (1H, m)

Elemental analysis (for C <sub>28</sub> H <sub>28</sub> N <sub>2</sub> O <sub>2</sub> ):			
Calculated:	C, 79.22;	H, 6.65;	N, 6.60
Found:	C, 78.85;	H, 6.68;	N, 6.64

Example 107

(1H, m)

20

26

40

55

N-Ethyl-1,2-dihydro-N-(2-methoxybenzyl)-2-methyl-4-(2-methylphenyl)-1-oxo-3-isoquinolinecarboxamide [C]

Melting point: 119 - 120 °C (recrystallized from ethyl ether-hexane)
NMR (200 MHz, CDCly) ppm: 0.97 (0.9H, t, J=7.2 Hz), 1.12 (2.1H, t, J=7.2 Hz), 2.01 (0.9H, s), 2.19 (2.1H, s), 2.85-3.20 (2H, m), 3.62 (2.1H, s), 3.63 (0.9H, s), 3.79 (3H, s), 4.30 (0.7H, d, J=15.8 Hz), 4.35 (0.3H, d, J=15.8 Hz), 4.87 (0.3H

Elemer	ntal analysis (f	or C <sub>28</sub> H <sub>28</sub> N <sub>2</sub>	O <sub>3</sub> ):
Calculated:	C, 76.34;	H, 6.41;	N, 6.36
Found:	C, 76.57;	H, 6.48;	N, 6.51

Example 108

1,2-Dihydro-N-(2-methoxybenzyl)-N,2-dimethyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide [C]

Melting point: 146.5 - 147.5 °C (recrystallized from ethyl acetate)

NMR (200 MHz, CDCb) ppm: 2.72 (3H, s), 3.62 (3H, s), 3.77 (3H, s), 4.40 (1H, d, J=15.2 Hz), 4.64 (1H, d, J=15.2 Hz), 6.23 (1H, d, J=6.2 Hz), 6.69 (1H, t, J=7.4 Hz), 6.78 (1H, d, J=8.4 Hz), 7.157.31 (3H, m), 7.417.60 (6H, m), 8.52 (1H, m)

Elemental analysis (for C <sub>26</sub> H <sub>24</sub> N <sub>2</sub> O <sub>3</sub> ):				
	Calculated:	C, 75.71;	H, 5.86;	N, 6.79
	Found:	C, 75.43;	H, 5.83;	N, 6.90

## Example 109

1,2-Dihydro-N-(4-methoxybenzyl)-2,6,7-trimethyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide

Melting point: 240 - 242.5 °C (recrystallized from THF-isopropyl ether) NMR (200 MHz, CDCbj) ppm: 222 (3H, s), 2.34 (3H, s), 3.55 (3H, s), 3.79 (3H, s), 4.17 (2H, d, J=5.4 Hz), 6.15 (1H, bt, J=5.4 Hz), 6.72 (4H, s), 6.89 (1H, s), 7.30-75 (6H, m), 8.14 (1H, s)

Elemer	ntal analysis (1	or C <sub>27</sub> H <sub>26</sub> N <sub>2</sub>	O <sub>3</sub> ):
Calculated:	C, 76.03;	H, 6.14;	N, 6.57
Found:	C, 75.70;	H, 6.32;	N, 6.47

## Example 110

10

25

40

1,2-Dihydro-N-(2-methoxybenzyl)-2,6,7-trimethyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide

Melting point: 229 - 231.5 °C (recrystallized from THF-ethyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.23 (3H, s), 2.36 (3H, s), 3.57 (3H, s), 3.75 (3H, s), 4.24 (2H, d, J=6.4 Hz), 6.21 (1H, bt), 6.70-6.90 (3H, m), 6.93 (1H, s), 7.15-7.30 (6H, m), 8.21 (1H, s)

Elemental analysis (for C <sub>27</sub> H <sub>26</sub> N <sub>2</sub> O <sub>3</sub> ):			
Calculated:	C, 76.03;	H, 6.14;	N, 6.57
Found:	C, 75.95;	H, 6.18;	N, 6.53

## 30 Example 111

1,2-Dihydro-N-(2-methoxybenzyl)-N,2,6,7-tetramethyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide [C]

Melting point: 123 - 124 °C (recrystallized from ethyl acetate-isopropyl ether)

35 NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.26 (3H, s), 2.40 (3H, s), 2.70 (3H, s), 3.60 (3H, s), 3.77 (3H, s), 4.38 (1H, d, J=15 Hz), 4.84 (1H, d, J=15 Hz), 6.20 (1H, dd, J=7.2, 1.4 Hz), 6.89 (1H, dt, J=1.0, 7.6 Hz), 6.79 (1H, d, J=7.4 Hz), 6.97 (1H, s), 7.10-7.35 (2H, m), 7.35-7.55 (4H, m), 8.27 (1H, s)

, 6.36 . 6.00

## 45 Example 112

 $N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-N,2,6,7-tetramethyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide \cite{Comparison} \cite{Comp$ 

Melting point: 148 - 149 °C (recrystallized from ethyl ether-hexane) NMR (200 MHz, CDCb) ppm: 2.26 (3H, s), 2.40 (3H, s), 2.76 (3H, s), 3.58 (3H, s), 4.26 (1H, d, J=15Hz), 4.74 (1H, d) =15 Hz), 6.34 (1H, s), 7.15-7.45 (5H, m), 7.50 (2H, s), 7.80 (1H, s), 8.27 (1H, s)

Elemental analysis (for C <sub>29</sub> H <sub>24</sub> N <sub>2</sub> O <sub>2</sub> F <sub>6</sub> ):					
	Calculated:	C, 63.73;	H, 4.43;	N, 5.13	
	Found:	C, 63.98;	H, 4.59;	N, 5.13	

Example 113

1,2-Dihydro-N-(2-methoxybenzyl)-2-methyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide

Melting point: 220 - 221 °C (recrystallized from ethyl acetate)

Example 114

1,2-Dihydro-N-(2-methoxybenzyl)-2-methyl-4-(2-methylphenyl)-1-oxo-3-isoquinolinecarboxamide

Melting point: 237 - 239 °C (recrystallized from ethyl acetate)

\_\_ Example 115

N-(2-Chlorobenzyl)-1,2-dihydro-2-methyl-4-(2-methylphenyl)-1-oxo-3-isoquinolinecarboxamide

Melting point: 230 - 231 °C (recrystallized from ethyl acetate)

Example 116

1,2-Dihydro-N-(3,5-dimethylbenzyl)-2-methyl-4-(2-methylphenyl)-1-oxo-3-isoquinolinecarboxamide

Melting point: 176.5 - 177.5 °C (recrystallized from ethyl acetate)

Example 117

N-Benzyl-1,2-dihydro-N-(2-methoxybenzyl)-2-methyl-4-(2-methylphenyl)-1-oxo-3-isoquinolinecarboxamide [A]

Melting point: 118 - 120 °C (recrystallized from ethyl ether-hexane)

Example 118

40 1,2-Dihydro-N-(4-methoxybenzyl)-2-methyl-4-(2-methylphenyl)-1-oxo-3-isoquinolinecarboxamide

Melting point: 178 - 179.5 °C (recrystallized from ethyl acetate)

Example 119

N-Benzyl-1,2-dihydro-2-methyl-4-(2-methylphenyl)-1-oxo-3-isoquinolinecarboxamide

Melting point: 170 - 172 °C (recrystallized from ethyl acetate)

50 Example 120

N-Benzyl-4-(2-ethylphenyl)-1,2-dihydro-2-methyl-1-oxo-3-isoquinolinecarboxamide

Melting point: 177 - 179 °C (recrystallized from ethyl acetate)

Example 121

4-(2-Ethylphenyl)-1,2-dihydro-N-(4-methoxybenzyl)-2-methyl-1-oxo-3-isoquinolinecarboxamide

5 Melting point: 195 - 196 °C (recrystallized from ethyl acetate)

Example 122

N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-2-methyl-4-(2,6-dimethylphenyl)-1-oxo-3-10 isoquinolinecarboxamide

Melting point: 225.5 - 226.5 °C (recrystallized from ethyl acetate)

Elemental analysis (for C <sub>28</sub> H <sub>22</sub> N <sub>2</sub> O <sub>2</sub> F <sub>6</sub> ):					
	Calculated:	C, 63.16;	H, 4.16;	N, 5.26	
	Found:	C, 62.94;	H, 4.18;	N, 5.15	

Example 123

15

N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-4-(2,6-dimethylphenyl)-N,2-dimethyl-1-oxo-3-isoquinolinecarboxamide [C]

Melting point: 121 - 124 °C (recrystallized from ethyl ether)

Example 124

1,2-Dihydro-N-(2-methoxybenzyl)-2-methyl-4-(2,6-dimethylphenyl)-1-oxo-3-isoquinolinecarboxamide

Melting point: 175 - 177 °C (recrystallized from ethyl acetate)

Example 125

35 1.2-Dihydro-4-(2.6-dimethylphenyl)-N-(2-methoxybenzyl)-N,2-dimethyl-1-oxo-3-isoquinolinecarboxamide [C]

Melting point: 192 - 194 °C (recrystallized from ethyl acetate-ethyl ether)

Example 126

1.2-Dihvdro-2.6.7-trimethyl-1-oxo-4-phenyl-N-(2-phenylethyl)-3-isoquinolinecarboxamide

Melting point: 225 - 226.5 °C (recrystallized from ethyl acetate-isopropyl ether)

45 Example 127

1,2-Dihydro-2,6,7-trimethyl-N-(4-methylbenzyl)-1-oxo-4-phenyl-3-isoquinolinecarboxamide

Melting point: 240 - 242 °C (recrystallized from ethyl acetate-isopropyl ether)

Example 128

1,2-Dihydro-N-(3-methoxybenzyl)-2,6,7-trimethyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide

Melting point: 201 - 203 °C (recrystallized from THF-ethyl ether)

Example	12
---------	----

N-(4-Chlorobenzyl)-1,2-dihydro-2,6,7-trimethyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide

5 Melting point: 243.7 - 245.7 °C (recrystallized from THF-isopropyl ether)

Example 130

N-(3-Chlorobenzyl)-1,2-dihydro-2,6,7-trimethyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide

Melting point: 213 - 214 °C (recrystallized from THF-ethyl ether)

Example 131

15 N-(2-Chlorobenzyl)-1,2-dihydro-2,6,7-trimethyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide

Melting point: 259.5 - 260.5 °C (recrystallized from THF-ethyl ether)

Example 132

20

1,2-Dihydro-N,2,6,7-tetramethyl-N-(4-methylbenzyl)-1-oxo-4-phenyl-3-isoquinolinecarboxamide [C]

Melting point: 169.8 - 170.8 °C (recrystallized from ethyl acetate-isopropyl ether)

25 Example 133

1,2-Dihydro-N-(4-methoxybenzyl)-N,2,6,7-tetramethyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide [C]

Melting point: 201 - 202 °C (recrystallized from ethyl acetate-isopropyl ether)

30 Example 134

N-(4-Chlorobenzyl)-1,2-dihydro-N,2,6,7-tetramethyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide [C]

35 Melting point: 175 - 176 °C (recrystallized from ethyl acetate-isopropyl ether)

Example 135

N-[3.5-Bis/trifluoromethyl)benzyl]-1.2-dihydro-2.6.7-trimethyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide

Melting point: 92 - 93 °C (recrystallized from ethyl acetate-isopropyl ether)

Example 136

45 1,2-Dihydro-N-[2-(2-methoxyphenyl)ethyl]-2,6,7-trimethyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide

Melting point: 214 - 216 °C (recrystallized from ethyl acetate-isopropyl ether)

Example 137

1,2-Dihydro-N-[2-(2-methoxyphenyl)ethyl]-N,2,6,7-tetramethyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide [C]

Melting point: 110 - 111 °C (recrystallized from ethyl ether-hexane)

55

	Example 138
	N-[2-(3,4-Dimethoxyphenyl)ethyl]-2,6,7-trimethyl-1-oxo-4-phenyl-3-is oquino line carboxamide
5	Melting point: 185 - 187 °C (recrystallized from THF-isopropyl ether)
	Example 139
	6-Chloro-1,2-dihydro-N-(4-methoxybenzyl)-2-methyl-4-(2-methylphenyl)-1-oxo-3-is oquino line carbox a middle of the control
10	Melting point: 181 - 183 °C (recrystallized from ethyl acetate)
	Example 140
15	$ \hbox{6-Chloro-1,2-dihydro-N-(4-methoxybenzyl)-N,2-dimethyl-4-(2-methylphenyl)-1-oxo-3-isoquinolinecarboxamide [C] } $
	Melting point: 159 - 160.5 ° C (recrystallized from ethyl acetate)
20	Example 141
	N-Benzyl-6-chloro-1,2-dihydro-N,2-dimethyl-4-(2-methylphenyl)-1-oxo-3-isoquinolinecarboxamide
25	Melting point: 151 - 153 °C (recrystallized from ethyl acetate)
25	Example 142
	$7\hbox{-}Chloro\hbox{-}1,2\hbox{-}dihydro\hbox{-}N\hbox{-}(4\hbox{-}methoxybenzyl)\hbox{-}2\hbox{-}methyl\hbox{-}4\hbox{-}(2\hbox{-}methylphenyl)\hbox{-}1\hbox{-}oxo\hbox{-}3\hbox{-}isoquinolinecarboxamid and the contraction of the contractio$
30	Melting point: 204 - 205.5 °C (recrystallized from ethyl acetate)
	Example 143
35	N-Benzyl-7-chloro-1, 2-dihydro-N, 2-dimethyl-4-(2-methylphenyl)-1-oxo-3-is oquino line carbox amide
35	Melting point: 171 - 172 °C (recrystallized from ethyl acetate)
	Example 144
40	6-Chloro-1,2-dihydro-N-(2-methoxybenzyl)-2-methyl-4-(2-methylphenyl)-1-oxo-3-is oquino line carbox amidding a superior of the property of
	Melting point: 200.5 - 202.5 °C (recrystallized from ethyl acetate)
45	Example 145
70	7- Chloro -1,2- dihydro -N-(2-methoxybenzyl)-2-methyl-4-(2-methylphenyl)-1-oxo-3-is oquino line carboxamid allowed by the property of t
	Melting point: 187 - 188 °C (recrystallized from ethyl acetate)
50	Example 146
	N-Bonzul-1 2-dihydro-N 2 6 7-totromothyl-4-/2-mothylphonyl\-1-ovo-2-iocquinolinogyrhovemido

Melting point: 177 - 178 °C (recrystallized from ethyl acetate)

Example 147 N-Benzyl-1,2-dihydro-4-(2,6-dimethylphenyl)-N,2,6,7-tetramethyl-1-oxo-3-isoquinolinecarboxamide 5 Melting point: 186 - 187.5 °C (recrystallized from ethyl acetate) Example 148 1,2-Dihydro-N-furfuryl-2,6,7-trimethyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide Melting point: 224 - 225 °C (recrystallized from THF-isopropyl ether) Example 149 15 1,2-Dihydro-2,6,7-trimethyl-1-oxo-4-phenyl-N-(2-pyridyl)methyl-3-isoguinolinecarboxamide Melting point: 218 - 220 °C (recrystallized from THF-ethyl ether) Example 150 1,2-Dihydro-2,6,7-trimethyl-1-oxo-4-phenyl-N-(2-thienyl)methyl-3-isoquinolinecarboxamide Melting point: 256.5 - 258.0 ° C (recrystallized from tetrahydrofuran-isopropyl ether) 25 Example 151 1,2-Dihydro-N-(4-methoxybenzyl)-N,2-dimethyl-4-(2-methylphenyl)-1-oxo-3-isoquinolinecarboxamide [C] Melting point: 147 - 150 °C (recrystallized from hexane-ethyl acetate) 30 Example 152 1,2-Dihydro-N-[2-(2-methoxyphenyl)ethyl]-2-methyl-4-(2-methylphenyl)-1-oxo-3-isoquinolinecarboxamide 35 Melting point: 217 - 219 °C (recrystallized from ethyl acetate) Example 153 1,2-Dihydro-N-[2-(2-methoxyphenyl)ethyl]-N,2-dimethyl-4-(2-methylphenyl)-1-oxo-3-isoquinolinecarboxamide 40 [C] Melting point: 123 - 125 °C (recrystallized from ethyl ether) Example 154 1,2-dihydro-N-(2-methoxyphenyl)-2-methyl-4-(2-methylphenyl)-1-oxo-3-isoquinolinecarboxamide Melting point: 142 - 145 °C (recrystallized from ethyl ether) 50 Example 155

93

1,2-Dihydro-2-methyl-4-(2-methylphenyl)-1-oxo-N-(3,4,5-trimethoxyphenyl)-3-isoquinolinecarboxamide

Melting point: 222.5 - 224 °C (recrystallized from ethyl acetate)

Example 156

N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-2-methyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide

Melting point: 150 - 152 °C (recrystallized from ethyl acetate-ethyl ether) NRR (200 MHz, CDCl<sub>9</sub>) ppm: 355 (3H,s), 4.34 (2H,d,J=6.2Hz), 6.68 (1H,bt), 7.12-7.50 (8H,m), 7.52 (2H,s), 7.78 (1H,s), 8.37 (1H,m)

Example 157

τn

25

30

40

N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-N,2-dimethyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide [C]

Melting point: 144.5 - 146 °C (recrystallized from ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.78 (3H,s), 3.61 (3H,s), 4.26 (1H,d,J=14.2Hz), 4.75 (2H,d,J=14.2Hz), 7.19-7.40 (6H,m), 7.51 (2H,s), 7.53-7.58 (2H,m), 7.81 (1H,s), 8.52 (1H,m)

Example 158

N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-4-(2-methoxyphenyl)-2-methyl-1-oxo-3isoquinolinecarboxamide

Melting point: 236 - 238 °C (recrystallized from ethyl acetate)

Example 159

N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-4-(2-methoxyphenyl)-N,2-dimethyl-1-oxo-3-isoquinolinecarboxamide [C]

Melting point: 171 - 173 °C (recrystallized from ethyl ethyl acetate-ether)

Example 160

1.2-Dihydro-N-(2-methoxybenzyl)-4-(2-methoxybenyl)-2-methyl-1-oxo-3-isoquinolinecarboxamide

35 Melting point: 191 - 193 °C (recrystallized from ethyl acetate)

Example 161

1,2-Dihydro-N-(2-methoxybenzyl)-4-(2-methoxyphenyl)-N,2-dimethyl-1-oxo-3-isoquinolinecarboxamide [C]

Melting point: 146 - 148.5 °C (recrystallized from ethyl acetate-ethyl ether)

Example 162

45 N-Benzyl-4-(2-ethylphenyl)-1,2-dihydro-N,2-dimethyl-1-oxo-3-isoquinolinecarboxamide [C]

A colorless oily substance

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.04 (3H, t, J=7.6 Hz), 2.63 (2H, m), 2.83 (3H, s), 3.61 (3H, s), 3.94 (1H, d, J=14.2 Hz), 5.06 (1H, d, J=14.2 Hz), 6.60-6.65 (2H, m), 6.95-7.55 (10H, m), 8.52 (1H, m)

Example 163

4-(2-Ethylphenyl)-1,2-dihydro-N-(4-methoxybenzyl)-N,2-dimethyl-1-oxo-3-isoquinolinecarboxamide [C]

55 A colorless oily substance

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.04 (3H, t, J=7.6 Hz), 2.66 (2H, m), 2.80 (3H, s), 3.59 (3H, s), 3.80 (3H, s), 3.91 (1H, d, J=14.4 Hz), 4.94 (1H, d, J=14.4 Hz), 6.57-6.72 (4H, m), 6.94-7.19 (3H, m), 7.36-7.55 (4H, m), 8.51 (1H, m)

#### Example 164

N-Benzyl-4-(2-ethylphenyl)-1,2-dihydro-N,2,6,7-tetramethyl-1-oxo-3-isoquinolinecarboxamide

## 5 A white powder

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.26 (3H, t, J=7.0 Hz), 2.23 (3H, s), 2.39 (3H, s), 2.65 (2H, m), 2.73 (3H, s), 3.57 (3H, s), 3.79 (1H, d, J=14.0 Hz), 4.92 (1H, d, J=14.0 Hz), 6.50-7.40 (10H, m), 8.26 (1H, s)

Example 165

10

26

N-[3,5-Bis(trifluoromethyl)benzyl]-4-(4-fluorophenyl)-1,2-dihydro-2-methyl-1-oxo-3-isoquinolinecarboxamide

Melting point: 184 - 186 °C (recrystallized from ethyl ether)

NMR (200 MHz, CDCl₂) ppm: 3.59 (3H,s), 4.39 (2H, d, J=5.8 Hz), 6.32 (1H, bt, NH), 6.95 (1H, t, J=8.4 Hz),

15 7.10 - 7.37 (5H, m), 7.51 (1H, m), 7.56 (2H, s), 7.83 (1H, s), 8.45 (1H, m)

Example 166

N-[3,5-Bis(trifluoromethyl)benzyl]-4-(4-fluorophenyl)-1,2-dihydro-N,2-dimethyl-1-oxo-3-

20 isoquinolinecarboxamide (C)

Melting point: 99 - 101 °C (recrystallized from isopropyl ether-hexane)

NMR (200 MHz, CDCl<sub>5</sub>) ppm: 2.83 (3H, s), 3.60 (3H, s), 4.28 (1H, d, J = 14.4 Hz), 4.78 (1H, d, J = 14.4 Hz), 6.93 - 7.02 (2H, m), 7.13 - 7.39 (3H, m), 7.52 - 7.61 (4H, m), 7.84 (1H, s), 8.52 (1H, m)

Example 167

1,2-Dihydro-2-methyl-4-(2-methylphenyl)-1-oxo-N-(3,4,5-trimethoxybenzyl)-3-isoquinolinecarboxamide

30 Melting point: 227 - 228 °C (recrystallized from ethyl acetate)

Example 168

1,2-Dihydro-N,2-dimethyl-4-(2-methylphenyl)-1-oxo-N-(3,4,5-thrimethoxybenzyl)-3-isoquinolinecarboxamide

35 (C)

40

Melting point: 178 - 179.5 °C (recrystallized from ethyl acetate)

Example 169

1,2-Dihydro-2-methyl-N-(4-methylbenzyl)-4-(2-methylphenyl)-1-oxo-3-isoquinolinecarboxamide

Melting point: 165 - 166 °C (recrystallized from ethyl acetate-ethyl ether)

45 Example 170

1,2-Dihydro-2-methyl-N-(4-methylbenzyl)-1-oxo-4-phenyl-3-isoquinolinecarboxamide

Melting point: 216 - 217 °C (recrystallized from ethyl acetate-ethyl ether)

50 MMR (200 MHz, CDCb) ppm: 2.32 (3H, s), 3.54 (3H, s), 4.19 (2H, d, J=5.4 Hz), 6.10 (1H, bt), 6.88 (2H, d, J=8.0 Hz), 7.02 (2H, d, J=8.0 Hz), 7.02 (1H, d, J=7.8 Hz), 7.31 - 7.56 (7H, m), 8.37 (1H, dd, J=7.2, 1.0 Hz)

#### Example 171

1.2-Dihydro-2-methyl-1-oxo-4-phenyl-N-I4-(trifluoromethyl)benzyll-3-isoguinolinecarboxamide

Melting point: 200 - 201 °C (recrystallized from ethyl acetatei-sopropyl ether) NRI (200 MHz, CDCl<sub>3</sub>) ppm: 351 (3H, s), 4.35 (2H, d, J=5,8 Hz), 6.49 (1H, bt), 6.87 (2H, d, J=8.0 Hz), 7.16 (1H, d, J=8.0 Hz), 730 - 7.56 (9H, m), 8.36 (1H, dd, J=7.9, 1.7 Hz)

Example 172

ıο

15

25

N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-N-methyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide

Melting point: 224 - 225 °C (recrystallized from ethyl acetate-hexane)

NMR (200 MHz, CDCI<sub>2</sub>) pom; 2,73 (3H, s), 7,20 - 7,70 (11H, m), 7,80 (1H, s), 8,53 (1H, d, J=8,4 Hz)

Example 173

N-(3.5-Bis(trifluoromethyl)benzyll-6-chloro-1.2-dihydro-2-methyl-1-oxo-4-phenyl-3-isoguinolinecarboxamide

20 Melling point: 184 - 165 °C (recrystallized from ethyl acetale-isopropyl ether)
NMR (200 MHz, CDCl<sub>3</sub>) ppm: 3.55 (3H, s), 4.34 (2H, d, J=6.0 Hz), 8.54 (1H, b), 7.08 (1H, m), 7.20 - 7.95 (6H, m), 7.52 (2H, s), 7.80 (2H, s), 8.28 (1H, d, J=8.6 Hz)

Example 174

N-[3,5-Bis(trifluoromethyl)benzyl]-6-chloro-1,2-dihydro-N,2-dimethyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide

Melting point: 165 - 166 °C (recrystallized from ethyl acetale-ethyl ether)
MMR (200 MHz, CDCl<sub>3</sub>) ppm: 277 (3H, s), 3.59 (3H, s), 4.25 (1H, d, J=14.6 Hz), 4.74 (1H, d, J=14.6 Hz),
7.10 - 7.60 (9H, m), 7.80 (1H, s), 8.44 (1H, d, J=8.0 Hz),

Example 175

35 N-[3,5-Bis(trifluoromethyl)benzyl]-4-(4-fluoro-2-methylphenyl)-1,2-dihydro-2-methyl-1-oxo-3isoquinolinecarboxamide

Melting point: 189 - 190 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>b</sub>) ppm: 2.02 (3H, s), 3.41 (3H, s), 4.33 (1H, dd, J=15.0, 5.4 Hz), 4.50 (1H, dd, J=15.0, 5.4 Hz), 6.65 - 6.95 (4H, m), 7.12 (1H, dd, J=8.4 Hz, 5.4 Hz), 7.48 (2H, m), 7.84 (1H, s), 8.34 (1H, d, J=7.6 Hz)

Example 176

45 N-[3,5-Bis(trifluoromethyl)benzyl]-4-(4-fluoro-2-methylphenyl)-1,2-dihydro-N,2-dimethyl-1-oxo-3isoquinolinecarboxamide

Melting point: 142 - 143 °C (recrystallized from ethyl acetate-ethyl ether)
MMR (200 MHz, CDCls) ppm: 2.11 (3H, s), 2.99 (3H, s), 3.58 (3H, s), 4.11 (1H, d, J=14.7 Hz), 4.97 (1H, d, so J=14.7 Hz), 6.65 (1H, m), 6.80 - 7.63 (7H, m), 7.83 (1H, s), 8.51 (1H, m)

Example 177

55

N-[3,5-Bis(trifluoromethyl)benzyl]-6-chloro-1,2-dihydro-N-methyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide

Melting point: 251 - 253 °C (recrystallized from ethyl acetate-hexane) NMR (200 MHz, CDCl<sub>5</sub>) ppm: 2.73 (3H, s), 4.0 - 5.0 (2H, b), 7.33 - 7.56 (9H, m), 7.81 (1H, s), 8.35 (1H, d, J=8.4 Hz)

Example 178

N-[3,5-Bis(trifluoromethyl)benzyl]-4-(4-fluorophenyl)-1,2-dihydro-N-methyl-1-oxo-3-isoquinolinecarboxamide

Melting point: 225 - 226 °C (recrystallized from ethyl acetate-isopropyl ether) NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.81 (3H, s), 4.1 - 5.1 (2H, b), 6.99 - 7.80 (9H, m), 7.83 (1H, s), 8.46 (1H, d, J=7.4 Hz).

Example 179

N-[3,5-Bis(trifluoromethyl)benzyl]-2-(2-ethoxycarbonylethyl)-1,2-dihydro-1-oxo-4-phenyl-3-isoquinolinecarboxamide

Melting point: 155 - 156 °C (recrystallized from ethyl acetate-isopropyl ether)

Example 180

15

20

N-[3,5-Bis(trifluoromethyl)benzyl]-2-(2-ethoxycarbonylethyl)-1,2-dihydro-N-methyl-1-oxo-4-phenyl-3-isocuinolinecarboxamide

A white powder

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.26 (3H, t, J=7.0 Hz), 2.80 (3H, s), 2.97 (2H, t, J=7.2 Hz), 3.83 (1H, m), 4.00 - 4.27 (3H, m), 4.68 (1H, m), 4.48 (1H, d, J=14.2 Hz), 7.05 - 7.65 (10H, m), 7.80 (1H, s), 8.50 (1H, m)

25 Example 181

N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-2-methyl-1-oxo-4-(2-trifluoromethylphenyl)-3-isoquinolinecarboxamide

30 Melting point: 176.5 - 177.5 °C (recrystallized from ethyl acetate-ethyl ether)

Example 182

N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-N,2-dimethyl-1-oxo-4-(2-trifluoromethylphenyl)-3-isoquinolinecarboxamide (C)

Melting point: 159 - 160 · C (recrystallized from ethyl acetate-ethyl ether)

NMR (200 MHz, CDCb) ppm: 280 (3H, s), 38. (3H, s), 4.11 (1H, d, J = 14.6 Hz), 4.98 (1H, d, J = 14.6 Hz),
6.86 (1H, m), 7.43 (2H, s), 7.46 - 7.56 (5H, m), 7.65 (1H, d, J = 7.8 Hz), 7.78 (1H, s), 8.50 (1H, m)

Example 183

40

N-[3,5-Bis(trifluoromethyl)benzyl]-2-[2-(N,N-dimethylamino)ethyl]-1,2-dihydro-1-oxo-4-phenyl-3-isoquinolinecarboxamide

Melting point: 148 - 149 °C (recrystallized from ethyl acetate-isopropyl ether)

Example 184

50 N-[3,5-Bis(trifluoromethyl)benzyl]-2-[2-(N,N-dimethylamino)ethyl]-1,2-dihydro-N-methyl-1-oxo-4-phenyl-3isoquinolinecarboxamide hydrochloride

Melting point: 167 - 168 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>9</sub>) ppm: 2.87 (3H, s), 2.92 (3H, s), 3.04 (3H, s), 3.23 - 3.52 (1H, b), 3.62 - 3.85 (1H, b), 5.99 (1H, d, J = 16.0 Hz), 4.30 - 4.60 (1H, b), 4.75 - 5.00 (1H, b), 5.66 (1H, d, J = 16.0 Hz), 7.06 - 7.35 (6H, m), 7.42 (2H, s), 7.58 (2H, m), 7.77 (1H, s), 8.45 (1H, d)

Example 185

N-[3,5-Bis(trifluoromethyl)benzyl]-1,2,5,6,7,8-hexahydro-2-methyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide

Melting point: 224 - 225 °C (recrystallized from ethyl acetate-isopropyl ether)

Example 186

N-[3,5-Bis(trifluoromethyl)benzyl]-1,2,5,6,7,8-hexahydro-N,2-dimethyl-1-oxo-4-phenyl-3-

10 isoquinolinecarboxamide

Melting point: 200 - 201 \*C (recrystallized from ethyl acetate-hexane)
NMR (200 MHz, CDCl<sub>2</sub>) ppm: .1-04 - 2-70 (8H, m), 2-74 (8H, s), 3.50 (3H, s), 4.17 (1H, d, J = 14.6 Hz), 4.73
(1H, d, J = 14.4 Hz), 7.04 (1H, m), 7.22 (5H, m), 7.48 (2H, s), 7.78 (1H, m)

Example 187

N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-N-ethyl-2-methyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide (C)

20

15

Melting point: 99-100 °C (recrystallized from ethyl acetate-hexane)
NMR (200 MHz, CDCls) ppm: 1.02 (3H, 1, J=7.2 Hz), 295 (1H, m), 3.45 (1H, m), 3.61 (3H, s), 4.20 (1H, d, J=14.7 Hz), 4.87 (1H, d, J=4.7 Hz), 4.27 (1H, d, J

25 Example 188

N-[3,5-Bis(trifluoromethyl)benzyl]-5-fluoro-4-(4-fluorophenyl)-N,2-dimethyl-1-oxo-3-isoquinolinecarboxamide

Melting point: 96-98 °C (recrystallized from isopropyl ether-ethyl acetate)

30 NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.83 (3H, s), 3.57 (3H, s), 4.26 (1H, d, J=14.0 Hz), 4.67 (1H, d, J=14.8 Hz), 6.80 - 6.96 (2H, m), 7.06 - 7.40 (2H, m), 7.42 - 7.54 (1H, m), 7.56 (2H, s), 7.83 (1H, d, J=1.2 Hz), 8.35 (1H, dJ, J=1.0, 8.0 Hz)

Example 189

N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-2-ethyl-N-methyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide

The compound obtained in Example 172 was reacted with ethyl iodide by a method similar to Example 102(C) to yield the title compound.

40 Melting point: 105-106 °C (recrystallized from ethyl acetate-hexane)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.39 (3H, t, J=7.0 Hz), 2.75 (3H, s), 3.85 (1H, m), 4.32 (1H, m), 4.45 (2H, s), 7.2 - 7.6 (10H, m), 7.80 (1H, s), 8.49 - 8.54 (1H, m)

Example 190

45

1.2-Dihydro-N-(2-methoxybenzyl)-2,6,7-trimethyl-1-oxo-4-phenyl-3-isoguinolinemethylamine

To a solution of the compound (300 mg) obtained in Reference Example 52 in THF (5 ml) was added 2methoxybenzylamine (0.51 ml), followed by heating at 130 °C in a sealed tube for 2 hours. After ethyl acetate was added, the reaction mixture was washed by successively with of aqueous potassium carbonate and aqueous sodium chloride and then dried, after which the solvent was distilled off. The residue was subjected to column chromatography using silica gel (hexane-ethyl acetate = 1:1) to yield the title compound as colorless crystals (301 mg).

Melting point: 159 - 160 °C (recrystallized from ethyl acetate-isopropyl ether)

55 MRI (200 MHz, CDCl<sub>3</sub>) ppm: 2.20 (3H, s), 2.36 (3H, s), 3.46 (2H, s), 3.54 (2H, s), 3.79 (3H, s), 3.82 (3H, s), 6.89 (1H, s), 6.80 (1H, d, J=7.8 Hz), 6.84 (1H, d, J=6.0 Hz), 7.03 (1H, d, J=6.0 Hz), 7.12-7.30 (3H, m), 7.35-7.50 (3H, m), 8.22 (1H, s)

Elemental analysis (for C <sub>27</sub> H <sub>28</sub> N <sub>2</sub> O <sub>2</sub> ):			
Calculated:	C, 78.61;	H, 6.84;	N, 6.79
Found:	C, 78.47;	H, 6.88;	N, 6.69

1(2H)-Isoquinoline derivatives having respective corresponding substituents were reacted with amines in the same manner as in Example 190 to yield the compounds of Example 191 to 206.

Example 191

N-(3,5-Dimethylbenzyl)-1,2-dihydo-2,6,7-trimethyl-1-oxo-4-phenyl-3-isoquinolinemethylamine

Melting point: 129 - 130 °C (recrystallized from ethyl ether-hexane)

NMR (200 MHz, CDCl<sub>5</sub>) ppm: 2.21 (3H, s), 2.27 (6H, s), 2.37 (3H, s), 3.48 (2H, s), 3.56 (2H, s), 3.82 (3H, s), 6.70 (1H, s), 6.79 (2H, s), 6.86 (1H, s), 7.15-7.30 (2H, m), 7.40-7.50 (3H, m), 8.24 (1H, s)

Elemental analysis (for C <sub>28</sub> H <sub>30</sub> N <sub>2</sub> O):				
	Calculated:	C, 81.91;	H, 7.37;	N, 6.82
	Found:	C, 82.05;	H, 7.37;	N, 6.82

Example 192

20

25

N-(2-Chlorobenzyl)-1,2-dihydro-N,2,6,7-tetramethyl-1-oxo-4-phenyl-3-isoquinolinemethylamine

Melting point: 117 - 118 °C (recrystallized from ethyl ether-hexane)

30 Example 193

N-(2-Chlorobenzyl)-1,2-dihydro-2,6,7-trimethyl-1-oxo-4-phenyl-3-isoquinolinemethylamine

Melting point: 141 - 142 °C (recrystallized from ethyl acetate-isopropyl ether)

Example 194

1,2-Dihydro-N-[2-(2-methoxyphenyl)ethyl]-2,6,7-trimethyl-1-oxo-4-phenyl-3-isoguinoline methylamine

40 Melting point: 119 - 120 °C (recrystallized from ethyl acetate-isopropyl ether)

Example 195

N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-2,6,7-trimethyl-1-oxo-4-phenyl-3-isoquinolinemethylamine hy-

#### A white powder

NMR (200 MHz, DMSO-d $_{6}$ ) ppm: 2.19 (3H, s), 2.36 (3H, s), 3.74 (3H, s), 4.05 (2H, bs), 4.14 (2H, bs), 6.63 (1H, s), 7.30-7.50 (5H, m), 8.12 (4H, s), 9.94 (2H, bs)

Elemental analysis (for C28 H25 N2 OCIF6):			
Calculated:	C, 60.60;	H, 4.54;	N, 5.05
Found:	C, 60.78;	H, 4.63;	N, 4.78

# Example 196 1,2-Dihydro-N-(2-methoxybenzyl)-N,2,6,7-tetramethyl-1-oxo-4-phenyl-3-isoquinolinemethylamine 5 Melting point: 91 - 92 °C (recrystallized from ethyl ether-hexane) Example 197 1,2-Dihydro-N-(2-methoxybenzyl)-2-methyl-1-oxo-4-phenyl-3-isoquinolinemethylamine Melting point: 212 - 214 °C (recrystallized from ethyl ethyl acetate-ether) Example 198 1,2-Dihydro-N-(3-methoxybenzyl)-2-methyl-1-oxo-4-phenyl-3-isoguinolinemethylamine Melting point: 95 - 96 °C (recrystallized from ethyl acetate-isopropyl ether) Example 199 1,2-Dihydro-N-(4-methoxybenzyl)-2-methyl-1-oxo-4-phenyl-3-isoguinolinemethylamine Melting point: 94 - 95 °C (recrystallized from ethyl acetate-isopropyl ether) 25 Example 200 N-[3,5-Bis(trifluoromethyl)phenyl]-1,2-dihydro-2-methyl-1-oxo-4-phenyl-3-isoguinolinemethylamine Melting point: 241 - 242 °C (recrystallized from ethyl acetate-isopropyl ether) 30 Example 201 N-(3.5-Bis(trifluoromethyl)benzyll-1,2-dihydro-N,2-dimethyl-1-oxo-4 phenyl-3-isoquinolinemethylamine 35 Melting point: 135 - 136 °C (recrystallized from ethyl acetate-isopropyl ether) Example 202 1.2-Dihydro-2-methyl-1-oxo-4-phenyl-N-(2-pyridyl)methyl-3-isoguinolinemethylamine Melting point: 145 - 146 °C (recrystallized from ethyl acetate-isopropyl ether) Example 203 45 1,2-Dihydro-N-(2-methoxybenzyl)-2-methyl-4-(2-methylphenyl)-1-oxo-3-isoquinolinemethylamine Melting point: 91 - 92 °C (recrystallized from ethyl acetate-isopropyl ether) Example 204

hydrochloride

A white powder

NIMI (200 MHz, DMSO-d<sub>6</sub>) ppm: 1.95 (3H, s), 3.77 (3H, s), 3.50-4.50 (4H, m), 6.70-6.85 (1H, m), 7.20-7.45 (4H, m), 5.70-7.70 (2H, m), 8.07 (3H, s), 8.30-8.40 (1H, m), 9.60-10.60 (1H, m)

N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-2-methyl-4-(2-methylphenyl)-1-oxo-3-isoquinolinemethylamine

#### Example 205

1,2-Dihydro-2-methyl-1-oxo-4-phenyl-N-(3,4,5-trimethoxybenzyl)-3-isoquinolinemethylamine

Melting point: 131 - 132 °C (recrystallized from ethyl acetate-isopropyl ether)
NRR (200 MHz, CDCb<sub>3</sub>) ppm: 35.59 (2H, s), 3.59 (2H, s), 3.82 (9H, s), 3.86 (3H, s), 6.45 (2H, s), 6.96 (1H, m), 7.20 - 7.28 (2H, m), 7.42 - 7.50 (5H, m), 8.49 (1H, m)

Example 206

10

4-(2-Ethylphenyl)-1,2-dihydro-N-(2-methoxybenzyl)-2-methyl-1-oxo-3-isoquinolinemethylamine hydrochloride

#### A white powder

NMR (200 MHz, CDC1<sub>3</sub>) ppm: 0.98 (3H, t, J=7.5 Hz), 2.30 (2H, q, J=7.5Hz), 3.40 (1H, d, J=13Hz), 3.49 (1H, d, J=13Hz), 3.65(2H, s), 3.78 (3H, s), 3.85 (3H, s), 6.73-6.88 (3H, m), 7.00-7.29 (4H, m), 7.33-7.48 (4H, m), 8.48 (1H, m)

Example 207

20 1,2-Dihydro-2,6,7-trimethyl-1-oxo-4-phenyl-3- isoquinolinemethyl 2-(2-methoxyphenyl)ethyl ether

A mixture of 2-methoxyphenethyl alcohol (0.125 ml), sodium hydride (60% in oil) (50 mg) and DMF (5 ml) was stirred at room temperature for 30 minutes. After disher was cooled to 0°C, the compound (200 mg) obtained in Reference Example 52 was added, followed by stirring at room temperature for 30 minutes. After dilute hydrochloric acid was added, the mixture was extracted with ethyl acetals. The extract was washed with aqueous potassium carbonate and water and then dried, after which the solvent was distilled off. The residue was subjected to column chromatography using silica gel (hexane:ethyl acetate = 3:2) to yield the title compound as colorless crystals (101 mg).

Melting point: 114 - 115 °C (recrystallized from ethyl acetate-isopropyl ether)

30 NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.22 (3H, s), 2.38 (3H, s), 2.83 (2H, t, J=7.0 Hz), 3.53 (2H, t, J=7.0 Hz), 3.67 (3H, s), 3.76 (3H, s), 4.22 (2H, s), 6.78-6.92 (3H, m), 7.05-7.30 (4H, m), 7.38-7.50 (3H, m), 8.25 (1H, s)

Elemental analysis (for C <sub>28</sub> H <sub>29</sub> NO <sub>3</sub> ):				
Calculated:	C, 78.66;	H, 6.84;	N, 3.28	
Found:	C, 78.60;	H, 6.91;	N, 3.19	

1(2H)-Isoquinolinone derivatives having respective corresponding substituents were reacted with alcohols in the same manner as in Example 207 to yield the compounds of Examples 208 to 216.

#### Example 208

1,2-Dihydro-2,6,7-trimethyl-1-oxo-4-phenyl-3-isoquinolinemethyl 3,5-dimethylbenzyl ether

Melting point: 99 - 100 · C (recrystallized from ethyl acetate-isopropyl ether)
NBR (200 MHz, CDCl<sub>9</sub>) ppn: 2.23 (3H, s), 2.28 (6H, s), 2.38 (5H, s), 3.78 (3H, s), 4.28 (2H, s), 4.30 (2H, s),
8.81 (1H, s), 8.84 (2H, s), 6.91 (1H, s), 7.25-7.35 (2H, m), 7.40-7.50 (3H, m), 8.26 (1H, s)

Elemental analysis (for C <sub>28</sub> H <sub>29</sub> NO <sub>2</sub> ):			
	31.72; H, 7		

55

Example 209

Benzyl 1,2-dihydro-2,6,7-trimethyl-1-oxo-4-phenyl-3-isoquinolinemethyl ether

Melting point: 127 - 128 °C (recrystallized from ethyl acetate-isopropyl ether)

Example 210

1,2-Dihydro-2,6,7-trimethyl-1-oxo-4-phenyl-3-isoquinolinemethyl 2-methoxybenzyl ether

Melting point: 105 - 106 °C (recrystallized from ethyl acetate-isopropyl ether)

Example 211

15 3,5-Bis(trifluoromethyl)benzyl 1,2-dihydro-2-methyl-1-oxo-4-phenyl-3-isoquinolinemethyl ether

Melting point: 133 - 134 · C (recrystallized from ethyl acetate-isopropyl ether)
NMR (200 MHz, CDCb) ppm: 3.83 (3H, s), 4.42 (2H, s), 4.48 (2H, s), 7.00-7.10 (1H, m), 7.20-7.30 (2H, m),
7.35-7.90 (5H, m), 7.67 (2H, s), 7.79 (1H, s), 8.45-8.00 (1H, m)

Example 212

3.5-Bis(trifluoromethyl)benzyl 1,2-dihydro-2-methyl-4-(2-methylphenyl)-1-oxo-3-isoguinoline methyl ether

25 A colorless oily substance

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.02 (3H, s), 3.85 (3H, s), 4.28 (1H, d, J = 12 Hz), 4.45 (1H, d, J = 12 Hz), 4.46 (2H, s), 6.85-7.00 (1H, m), 7.10-7.35 (4H, m), 7.45-7.55 (2H, m), 7.66 (2H, s), 7.79 (1H, s), 8.50-8.60 (1H, m)

Example 213

30

40

1.2-Dihydro-2-methyl-1-oxo-4-phenyl-3-isoquinolinemethyl 2-(2-methoxyphenyl)ethyl ether

Melting point: 145 · 147 ° C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.83 (2H, t, J = 6.8 Hz), 3.54 (2H, t, J = 6.8 Hz), 3.68 (3H, s), 3.75 (3H, s), 4.25

35 (2H, s), 6.78-6.92 (2H, m), 7.04-7.30 (5H, m), 7.38-7.52 (5H, m), 8.46-8.54 (1H, m)

Example 214

1,2-Dihydro-2,6,7-trimethyl-1-oxo-4-phenyl-3-isoquinolinemethyl 4-methoxybenzyl ether

Melting point: 123 - 124 °C (recrystallized from ethyl acetate-isopropyl ether)

Example 215

45 2-(1,2-Dihydro-2,6,7-trimethyl-1-oxo-4-phenylisoquinoline-3-yl)ethyl 3,5-dimethylbenzyl ether

Melting point: 150 - 151 °C (recrystallized from ethylether-hexane)

Example 216

3,5-Bis(trifluoromethyl)benzyl 4-(2-ethylphenyl)-1,2-dihydro-2-methyl-1-oxo-3-isoquinolinemethyl ether

A colorless oil

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 0.99 (3H, t, J=7.7 Hz), 2.34 (2H, q, J=7.7 Hz), 3.82 (3H, s), 4.27 (1H, d, J=12 Hz), 4.45 (1H, d, J=12 Hz), 4.48 (2H, s), 6.93 (1H, m), 7.10 - 7.57 (6H, m), 7.67 (2H, s), 7.79 (1H, s), 8.51 (1H, m)

Example 217

3,5-Bis(trifluoromethyl)benzyl 1,2-dihydro-2-methyl-4-(2-methylphenyl)-1-oxo-3-isoquinolinemethyl sulfide

The compound obtained in Reference Example 68 was reacted with 3,5-bis(trifluoromethyl)benzyl bromide in DMF in the presence of sodium hydride by a method similar to Example 207 to yield the title compound as coloriess crystals.

Melting point: 178-179 °C (recrystallized from ethyl acetate-isopropyl ether)

to Example 218

3,5-Bis(trifluoromethyl)benzyl 1,2-dihydro-2-methyl-4-(2-methylphenyl)-1-oxo-3-isoquinolinemethyl sulfoxide

A mixture of the compound obtained in Reference Example 217, m-chloroperbenzoic acid (purity 70%) 15 (50 mg) and dichloromethane (20 ml) was stirred for 30 minutes with ice cooling. After evaporation of the solvent, the residue was dissolved in eithyl acetate, washed successively with water, diluted hydrociocic acid and aqueous sodium hydrogen carbonate, dried and evaporated. The residue was subjected to silica gel column chromatography (ethyl acetate) to yield the title compound as colorless crystals (80.3 mg). Melting point; 173-174 C (recrystallized from ethyl acetate-isoproprol ethal-isoproprol ethics).

20 NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.97, 2.00 (total 3H, each s), 3.65 - 3.95 (4H, m), 3.80, 3.81 (total 3H, each s), 6.83 (1H, m), 7.10 (1H, m), 7.19 - 7.35 (3H, m), 7.45 - 7.55 (4H, m), 7.84 (1H, s), 8.50 (1H, m)

Example 219

25 N-Benzyl-1,2-dihydro-2,6,7-trimethyl-1-oxo-4-phenyl-3-isoquinolineacetamide

1,2-Dihydro-2,6,7-trimethyl-1-oxo-4-phenyl-3-isoquinolineacetic acid (Reference Example 58) and benzylamine were reacted (amidation) and treated in substantially the same manner as in Example 101 to yield the title compound as colorless crystals.

30 Melting point: 222 - 222.5 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.19 (3H, s), 2.34 (3H, s), 3.54 (2H, s), 3.66 (3H, s), 4.41 (2H, d, J=6.0 Hz), 5.87 (1H, bt), 6.68 (1H, s), 7.10-7.45 (10H, m), 8.18 (1H, s)

Elemental analysis (for C <sub>27</sub> H <sub>26</sub> N <sub>2</sub> O <sub>2</sub> • 0.1H <sub>2</sub> O				
	Calculated:	C, 78.65;	H, 6.40;	N, 6.79
	Found:	C, 78.46;	H, 6.40;	N, 6.94

Isoquinolineacetic acid derivatives having respective corresponding substituents were reacted with amines in the same manner as in Example 219 to yield the compounds of Example 220 to 223.

Example 220

1,2-Dihydro-N-(4-methoxybenzyl)-2,6,7-trimethyl-1-oxo-4-phenyl-3-isoquinolineacetamide

Melting point: 214 - 215 °C (recrystallized from ethyl acetate-isopropyl ether)

Example 221

N-(2-Chlorobenzyl)-1,2-dihydro-N,2,6,7-tetramethyl-1-oxo-4-phenyl-3-isoguinolineacetamide

Melting point: 191 - 192 °C (recrystallized from ethyl acetate-isopropyl ether)

Example 222

N-[3,5-Bis(trifluoromethyl)benzyl]-6-chloro-1,2-dihydro-N,2-dimethyl-1-oxo-4-phenyl-3-isoquinolineacetamide

Melting point: 156 - 157 °C (recrystallized from ethyl acetate-hexane)

Example 223

N-[3,5-Bis(trifluoromethyl)phenyl]-6-chloro-1,2-dihydro-2-methyl-1-oxo-4-phenyl-3-isoquinolineacetamide

5 Melting point: 288 - 289 °C (recrystallized from methanol-ethyl acetate)

Example 224

N-[3,5-Bis(trifluoromethyl)phenyl]-1,2-dihydro-N,2-dimethyl-1-oxo-4-phenyl-3-isoquinolineacetamide

A mixture of the compound obtained in Example 222 (250 mg), methanol (8 ml), THF (2 ml), 10% palladium-carbon (50% hydrated) (130 mg) and sodium acetate (60 mg) was stirred in a hydrogen atmosphere for 1 hour at room temperature. The catalyst was filtered off, and the filtrate was evaporated. The residue was dissolved in ethyl acetate, washed with water, dried and evaporated to yield the title compound as colorless crystals (160 mg).

Melting point: 193 - 194 °C (recrystallized from ethyl acetate-isopropyl ether)

Example 225

20 N-[3,5-Bis(trifluoromethyl)benzyl]-2-carbamoylmethyl-1,2-dihydro-6,7-dimethyl-1-oxo-4-phenyl-3isoquinolinecarboxamide

To a solution of the compound (190 mg) obtained in Reference Example S0 in dichloromethane (10 ml) were added oxalyl chloride (0.052 ml) and DMF (one drop), followed by stirring at room temperature 126 hour. After the solvent was distilled off, the residue was dissolved in dichloromethane (10 ml). To this solution was added a solution of 35-bis(trilluoromethyl)benzylamine (170 mg) and triethylamine (0.077 ml) in dichloromethane (5 ml), followed by stirring at room temperature for 5 hours. After the solvent was distilled off, ethyl acetate was added to the residue. This mixture was washed successively with water, dilute hydrochloric acid, water, augeous sodium hydrogen carbonate and water and then dried, after which to the solvent was distilled off. The residue was dissolved in methanol (5 ml), and 15% ammonia-methanol (10 ml) was added at room temperature, followed by stirring for 15 hours and then solvent removal by distillation, to yield the title compound as colorless crystals (125 mg). Meltino point: 235 - 237 °C recrystallized from methanol.

Elemen	tal analysis (fo	r C <sub>29</sub> H <sub>23</sub> N <sub>3</sub> C	) <sub>3</sub> F <sub>6</sub> ):
Calculated:	C, 60.52;	H, 4.03;	N, 7.30
Found:	C, 60.72;	H, 4.11;	N, 7.52

The compound obtained in Reference Example 59 and benzylamines having respective corresponding substituents were reacted and treated in the same manner as in Example 225 to yield the compounds of Examples 226 and 227.

Example 226

35

40

2-Carbamoylmethyl-1,2-dihydro-6,7-dimethyl-N-(3,5-dimethylbenzyl)-1-oxo-4-phenyl-3-isoquinolinecarboxamide

Melting point: 253 - 254 °C (recrystallized from ethanol)

Example 227

2-Carbamoymethyl-1,2-dihydro-N-(2-methoxybenzyl)-6,7-dimethyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide

Melting point: 234.5 - 236 °C (recrystallized from ethanol)

#### Example 228

1,2,3,4-Tetrahydro-2-(2-methoxybenzyl)-8,9-dimethyl-3,6-dioxo-11-phenyl-6H-pyrazino[1,2-b]isoquinoline

To a solution of 2-ethoxycarbonylmethyl-1,2-diffydro-3-hydroxymethyl-6,7-dimethyl-1-oxo-4phenylisoquinoline (Reference Example 51) (183 mg) in dichloromethane (10 ml) were added methanesulfonyl chloride (0.037 ml) and triethylamine (0.084 ml) with ice cooling, followed by stirring for 30 minutes.

The reaction mixture was poured into water and extracted with dichloromethane. The extract was washed
with water and then dried, after which the solvent was distilled off. The residue was mixed with 2to methoxybenzylamine (0.196 ml) and THF (5 ml), followed by heating at 130 °C in a sealed tube for 3 hours.

The reaction mixture was poured into aqueous sodium hydrogen carbonate and extracted with ethyl acetate.

The extract was washed with water and then dried, after which the solvent was distilled off. The residue was
subjected to silica get column chromatography (hexane:acetone = 1:1) to yield the title compound as
colorless crystals (110 mc).

Melting point: 211 - 214 °C (recrystallized from ethyl acetate-hexane)
NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.22 (3H, s), 2.37 (3H, s), 3.54 (3H, s), 4.15 (2H

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.22 (3H, s), 2.37 (3H, s), 3.54 (3H, s), 4.15 (2H, s), 4.60 (2H, s), 4.88 (2H, s), 6.76-6.98 (5H, m), 7.13-7.28 (2H, m), 7.36-7.42 (3H, m), 8.23 (1H, s)

Elemental analysis (for C <sub>28</sub> H <sub>26</sub> N <sub>2</sub> O <sub>3</sub> ):		
		N, 6.39 N, 6.40

25 Example 229

20

1,2,3,4-Tetrahydro-1-(4-methoxybenzyloxy)-8,9-dimethyl-6-oxo-11-phenyl-6H-benzo[b]quinolizine

To a solution of the compound (160 mg) obtained in Reference Example 65 in DMF (5 ml) was added south hydride (60% in oil) (22 mg), followed by stirring at room temperature for 15 minutes. While ice cooling the solution, 4-methoxyberayl chloride (0.075 ml) was added, followed by stirring at room temperature for 4 hours. The reaction mixture was poured into water and extracted with ethyl acetate. The extract was washed successively with dilute hydrochloric acid, water, aqueous sodium hydrogen carbonate and water and then dried, after which the solvent was distilled off. The residue was subjected to silica gel column chromatography (hexane:ethyl acetate = 5:1) to yield the title compound as colorless crystals (170

Melting point: 145 - 146 \* C (recrystallized from ethyl ether-hexane)

Elemental analysis (for C <sub>29</sub> H <sub>29</sub> NO <sub>3</sub> ):				
Calculated:	C, 79.24;	H, 6.65;	N, 3.19	
Found:	C, 79.30;	H, 6.85;	N, 3.14	

The compound obtained in Reference Example 65 and benzyl chlorides having respective corresponding substituents were reacted (alkylation) and treated in the same manner as in Example 229 to yield the compounds of Examples 230 to 232.

Example 230

1-Benzyloxy-1,2,3,4-tetrahydro-8,9-dimethyl-6-oxo-11-phenyl-6H-benzo[b]quinolizine

Melting point: 133 - 134 °C (recrystallized from ethyl ether-hexane)

55

Example 231

1-(3,5-Dimethylbenzyloxy)-1,2,3,4-tetrahydro-8,9-dimethyl-6-oxo-11-phenyl-6H-benzo(b)quinolizine

Melting point: 146 - 147 °C (recrystallized from ethyl acetate-isopropyl ether)

Example 232

1,2,3,4-Tetrahydro-1-(2-methoxybenzyloxy)-8,9-dimethyl-6-oxo-11-phenyl-6H-benzo[b]quinolizine

Melting point: 186 - 188 °C (recrystallized from ethyl acetate-isopropyl ether)

Example 233

15 1-(3,5-Dimethylbenzylamino)-1,2,3,4-tetrahydro-8,9-dimethyl-6-oxo-11-phenyl-6H-benzo[b]quinolizine hydrochloride

A mixture of the compound (159 mg) obtained in Reference Example 64, acetic acid (0.03 ml), 3.5dimethylbenzaldehyde (0.1 ml) and methanol (10 ml) was stirred at room temperature for 15 minutes. After 20 sodium cyanoborohydride (60 mg) was added, the mixture was stirred at room temperature for 30 minutes. Alter the solvent was distilled off, aqueous sodium hydrogen carbonate was added, and the mixture was extracted with ethyl acetate. The extract was washed with water and then dried, after which the solvent was distilled off, to yield the free form of the title compound as a colorless oily substance. This compound was dissolved in ether (1 ml), and 4 N HCI-ethyl acetate (3 ml) was added while ice cooling the solution, 25 followed by solvent removal by distillation, to yield the title compound as colorless crystals (160 mg). Melting point: 205 - 208 °C (recrystallized from ethanol)

NMR (200 MHz, CDCl<sub>2</sub>) ppm: [free base]

1.55-2.05 (4H, m), 2.22 (3H, s), 2.25 (6H, s), 2.36 (3H, s), 3.20 (1H, d, J=12.4 Hz), 3.40 (1H, d, J=12.4 Hz), 3.91 (1H, bs), 4.30 (1H, m), 4.59 (1H, m), 6.70 (2H, s), 6.74 (1H, s), 6.83 (1H, s), 7.21-7.32 (2H, m), 7.48 30 (3H, m), 8.24 (1H, s)

Elemental an	alysis (for C <sub>30</sub>	H <sub>32</sub> N <sub>2</sub> O+HC	I+0.2H <sub>2</sub> O):
Calculated:	C, 75.59;	H, 7.06;	N, 5.88
Found:	C, 75.42;	H, 7.29;	N, 5.72

Example 234

1,2,3,4-Tetrahydro-8,9-dimethyl-1-[N-methyl-(3,5-dimethylbenzyl)amino]-6-oxo-11-phenyl-6H-benzo[b]auinolizine

The compound obtained in Example 233 and formalin were reacted and treated with sodium borohydride in the same manner as in Example 233 to yield the title compound as colorless crystals. Melting point: 144 - 145 °C (recrystallized from ethyl acetate-isopropyl ether)

Amine compounds having respective corresponding substituents and aldehydes were reacted and treated with sodium borohydride in the same manner as in Examples 233 and 234 to yield the compounds of Example 235 to 239 (free form or hydrochloride).

Example 235

1-[3,5-Bis(trifluoromethyl)benzylamino]-1,2,3,4-tetrahydro-8,9-dimethyl-6-oxo-11-phenyl-6H-benzo[b]auinolizine

Melting point: 189.5-191.5 °C (recrystallized from isopropyl ether) NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.70-2.00 (4H, m), 2.22 (3H, s), 2.38 (3H, s), 3.36 (1H, d, J=13.4 Hz), 3.56 (1H. d. J = 13.4 Hz), 3.94 (1H. bs), 4.27 (1H. m), 4.56 (1H. m), 6.74 (1H. s), 7.25 (2H. m), 7.47 (3H. m), 7.57 (2H, s), 7.71 (1H, s), 8.25 (1H, s)

Elemental analysis (for C <sub>30</sub> H <sub>26</sub> N <sub>2</sub> OF <sub>6</sub> ):			
Calculated:	C, 66.17;	H, 4.81;	N, 5.14
Found:	C, 65.83;	H, 4.79;	N, 5.01

Example 236

1,2,3,4-Tertrahydro-8,9-dimethyl-1-[N-methyl-[3,5-bis(trifluoromethyl) benzyl]amino]-6-oxo-11-phenyl-6Hbenzo[b]quinolizine hydrochloride

Melting point: 116 - 119 °C (recrystallized from ethanol)

Example 237

1-(2-Chlorobenzylamino)-1,2,3,4-tetrahydro-8,9-dimethyl-6-oxo-11-phenyl-6H-benzo[b]quinolizine hydrochloride

Melting point: 201 - 204 °C (recrystallized from ethanol)

Example 238

1,2,3,4-Tetrahydro-1-(2-methoxybenzylamino)-8,9-dimethyl-6-oxo-11-phenyl-6H-benzo[b]quinolizine hydro-chloride

Melting point: 211 - 215 °C (recrystallized from methanol-ethanol)

Example 239

1,2,3,4-Tetrahydro-1-(2-methoxybenzylamino)-6-oxo-11-phenyl-6H-benzo[b]quinolizine

Melting point: 135 - 137 °C (recrystallized from ethyl acetate-isopropyl ether)

Example 240

N-[3,5-Bis(trifluoromethyl)benzyl]-1,2,3,4-tetrahydro-1,6-dioxo-11-phenyl-6H-pyrazino[1,2-b]isoquinoline

A solution of the compound obtained in Reference Example 66 (103 mg) in DMF (5 ml) was added sodium hydride (60% in oil) (16 mg), and the mixture was stirred for 30 minutes at room temperature, followed by addition of 35-bistiffuluoromethyllbenzyl bromide (74 µl) with ice cooling and the mixture was stirred for 1 hour at room temperature. Water was added to the mixture, which was extracted with ethyl acetate. The extract was washed with water, dried and evaporated to yield the title compound as colorless crystals (65 mg).

Melting point: 204-206 °C (recrystallized from ethyl acetate-ethyl ether)

NMR (200 MHz, CDCl<sub>2</sub>) ppm; 3.63 (2H, m), 4.44 (2H, m), 4.78 (2H, s), 7.18 - 7.27 (3H, m), 7.44 - 7.66 (5H, m), 7.68 (2H, s), 7.82 (2H, s), 8.52 (1H, m)

Example 241

N-[3,5-Bis(trifluoromethyl)benzyl]-1,2,3,4-tetrahydro-1,6-dioxo-11-phenyl-6H-pyrazino[1,2-b]isoquinoline

A solution of the compound obtained in Reference Example 67 (140 mg) in DMF (5 ml) were added potassium carbonate (76 mg) and 3,5-bis(trifluoromethyl)benzyl bromide (111 µl), and the mixture was stirred for 30 minutes at 70-80 °C. Water was added to the mixture, which was extracted with ethyl acetata. The extract was washed with water, dried and evaporated to yield the title compound as colorless crystals (170 mg).

Melting point: 194 - 196 °C (recrystallized from ethyl acetate)

#### Example 242

N-I3.5-Bis(trifluoromethyl)benzyll-6-chloro-N-methyl-1-oxo-4-phenyl-1H-2-benzopyran-3-carboxamide

- 6 6-Chloro-1-oxo-4-phenyl-1H-2-benzopyran-3-carboxylic acid was reacted with N-[3,5-bis(trifluoromethyl)-benzyljmethylamine by a method similar to Example 101 (amidation) to yield the title compound. Melting point: 170 171 °C (recrystallized from ethyl acetate-hexane)
  - NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.78 (3/5H, s), 2.91 (3x4/5H, s), 4.59 (2H, s), 7.18 (1H, s), 7.27 7.57 (8H, m), 7.80 (1H, s), 8.33 (1H, d, J = 8.6 Hz)
- The compounds of Example 243-247 were obtained from the 1-oxo-1H-2-benzopyran-3-carboxylic acids and amines, which have substituents corresponding to each Example, by a method similar to Example 242 (amidation).

#### Example 243

15

N-f3.5-Bis(trifluoromethyl)benzyll-N-methyl-1-oxo-4-phenyl-1H-2-benzopyran-3-carboxamide

Melting point: 151-152 °C (recrystallized from ethyl acetate-hexane)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.78 (3/5H, s), 2.92 (3x4/5H, s), 4.60 (2H, s), 7.22 - 7.75 (10H, m), 7.80 (1H, s), 8.39 - 8.43 (1H, m)

#### Example 244

N-[3,5-Bis(trifluoromethyl)benzyl]-4-(2-methoxyphenyl)-N-methyl-1-oxo-1H-2-benzopyran-3-carboxamide

28
Melting point: 153-154 °C (recrystallized from ethyl acetate-hexane)
NMR (200 MHz, CDCb) ppm: 2.91 (3/4H, s), 3.06 (3x3/4H, s), 3.56 (3/4H, s), 3.74 (3x3/4H, s), 4.42 (1H, d, J=14.8Hz), 5.01 (1H, d, J=14.8Hz), 6.95 - 7.80 (9H, m), 7.91 (1H, s), 8.48 - 8.53 (1H, m)

## 30 Example 245

N-[3,5-Bis(trifluoromethyl)benzyl]-4-(4-fluorophenyl)-1-oxo-1H-2-benzopyran-3-carboxamide

Melting point: 166 - 167 °C (recrystallized from ethyl ether)

### Example 246

N-[3,5-Bis(trifluoromethyl)benzyl]-4-(4-fluorophenyl)-N-methyl-1-oxo-1H-2-benzopyran-3-carboxamide

Melting point: 132-133 °C (recrystallized from ethyl ether-isopropyl ether) NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.96 (3H, s), 4.61 (2H, s), 7.08 (1H, d, J=8.6Hz), 7.13 · 7.22 (2H, m), 7.30 (1H, dd, J=7.2, 3.6Hz), 7.32 (1H, m), 7.52 (2H, s), 7.58 · 7.76 (2H, m), 7.82 (1H, s), 8.41 (1H, dd, J=7.2, 1.2Hz)

## 45 Example 247

N-[3,5-Bis(trifluoromethyl)benzyl]-N,6-dimethyl-1-oxo-4-phenyl-1H-2-benzopyran-3-carboxamide

Melting point: 162 - 163 °C (recrystallized from isopropyl ether-hexane)

50 NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.38, 2.39 (total 3H, each s), 2.77 (1/4x3H, s), 2.91 (3/4x3H, s), 4.58 (2H, s), 6.99 (1H, s), 7.25 - 7.42 (6H, m), 7.49 (2H, s), 7.78 (1H, s), 8.29 (1H, d, J=8.0Hz)

Example 248

N-[3,5-Bis(trifluoromethyl)benzyl]-6-chloro-N-methyl-4-(2-methylphenyl)-2-oxo-4H-1-benzopyran-3-cathoxamide

.

6-Chloro-4-(2-methylphenyl)-2-oxo-2H-1-benzopyran-3-carboxylic acid was reacted with N-[3,5-bis-(trifluoromethyl)benzyl]methylamine by a method similar to Example 101 (amidation) to yield the title compound.

Melting point: 148 - 149 °C (recrystallized from ethyl acetate-hexane)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.08 (1H, s), 2.20 (2H, s), 2.86 (1H, s), 3.00 (2H, s), 4.37 (1H, d, J=15.2Hz), 4.88 (2/3H, d, J=15.2Hz), 4.92 (1/3H, d, J=15.2Hz), 6.89 - 7.56 (9H, m), 7.76 (1H, s)

The compounds of Example 249-253 were obtained from the 2-oxo-2H-1-benzopyran-3-carboxylic acids and amines, which have substituents corresponding to each Example, by a method similar to Example 248 (amidation).

15 Example 249

N-[3,5-Bis(trifluoromethyl)benzyl]-6-chloro-N-methyl-2-oxo-4-phenyl-2H-1-benzopyran-3-carboxamide

20 Melting point: 172 - 173 \* C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.74 (0.57H, s), 2.85 (2.43H, s), 4.18 (0.19H, d, J=15.6Hz), 4.40 (0.81H, d, J=15.4Hz), 4.63 (0.19H, d, J=16.2Hz), 4.88 (0.81H, d, J=15.0Hz), 7.12 - 7.70 (10H, m), 7.78 (1H, s)

Example 250

26

N-[3,5-Bis(trifluoromethyl)benzyl]-N-methyl-2-oxo-4-phenyl-2H-1-benzopyran-3-carboxamide

Melting point: 146 - 147 °C (recrystallized from ethyl acetate hexane)

NMR (200 MHz, CDCI<sub>3</sub>) ppm: 2.74 (3/5H, s), 2.86 (3x4/5H, s), 4.22 (1/5H, d, J=15.6Hz), 4.39 (4/5H, d,

30 J=15.2Hz), 4.69 (1/5H, d, J=15.6Hz), 4.91 (4/5H, d, J=15.2Hz), 7.14 - 7.70 (11H, m), 7.78 (1H, s)

Example 251

N-[3,5-Bis(trifluoromethyl)benzyl]--6-chloro-4-(2-methoxyphenyl)-N-methyl-2-oxo-2H-1-benzopyran-3-carboxamide

Melting point: 121 - 122 °C (recrystallized from isopropyl ether-ethyl acetate)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.85 (3H, s), 3.63 (3H, s), 4.29 (1H, d, J=15.4Hz), 4.98 (1H, d, J=15.0Hz),

6.90 - 7.09 (3H, m), 7.30 - 7.64 (6H, m), 7.77 (1H, s)

Example 252

N-[3,5-Bis(trifluoromethyl)benzyl]-8-chloro-N-methyl-2-oxo-4-(2-trifluoromethylphenyl)-2H-1-benzopyran-3-carboxamide

45

Melting point: 206 - 207 \* C (recrystallized from ethyl acetate)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.92 (3H, s), 4.33 (1H, d, J=15.2Hz), 4.92 (1H, d, J=15.4Hz), 6.77 (1H, d, J=2.2Hz), 7.38 (1H, d, J=8.8Hz), 7.46 - 7.58 (3H, m), 7.60-7.88 (5H, m)

50 Example 253

6-Chloro-N-(2.6-dimethoxybenzyl)-4-(2-methylphenyl)-2-oxo-2H-1-benzopyran-3-carboxamide

Melting point: 190 - 191 °C (recrystallized from ethanol)

### Example 254

N-[3,5-Bis(trifluoromethyl)benzyl]-N-methyl-4-(2-methylphenyl)-2-oxo-2H-1-benzopyran-3-carboxamide

The compound obtained in Reference 248 was reacted by a method similar to Example 224 (catalytic reduction) to yield the title compound.

Melting point: 130 - 131 °C (recrystallized from ethyl acetate-hexane)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.07 (1H, s), 2.22 (2H, s), 2.87 (1H, s), 3.01 (2H, s), 4.36 (1H, d, J = 15.2Hz), 4.90 (2/3H, d, J = 15.2Hz), 4.95 (1/3H, d, J = 15.2Hz), 6.92 - 7.57 (10H, m), 7.76 (1H, s)

The compounds of Example 255 and 256 were obtained from the compounds of Example 251 and 252, respectively, by a method similar to Example 254.

Example 255

15 N-[3,5-Bis(trifluoromethyl)benzyl]-4-(2-methoxyphenyl)-N-methyl-2-oxo-2H-1-benzopyran-3-carboxamide

Melting point: 140 - 142 - C (recrystallized from isopropyl ether-ethyl acetate)
NMR (200 MHz, CDCb<sub>3</sub>) ppm: 2.87 (3H, s), 3.61 (3H, s), 4.28 (1H, d, J=15.2Hz), 5.01 (1H, d, J=15.2Hz),
6.85 - 7.22 (4H, m), 7.30 - 7.62 (6H, m), 7.77 (1H, s)

Example 256

N-[3,5-Bis(trifluoromethyl)benzyl]-N-methyl-2-oxo-4-(2-trifluoromethylphenyl)-2H-1-benzopyran-3-carboxamide

Melting point: 135 - 137 °C (recrystallized from isopropyl ether-ethyl acetate)
NMR (200 MHz, CDCb) ppm: 294 (3H, s), 4:33 (H, d, J=15.4Hz), 4:95 (H, d, J=15.0Hz), 6:84 (1H, dd, J=14.8, 4), 7:20 (H, dt, J=14.7, 72Hz), 7:34 (H, dd, J=10.8, 4)+2, 7:52 - 7:82 (8H, m)

30 Example 257

N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-2-oxo-4-phenyl-3-quinolinecarboxamide

1,2-Dihydro-2-oxo-4-phenyl-3-quinolinecarboxylic acid was reacted with 3,5-bis(trifluoromethyl)-bezylamine by a method similar to Example 101 (amidation) to yield the title compound.

Metlina coint: 251 - 252 °C (recrystallized from ethyl acetate-isopropyl ether)

The compounds of Example 258-263 were obtained from the 1,2-dihydro-2-oxo-3-quinolinecarboxylic acids and amines, which have substituents corresponding to each Example, by a method similar to Example 257 (amidation).

Example 258

N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-N-methyl-2-oxo-4-phenyl-3-quinolinecarboxamide

46 Melting point: 282 - 264 °C (recrystallized from ethyl acetate hexane) NMR (200 MHz, CDCb) ppm: 2.87 (3H, s), 4.61 (1H, d, J=15Hz), 4.75 (1H, d, J=15Hz), 7.10 - 7.60 (9H, m), 7.66 (2H, s), 7.78 (1H, s), 12.44 (1H, bs)

Example 259

N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-1-methyl-2-oxo-4-phenyl-3-quinolinecarboxamide

Melting point: 191 - 192 °C (recrystallized from ethyl acetate-isopropyl ether)

55

Example 260

N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-N,1-dimethyl-2-oxo-4-phenyl-3-quinolinecarboxamide

5 Melting point: 163 - 164 °C (recrystallized from ethyl ether-hexane)

NMR (200 MHz, CDCl<sub>2</sub>) ppm; 2.83 (3H, s), 3.83 (3H, s), 4.29 (1H, d, J=15Hz), 5.00 (1H, d, J=15Hz), 7.16 (2H, m), 7.24 - 7.70 (9H, m), 7.75 (1H, s)

Example 261

N-[3,5-Bis(trifluoromethyl)benzyl]-4-(2-chlorophenyl)-1,2-dihydro-1-methyl-2-oxo-3-quinolinecarboxamide

A white form

NMR (200 MHz, CDCls) ppm; 3.87 (3H, s), 4.54 (1H, dd, J=16, 5.6Hz), 4.69 (1H, dd, J=16, 6.5Hz), 7.05 -7.53 (7H, m), 7.68 (1H, m), 7.69 (2H, s), 7.73 (1H, s), 9.17 (1H, bs)

Example 262

N-[3,5-Bis(trifluoromethyl)benzyl]-4-(2-chlorophenyl)-1,2-dihydro-N,1-dimethyl-2-oxo-3-guinolinecarboxamide

Melting point: 189 - 190 °C (recrystallized from ethyl acetate-hexane)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.94 (3H, s), 3.84 (3H, s), 4.25 (1H, d, J=15Hz), 5.08 (1H, d, J=15Hz), 7.03 -7.23 (2H, m), 7.32 - 7.65 (8H, m), 7.75 (1H, s)

25 Example 263

N-(3.5-Bis(trifluoromethyl)benzyl]-4-(2-chlorophenyl)-1,2-dihydro-N,1,6-trimethyl-2-oxo-3quinolinecarboxamide

30 Melting point: 226 - 227 °C (recrystallized from ethyl acetate-isorpropyl ether)

Example 264

N-[3,5-Bis(trifluoromethyl)benzyl]-6-chloro-N-methyl-4-phenyl-3-quinolinecarboxamide

6-Chloro-4-phenylquinoline-3-carboxylic acid was reacted with N-[3,5-bis(trifluoromethyl)benzyl]methylamine by a method similar to Example 101 (amidation) to yield the title compound. Melting point: 105 - 106 °C (recrystallized from ethyl acetate-hexane)

NMR (200 MHz, CDCl<sub>3</sub>) ppm; 2.60 (3x4/5H, s), 2.81 (3/5H, s), 4.0 - 5.2 (2H, b), 7.29 - 7.81 (10H, m), 8.16 40 (1H, d, J=8.8 Hz), 8.91 (1H,s)

Example 265

N-[3.5-Bis(trifluoromethyl)benzyl]-N-methyl-4-phenyl-3-guinolinecarboxamide

The compound obtained in Example 264 was reacted by a method similar to Example 224 (catalytic reduction) to yield the title compound.

Melting point: 96 - 97 °C (recrystallized from ethyl acetate-hexane)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.61 (3x6/7H, s), 2.81 (3/7H, s), 4.0 - 5.2 (2H, b), 7.28 - 7.83 (11H, m), 8.22 50 (1H. d. J=8.8Hz), 8.93 (1H. s)

The compounds of Example 266-268 were obtained from the quinoline-3-carboxylic acids and amines, which have substituents corresponding to each Example, by a method similar to Example 264 (amidation)

Example 266

55

N-I3.5-Bis(trifluoromethyl)benzyl1-2-methyl-4-phenyl-3-quinolinecarboxamide

Melting point: 191 - 192 °C (recrystallized from ethyl ether-hexane)

Example 267

N-[3,5-Bis(trifluoromethyl)benzyl]-N,2-dimethyl-4-phenyl-3-quinolinecarboxamide

Melting point: 146 - 147 °C (recrystallized from ethyl ether-hexane) NMR (200 MHz, CDC<sub>0</sub>) ppm: 2.61 (3H, s), 2.74 (3H, s), 4.42 (1H, d, J=15Hz), 4.77 (1H, d, J=15Hz), 7.20 - 7.85 (11H, m), 8.09 (1H, d, J=8.8Hz)

Example 268

N-[3,5-Bis(trifluoromethyl)benzyl]-2,6,7-trimethoxy-N-methyl-4-phenyl-3-quinolinecarboxamide

Melting point: 88 - 89 ° C (recrystallized from isorpopyl ether-hexane)

15 Example 269

N-[3,5-Bis(trifluoromethyl)benzyl]-2-chloro-N-methyl-4-phenyl-3-quinolinecarboxamide

A mixture of the compound obtained in Example 258 (2.55 g) and phosphorus oxychloride (60 ml) was o stirred for 2 hours with heating under reflux. The solvent was evaporated and the residue was dissolved in ethyl acetate. The solution was washed with cooled aqueous sodium hydrogen carbonate and water, dried and evaporated to yield the title compound as colorless crystals (2.45 g). Melting opini 147 - 148 ° (recrystallized from ether acetate-isoprovol ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.71 (3H, s), 4.54 (1H, d, J=14.9Hz), 4.71 (1H, d, J=14.9Hz), 7.20 - 8.13 (h, m), 8.11 (1H, d, J=8.4Hz)

Example 270

30

40

55

N-[3,5-Bis(trifluoromethyl)benzyl]-2-methoxy-N-methyl-4-phenyl-3-quinolinecarboxamide

To a solution of the compound obtained in Example 269 (100 mg) in methanol (2 ml) was added 28% NaOMe-methanol (2 ml), and the mixture was stirred for 3 hours with heating under reflux. The solvent was evaporated and the residue was dissolved in ethyl acetate. The solution was washed with water, dried and evaporated to yield the title compound as colorless crystals (85 mg).

35 Melting point: 146 - 147 °C (recrystallized from ether acetate-hexane)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.70 (2H, s), 2.72 (1H, s), 3.82 (1/3H, d, J=15.7 Hz), 4.15 (1H, s), 4.18 (2H, s), 4.39 (2/3H, d, J=15.6Hz), 4.62 (1/3H, d, J=15.7Hz), 4.89 (2/3H, d, J=15.6Hz), 17.7 - 7.95 (12H, m)

Example 271

N-[3,5-Bis(trifluoromethyl)benzyl]-N-methyl-2-methylamino-4-phenyl-3-quinolinecarboxamide

To a solution of the compound obtained in Example 269 (100 mg) in ethanol (4 ml) was added 40% MeNH<sub>2</sub>-methanol (12 ml), and the mixture was stirred for 4 hours with heating under reflux. The solvent was it evaporated and the residue was dissolved in ethyl acetate. The solution was washed with water, dried and evaporated to yield the title compound as colorless crystals (65 mg).

Melting point: 173 - 174 °C (recrystallized from ethyl acetate-hexane)

NMR (200 MHz, CDCb) ppm: 257 (2H, s), 2.62 (1H, s), 3.13 (2H, d, J=4.8Hz), 3.14 (1H, d, J=5Hz), 3.52 (1/3H, d, J=15.8Hz), 4.39 (2/3H, d, J=14.5Hz), 4.60 (1/3H, d, J=15.8Hz), 4.09 (2/3H, d, J=14.5Hz), 5.14 (2/3H, b), 5.32 (1/3H, b), 7.12 - 7.85 (1/2H, m)

Example 272

N-[3,5-Bis(trifluoromethyl)benzyl]-N-methyl-2-methylthio-4-phenyl-3-quinolinecarboxamide

To a solution of the compound obtained in Example 269 (100 mg) in THF (6 ml)-methanol (2 ml) was added 15% MeSNa in water (4 ml), and the mixture was stirred for 8 hours with heating under reflux. The solvent was evaporated and the residue was dissolved in ethyl acetate. The solution was washed with water,

dried and evaporated to yield the title compound as colorless crystals (55 mg).

Melting point: 144 - 145 °C (recrystallized from ethyl acetate-hexane)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.65 (3H, s), 2.77 (3H, s), 4.50 (1H, d, J=15HZ), 4.70 (1H, d, J=15Hz), 7.29 - 8.05 (12H, m)

Example 273

N-[3,5-Bis(trifluoromethyl)benzyl]-1-chloro-4-(4-fluorophenyl)-N-methyl-3-isoquinolinecarboxamide

The compound obtained in Example 178 (200 mg) was reacted with phosphorus oxychloride (3 ml) by a method similar to Example 269 to yield the title compound as colorless crystals (165 mg). Melting point: 142-143 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>8</sub>) ppm: 2.79 (2H, s), 2.86 (1H, s), 4.43 (2/3H, s), 4.69 (4/3H, s), 7.06 - 7.81 (10H, m), 8.44 - 8.49 (1H, m)

Example 274

15

26

N-I3.5-Bis/trifluoromethyl/benzyll-4-(4-fluorophenyl)-N-methyl-3-isoquinolinecarboxamide

The compound obtained in Example 273 was reacted by a method similar to Example 224 (catalytic reduction) to yield the title compound as colorless crystals.

Melting point: 134 - 135 \* C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.76 (3x5/7H, s), 2.85 (3x2/7H, s), 4.39 (2x2/7, s), 4.71 (2x5/7H, s), 7.07 - 7.81 (10H, m), 8.07 - 8.12 (1H, m), 9.28 (2/7H, s), 9.32 (5/7H, s)

Example 275

N-[3,5-Bis(trifluoromethyl)benzyl]-1-chloro-N-methyl-4-phenyl-3-isoquinolinecarboxamide

30 The compound obtained in Example 172 was reacted with phosphorus oxychloride by a method similar to Example 289 to yield the title compound as colorless crystals. Melting point: 176 - 177° C (recrystallized from ethyl acetate-hexane)

NMR (200 MHz, CDCl<sub>b</sub>) ppm: 2.75 (3x3/4H, s), 2.82 (3/4H, s), 4.42 (1/2H, s), 4.67 (3/2H, s), 7.30 - 7.83 (11H, m), 8.46 (1H, m)

Example 276

N-[3,5-Bis(trifluoromethyl)benzyl]-N-methyl-4-phenyl-3-isoquinolinecarboxamide

40 The compound obtained in Example 275 was reacted by a method similar to Example 224 (catalytic reduction) to yield the title compound as colorless crystals.

Melting point: 139 - 140 °C (recrystallized from hexane)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.73 (3x3/4H, s), 2.82 (3/4H, s), 4.36 (1/2H, s), 4.70 (3/2H, s), 7.33 - 7.82 (11H, m), 8.10 (1H, m), 9.32 (1H, m)

Example 277

N-[3,5-Bis(trifluoromethyl)benzyl]-1-methoxy-N-methyl-4-phenyl-3-isoquinolinecarboxamide

50 The compound obtained in Example 275 was reacted with sodium methoxide by a method similar to Example 270 to yield the title compound as colorless crystals.

Melting point: 129 - 130 °C (recrystallized from isopropyl ether-hexane)

NMR (200 MHz, CDCl<sub>2</sub>) ppm: 2.75, 2.77 (total 3H, each s), 4.07 (2/5x3H, s), 4.19 (3/5x3H, s), 4.36 (2/5x2H, s), 4.68(3/5x2H, s), 7.28 - 7.70 (9H, m), 7.78 (2H, m), 8.31 (1H, m)

### Example 278

N-[3,5-Bis(trifluoromethyl)benzyl]-N-methyl-1-methylamino-4-phenyl-3-isoquinolinecarboxamide

The compound obtained in Example 275 was reacted with methylamine by a method similar to Example 271 to yield the title compound as colorless crystals.

Melting point: 213 - 214 · C (recrystallized from ethyl acetate-isopropyl ether)
NMR (200 MHz, CDCb<sub>b</sub>) ppn: 2.74, 2.77 (total 3H, each s), 3.11 (37x3H, d, J=5.0Hz), 3.22 (47x3H, d, J=4.8Hz), 4.39 (37x2H, s), 4.84 (47x, Hz, s), 5.44 (1H, m), 7.33 · 7.67 (10H, m), 7.79 (2H, bs)

Example 279

15

3,4-cis-N-[3,5-Bis(trifluoromethyl)benzyl]-1,2,3,4-tetrahydro-N,2-dimethyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide

3.4-cis-1,2.3,4-fetrahydro-2-methyl-1-oxo-4-phenyl-3-isoquinoline-carboxlic acid [prepared from 2-methyl-4-phenyl-1(2H)-isoquinolinone-3-carboxlic acid methyl ester, by converting to the reduced compound (3.4-cis) by stirring for 6 hours at 90 °C in the presence of 10% palladium-carbon in acetic acid in a hydrogen atmosphere, followed by hydrolysis in hydrochloric acid-acetic acid at 110 °C] was reacted with 20 N(3,5-bis(rifluoromethyl)benzyl]methylamine by a method similar to Example 101 to yield the title compound.

Melting point: 226 - 227 °C (recrystallized from ethyl acetate-ethyl ether)

Example 280

3,4-trans-N-[3,5-Bis(trifluoromethyl)benzyl]-4-(4-fluorophenyl)-1,2,3,4-tetrahydro-N,2-dimethyl-1-oxo-3-isoquinolinecarboxamide

The compound obtained in Reference Example 2 was reacted with N-[3,5-bis(trifluoromethyl)benzyl]methylamine by a method similar to Example 101 to yield the title compound.
Melting point: 171 - 172 \*C (recrystallized from ethyl acetate-isonropyl ether)

Example 281

35 3,4-cis-N-[3,5-Bis(trifluoromethyl)benzyl]-3,4-dihydro-N-methyl-1-oxo-4-phenyl-1H-2-benzopyran-3-carboxamide

3.4-cis-3,4-Dihydro-1-oxo-4-phenyl-1H-2-benzopyran-3-carboxylic acid [prepared from 1-oxo-4-phenyl-1H-2-benzopyran-3-carboxylic acid by stirring for 4 hours at 90 °C in the presence of 10% palladium-carbon in acetic acid in a hydrogen atmosphere] was reacted with N-(3,5-bis(trifluoromethyl)benzyl]methylamine by a method similar to Example 101 to yield the title compound.

Melting point: 160-161 °C (recrystallized from ethyl acetate-isopropyl ether)

Example 282

45

N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-N-methyl-1-oxo-4-phenyl-2-[2-(N,N,N-trimethylammonium)-ethyl-3-isoquinolinecarboxamide

A solution of the compound obtained in Example 184 (free form) (65 mg) in methanol (2 ml) was added methyl iodide (0.5 ml), and the mixture was stirred at room temperature for 1.5 hours. Evaporation of the solvent yielded the title compound as colorless crystals (72 mg).

Melting point: 242 - 243 °C (recrystallized from methanol-dichloromethaneethyl ether)
NMR (200 MHz, CDCl<sub>3</sub>) ppm: 3.02 (3H, s), 3.85 (9H, s), 3.70 - 4.05 (2H, b), 4.34 (1H, d, J = 14.2Hz), 4.52 4.80 (1H, b), 4.90 - 5.15 (1H, b), 5.42 (1H, d, J = 14.2Hz), 7.05 - 7.30 (6H, m), 7.42 (2H, s), 7.58 (2H, m),
57 7.76 (1H, s), 8.44 (1H, m)

Example 283

N-[3.5-Bis(trifluoromethyl)ohenyl]-6-chloro-1,2-dihydro-N-methyl-1-oxo-4-phenyl-3-isoquinolineacetamide

The compound obtained Example 223 was reacted by a method similar to Example 102(C) to yield the title compound.

Melting point: 181 - 182 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.51 (2H, b), 3.30 (3H, s), 3.67 (3H, s), 6.92 (1H, bd, J=1.8Hz), 7.10 - 7.65 (8H, m), 7.76 (1H, bs), 8.44 (1H, d, J=8.6 Hz)

Example 284

3,5-Bis(trifluoromethyl)benzyl 1,2-dihydro-2-methyl-1-oxo-4-phenyl-3-isoquinolinecarboxylate

is A mixture of 2-methyl-4-phenyl-1(2H)-isoquinolinone-3-carboxylic acid (140 mg), acetone (5 ml), DMF (1 ml), potassium carbonate (70 mg) and 3,5-bis(rifluoromethylybenzyl bromide (0.11 ml) was stirred with heating under reflux for 1 hour, and then concentrated. To the concentrate was added water, and the mixture was extracted withd ethyl acetate. The extract was washed with water, dried, and evaporated to yield the title compound as colorless crystals (165 mg).

20 Melting point: 153 - 154 °C (recrystallized from methanol-ethyl ether)

Example 285

26

40

N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-N,2-dimethyl-4-phenyl-1-thioxo-3-isoquinolinecarboxamide

A mixture of the compound obtained in Example 157 (52 mg), dioxane (3 ml) and phosphorous pentasulfide (44 mg) was refluxed for 4 hours. To the mixture was added water, and extracted with ethyl acetate. The extract was washed with aqueous sodium hydrogen carbonate and water, dried and everorated. The residue was purified by silica gel column chromatography to yield the titdle compound as ocloress crystals (55 mg).

Melting point: 145 - 147 °C (recrystallized from ethyl acetate-hexane)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.79 (3H, s), 4.13 (3H, s), 4.24 (1H, d, J=14.6Hz), 4.80 (1H, d, J=14.6Hz), 7.16 - 7.39 (6H, m), 7.51 (2H, s), 7.60 (2H, m), 7.81 (1H, s), 9.23 (1H, m)

The compounds of Example 286 to 289 were obtained using the corresponding 2-oxo-2H-1-ben-35 zopyran-3-acetic acids and anilines by a method similar to Example 1 (A).

Example 286

N-f2.6-Bis(2,2,2-trifluoroethoxy)phenyl}-6-chloro-4-(2-methylphenyl)-2-oxo-2H-1-benzopyran-3-acetamide

Melting point: 214 - 216 °C (recrystallized from isopropy) ether - ethyl acetate)
NMR(200MHz, CDCls)ppm: 2.07(3Hs), 3.34(Hs),J = 14.0Hz), 3.54(Hs,J\_J = 13.6Hz), 4.33(4H,q,J = 8.2Hz),
6.67(2H,J\_J = 8.4Hz), 6.65(Hg,J = 2.2Hz), 7.17(Hs,J = 8.4Hz), 7.23-7.51(6H,m), 7.60(Hl,bs)

45 Example 287

6-Chloro-4-(2-methylphenyl)-2-oxo-N-(2,4,6-trifluorophenyl)-2H-1-benzopyran-3-acetamide

Melting point: 225 - 227 °C ( recrystallized from isopropyl ether - ethyl acetate) 50 NMR(200MHz, CDCla )ppm: 2.08(3H.s), 3.38(1H.d.J=13.8Hz), 3.54(1H.d.J=14.2Hz), 6.70-(2H.ddd,J=1.2,8.8,8.8Hz), 6.87(1H,d.J=2.4Hz), 7.10-7(9H.ml,), 7.337-7.53(5H.ml), 7.65(1H,bs)

Example 288

55 6-Chloro-2-oxo-4-(2-trifluoromethylphenyl)-N-(2,4,6-trifluorophenyl)-2H-1-benzopyran-3-acetamide

Melting point: 247 - 249 °C (recrystallized from ethyl acetate)
NMR(200MHz, CDCl<sub>3</sub>)ppm: 3.10(1H,d,J = 14.4Hz), 3.73(1H,d,J = 14.2Hz), 6.65-6.76(3H,m), 7.34-7.50(3H,m),

7.59(1H,bs), 7.62-7.80(2H,m), 7.90(1H,dd,J=1.6,7.0Hz)

Example 289

5 N-[2,6-Bis(2,2,2-trifluoroethoxy)phenyl]-6-chloro-4-(2-methoxyphenyl)-2-oxo-2H-1-benzopyran-3-acetamide

Melting point: 243 - 245 °C ( recrystallized from ethyl acetate )

NMR(200MHz, CDCl<sub>2</sub>)ppm: 3.35 (1H,d,J=14.0Hz), 3.63(1H,d,J=14.2Hz), 3.70(3H,s), 4.22-4.38(4H,m), 6.69-(2H,d,J=8.4Hz), 6.94(1H,d,J=2.2Hz), 7.08(1H,d,J=8.6Hz), 7.01-7.35(4H,m), 7.42-7.58(2H,m), 7.63(1H,bs)

Reference Example 1

4-(2-Chlorophenyl)-6,7-dimethyl-2-(1-methylethyloxy)-3-quinolinecarboxylic acid

15 Process 1:

To a solution of 4-(2-chlorophenyl)-1,2-dihydro-6,7-dimethyl-2-oxo-3-quinolinecarboxylic acid ethyl ester (2.0 g) in DMF (20 ml) was added sodium hydride (60% in oil) (270 mg), followed by stirring at room temperature for 30 minutes. To this solution was added isopropyl iodide (0.9 ml), followed by stirring at 20 70 °C for 5 hours. Alter the mixture was cooled, ethyl acetate was added, and this mixture was washed successively with ditule hydrochloric acid, aqueous potassium carbonate and water and then dried, after which the solvent was distilled off. The residue was subjected to silica gel column chromatography (hexane-ethyl acetate = 5:1), to yield 4-(2-chlorophenyl)-6,7-dimethyl-2-(1-methylethyloxy)-3-quinolinecar-boxylic acid ethyl ester as colorless crystals (1.72 g).

25 Melting point: 96 - 97 °C (recrystallized from ethyl ether-hexane)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.01 (3H, t, J=7.1 Hz), 1.42 (6H, d, J=6.2 Hz), 2.26 (3H, s), 2.41 (3H, s), 4.00 - 4.16 (2H, m), 5.57 (1H, m), 6.92 (1H, s), 7.20 - 7.55 (4H, m), 7.64 (1H, s)

Elemental analysis (for C23 H24 NO3 CI):					
Calculated (%):	C, 69.43;	H, 6.08;	N, 3.52		
Found (%):	C, 69.19;	H, 5.99;	N, 3.40		

35 Process 2:

30

To the compound obtained in Process 1 (1.64 g) were added ethanol (28 ml), water (7 ml) and potassium hydroxide (1.09 g), followed by heating under reflux for 1 hour. After the solvent was distilled off, the residue was acidified with dilute hydrochloric acid and then extracted with ethyl acetate. The extract was washed with saturated aqueous sodium chloride and dried, after which the solvent was distilled off, to yield the title compound as coloriess crystals (1.31 g).

Melting point: 184 - 186 °C (recrystallized from ethyl acetate-hexane)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.49 (6H, d, J=6.2 Hz), 2.26 (3H, s), 2.43 (3H, s), 5.73 (1H, m), 6.92 (1H, s), 7.10 - 7.60 (4H, m), 7.66 (1H, s)

Elemental analysis (for C <sub>21</sub> H <sub>20</sub> NO <sub>3</sub> CI):					
Calculated (%):	C, 68.20;	H, 5.45;	N, 3.79		
Found (%):	C, 68.23;	H, 5.47;	N, 3.78		

5

3,4-trans-4-(4-Fluorophenyl)-1,2,3,4-tetrahydro-2-methyl-1-oxo-3-isoquinolinecarboxylic acid

# 5 Process 1:

A mixture of 2-(4-fluorobenzoyl)benzoic acid (3.00 g), 1-hydroxybenzothiazolle (2.07 g), 1,3-dicyzlohexyl-carbodiimide (3.00 g) and anhydrous THF (50 ml) was stirred at room temperature for 1 hour. To this mixture were added N-methylglycine ethyl ester hydrochloride (2.84 g) and triethylamine (2.58 ml), followed to by stirring at room temperature for 16 hours and with heating and refluxing for 4 hours. Alter the solvent was distilled off, ethyl acetate was added to the residue, and the insoluble crystals were separated by filtration. The filtrate was washed successively with water, aqueous sodium hydrogen carbonate, water, dilute hydrochloric acid and water and then dried, after which the solvent was distilled off, to yield N-[2-(4-fluorobenzoyl)benzoyl]N-methylglycine eithyl ester as a colorless oily substance (4.2 g).

15 [NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.27, 1.30 (total 3H, each t, J=7.0 Hz), 3.01, 3.06 (total 3H, each s), 4.01, 4.17 (total 2H, each s), 4.15 - 4.20 (2H, m), 7.0 - 7.9 (8H, m)]

To a solution of this oily substance in toluene (100 ml) was added 1,8-diazabicyclo[5.4.0]undec-7-en (3.0 ml), followed by heating under reflux for 2 hours. After the solvent was distilled off, thely acetate was added to the residue. This mixture was washed successively with water, 10% aqueous potassium hydrogen 20 sulfate and water and then dried, after which the solvent was distilled off, to yield 4-(4-fluorophenyl)-3.4 dihydro-4-hydroxy-2-methyl-1(2H)-isoquinione-3-catboxylic acid ethyl seter as colorless crystals. To a suspension of the crystals in toluene (100 ml) was added p-toluenesulfonic acid hydrate (3.0 g), followed by heating under reflux for 14 hours with a water separator. The solvent was distilled off, and ethyl acetate was added to the residue. This mixture was washed successively with water, aqueous sodium hydrogen 20 carbonate and water and then dried, after which the solvent was distilled off, to yield 4-(4-fluorophenyl)-2-methyl-1(4H)-isoquinionie-3-carboxylic acid ethyl seter as colorless crystals (3.12 g).

Melting point: 172 - 173 °C (recrystallized from ethyl acetate-hexane)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.00 (3H, t, J=7.0 Hz), 3.62 (3H, s), 4.07 (2H, q, J=7.0 Hz), 7.11 - 7.35 (5H, m), 7.53 - 7.60 (2H, m), 8.50 - 8.55 (1H, m)

Elemental analysis (for C <sub>19</sub> H <sub>16</sub> NO <sub>3</sub> F):					
Calculated (%): Found (%):	C, 70.15; C, 70.01;		N, 4.31 N, 4.20		

# Process 2:

30

A mixture of the compound obtained in Process 1 (2.70 g), acetic acid (50 ml) and 5% palladiumcarbon (2.00 g) was sirred at 70° c in a hydrogen atmosphere for 1 hour. After the mixture was cooled and then filtered, the filtrate was distilled to remove the solvent. The residue was dissolved in ethyl acetate and washed successively with water, aqueous potassium carbonate and water and then dried, after which the solvent was distilled off, to yield 3,4-cis-4(4-fluorophenyl)-1,2,3,4-tetrahydro-2-methyl-1-oxo-3isocuinolinecarboxytic acid ethyl ester as colorises crystals (2.43 g).

Melting point: 151 - 153 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>2</sub>) ppm: 0.98 (3H, t, J=7.2 Hz), 3.12 (3H, s), 3.78 - 4.03 (2H, m), 4.25 (1H, d, J=7.0 Hz), 4.92 (1H, d, J=7.0 Hz), 6.90 - 7.41 (7H, m), 8.20 - 8.26 (1H, m)

Elemental analysis (for C <sub>19</sub> H <sub>18</sub> NO <sub>3</sub> F):					
Calculated (%):	C, 69.71;	H, 5.54;			
Found (%):	C, 69.44;	H, 5.19;			

55

### Process 3:

To a suspension of the compound obtained in Process 2 (2.43 g) in ethanol (50 ml) and THF (15 ml) was added 2N-NaOH (14 ml) at 0 °C. After this mixture was stirred at room temperature for 1 hour, the solvent was distilled off. Water was added to the residue, which was then washed with ethyl ether, after which the water layer was acidified with 2N-HCI. This mixture was extracted with ethyl acetate, the extract being washed with water and dried, followed by solvent removal by distillation, to yield the title compound as colorless crystals (2.12 of.).

Melting point: 248 - 250 °C (recrystallized from ethyl acetate-ethyl ether)

NMR (200 MHz, CDCl<sub>2</sub> + DMSO-d<sub>5</sub>) ppm: 3.04 (3H, s), 4.16 (1H, s), 4.73 (1H, s), 6.90 - 7.17 (5H, m), 7.41 - 7.44 (2H, m), 8.16 - 8.21 (1H, m)

Elemental analysis (for C <sub>17</sub> H <sub>14</sub> NO <sub>3</sub> F):				
Calculated (%):	C, 68.22;	H, 4.71;	N, 4.68	
Found (%):	C, 68.02;	H, 4.72;	N, 4.58	

### Reference Example 3

3,4-trans-4-(2-Chlorophenyl)-1,2,3,4-tetrahydro-1,6,7-trimethyl-2-oxo-3-quinolinecarboxylic acid

### Process 1:

15

To a suspension of lithium aluminum hydride (1.4 g) in THF (50 ml) was added dropwise a solution of 4-(2-chlorophenyl)-1,2-chlhydro-1,6,7-trimethyl-2-oxo-3-quinoilinecarboxylic acid othyl ester (10.0 g) in THF (100 ml) at 0 °C. Alter this mixture was stirred at 0 °C to 30 minutes, water (4 ml) was added, followed by stirring at room temperature for 30 minutes. The insoluble material was filtered off, the filtrate being concentrated. After ethyl acotate was added, the residue was washed successively with dilute hydrochloric at and water and then dried, followed by solvent removal by distillation. The residue was subjected to silica gel column chromatography (hexane-ethyl acotate = 3:1) to yield 3,4-trans-4-(2-chlorophenyl)-1,2,3.4-tetrahydro-1,6,7-trimethyl-2-oxo-3-quinoilinecarboxylic acid ethyl ester as colorless crystals (2,94 g). Meltino point 147 - 148 °C (recrystallized from ethyl acetate-isopronyl ester)

NMR (200 MHz, CDCb) ppm: 1.10 (3H, t, J=7.0 Hz), 2.14 (3H, s), 2.29 (3H, s), 3.43 (3H, s), 3.97 (1H, d, J=7.2 Hz), 4.99 (2H, g, J=7.0 Hz), 5.07 (1H, d, J=7.2 Hz), 6.64 (1H, s), 6.80 - 6.90 (1H, m), 6.89 (1H, s), 7.10 - 7.30 (2H, m), 7.40 - 7.50 (1H, m)

Elemental analysis (for C21 H22 NO3 CI):					
Calculated (%):	C, 67.83;	H, 5.96;	N, 3.77		
Found (%):	C, 67.98;	H, 6.05;	N, 3.98		

## 45 Process 2:

40

A mixture of the compound obtained in Process 1 (1.50 g), THF (10 ml), ethanol (20 ml), water (2 ml) and sodium hydroxide (0.75 g) was stirred at room temperature for 3 hours, after which the solvent was distilled off to an about half amount. After water was added, the residue was washed with ether. The water layer was acidified with dilute hydrochloric acid and extracted with ethyl acetate. The extract was washed with saturated aqueous sodium chloride and then dried, after which the solvent was distilled off, to yield the title compound as colorless crystals (1.26 g).

Melting point: 128 - 129 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.15 (3H, s), 2.29 (3H, s), 3.42 (3H, s), 3.93 (1H, d, J=5.2 Hz), 5.07 (1H, d, J=5.2 Hz), 6.70 - 6.80 (1H, m), 6.74 (1H, s), 6.89 (1H, s), 7.03 - 7.45 (3H, m)

Elemental analysis (for C <sub>13</sub> H <sub>18</sub> NO <sub>3</sub> Cl):				
Calculated (%):	C, 66.38;	H, 5.28;	N, 4.07	
Found (%):	C, 66.22;	H, 5.16;	N, 4.03	

Reference Example 4

3,4-trans-6-Chloro-1,2,3,4-tetrahydro-1-methyl-2-oxo-4-phenyl-3-quinolinecarboxylic acid

### Process 1:

6-Chloro-1,2-dihydro-1-methyl-2-oxo-4-phenyl-3-quinolinecarboxylic acid ethyl ester was reacted in substantially the same manner as in Process 1 of Reference Example 3 to yield 3,4-trans-6-chloro-1,2,3,4tetrahydro-1-methyl-2-oxo-4-phenyl-3-quinolinecarboxylic acid ethyl ester as colorless crystals. Melting point: 83 - 84 °C (recrystallized from ethyl ether-hexane)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.05 (3H, t, J=7.1 Hz), 3.41 (3H, s), 3.89 (1H, d, J=9.4 Hz), 4.00 - 4.15 (2H, m), 4.58 (1H, d, J=9.4 Hz), 6.85 (1H, d, J=1.8 Hz), 7.00 (1H, d, J=8.6 Hz), 7.10 - 7.40 (6H, m)

Elemental analysis (for C <sub>19</sub> H <sub>18</sub> NO <sub>3</sub> Cl):				
Calculated (%):	C, 66.38;		N, 4.07	
Found (%):	C, 66.36;		N, 4.12	

Process 2:

20

26

40

The compound obtained in Process 1 was reacted in substantially the same manner as in Process 2 of 30 Reference Example 3 to yield the title compound as colorless crystals.

Melting point: 138 - 139 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 3.41 (3H, s), 3.93 (1H, d, J=8.0 Hz), 4.58 (1H, d, J=8.0 Hz), 5.20 (1H, bs), 6.80 - 7.40 (8H, m)

Elemental	analysis (for	C17H14NO3	CI):
Calculated (%):	C, 64.67;	H, 4.47;	N, 4.44
Found (%):	C, 64.35;	H, 4.52;	N, 4.57

Reference Example 5

3.4-trans-4-(2-Chlorophenyl)-1,2,3,4-tetrahydro-1,6,7-trimethyl-3-quinolinecarboxylic acid

# 45 Process 1:

To a mixture of 4-(2-chlorophenyl)-6,7-dimethyl-3-quinolinecarboxylic acid ethyl ester (26.5 g), sodium boroydride (6.0 g) and ethanol (150 m)) was heated under reflux for 2 hours. After the solvent was distilled off, water was added to the residue, followed by extraction with ethyl acetack. After the extract was washed with water and dried, the solvent was distilled off. The residue was subjected to silica gel column chromatography (eithyl acetate-hexane = 3:1) to yield 4-(2-chlorophenyl)-1,4-dihydro-6,7-dimethyl-3-quinolinecarboxylic acid ethyl ester as colorless crystals (6.0 c).

Melting point: 204 - 209 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.13 (3H, t, J=7.2 Hz), 2.07 (3H, s), 2.12 (3H, s), 3.95 - 4.15 (2H, m), 5.74 (1H, d, J=5.4 Hz), 6.46 (1H, s), 6.94 (1H, s), 6.95 - 7.20 (2H, m), 7.25 - 7.35 (2H, m), 7.61 (1H, d, J=6.2 Hz)

Elemental analysis (for C <sub>20</sub> H <sub>20</sub> NO <sub>2</sub> CI):				
Calculated (%):	C, 70.27;	H, 5.90;	N, 4.10	
Found (%):	C, 70.02;	H, 5.84;	N, 4.07	

### Process 2:

5

20

25

40

To a solution of the compound obtained in Process 1 (2.65 g) in DMF (40 ml) was added 60% sodium hydride (60% in oil) (0.35 g), followed by stirring at room temperature for 15 minutes. After this mixture was cooled to 0 °C, 3 ml of methyl iodide was added, followed by stirring at 0 °C for 30 minutes. After dilute hydrochloric acid was added, the mixture was extracted with ethyl acetate. The extract was washed with water and then dried, after which the solvent was distilled off, to yield 4-(2-chlorophenyl)-1,4-dihydro-1,6,7-trimethyl-3-onjoinliceachoxylic acid ethyl ester as colorless crystals (2.32 or.)

Melting point: 200 - 201 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.12 (3H, t, J = 7.2 Hz), 2.09 (3H, s), 2.19 (3H, s), 3.35 (3H, s), 3.95 - 4.10 (2H, m), 5.74 (1H, s), 6.62 (1H, s), 6.97 (1H, s), 6.98 - 7.15 (2H, m), 7.20 - 7.35 (2H, m), 7.52 (1H, s)

Elemental analysis (for C <sub>21</sub> H <sub>22</sub> NO <sub>2</sub> CI+0.1H <sub>2</sub> O):					
Calculated (%):	C, 70.52;	H, 6.26;	N, 3.92		
Found (%):	C, 70.39;	H, 6.32;	N, 3.82		

# Process 3:

While stirring at room temperature a mixture of the compound obtained in Process 2 (2.2 g), methanol (30 ml), methanol containing 20% hydrogen cholried (10 ml) and THF (10 ml), a solution of sodium cyanoborohydride (1.0 g) in methanol (15 ml) was gradually added dropwise. After stirring at room temperature for 1 hour, the mixture was alkalinized with aqueous potiansium carbonate and then extracted with ethyl acetate. The extract was washed with saturated acueous sodium chloride and dried, after which the solvent was distilled off, to yield 4(2-chlorophenyl)+1,2,3,4-tetrahydro-1,6,7-trimethyl-3-quinolinecarbox-viic acid ethyl ester as a pale yellow oily substance (2.44 o).

38 NMR (200 MHz, CDC<sub>b</sub>) ppm: 1.13 (3H, t, J=7.1 Hz), 2.04 (3H, s), 2.21 (3H, s), 2.93 (2.5H, s), 3.00 - 3.50 (3H, m), 3.01 (0.5H, s), 4.00 - 4.18 (2H, m), 4.95 (0.87H, d, J=5.8 Hz), 5.09 (0.13H, d, J=5.4 Hz), 6.45 - 6.66 (2H, m), 6.85 - 7.45 (4H, m)

### Process 4:

To the compound obtained in Process 3 (2.37 g) were added ethanol (40 m), water (10 m) and potassium hydroxide (2.0 g), followed by stirring at noom temperature overnight. After the solvent was distilled off, the residue was weakly acidified (pH 3 to 4) with dilute hydrochloric acid and then extracted with ethyl acetate. The extract was washed with saturated aqueous sodium chloride and dried, after which the solvent was distilled off, to yield the title compound as coloriess crystals (1.51 g).

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.08 (3H, s), 2.23 (3H, s), 3.09 (3H, s), 3.25 - 3.60 (3H, m), 4.92 (1H, d, J = 5.6 Hz), 5.50 - 6.80 (1H, brs), 6.59 (1H, s), 6.90 (1H, s), 6.95 (1H, m), 7.10 - 7.45 (3H, m)

Melting point: 196 - 199 °C (recrystallized from ethyl acetate-ethyl ether)

Elemental analysis (for C <sub>19</sub> H <sub>20</sub> NO <sub>2</sub> CI+0.7H <sub>2</sub> O):					
Calculated (%):	C, 66.64;	H, 6.30;	N, 4.09		
Found (%):	C. 66.53;	H. 6.00:	N. 3.85		

1.2.3.4-Tetrahydro-1-methyl-2-oxo-4-phenyl-3-quinolineacetic acid

# 5 Process 1:

A mixture of 1.2-dihydro-1-methyl-2-oxo-4-phenyl-3-quinolinecarboxylic acid ethyl ester (30.7 g), 10% palladium-carbon (2.0 g) and acetic acid (150 ml) was stirred at 80°C for 24 hours in a hydrogen atmosphere (5 atm). After the catalyst was filtered off, the filtrate was concentrated. After ethyl acetate was added, the residue was washed successively with potassium carbonate and water and then dried, after which the solvent was distilled off, to yield 3.4-trans-1,2,3.4-terahydro-1-methyl-2-oxo-4-phenyl-3-quinolinecarboxylic acid ethyl ester as colories crystals (27.9 g).

Melting point: 80 - 81 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>2</sub>) ppm: 1.04 (3H, t, J=7.1 Hz), 3.43 (3H, s), 3.91 (1H, d, J=9.6 Hz), 4.00 - 4.15 (2H, m), 4.16 (1H, d, J=9.6 Hz), 6.80 - 7.40 (9H, m)

Elemental analysis (for C <sub>19</sub> H <sub>19</sub> NO <sub>3</sub> ):				
Calculated (%):	C, 73.77;	H, 6.19;		
Found (%):	C, 73.53;	H, 6.12;		

### Process 2:

20

26

A mixture of the compound obtained in Process 1 (20 g), sodium hydride (60% in oil) (2.72 g) and DNF (200 m)) was stirred at room temperature for 30 minutes. After methyl bromoacetate (6.73 mi) was added, the mixture was extracted with othyl acetate. The extract was washed with aqueous potassium carbonate and water and then dried, followed by solvent removal by distillation. The residue was subjected to slicia gel column chromatography (hexanesethyl acetate = 3:1) to yield 3-ethoxycarbonyl-1,2,3,4-tetrahydro-1-methyl-2-oxo-4-phenyl-3-quinolinecarboxylic acid methyl ester as a pale yellow oily substance. To this oily substance were added ethanol (160 ml), water (40 ml) and potassium hydroxide (10 g), followed by overnight heating and refluxing. After the solvent was distilled off, dilute hydrochloric acid was added, and the mixture was extracted with ethyl acetate. The extract was washed with saturated aqueous sodium chloride and then dried, after which the solvent was distilled off, after pyridine (100 ml) was added, the residue was heated under reflux for 30 minutes. After the solvent was distilled off, the residue was heated under reflux of 30 minutes. After the solvent was distilled off, the residue was sacidified with dilute hydrochloric acid and then extracted with ethyl acetate. The extract was washed with saturated aqueous sodium chloride and then dried, after which the solvent was distilled off, to yield the title compound (transcis = about 32 mixture) as a white foams usuas such section (19,10,10).

NMR (200 MHz, CDCl<sub>6</sub>) ppm: 2.27 - 2.65 (1.6H, m), 2.75 - 3.00 (0.4H, m), 3.25 - 3.60 (1H, m), 3.44 (1.8H, s), 3.48 (1.2H, s), 4.16 (0.6H, d, J=13.0 Hz), 4.19 (0.4H, d, J=6.8 Hz), 6.60 - 6.70 (0.6H, m), 6.90 - 7.45 (8.4H, m)

# Reference Example 7

4-(2-Chlorophenyl)-1,2,3,4-tetrahydro-1-methyl-2-oxo-3-quinolineacetic acid

### Process 1:

4-(2-Chlorophenyl)-1,2-dihydro-1-methyl-2-oxo-3-quinolineacetic acid ethyl ester was reacted in substantially the same manner as in Process 1 of Reference Example 3 to yield 3,4-trans-4-(2-chlorophenyl)-1,2,3,4-tetrahydro-1-methyl-2-oxo-3-quinolinecarboxylic acid ethyl ester as colorless crystals. Meltino point: 131 - 133\*C (recrystallized from ethyl acetate-isopropovl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.08 (3H, t, J = 7.2 Hz), 3.45 (3H, s), 4.00 - 4.20 (2H, m), 4.03 (1H, d, J = 8.0 Hz), 5.14 (1H, d, J = 8.0 Hz), 6.80 - 7.50 (8H, m)

Elemental analysis (for C <sub>19</sub> H <sub>18</sub> NO <sub>3</sub> Cl):				
Calculated (%):	C, 66.38;	H, 5.28;	N, 4.07	
Found (%):	C, 66.03;	H, 5.17;	N, 4.06	

Process 2:

5

The compound obtained in Process 1 was reacted in substantially the same manner as in Process 2 of Reference Example 6 to yield the title compound (transcris = about 6:1 mixture) as colorless crystals. Melting point: 177 - 180 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>2</sub>) ppm: 2.34 (0.86, dd, J=16.0, 3.8 Hz), 2.45 - 2.80 (0.28, m), 2.67 (0.86H, dd, J=16.0, 8.8 Hz), 3.55 - 3.70 (114, m), 3.45 (2.58H, s), 3.49 (0.42H, s), 4.77 (0.86H, d, J=13 Hz), 5.00 (0.14H, d, J=7.0 Hz), 1.0 J=7.4 Hz), 6.90 - 7.55 (7.14H, m)

Elemental analysis (for C <sub>18</sub> H <sub>16</sub> NO <sub>3</sub> CI+0.2H <sub>2</sub> O):				
Calculated (%):	C, 64.85;	H, 4.96;	N, 4.20	
Found (%):	C, 64.80;	H, 4.74;	N, 4.23	

Reference Example 8

25 1.2.3.4-Tetrahydro-6.7-dimethoxy-1-methyl-2-oxo-4-phenyl-3-quinolineacetic acid

Process 1:

1,2-Dihydro-6,7-dimethoxy-1-methyl-2-oxo-4-phenyl-3-quinolinecarboxylic acid ethyl ester was reacted 30 in substantially the same manner as in Process 1 of Reference Example 7 to yield 3,4-trans-1,2,3,4tetrahydro-6,7-dimethoxy-1-methyl-2-oxo-4-phenyl-3-quinolinecarboxylic acid ethyl ester as colorless crystals.

Melting point: 157 - 159 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>8</sub>) ppm: 1.07 (3H, t, J=7.1 Hz), 3.43 (3H, s), 3.71 (3H, s), 3.86 (1H, d, J=8.0 Hz), 3.93 (3H, s), 4.00 - 4.20 (2H, m), 4.55 (1H, d, J=8.0 Hz), 6.44 (1H, s), 6.65 (1H, s), 7.10 - 7.40 (5H, m)

Elemental analysis (for C <sub>21</sub> H <sub>23</sub> NO <sub>5</sub> ):					
	Calculated (%):	C, 68.28;	H, 6.28;	N, 3.79	
	Found (%):	C. 68.11:	H. 6.36;	N. 3.77	

Process 2:

The compound obtained in Process 1 was reacted in substantially the same manner as in Process 2 of Reference Example 7 to yield the title compound a white foamy substance.

NMR (200 MHz, CDCl<sub>2</sub>) ppm: 2.32 (0.33H, dd, J=17.0, 6.2 Hz), 2.39 (0.67H, dd, J=16.0, 5.0 Hz), 2.57 (0.67H, dd, J=16.0, 7.4 Hz), 2.83 (0.33H, dd, J=17.0, 7.6 Hz), 3.20 - 3.60 (1H, m), 3.42 (2H, s), 3.48 (1H, s), 3.92 (3H, s), 4.09 (0.67H, d, J=11.0 Hz), 4.09 (0.33H, d, J=6.2 Hz), 6.22 (0.67H, s), 6.60 - 6.67 (1.33H, m), 6.90 - 7.40 (5H, m)

5

6-Chloro-1,2,3,4-tetrahydro-1,4-dimethyl-2-oxo-4-phenyl-3-quinolineacetic acid

# 5 Process 1:

To a solution of 6-chlore-1,2,3,4-tetrahydro-4-methyl-2-oxo-4-phenylquinoline (6.0 g) in DMF (50 ml) was added sodium hydride (60% in oil) (0.98 g), followed by stirring at room temperature for 30 minutes. After this mixture was cooled to 0 °C, methyl iodide (3 ml) was added, followed by stirring at room temperature for for further 30 minutes. After dilute hydrochloric acid was added, the mixture was extracted with ethyl acetate. The extract was washed with water and then dried, after which the solvent was distilled off, to yield 6-chloro-1,2,3,4-tetrahydro-1,4-dimethyl-2-oxo-4-phenylquinoline as coloriess crystals (5.58 g).

Melting point: 125 - 126 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.66 (3H, s), 2.70 (1H, d, J = 16.0 Hz), 3.20 (1H, d, J = 16.0 Hz), 3.24 (3H, s), 6.95 (1H, d, J = 8.4 Hz), 7.10 - 7.35 (7H, m)

Elemental analysis (for C <sub>17</sub> H <sub>16</sub> NOCl):				
Calculated (%):	C, 71.45;	H, 5.64;	N, 4.90	
Found (%):	C, 71.46;	H, 5.66;	N, 4.88	

### Process 2:

20

26

50

While stirring at -78 °C in an argon atmosphere a solution of the compound obtained in Process 1 (5.0 g) in THF (60 ml), a solution of 2M lithium sodium isopropylamidie in THF-hoptane (14.6 ml) was added dropwise. After the mixture was stirred for 30 minutes, a solution of methyl bromoacetate (2.9 ml) in THF (15 ml) was added dropwise, followed by stirring at -78 °C for 30 more minutes. After saturated aqueous ammonium chlorido was added, the mixture was extracted with ethyl acctate. The extract was washed successively with dilute hydrochloric acid and water and then dried, followed by solvent removal by distillation. The residue was subjected to slicing ele column chromatography (hoxanesthyl acetate = 2:1) to yield 6-chloro-12,34-tetrahydro-14-dimethyl-2-oxo-4-phenyl-3-quinolineacetic acid methyl ester as a coloress oily substance. To this oily substance were added methanol (64 ml), water (26 ml) and sodium hydroxide (8 g), followed by stirring overnight at room temperature. After the solvent was distilled off, water was added, and the mixture was washed with either. The aqueous layer was acidified with dilute hydrochloric acid and then extracted with eithyl acetats. The extract was washed with saturated aqueous sodium chloride and then dried, after which the solvent was distilled off, to yield the fitte compound as coloriess crystals (5.27 g).

Melting point: 166 - 168 °C (recrystallized from ethyl acetate-hexane)

NMR (200 MHz, CDCl<sub>2</sub>) ppm: 1.42 (3H, s), 1.88 (1H, dd, J = 16.0, 2.6 Hz.), 2.69 (1H, dd, J = 16.0, 10.0 Hz.), 3.42 (3H, s), 3.68 (1H, dd, J = 10.0, 2.6 Hz.), 6.52 (1H, d, J = 2.4 Hz.), 6.96 (1H, d, J = 8.6 Hz.), 7.15-7.50 (6H, m)

Elemental analysis (for C <sub>19</sub> H <sub>18</sub> NO <sub>3</sub> Cl):			
Calculated (%):	C, 66.38;	H, 5.28;	N, 4.07
Found (%):	C, 66.40;	H, 5.12;	N, 4.30

Reference Example 10

4-(2-Chlorophenyl)-1,2,3,4-tetrahydro-1,6,7-trimethyl-2-oxo-3-quinolineacetic acid

The compound obtained in Process 1 of Reference Example 3 was reacted in substantially the same manner as in Process 2 of Reference Example 6 to yield the title compound (trans:cis = about 5:1 mixture) as colorless crystals.

Melting point: 210 - 215 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>5</sub>) ppm: 2.09 (2.5H, s), 2.16 (0.5H, s), 2.27 (3H, s), 2.33 (0.83H, dd, J=16.0, 4.2 Hz), 2.35 - 2.80 (0.34H, m), 2.66 (0.83H, dd, J=16.0, 8.0 Hz), 3.30 - 3.70 (1H, m), 3.43 (2.5H, s), 3.47 (0.5H, s), 4.68 (0.83H, d.J. = 12.0 Hz), 4.91 (0.17H, d.J. = 7.0 Hz), 6.33 (0.83H, s), 6.80 - 7.50 (5.17H, m)

Elemental analysis (for C <sub>20</sub> H <sub>20</sub> NO <sub>3</sub> CI):				
Calculated (%):	C, 67.13;	H, 5.63;	N, 3.91	
Found (%):	C, 66.88;	H, 5.71;	N, 3.81	

Reference Example 11

6-Chloro-4-(2-chlorophenyl)-1,2,3,4-tetrahydro-1-methyl-2-oxo-3-quinolineacetic acid

Process 1:

5

10

25

30

40

6-Chloro-4-(2-chlorophenyl)-1,2-dihydro-1-methyl-2-oxo-3-quinolinecarboxylic acid ethyl ester was reacted in substantially the same manner as in Process 1 of Reference Example 3 to yield 3,4-trans-6-chloro-4-(2-chlorophenyl)-1,2,3,4-tetrahydro-1-methyl-2-oxo-3-quinolinecarboxylic acid ethyl ester as colorless crystals.

Melting point: 103 - 104 °C (recrystallized from eithyl acetate-isopropyl either)
NMR (200 MHz, CDCb) ppm: 1.10 (3H, t, J = 7.1 Hz), 3.43 (3H, s), 4.00 - 4.20 (2H, m), 4.01 (1H, d, J = 8.2 Hz), 5.11 (H, d, J = 8.2 Hz), 610 (TH, m)

Elemental analysis (for C <sub>19</sub> H <sub>17</sub> NO <sub>3</sub> Cl <sub>2</sub> ):				
Calculated (%):	C, 60.33;	H, 4.53;	N, 3.70	
Found (%):	C, 60.28;	H, 4.35;	N, 3.78	

# Process 2:

The compound obtained in Process 1 was reacted in substantially the same manner as in Process 2 of Reference Example 6 to yield the title compound (transcris = about 4:1 mixture) as a white foamy substance.

NMR (200 MHz, CDCb<sub>3</sub>) ppm: 2.34 (0.8H, dd, J=16.0, 4.2 Hz), 2.36 - 2.80 (0.4H, m), 2.63 (0.8H, dd, J=16.0, 8.0 Hz), 3.35 - 3.70 (1H, m), 3.42 (2.4H, s), 3.46 (0.6H, s), 4.78 (0.8H, d, J=13 Hz), 4.98 (0.2H, d, J=6.8 Hz), 6.4 (0.8H, s), 6.75 - 7.60 (6.2H, m)

Reference Example 12

6-Chloro-1,2,3,4-tetrahydro-1-methyl-2-oxo-4-phenyl-3-quinolineacetic acid

The compound obtained in Process 1 of Reference Example 4 was reacted in substantially the same manner as in Process 2 of Reference Example 6 to yield the title compound (trans:cis = about 4:1 mixture) as a white foarmy substance.

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.25 - 2.60 (1.8H, m), 2.80 - 2.95 (0.2H, m), 3.20 - 3.60 (1H, m), 3.41 (2.4H, s), 3.45 (0.6H, s), 4.14 (0.2H, d, J = 7.0 Hz), 4.16 (0.8H, d, J = 12 Hz), 6.63 (0.8H, s), 6.90 - 7.50 (7.2H, m)

Elemental analysis (for C <sub>18</sub> H <sub>16</sub> NO <sub>3</sub> Cl):				
Calculated (%): Found (%):	C, 65.56; C, 65.75;			

3.4-cis-6-Chloro-3.4-dihydro-2-oxo-4-phenyl-2H-1-benzopyran-3-acetic acid

# 5 Process 1:

15

20

To a solution of 6-chloro-2-oxo-4-phenyl-2H+1-benzopyran-3-carboxylic acid ethyl ester (4.4 g) in ethanol (300 ml) was added platinum oxide (0.30 g), followed by stirring at room temperature in a hydrogen atmosphere (3 to 4 atm) for 3 hours. After the catalyst was filtered off, the filtrate was distilled to remove the ros oblent, followed by treatment of the residue with isopropyl ether, to yield 6-chloro-3,4-dihydro-2-oxo-4-phenyl-2H-1-benzopyran-3-carboxylic acid ethyl ester as coloriess crystals (2.24 g).

Melting point: 93 - 95 °C (recrystallized from isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.09 (3H, t, J=7.0 Hz), 3.95 (1H, d, J=8.2 Hz), 4.11 (2H, q, J=7.0 Hz), 6.94 (1H, d, J=2.4 Hz), 7.0-7.3 (7H, m)

Elemental analysis (for C <sub>18</sub> H <sub>15</sub> O <sub>4</sub> Cl):				
Calculated (%):	C, 65.36;	H, 4.57		
Found (%):	C, 65.75;	H, 4.61		

### Process 2:

To a solution of the compound obtained in Process 1 (2.20 g) in DMF (20 ml) was added sodium hydride (60% in bil) (0.35 g) at room temperature, followed by stirring for 0.5 hours. After methyl bromoacetate (1.4 ml) was added, this mixture was stirred at room temperature for 2 hours, after which dilute hydrochloric acid was added, followed by extraction with ethyl acetate. The extract was washed with water and dried, after which the solvent was distilled off, followed by teatment of the residue with isopropyl ether, to yield 6-chloro-3-ethoxycarbonyl-3,4-dihydro-3-methoxycarbonylmethyl-2-oxo-4-phenyl-2H-1-ben-zopyran as colorless crystals.

Melting point: 134 - 136 °C (recrystallized from isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 0.99 (3H, t, J=7.0 Hz), 2.69 (1H, d, J=17.8 Hz), 3.27 (1H, d, J=17.8 Hz), 4.00 (2H, m), 5.12 (1H, s), 6.82 (1H, bs), 7.0 - 7.1 (3H, m), 7.2 - 7.3 (1H, m), 7.4 - 7.5 (3H, m)

Elemental analysis (for C21 H18 O6 CI):				
Calculated (%):	C, 62.61;	H, 4.75		
Found (%):	C, 62.31;	H, 4.70		

### Process 3:

A mixture of the compound obtained in Process 2 (1.5 g), acetic acid (10 ml) and hydrochloric acid (5 ml) was heated for 3 hours under reflux, followed by solvent removal by distillation, to yield a mixture of the title compound and its stereo isomer as an oily substance. This oily substance was treated with ethyl acetate-isopropyl ether to yield the title compound as coloriess crystals (0.7 g). Melting point: 117 - 119 C (cercystallized from isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.37 (1H, dd, J=18.0 Hz, J=7.2 Hz), 2.86 (1H, dd, J=17.6 Hz, J=6.4 Hz), 50 3.62 (1H, m), 4.31 (1H, d, J=6.6 Hz), 7.0 - 7.4 (8H, m)

Elemental analysis (for C <sub>17</sub> H <sub>13</sub> O <sub>4</sub> Cl):				
Calculated (%):	C, 64.47;	H, 4.14		
Found (%):	C, 64.35;	H, 3.95		

3,4-Dihydro-6-methyl-2-oxo-4-phenyl-2H-1-benzopyran-3-acetic acid

# 5 Process 1:

To a solution of 6-methyl-2-oxo-4-phenyl-2H-1-benzopyran-3-carboxylic acid ethyl ester (15.0 g) in acetic acid (15.0 ml) was added 10% palladium-carbon (3.0 g), followed by stirring at 80 °C in a hydrogen atmosphere (4 to 5 atm) for 4.5 hours. After the catalyst was filtered off, the filtrate was distilled to remove to the solvent, followed by treatment of the residue with isopropyl ether, to yield 3,4-dihydro-6-methyl-2-oxo-4-phenyl-2H-1-benzopyran-3-carboxylic acid ethyl ester as colorless crystals (12.5 g).

Melting point: 206 - 208 · C (recrystallized from isopropyl ether)
NMR (200 MHz, CDCb) ppm: 1.07 (3H, t, J = 7.0 Hz), 2.25 (3H, s), 3.94 (1H, d, J = 7.6 Hz), 4.10 (2H, qd, J = 7.0 Hz, J = 2.0 Hz), 4.88 (1H, d, J = 7.6 Hz), 6.75 (1H, bs), 7.0 - 7.4 (7H, m)

Elemental analysis (for C <sub>19</sub> H <sub>18</sub> O <sub>4</sub> • 1/4H <sub>2</sub> O):				
Calculated (%):	C, 72.48;	H, 5.92		
Found (%):	C, 72.24;	H, 5.97		

### Process 2:

15

20

The compound obtained in Process 1 was reacted in substantially the same manner as in Process 2 of Reference Example 13 to yield 3-ethoxycarbonyl-3,4-dihydro-3-methoxycarbonylmethyl-6-methyl-2-oxo-4phenyl-2H-1-benzopyran as colorless crystals.

Melting point: 123 - 125 °C (recrystallized from isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 0.95 (3H, t, J=7 Hz), 2.21 (3H, s), 2.71 (1H, d, J=17.8 Hz), 3.23 (1H, d, J=17.8 Hz), 3.73 (3H, s), 3.97 (2H, m), 5.04 (1H, s), 6.63 (1H, bs), 7.0 - 7.2 (4H, m), 7.3 - 7.4 (3H, m)

Elemental analysis (for C <sub>22</sub> H <sub>22</sub> O <sub>6</sub> ):				
Calculated (%):	C, 69.10;	H, 5.80		
Found (%):	C, 68.77;	H, 5.87		

# Process 3:

The compound obtained in Process 2 was reacted in substantially the same manner as in Process 3 of Reference Example 13 to yield a mixture of the trans and cis configurations of the title compound (transcis = about 2.5:1 mixture) as colorless crystals.

Melting point: 152 - 154 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCb) ppm: 219 (3H, s), 2.55 (2H, m), 3.38 (1H, m), 4.27 (1H, d, J=12.6 Hz), 6.44 (1H, brs), 7.0 - 7.5 (7H, m), 2.27 (3H, s), 2.34 (1H, dd, J=17.8 Hz, J=7.6 Hz), 2.86 (1H, dd, J=18.0 Hz, J=6.6 Hz), 3.50 (1H, m), 4.27 (1H, d, J=6.8 Hz), 7.0 - 7.5 (8H, m)

Elemental analysis (for C <sub>18</sub> H <sub>16</sub> O <sub>4</sub> ):				
Calculated (%):	C, 72.96;	H, 5.44		
Found (%):	C, 72.94;	H, 5.59		

3,4-cis-6-Chloro-1,2,3,4-tetrahydro-1-methyl-4-phenyl-3-quinolineacetic acid

# 5 Process 1:

6-Chloro-4-phenyl-3-quinolinecarboxylic acid ethyl ester was reacted in substantially the same manner as Process 1 of Reference Example 5 to yield 6-chloro-1,4-dihydro-4-phenyl-3-quinolinecarboxylic acid ethyl ester as coloriess crystals.

Melting point: 167 - 168 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>s</sub>) ppm: 1.18 (3H, t, J = 7.1 Hz), 4.00 - 4.20 (2H, m), 5.08 (1H, s), 6.44 (1H, bd, J = 6.2 Hz), 6.65 (1H, d, J = 9.4 Hz), 7.00 - 7.30 (7H, m), 7.54 (1H, d, J = 6.2 Hz)

ı	Elemental analysis (for C <sub>18</sub> H <sub>16</sub> NO <sub>2</sub> CI):				
	Calculated (%):	C, 68.90;	H, 5.14;	N, 4.46	
	Found (%):	C, 68.66;	H, 5.23;	N, 4.56	

### Process 2:

15

30

The compound obtained in Process 1 was reacted in substantially the same manner as in Process 2 of Reference Example 5 to yield 6-chloro-1,4-dihydro-1-methyl-4-phonyl-3-quinolinecarboxylic acid ethyl ester as a colorless crystals.

Melting point: 159 - 161 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl $_3$ ) ppm: 1.19 (3H, t, J=7.1 Hz), 3.34 (3H, s), 4.00 - 4.20 (2H, m), 5.08 (1H, s), 6.80 (1H, d, J=8.4 Hz), 7.05 - 7.30 (7H, m), 7.45 (1H, s)

1	Elemental analysis (for C <sub>19</sub> H <sub>18</sub> NO <sub>2</sub> CI):				
	Calculated (%):	C, 69.62;	H, 5.53;	N, 4.27	
	Found (%):	C, 69.60;	H, 5.54;	N, 4.44	

### Process 3:

The compound obtained in Process 2 was reacted in substantially the same manner as in Process 3 of Reference Example 5 to yelid G-chloro-1,23.4-teterlayfor-1-methyt-4-phony-3--quionilencarboxylic acid by the same step as a mixture of stereo isomers. From this mixture, the 3,4-cls isomer was obtained as colorless crystalls.

Melting point: 138 - 139 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.20 (3H, t, J=7.1 Hz), 3.01 (3H, s), 3.10 - 3.55 (3H, m), 4.06 (2H, q, J=7.1 Hz), 4.52 (1H, d, J=5.6 Hz), 6.62 (1H, d, J=9.0 Hz), 6.85 - 7.30 (7H, m)

Elemental analysis (for C <sub>19</sub> H <sub>20</sub> NO <sub>2</sub> CI):				
Calculated (%):	C, 69.19;	H, 6.11;	N, 4.25	
Found (%):	C, 68.94;	H, 5.84;	N, 4.22	

# Process 4:

50

To a suspension of lithium aluminum hydride (2.0 g) in THF (50 ml) was added dropwise a solution of the compound (cis isomen) obtained in Process 3 (4.85 g) in THF (25 ml) at room temperature, followed by stirring at room temperature for 15 minutes. Water (2 ml) was added, followed by stirring for 15 more minutes. After the insoluble material was filtered off, the filtrate was concentrated. After ethyl acetate was added, the residue was washed with water and dried, after which the solvent was distilled off, to yield 3.4.

cis-6-chloro-1,2,3,4-tetrahydro-3-hydroxymethyl-1-methyl-4-phenylquinoline as colorless crystals (3.91 g). Melting point: 108 - 110 °C (recrystallized from ethyl ether-hexane)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.41 (1H, m), 2.99 (3H, s), 3.00 - 3.22 (2H, m), 3.27 (1H, dd, J=11.0, 7.2 Hz), 3.49 (1H, dd, J=11.0, 7.0 Hz), 4.20 (1H, d, J=5.2 Hz), 6.61 (1H, d, J=8.8 Hz), 6.86 (1H, d, J=2.4 Hz), 7.00 5 - 7.35 (6H, m)

Elemental analysis (for C <sub>17</sub> H <sub>18</sub> NOCI):				
Calculated (%):	C, 70.95;	H, 6.30;	N, 4.87	
Found (%):	C, 70.52;	H, 6.43;	N, 5.08	

# Process 5:

10

15

25

40

The compound obtained in Process 4 was reacted in substantially the same manner as in Process 2 of Reference Example 18 to yield 3,4-cis-6-chloro-3-cyanomethyl-1,2,3,4-tetrahydro-1-methyl-4-phenyl-quinoline as colories crystals.

Melting point: 166 - 168 °C (recrystallized from ethyl ether-isopropyl ether)

NMR (200 MHz, CDCb<sub>b</sub>) ppm: 2.03 (1H, dd, J=17.0, 8.4 Hz), 2.14 (1H, dd, J=17.0, 7.2 Hz), 2.61 (1H, m), 3.00 (3H, s), 3.05 - 3.40 (2H, m), 4.23 (1H, d, J=5.0 Hz), 6.62 (1H, d, J=8.8 Hz), 6.86 (1H, d, J=1.8 Hz), 7.00 - 7.40 (6H, m)

Elemental analysis (for C <sub>18</sub> H <sub>17</sub> N <sub>2</sub> Cl):				
Calculated (%): Found (%):	C, 72.84; C, 72.49;		N, 9.44 N, 9.23	

# 30 Process 6:

The compound obtained in Process 5 was reacted in substantially the same manner as in Process 3 of Reference Example 18 to yield the title compound as colorless crystals.

Melting point: 192 - 195 °C (recrystallized from ethyl acetate-isopropyl ether)

38 NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.96 (1H, dd, J=17.0, 8.0 Hz), 2.28 (1H, dd, J=17.0, 6.6 Hz), 2.75 (1H, m), 2.98 (3H, s), 3.05 - 3.20 (2H, m), 4.16 (1H, d, J=5.2 Hz), 6.61 (1H, d, J=8.8 Hz), 6.86 (1H, d, J=2.6 Hz), 6.95 - 7.35 (6H, m)

Elemental analysis (for C <sub>18</sub> H <sub>18</sub> NO <sub>2</sub> CI):				
Calculated (%):	C, 68.46;	H, 5.75;	N, 4.44	
Found (%):	C, 68.44;	H, 5.96;	N, 4.24	

# 45 Reference Example 16

3,4-trans-1,2,3,4-Tetrahydro-2,6,7-trimethyl-1-oxo-4-phenyl-3-isoquinolineacetic acid

### Process 1:

A mixture of 2-benzoyl-4,5-dimethylbenzoic acid (11.4 g), acetone (300 ml), DMF (10 ml), potassium carbonate (6.83 g) and diethyl bromomalorate (12.84 g) was stirred at room temperature for 60 hours. After the solvent was distilled off, ethyl acetate was added to the residue. This mixture was washed with water and dried, after which the solvent was distilled off. To the residue were added acetic acid (180 ml) and hydrochloric acid (180 ml), followed by heating at 110°C for 5 hours. After the reaction mixture was concentrated, water was added to the concentrate, followed by extraction with ethyl acetate. The extract was washed with water and then dried, after which the solvent was distilled off, to yield colorless crystals, which were recrystallized from ethyl acetate-bosproovi ether, to vield 6.7-dimethyl-1-ox-4-phonyl-11-45.

benzopyran-3-carboxylic acid. Melting point: 265 - 268 °C

#### Process 2:

To a solution of the compound obtained in Process 1 (3.75 g) in methanol (50 ml) was added a 40% methylamine-methanol solution (25 ml), followed by stirring at room temperature for 2 hours. After the solvent was distilled off, 4h-HC-bethyl actate (50 ml) was added to the residue, followed by stirring at room temperature for 2 hours. After the solvent was distilled off, water was added to the residue, the precipitated roor crystals were collected by filtration and washed with water, acetone and ethyl ether, to yield 4-phenyl-2,6,7-trimethyl-1(H2h)-isoquinolinon-3-carboxylic acid as colorbess crystals (5.51 g).

Melting point: > 300 °C (recrystallized from ethanol)

NMR (200 MHz, CDCl<sub>3</sub> + DMSO-d<sub>6</sub>) ppm: 2.25 (3H, s), 2.39 (3H, s), 3.67 (3H, s), 6.91 (1H, s), 7.39 - 7.42 (5H, m), 8.24 (1H, s)

Elemental analysis (for C <sub>19</sub> H <sub>17</sub> NO <sub>3</sub> ):				
alculated (%):	C, 74.25;	H, 5.58;	N, 4.56	
ound (%):	C, 74.40;	H, 5.50;	N, 4.41	

### Process 3:

15

20

To a solution of the compound obtained in Process 2 (3.2 g) in DMF (30 ml) was added sedium hydride (60% in oil) (0.5 g) while stirring the solution, followed by addition of ethyl iodide (1.5 ml) and stirring at room temperature for 16 hours. After the reaction mixture was concentrated, ethyl acetate was added to the concentrate. This mixture was washed with water, after which the solvent was distilled off, to yield 2.6,7-timethyl-4-phenyl-1(2H)-isequinolinone-3-carboxylic acid ethyl ester as colorless crystals (3.3 g).

Melting point: 151 - 153 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 0.92 (3H, t, J=7.2 Hz), 2.26 (3H, s), 2.40 (3H, s), 3.61 (3H, s), 4.01 (2H, q, J=7.2 Hz), 6.96 (1H, s), 7.30 - 7.46 (5H, m), 8.27 (1H, s)

Elemental analysis (for C <sub>21</sub> H <sub>21</sub> NO <sub>3</sub> ):			
Calculated (%):	C, 75.20;		N, 4.18
Found (%):	C, 74.91;		N, 4.13

### 40 Process 4:

The compound obtained in Process 3 (1.0 g) was reacted in substantially the same manner as in Process 2 of Reference Example 2 to yield 3,4-cis-1,2,3,4-tetrahydro-2,6,7-trimethyl-1-oxo-4-phenyl-3isoquinolinecarboxylic acid ethyl ester as colorless crystals (730 mg).

45 NMR (200 MHz, CDCl<sub>3</sub>) ppm: 0.94 (3H, t, J=7.2 Hz), 2.17 (3H, s), 2.29 (3H, s), 3.09 (3H, s), 3.72 - 4.02 (2H, m), 4.24 (1H, d, J=7.0 Hz), 4.84 (1H, d, J=7.0 Hz), 6.72 (1H, s), 7.24 - 7.38 (5H, m), 7.98 (1H, s)

# Process 5:

The compound obtained in Process 4 (690 mg) was reacted in substantially the same manner as in Process 3 of Reference Example 2 to yield 3,4-trans-1,2,3,4-tetrahydro-2,6,7-trimethyl-1-oxo-4-phenyl-3isoquinoline carboxylic acid as colorless crystals (610 mg).

Melting point: 248 - 250 °C (recrystallized from ethyl acetate-ethyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.22 (3H, s), 2.28 (3H, s), 2.99 (3H, s), 4.22 (1H, s), 4.61 (1H, s), 6.89 (1H, s), 55 7.05 - 7.25 (5H, m), 7.94 (1H, s)

Elemental analysis (for C <sub>19</sub> H <sub>19</sub> NO <sub>3</sub> • 1/5H <sub>2</sub> O):				
Calculated (%):	C, 72.92;	H, 6.25;	N, 4.48	
Found (%):	C, 72.84;	H, 6.31;	N, 4.42	

### Process 6:

5

20

The compound obtained in Process 5 was reacted in substantially the same manner as in Process 1 of Reference Example 18 to yield 3.4-trans-1,2,3,4-tetrahydro-3-hydroxymethyl-2,6,7-trimethyl-1-oxo-4phonylisoquinoline as colorless crystals.

Melting point: 180 - 182 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.23 (3H, s), 2.29 (3H, s), 3.03 (3H, s), 3.63 (1H, s), 3.55 - 3.75 (1H, m), 3.80 - 3.85 (1H, m), 4.27 (1H, s), 6.92 (1H, s), 7.02 - 7.25 (5H, m), 7.88 (1H, s)

Elemental analysis (for C <sub>19</sub> H <sub>21</sub> NO <sub>2</sub> ):				
Calculated (%): Found (%):	C, 77.26; C, 77.02;		N, 4.74 N, 4.66	

# Process 7:

5 The compound obtained in Process 6 was reacted in substantially the same manner as in Process 2 of Reference Example 18 to yield 3,4-trans-3-cyanomethyl-1,2,3,4-tetrahydro-2,6,7-trimethyl-1-oxo-4phenylisoquinoline as colorless crystals.

Melting point: 183 - 184 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCls) ppm: 2.27 (3H, s), 2.33 (3H, s), 2.56 (1H, dd, J=17.0, 9.2 Hz), 2.74 (1H, dd, 3 J=17.0, 5.4 Hz), 3.01 (3H, s), 3.85 - 3.98 (1H, m), 4.23 (1H, s like), 6.98 (1H, s), 7.00 - 7.05 (2H, m), 7.20 - 7.30 (3H, m), 7.33 (1H, s)

Elemental analysis (for C <sub>20</sub> H <sub>20</sub> N <sub>2</sub> O):				
	Calculated (%):	C, 78.92;	H, 6.62;	N, 9.20
	Found (%):	C, 79.08;	H, 6.58;	N, 9.35

### Process 8:

The compound obtained in Process 7 was reacted in substantially the same manner as in Process 3 of Reference Example 18 to yield the title compound as colorless crystals.

Melting point: 225 - 227 °C (recrystallized from THF-isopropyl ether)

NMR (200 MHz, CDO<sub>1s</sub>) ppm: 2.25 (3H, s), 2.32 (3H, s), 2.65 (1H, dd, J=16.0, 8.8 Hz), 2.76 (1H, dd, J=16.0, 5.0 Hz), 2.97 (3H, s), 4.00 - 4.12 (1H, m), 4.15 (1H, s like), 6.93 (1H, s), 6.95 - 7.10 (2H, m), 7.15 - 7.30 (3H, m), 7.93 (1H, s)

Elemental analysis (for C <sub>20</sub> H <sub>21</sub> NO <sub>3</sub> ):					
Calculated (%):	C, 74.28;	H, 6.55;	N, 4.33		
Found (%):	C, 74.24;	H, 6.49;	N, 4.59		

6-Chloro-1.2.3.4-tetrahydro-1-methyl-2-oxo-4-phenyl-3-quinoxalineacetic acid

# 5 Process 1:

6-Chloro-1.2.3.4-tetrahydro-2-vox-4-phenylquinoxaline [N-44-chlorophenyl)-1.2-phenylenediamine was chloroacetylated with chloroacetyl chloride, after which it was thermally reacted with potassium carbonate in DMF in the presence of sodium iodide: Melting point: 210 - 212 °C (recrystallized from ethyl acetatero isopropyl ether): NMR (200 MHz, CDCl<sub>8</sub>) ppm: 4.26 (2H, s), 6.75 - 6.85 (3H, m), 7.10 - 7.25 (3H, m), 7.35 - 7.50 (2H, n), 9.26 (1H, bs)]

To a solution of this compound (4.70 g) in DMF (50 ml) was added sodium hydride (60% in oil) (0.88 g), followed by stirring at room temperature for 30 minutes. After the mixture was cooled to 0 ° C, methyl iodide (5 ml) was added, followed by stirring at room temperature overnight. After dilute hydrochlorical was added, the mixture was extracted with ethyl acetate. The extract was washed with water and dried, after which the solvent was distilled off, to yield 6-chloro-1,2,3,4-tetrahydro-1-methyl-2-oxo-4-phenylquinoxaline as colorless crystals (1.88 g).

Melting point: 112 - 114 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl₃) ppm: 3.42 (3H, s), 4.25 (2H, s), 6.84 - 7.00 (3H, m), 7.13 - 7.25 (3H, m), 7.35 - 7.50 (2H, m)

Elemental analysis (for C <sub>15</sub> H <sub>13</sub> N <sub>2</sub> OCI):				
	Calculated (%): Found (%):	C, 66.06; C, 66.21;	H, 4.80; H, 4.62;	

### Process 2:

26

30

While stirring a solution of the compound obtained in Process 1 (1.8 g) in THF (40 ml) at -78 °C in an argon atmosphere, a solution of 2M lithium discoproplamids in THF-hepatnes (5 ml) was added dropwise. After the mixture was stirred for 30 minutes, a solution of t-butyl bromoacetate (1.4 ml) in THF (5 ml) was added dropwise, followed by stirring at -78 °C for further 30 minutes. After saturated aqueous ammonium chlorids was added, the mixture was extracted with ethyl acetate. The extract was washed successively with aqueous potassium hydrogen sulfate, aqueous potassium carbonates and water and then dried, after which the solvent was distilled off, to yield 6-chloro-1,2,34-tetraphyd-1-methyl-2-oxo-1-phenyl-3-quinoxalineacetic acid 1-butyl ester as a pale yellow oily substance. To this oily substance were added a 3N aqueous sodium hydroxide solution (10 ml) and methanol (40 ml), followed by heating under reflux for 2 hours. After the solvent was distilled off, water was added to the residue, which was washed with either. The water layer was weakly acidified with diliter hydrochloric acid and then extracted with either obstate. The extract was washed with water and dried, after which the solvent was distilled off, to yield the title compound as coloriess crystals (103 g).

Melting point: 152 - 153 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.69 (2H, d, J=6.6 Hz), 3.42 (3H, s), 4.60 - 5.80 (1H, bs), 4.93 (1H, t, J=6.6 Hz), 6.88 (1H, s like), 6.97 (2H, s like), 7.10 - 7.40 (5H, m)

Elemental analysis (for C <sub>17</sub> H <sub>15</sub> N <sub>2</sub> O <sub>3</sub> Cl):			
Calculated (%):	C, 61.73;	H, 4.57;	N, 8.47
Found (%):	C, 61.96;	H, 4.61;	N, 8.75

6-Chloro-1.2-dihvdro-1-methyl-2-oxo-4-phenyl-3-quinolineacetic acid

# 5 Process 1:

To a solution of 6-chloro-1,2-dihydro-1-methyl-2-oxo-4-phenyl-3-quinolinecarboxylic acid (4.41 g) in anhydrous THF (50 ml) were added oxalyl chloride (1.83 ml) and DMF (one drop), followed by stirring at room temperature for 1.5 hours. Upon solvent removal by distillation, the acid chloride was obtained as colorless crystals (4.60 g). To a solution of this acid chloride (4.0 g) in THF (65 ml) was added sodium borohydride (MaBHL) (1.30 g) at room temperature, followed by stirring or 10.5 hours. Then to this solution was added 1.2-dimethoxyethane (50 ml) and then NaBHL (0.30 g), followed by stirring at 50 °C for 1 hour. Then NaBHL (0.20 g) was added to the solution, followed by stirring at the room temperature for 1 hour. The separated precipitate was filtered off, and the filtrate was added to a dilute hydrochloric acid solution under cooling conditions, followed by extraction with entyl acetate. The extract was washed with water and dried, after which the solvent was distilled off. The residue was purified by silica gel column chromatography (hexanexethyl acetate = 2.1 + 1.1) to yield 8-chloro-1,2-dihydro-3-hydroxymethyl-1-methyl-2-oxo-4-ohenvlourionien as colorless crystals (1.90 or.)

Melting point: 141 - 142 °C (recrystallized from ethyl acetate-isopropyl ether)

20 NMR (200 MHz, CDCl<sub>3</sub>) ppm: 3.81 (3H, s), 3.96 (1H, b), 4.40 (2H, s), 7.17 (1H, d, J=2.4 Hz), 7.23 - 7.27 (2H, m), 7.38 (1H, d, J=9.2 Hz), 7.49 - 7.54 (4H, m)

ĺ	Elemental analysis (for C <sub>17</sub> H <sub>15</sub> NO <sub>2</sub> Cl):				
	Calculated (%): Found (%):	C, 67.89; C, 67.63;	H, 5.03; H, 4.79;		

# Process 2:

25

45

50

While stirring a solution of 3-hydroxymethyl derivative obtained in Process 1 (1.80 g) in dichloromethane (45 ml) at 0 °C, triethylamine (1.08 ml) and methanesulfonyl chloride (0.61 ml) were added, followed by stirring at for 1 hour. The reaction mixture was concentrated, and ethyl acetate was added to the residue. This mixture was washed with water and dried, after which the solvent was distilled off, to yield 6-chloro-1,2-dihydro-3-methanesulfonyloxymethyl-1-methyl-2-oxo-4-phenylquinoline as colorless crystals (2.0 g) [NMR (200 MHz, CDCb) ppm: 3.14 (3H, s), 3.81 (3H, s), 5.00 (2H, s), 7.17 - 7.58 (8H, ml).

Without purification, this compound was dissolved in DMSO (20 ml), and sodium cyanide (2.0 g) was added, followed by stirring at room temperature for 1 hour. To this reaction mixture was was added ethyl acetate, and the resulting mixture was washed with water and dried, after which the solvent was distilled off, to yield 6-chloro-3-cyanomethyl-1,2-dillydro-1-methyl-2-ox-4-phenylquinoline as colorless crystals (1.43 g). Melting point: 180 - 161 °C (everystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 3.47 (2H, s), 3.84 (3H, s), 7.12 (1H, d, J=3.0 Hz), 7.21 - 7.31 (2H, m), 7.39 (1H, d, J=9.0 Hz), 7.53 - 7.61 (4H, m)

Elemental analysis (for C <sub>18</sub> H <sub>13</sub> N <sub>2</sub> OCI):			
Calculated (%):	C, 70.02;	H, 4.24;	N, 9.07
Found (%):	C, 69.75;	H, 4.36;	N, 8.81

### Process 3:

A mixture of the compound obtained in Process 2 (1.10 g), acetic acid (10 ml) and hydrochloric acid (10 ml) was heated at 110°C for 2 hours. After the solvent was distilled off, ethyl acetate was added to the residue. The mixture was washed with water and dried, after which the solvent was distilled off, to yield the title compound as colorless crystals (1.06 g).

Melting point: 195 - 199 °C (recrystallized from ethyl acetate-ethyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 3.50 (2H, s), 3.89 (3H, s), 7.18 - 7.59 (8H, m)

Elemental analysis (for C <sub>18</sub> H <sub>14</sub> NO <sub>3</sub> CI):				
Calculate Found (9		C, 65.96; C, 65.75;	H, 4.31; H, 4.34;	

# Reference Example 19

1,2-Dihydro-2,6,7-trimethyl-1-oxo-4-phenyl-3-isoquinolineacetic acid

The isoquinoline-3-carboxylic acid obtained in Process 2 of Reference Example 16 was reacted in substantially the same manner as in Process 1 and 2 of Reference Example 21 to yield the title compound as colorless crystals.

Melting point: 217 - 220 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.22 (3H, s), 2.37 (3H, s), 3.63 (2H, s), 3.67 (3H, s), 5.90 (1H, brs), 6.75 (1H, s), 7.20 - 7.35 (2H, m), 7.40 - 7.55 (3H, m), 8.24 (1H, s)

Elemental analysis (for C <sub>20</sub> H <sub>19</sub> NO <sub>3</sub> ):				
Calculated (%):		H, 5.96;	N, 4.36	
Found (%):		H, 6.08;	N, 4.23	

# Reference Example 20

6-Chloro-1-oxo-4-phenyl-1H-2-benzopyran-3-acetic acid

# Process 1:

20

25

40

6-Chloro-1-oxo-4-phenyl-1H-2-benzopyran-3-carboxylic acid was reacted in substantially the same manner as in Process 1 of Reference Example 18 to yield 6-chloro-3-hydroxymethyl-1-oxo-4-phenyl-1H-2benzopyran as colorless crystals.

Melting point: 161 - 164 °C (recrystallized from ethyl acetate-ethyl ether)

NMR (200 MHz, CDCl<sub>2</sub>) ppm: 2.20 (1H, b), 4.30 (2H, s), 7.05 (1H, d, J = 2.2 Hz), 7.28 - 7.53 (1H, d, J = 2.0 Hz), 8.30 (1H, d, J = 8.6 Hz)

Elemental analysis (for C <sub>16</sub> H <sub>11</sub> O <sub>3</sub> Cl):				
Calculated (%):	C, 67.03;	H, 3.87		
Found (%):	C, 66.85;	H, 3.95		

# Process 2:

The compound obtained in Process 1 was reacted with methanesulfonyl chloride in the same manner as the reaction in Process 2 of Reference Example 18 to yield 6-chloro-3-methanesulfonyloxymethyl-1-oxo-4-phenyl-11-2-benzooyran as coloriess crystals.

Melting point: 179 - 180 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl $_{2}$ ) ppm: 3.10 (3H, s), 4.86 (2H, s), 7.08 (1H, d, J=2.0 Hz), 7.30 - 7.34 (2H, m), 7.53 - 7.58 (4H, m), 8.33 (1H, d, J=8.4 Hz)

Elemental analysis (for C <sub>17</sub> H <sub>13</sub> O <sub>5</sub> CIS):				
Calculated (%):	C, 55.97;	H, 3.59		
Found (%):	C, 55.69;	H, 3.79		

Process 3:

5

25

The compound obtained in Process 2 was reacted with sodium cyanide in the same manner as the reaction in Process 2 of Reference Example 18 to yield 6-chloro-3-cyanomethyl-1-oxo-4-phenyl-1H-2benzopyran as a pale yellow oily substance.

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 3.45 (2H, s), 7.01 (1H, d, J=2.2 Hz), 7.29 - 7.60 (6H, m), 8.31 (1H, d, J=8.6 Hz)

Process 4:

The compound obtained in Process 3 was reacted in the same manner as in Process 3 of Reference Example 18 to yield the title compound as coloriess crystals.

Melting point: 211 - 215 °C (recrystallized from ethyl acotate-ethyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 3.46 (2H, s), 6.99 (1H, d, J=2.0 Hz), 7.28 - 7.56 (6H, m), 8.28 (1H, d, J=8.4 Hz)

	CI • 1/4H <sub>2</sub> O):		
	Calculated (%):	C, 63.96;	H, 3.63
	Found (%):	C, 64.09;	H, 3.64

30 Reference Example 21

6-Chloro-2-oxo-4-phenyl-2H-1-benzopyran-3-acetic acid

Process 1:

To a solution of 6-chloro-2-oxo-4-phenyl-2Pt-1-benzopyran-3-carboxylic acid (6.1 g) in arhydrous THF (100 ml) were added oxalyl chloride (2.7 ml) and DMF (several drops), followed by stirring at room temperature for 3 hours. Upon solvent removal by distillation, an acid chloride was obtained as colorless crystals. To a solution of this acid chloride in anhydrous THF (100 ml) was added a solution of diazomethane in ethlyl ether (prepared from 12.0 g of N-nitrosomethyleurea), followed by stirring at room temperature for 0.5 hours. Upon solvent removal by distillation, a diazoketone derivative was obtained as an oily substance (NMR (200 MHz, CDCB<sub>3</sub>) ppm: 5.4 (1H, bs), 7.19 (1H, d, J=2.2 Hz), 7.3 - 7.4 (3H, m), 7.5 - 7.6 (4H, m); Rhymac (Neathorn: 2100, 1720, 1020).

This diazoketone derivative was dissolved in methanol (300 ml). While stirring this solution with heating at 50° C. silver oxide (Ag-C) (3.0 g) was added portionwise. After this mixture was stirred for 3 hours with heating under reflux, it was filtered through Celtie, and the filtrate was distilled to remove the solvent. The residue was fractionated and purified by silica gel column chromatography (hexane-ethyl acetate = 3.1) to yield 6°-chloro-2-cox-4-phenyl-2H-1-benzopyran-3-acetic acid ethyl ester as an orange oilly substance (4.14 g). This oilly substance becomes colorless crystals upon addition of ethyl acetate-hexane.

Melting point: 98 - 99 °C (recrystallized from ethyl acetate-hexane)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 3.40 (2H, s), 3.68 (3H, s), 6.99 (1H, d, J=2.2 Hz), 7.2 - 7.6 (7H, m)

Elemental analysis (for C <sub>18</sub> H <sub>13</sub> O <sub>4</sub> Cl):			
Calculated (%):	C, 65.76;	H, 3.99	
Found (%):	C, 65.92;	H, 3.84	

### Process 2:

A mixture of the crude compound obtained in Process 1 (4.1 g), acetic acid (48 ml) and hydrochloric acid (24 ml) was heated under reflux for 1 hour. After the solvent was distilled off, ethyl acetate was added to the residue. This mixture was washed with water and dried, after which the solvent was distilled off, followed by treatment of the residue with isopropyl ether, to yield the title compound as pale yellow crystals (2.32 g).

Melting point: 174 - 177 °C (recrystallized from isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 3.44 (2H, s), 7.01 (1H, d, J = 2.4 Hz), 7.2 - 7.6 (7H, m)

Elemental analysis (for C <sub>17</sub> H <sub>11</sub> O <sub>4</sub> Cl):			
Calculated (%):	C, 64.88;	H, 3.52	
Found (%):	C, 65.13;	H, 3.54	

### Reference Example 22

6-Methyl-2-oxo-4-phenyl-2H-1-benzopyran-3-acetic acid

#### Process 1:

15

A mixture of 6-methyl-2-oxo-4-phenyl-2H-1-benzopyran-3-carbovylicacid ethyl ester [prepared by heating 2-hydroxy-5-methylbenzophenone and diethyl malonate in the presence of 1,8-diazabicyclo[5.4.0]undez-7-en; metling point: 129 - 131 °C; NMR (200 MHz, ODCs) ppm: 0.96 (SH, t, J = 7.2 Hz), 2.31 (SH, s), 4.07 (2H, q, J = 7.2 Hz), 7.01 (1H, bs), 7.2 - 7.4 (4H, m), 7.5 - 7.6 (SH, m)] (10.0 g), acetic acid (100 mi) and hydrochioric acid (60 mi) was heated under reflux at 110 °C for 15 hours. After the solvent was distilled off, ethyl acetate was added to the residue. The mixture was washed with water and dried, after which the solvent was distilled off, to yield 6-methyl-2-cox-d-phenyl-2H-1-benzopyran-3-carboxylic acid as colories of the solvent was distilled off, to yield 6-methyl-2-cox-d-phenyl-2H-1-benzopyran-3-carboxylic acid as colories of the solvent was distilled off, by distilled off, to yield 6-methyl-2-cox-d-phenyl-2H-1-benzopyran-3-carboxylic acid as colories of the solvent was distilled off, by distilled from the phenyl of the solvent was distilled off, by distilled from the phenyl of the solvent was distilled off, by the solvent was distilled off, by distilled from the phenyl of the solvent was distilled off, by distilled from the phenyl of the solvent was distilled off, by distilled from the phenyl of the solvent was distilled off, by distilled from the phenyl of the phen

Elemental analysis (for C <sub>17</sub> H <sub>12</sub> O <sub>4</sub> ):			
Calculated (%):	C, 72.85;	H, 4.32	
Found (%):	C, 73.13;	H. 4.45	

# 40 Process 2:

The compound obtained in Process 1 was reacted in substantially the same manner as in Process 1 of Reference Example 21 to yield 6-methyl-2-oxo-4-phenyl-2H-1-benzopyran-3-acetic acid methyl ester as colorless crystals.

45 Melting point: 142 - 144 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>2</sub>) ppm: 2.72 (3H, s), 3.39 (2H, s), 3.67 (3H, s), 6.79 (1H, brs), 7.2 - 7.3 (4H, m), 7.5 - 7.6 (3H, m)

Elemental analysis (for C <sub>19</sub> H <sub>16</sub> O <sub>4</sub> ):				
Calculated (%): C, 74.01; H, 5.23 Found (%): C, 73.75; H, 5.23				

### Process 3:

50

The compound obtained in Process 2 was reacted in substantially the same manner as in Process 2 of Reference Example 21 to yield the title compound as colorless crystals.

Melting point: 214 - 217 °C (recrystallized from chloroform-isopropyl ether)
NMR (200 MHz, CDCl₂) ppm: 2.27 (3H, s), 3.42 (2H, s), 6.80 (1H, brs), 7.2 - 7.3 (4H, m), 7.5 - 7.6 (3H, m)

Elemental analysis (for C <sub>18</sub> H <sub>14</sub> O <sub>4</sub> ):		
Calculated (%):	C, 73.46;	H, 4.79
Found (%):	C, 73.37;	H, 4.79

Reference Example 23

6-Chloro-4-phenyl-3-quinolineacetic acid

Process 1:

While stirring a mixture of 6-chloro-4-phenyl-3-quinolinecarboxylic acid methyl ester (8.0 g) and ethyl ether (100 m) at 0 °C, litthirun aluminum hydride (1.0 g) was added, followed by stirring for 30 minutes. After water (5 ml) was added, the mixture was stirred at room temperature for 30 more minutes. After ethyl acetate was added, the insoluble material was filtered off. The filtrate was washed by successively with acqueous potassium carbonate and saturated aqueous sodium chloride and then dried, after which the solvent was distilled off, to yield 6-chloro-3-hydroxymethyl-4-phenylquinoline as coloriess crystals (6.05 g). Melting point: 189 - 170 °C (recrystalized from ethyl acetate-lespropy) ethory.

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 4.63 (2H, s), 7.20 - 7.35 (2H, m), 7.40 - 7.65 (5H, m), 8.07 (1H, d, J=8.8 Hz), 9.09 (1H, s)

ı	Elemental analysis (for C <sub>16</sub> H <sub>12</sub> NOCI):				
	Calculated (%):	C, 71.25;	H, 4.48;	N, 5.19	
	Found (%):	C, 71.44;	H, 4.51;	N, 5.30	

# Process 2:

30

40

45

5 The compound obtained in Process 1 was reacted in substantially the same manner as in Process 2 of Reference Example 18 to yield 6-chloro-3-cyanomethyl-4-phenylquinoline as colorless crystals. Melling only: 149 - 151 °C recrystallized from ethyl acetate-isopropovl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 3.65 (2H, s), 7.25 - 7.35 (2H, m), 7.43 (1H, d, J=2.2 Hz), 7.58 - 7.75 (4H, m), 8.12 (1H, d, J=9.0 Hz), 9.04 (1H, s)

Elemental analysis (for C <sub>17</sub> H <sub>11</sub> N <sub>3</sub> Cl):				
Calculated (%):	C, 73.25;		N, 10.05	
Found (%):	C, 72.86;		N, 10.36	

# Process 3:

The compound obtained in Process 2 was reacted in substantially the same manner as in Process 3 of Reference Example 18 to yield the title compound as colorless crystals.

Melting point: 211 - 213 °C (recrystallized from tetrahydrofuran-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 3.61 (2H, s), 4.10 (1H, bs), 7.25 - 7.35 (2H, m), 7.43 (1H, d, J = 2.2 Hz), 7.50 - 7.70 (4H, m), 8.19 (1H, d, J = 8.8 Hz), 8.95 (1H, s)

Elemental analysis (for C <sub>17</sub> H <sub>12</sub> NO <sub>2</sub> CI+0.8H <sub>2</sub> O):			
Calculated (%):	C, 65.41;	H, 4.39;	N, 4.49
Found (%):	C, 65.42;	H, 4.16;	N, 4.66

Reference Example 24

4-(2-Methoxyphenyl)-1-oxo-1H-2-benzopyran-3-acetic acid

4-(2-Methoxyphenyl)-1-oxo-1H-2-benzopyran-3-carboxylic acid was reacted in substantially the same manner as in Process 1 and 2 of Reference Example 21 to yield the title compound as colorless crystals. Melting opini: 143 - 144 \* C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 3.44 (2H, s), 3.72 (3H, s), 6.9 - 7.6 (7H, m), 8.34 (1H, m)

Reference Example 25

6-Chloro-4-(2-methylphenyl)-2-oxo-2H-1-benzopyran-3-carboxylic acid

Process 1:

A mixture of 5-Chloro-2-hydroxy-2-methylbenzophenone [prepared by reaction of 4-chloroanisole with ortho-toluoyl chloride in 1,1,2,2-tetrachloroethane in the presence of aluminum chloride (150°C, 7 hours): melting point 65-66°C] (71,9g), diethyl malonate (70 ml) and 1,8-diazabicyclo[5,4-0]undec-7-ene (4 ml) was stirred at 170°C for 6 hours. The reaction mixture was purified by silica gel column chromatography (hexane) to yield 6-chloro-4-(2-methylphenyl)-2-oxo-2H-1-benzopyran-3-carboxylic acid ethyl ester as colorless crystals (73.2 g).

Melting point: 93 - 95 °C (recrystallized from isopropyl ether-hexane)

30 Process 2:

The compound obtained in Process 1 was reacted by a method similar to Process 1 of Reference Example 22 to yield the title compound as colorless crystals.

Melting point: 211-214 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm; 2.09 (3H, s), 6.9 - 7.1 (2H, m), 7.3 - 7.5 (4H, m), 7.64 (1H, dd, J=8.8, 2.2Hz)

Reference Example 26

6-Chloro-4-(2-methylphenyl)-2-oxo-2H-1-benzopyran-3-acetic acid

The compound obtained in Reference Example 25 was reacted by a method similar to Process 1 of Reference Example 21 to yield the methyl ester of the title compound as an oil.

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.09 (3H, s), 3.24 (1H, d, J=16.5Hz), 3.43 (1H, d, J=16.5Hz), 3.66 (3H, s), 6.83 (1H, d, J=2.2Hz), 7.10 (1H, m), 7.3 - 7.5 (5H,m)]

This compound was reacted by a method similar to Process 2 of Reference Example 21 to yield the title compound as colorless crystals.

Melting point: 180 - 183 °C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.05 (3H, s), 3.27 (1H, d, J=16.8Hz), 3.45 (1H, d, J=16.8Hz), 6.83 (1H, d, J=2.2Hz), 7.10 (1H, d, J=6.6Hz), 7.3 - 7.5 (5H, m)

Reference Example 27

6-Chloro-4-(2-methoxyphenyl)-2-oxo-2H-1-benzopyran-3-acetic acid

Process 1:

A mixture of 5-chloro-2-hydroxy-2'-methoxybenzophenone [prepared from 2-bromo-4-chloro-(2-methoxybethoxy)methoxybenzene and orthoanisaldehyde as the starting materials: melting point, 94 - 95°C

(recrystallized from isopropyl ethen) [11.8 g), diethyl malonate (13.6 g) and potassium fluoride (2.6 i g) was heated at 180 °C for 8.5 hours. Alter cooling, ethyl acetate was added to the mixture, washed with water, dried and evaporated. The residue was subjected to silica gel column chromatography (ethyl acetate:hexane: 1:10) to yield 6-chlor-4-(2-methoxyphenyl)-2-oxo-2H-1-benzopyran-3-carboxylic acid ethyl ester as colorless crystals (7.73 g).

Melting point: 108-109 °C (recrystallized from ethyl acetate-ethyl ether)

Process 2:

The compound obtained in Process 1 was subjected to hydrolysis by a method similar to Process 2 of Reference Example 25 to yield 6-chloro-4-(2-methoxyphenyl)-2-oxo-2H-1-benzopyran-3-carboxylicacid as colorless crystals.

Melting point: 197 - 199 °C (recrystallized from ethyl acetate-methanol)

15 Process 3:

The compound obtained in Process 2 was subjected to carbon-elongation by a method similar to Process 1 of Reference Example 26 to yield 6-chloro-4-(2-methoxyphenyl)-2-oxo-2H-1-benzopyran-3-acetic acid methyl ester as colorless crystals.

20 Melting point: 132 - 133 °C (recrystallized from ethyl acetate)

Process 4:

The compound obtained in Process 3 was subjected to hydrolysis by a method similar to Process 2 of Reference Example 26 to yield the title compound as colorless crystals.

Melting point: 200 - 202 °C (recrystallized from ethyl acetate)

Reference Example 28

30 6-Chloro-2-oxo-4-[2-(trifluoromethyl)phenyl)-2H-1-benzopyran-3-acetic acid

Process 1:

5-Chloro-2-hydroxy-2-(trifluoromethyllbenzophenone [prepared from 2-bromo-4-chloro-(2-methyox-2-web). Proceedings of the property of the pr

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 0.951 (3H, t, J=7.2Hz), 4.05 (2H, q, J=7.2Hz), 6.81 (1H, d, J=2.4Hz), 7.30 - 7.38 (2H, m), 7.54 (1H, dd, J=2.6, 8.8Hz), 7.71 (2H, t, J=4.2Hz), 7.82 - 7.90 (1H, m)

Process 2:

The compound obtained in Process 1 was reacted by a method similar to Process 2 of Reference Example 25 to yield 6-chloro-2-oxo-4-[2-(trifluoromethyl)phenyl)-2H-1-benzopyran-3-carboxylic acid as colorless crystals.

Melting point: 205 - 209 °C (recrystallized from ethyl acetate)

Process 3:

The compound obtained in Process 2 was subjected to carbon-elongation by a method similar to Process 1 of Reference Example 26 to yield 6-chloro-2-oxo-4-[2-(trifluoromethyl)phenyl)-2H-1-benzopyran-3-acetic acid methyl ester as colorless crystals.

Melting point: 146 - 147 °C (recrystallized from ethyl acetate)

### Process 4:

The compound obtained in Process 3 was reacted by a method similar tod Process 2 of Reference Example 26 to yield the title compound as colorless crystals.

5 Melting point: 167 - 169 °C (recrystallized from isopropyl ether)

Reference Example 29

2,6,7-Trimethyl-4-phenyl-1(2H)-isoquinolinone-3-carboxylic acid

### Process 1:

A mixture of 2-benzoyl-4,5-dimethylbenzoic acid (11.4 g), acetone (300 ml), DMF (10 ml), potassium carbonate (8.83 g) and diethyl bromomalonate (12.84 g) was stirred at room temperature for 60 hours. After 15 the solvent was distilled off, ethyl acetate was added to the residue. This mixture was washed with water and then dried, after which the solvent was distilled off. To the residue were added acetic acid (180 ml) and hydrochloric acid (180 ml), followed by hasting at 110 °C for 5 hours. The reaction mixture was concentrated, and water was added to the concentrate, followed by extraction with ethyl acetate. The extract was washed with water and then dried, after which the solvent was distilled off, to yield colorless crystals. The crystals were recrystallized from ethyl acetate-isopropyl ether to yield 6,7-dimethyl-4-phenylisocoumarin-3-carboxylic acid (= 6,7-dimethyl-1-oxo-4-phenyl-1H-2-benzopyran-3-carboxylic acid). Melting polit: 285 - 286 °C.

### Process 2:

26

40

To a solution of the compound (3.75 g) obtained in Process 1 in methanol (50 ml) was added a 40% methylamine-methanol solution (25 ml), followed by stirring at room temperature for 2 hours. Alter the solvent was distilled off, 4 N-HCl-ethyl acetate (50 ml) was added to the residue, followed by stirring at room temperature for 2 hours. Alter the solvent was distilled off, water was added to the residue, and the precipitated crystals were collected by filtration and then washed with water, acetone and ethyl ether to yield the title compound as colorless crystals (6.51 g). Melting point: > 300 °C (recrystalized from ethanol)

NMR (200 MHz, CDCl<sub>3</sub> + DMSO-d<sub>5</sub>) ppm: 2.25 (3H, s), 2.39 (3H, s), 3.67 (3H, s), 6.91 (1H, s), 7.39-7.42 (5H, m), 8.24 (1H, s)

Elemental analysis (for C <sub>19</sub> H <sub>17</sub> NO <sub>3</sub> ):				
Calculated:	C, 74.25;	H, 5.58;	N, 4.56	
Found:	C, 74.40;	H, 5.50;	N, 4.41	

The compound obtained in Process 1 of Reference Example 29 was reacted with ethylamine, nbutylamine, N,N-dimethylaminoethylenediamine or armmonia, in place of methylamine, in the same manner as in Process 2, to vield the compounds of Reference Examples 30 through 33 as colorless crystals.

Reference Example 30

2-Ethyl-6,7-dimethyl-4-phenyl-1(2H)-isoquinolinone-3-carboxylic acid

Melting point: 254 - 256 °C (recrystallized from ethyl acetate-methanol)

Reference Example 31

2-n-Butyl-6,7-dimethyl-4-phenyl-1(2H)-isoquinolinone-3-carboxylic acid

Melting point: 218 - 219 °C (recrystallized from ethyl acetate-isopropyl ether)

Reference Example 32

2-(2-Dimethylaminoethyl)-6,7-dimethyl-4-phenyl-1-(2H)-isoquinolinone-3-carboxylic acid

Melting point: 291 - 293 °C (recrystallized from chloroform-methanol)

Reference Example 33

6,7-Dimethyl-4-phenyl-1(2H)-isoquinolinone-3-carboxylic acid

Melting point: 325 - 327 °C (recrystallized from chloroform-methanol)

Reference Example 34

15 4-(4-Fluorophenyl)-2,6,7-trimethyl-1(2H)-isoquinolinone-3-carboxylic acid

4,5-Dirnethyl2-(4-fluorobenzoyl)benzoic acid, in place of 2-benzoyl-4,5-dimethylbenzoic acid, was reacted and treated in the same manner as in Process 1 of Reference Example 29 to yield 4-(2-fluorophenyl)-6,7-dimethylisocoumarin-3-carboxylic acid [melting point 214 - 217 C (recrystallized from ethyl acetate)].

This compound was reacted in the same manner as in Process 2 of Reference Example 29 to yield the title compound as colorless crystalls.

Melting point: 309 - 312 °C (recrystallized from chloroform-methanol)

Reference Example 35

25

5-Fluoro-4-(4-fluorophenyl)-2-methyl-1(2H)-isoquinolinone-3-carboxylic acid

5-Fluoro-4-(4-fluorophenyl)isocoumarin-3-carboxylic acid and methylamine were reacted in the same manner as in Process 2 of Reference Example 29 to yield the title compound as colorless crystals.

30 Melting point: 256 - 257 °C (recrystallized from acetone-isopropyl ether)

Reference Example 36

6,7-Dichloro-2-methyl-4-phenyl-1(2H)-isoquinolinone-3-carboxylic acid

2-Benzoyl-4,5-dichlorobenzoic acid, in place of 2-benzoyl-4,5-dimethylbenzoic acid, was reacted and treated in the same manner as in Process 1 of Reference Example 29 to yield 6,7-dichloro-4-phenyilsocoumarin-3-carboxylicacid [melting point 243 - 244 °C (recrystallized from ethyl acetate-isopropyl ether)]. This compound was reacted and treated in the same manner as in Process 2 of Reference Example 29 to yield the title compound as colorless crystals.

Melting point: > 300 °C (recrystallized from chloroform-methanol)

Reference Example 37

45 2-[2-(N,N-Dimethylamino)ethyl]-4-phenyl-1-(2H)-isoquinolinone-3-carboxylic acid

1-Oxo-4-phenyl-1H-2-benzopyran-3-carboxylic acid and N,N-dimethylaminoethylenediamine were reacted by a method similar to Process 1 and 2 of Reference Example 29 to yield the title compound as colorless crystals.

50 Melting point: 295 - 296 °C (recrystallized from chloroform methanoldichloromethane-ethyl ether)

### Reference Example 38

2,6,7-Trimethyl-4-(2-methylphenyl)-1(2H)-isoquinolinone-3-carboxylic acid

# 5 Process 1:

A mixture of 4.5-dimethyls-2(2-methylbenzoyl)benzoic acid (7.7 g), dichloromethane (100 m), oxalyl chloride (2.74 m)) and DMF (3 drops) was stirred at room temperature for 2 hours. After the solvent was distilled off, dichloromethane (50 m) was added to the residue. This mixture was added dropwise to a 10 mixture of N-methylaminoacetonitrile hydrochloride (4.86 g), triethylamine (12.0 m) and dichloromethane (70 m), while stirring with ice cooling. This mixture was stirred at room temperature for 12 hours. After the solvent was distilled off, ethyl acetate was added to the residue. The mixture was washed successively with water, dilute hydrochloric acid, sodium hydrogen carbonate and water and then dried, after which with solvent was distilled off, to yield 4.5-dimethyl-2-(2-methylbenzoyl)benzoic acid-N-cyanomethyl-N-methylamined as a colorless oily substance (9.2 d).

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.26 (3H, s), 2.35 (3H, s), 2.37 (3H, s), 2.99 (3H, s), 4.47 (2H, s), 7.05-7.40 (6H, m)

### Process 2:

20

A mixture of the compound (9.1 g) obtained in Process 1, toluene (200 ml) and 1,8-diazabicyclo[5,4.0]undec-7-ene (8 ml) was stirred for 7 hours under refluxing. After ethyl acetate was added, the reaction mixture was washed successively with water, dilute hydrochloric acid, aqueous sodium hydrogen carbonate and water and then dried, alter which the solvent was distilled off, to yield 3-cyano-2,8,7-trimethyl-4-(2methylohemyl-12(H)-isoquionipione as colorless crystals (6.3 g).

Melting point: 217 - 218 °C (recrystallized from ethyl acetate)

### Process 3:

The compound (5.8 g) obtained in Process 2, ethanol (20 ml) and 1 N sodium hydroxide (25 ml) were stirred for 3 hours under refluxing. The reaction mixture was concentrated, dilute hydrochloric acid was added to the concentrate, and the precipitated crystals were collected by liftration. The crystals were washed with water, acetone and ethyl ether to yield 2,6,7-trimethyl-4-(2-methylphenyl)-1(2H)-isoquinolinone-3-carboxylic acid amide as colorless crystals (6.1 g).

35 Melting point: 296 - 299 °C (recrystallized from methanol)

# Process 4:

To a mixture of the compound (1.0 g) obtained in Process 3, acetic acid (15 ml) and concentrate hydrochloric acid (30 ml) was added portionwise sodium initire (6.2 g) at room temperature, followed by stirring for 5 hours. To the reaction mixture was added water, and the precipitated crystals were collected by filtration, which were then washed with water, acetone and ethyl ether, to yield the title compound as colorless crystals (0.97 g).

Melting point: 291 - 292.5 °C (recrystallized from ethyl acetate)

2-Benzoylbenzoic acids having respective corresponding substituents, in place of 4.5-dimethyl-2-(2-methylbenzoyl)benzoic acid of Process 1 of Reference Example 38, were reacted and treated in the same manner as in processes 2 through 4 to yield the compounds of Reference Example 39 to 45 as colorless crystals.

50 Reference Example 39

4-(2,6-Dimethylphenyl)-2-methyl-1(2H)-isoquinolinone-3-carboxylic acid

Melting point: 284 - 285.5 °C (recrystallized from methanol-ethanol)

Reference Example 40

4-(4-Fluoro-2-methylphenyl)-2-methyl-1(2H)-isoquinolinone-3-carboxylic acid

Melting point: 257.5 - 260 °C (recrystallized from ethyl acetate-ethanol)

Reference Example 41

2-Methyl-4-(2-methylphenyl)-1(2H)-isoquinolinone-3-carboxylic acid

Melting point: 225 - 227 °C (recrystallized from ethyl acetate-ethanol)

Reference Example 42

15 4-(2-Ethylphenyl)-2-methyl-1(2H)-isoquinolinone-3-carboxylic acid

Melting point: 100 - 102 °C [2/3 hydrate] (recrystallized from ethyl acetate-isopropyl ether)

Reference Example 43

4-(2-Ethylphenyl)-2.6,7-trimethyl-1(2H)-isoquinolinone-3-carboxylic acid

Melting point: 214 - 215 °C (recrystallized from ethyl acetate-ethanol)

25 Reference Example 44

4-(2.6-Dimethylphenyl)-2.6.7-trimethyl-1(2H)-isoquinolinone-3-carboxylic acid

Melting point: >300 °C (recrystallized from ethyl acetate-ethanol)

Reference Example 45

2-Methyl-4-[2-(trifluoromethyl)phenyl]-1-(2H)-isoquinolinone-3-carboxylic acid

35 Melting point: 250 - 253 °C (recrystallized from ethyl acetate-THF)

Reference Example 46

5.6.7.8-Tetrahydro-2-methyl-4-phenyl-1(2H)-isoquinolinone-3-carboxylic acid

Process 1:

30

40

To a solution of 2-benzoyl-1-cyclohexenecarboxylic acid [prepared from 34,56-letrahydrophtalic anhydride by reacting with aluminum chloride in benzene] (7.05 g) in THE (100 ml) were added DME (as were drops) and oxalyl chloride (3.20 ml) at room temperature, and the mixture was stirred for 2 hours. The solvent was evaporated, and the residue was dissolved in THE (50 ml). The solution was added dropwise to a stirred mixture of N-methylghycine ethyl ester hydrochloride (5.84 g). THE (100 ml) and triethylamine (12.0 ml) at 0°C. The mixture was stirred at room temperature for 2 hours and under reflux for 4 hours, and the solvent was evaporated. To the residue was added ethyl acetate. The mixture was washed successively with water, diluted hydrochloric acid, water, aqueous sodium hydrogen carbonate and water, dried, and the solvent was evaporated to yield Nt/2-bensoneratoryl-N-methylglycine ethyl ester as a pela yellow oil (9.73 g). To the solution of this compound in THE (250 ml) was added pottasium t-butovide (3.97 g) at 0°C with stirring, and the mixture was stirred for 10 minutes at room temperature. The solvent was evaporated on and to the residue was added ethyl acetate. The mixture was washed with water, dried and the solvent was evaporated to yield 5.8.7.8-tetrahydro-2-methyl-4-phenyl-1(21t)-isoquinolinone-3-carboxylic acid ethyl ester as colorless crystals (1.86 g).

Melting point: 131 - 132 °C (recrystallized from isopropyl ether)

Process 2:

A mixture of the compound obtained in Process 1 (1.00 g), dioxane (20 ml), and 1N-NaOH (20 ml) was refluxed for 2 hours. The solvent was evaporated, and to the residue was added water. The mixture was a acidified with hydrochloric acid, and extracted with ethyl acetate. The extract was washed with water, dried, and the solvent was evaporated to yield the title compound as colorless crystals (519 mg).

Melting point: 226 - 227 °C (recrystallized from ethyl acetate-isopropyl ether)

Reference Example 47

1,2-Dihydro-3-hydroxymethyl-2,6,7-trimethyl-1-oxo-4-phenylisoquinoline

To a solution of the compound (9.27 g) obtained in Reference Example 29 in THF (100 m)) were added oxalyl chloride (3.7 ml) and DMF (10 drops) at room temperature, followed by stirring for 30 minutes. After the solvent was distilled off, the residue was dissolved in THF (50 ml). This solution was gradually added at 0 °C to a suspension of sodium borohydride (5.0 g) in dimethoxyethane (100 ml). After stirring at 0 °C for 30 minutes, the reaction mixture was added to 2 N hydrochloric acid at 0 °C, followed by extraction with ethyl acetate. The extract was washed with aqueous sodium hydrogen carbonate and water and then dried, after which the solvent was distilled off, to yield the title compound as a colorless crystals (7.18 g).

Melting point: 209 - 210 °C (recrystallized from ethyl acetate-isopropy) ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.09 (1H, bt, J=5.8 Hz), 2.20 (3H, s), 2.34 (3H, s), 3.81 (3H, s), 4.43 (2H, d, J=5.8 Hz), 6.73 (1H, s), 7.25-7.35 (2H, m), 7.45-7.55 (3H, m), 8.19 (1H, s)

1(2H)-Isoquinolinone-3-carboxylic acids having respective corresponding substituents were reduced in the same manner as in Reference Example 47 to yield the compounds of Reference Examples 48 to 51 as 26 colorless crystals.

Reference Example 48

30

40

1,2-Dihydro-3-hydroxymethyl-2-methyl-1-oxo-4- phenylisoquinoline

Melting point: 158 - 159 °C (recrystallized from ethyl acetate-isopropyl ether)

Reference Example 49

35 1,2-Dihydro-3-hydroxymethyl-2-methyl-4-(2-methylphenyl)-1-oxoisoquinoline

Melting point: 167 - 168 °C (recrystallized from ethyl acetate-isopropyl ether)

Reference Example 50

6-Chloro-1,2-dihydro-3-hydroxymethyl-2-methyl-1-oxo-4-phenyisoquinoline

Melting point: 193 - 195 °C (recrystallized from ethyl acetate-ethyl ether)

45 Reference Example 51

2-Ethoxycarbonylmethyl-1,2-dihydro-3-hydroxymethyl-6,7-dimethyl-1-oxo-4-phenylisoquinoline

Melting point: 176 - 178 °C (recrystallized from ethyl acetate)

Reference Example 52

1,2-Dihydro-3-methanesulfonyloxymethyl-2,6,7-trimethyl-1-oxo-4-phenylisoquinoline

To a solution of the compound (3.0 g) obtained in Reference Example 47 in dichloromethane (100 ml) were added triethlylamine (3.8 ml) and methanesulfonyl chloride (1.3 ml), while stirring the solution at 0 ° C, followed by stirring for 30 minutes. After dichloromethane was added, the reaction mixture was washed with a 5% aqueous phosphoric acid solution and water and then dried, after which the solvent was distilled off,

to yield the title compound as colorless crystals (2.98 g).

Melting point: 150 - 151 \*\* C (recrystallized from ethyl acetate-isopropyl ether)

NMR (200 MHz, CDCl<sub>b</sub>) ppm: 2.25 (3H, s), 2.40 (3H, s), 2.86 (3H, s), 3.77 (3H, s), 5.01 (2H, s), 6.82 (1H, s),
7.25-7.35 (2H, m), 7.45-7.60 (3H, m), 8.27 (1H, s)

| Elemental analysis (for C<sub>20</sub> H<sub>2</sub> 1NO<sub>4</sub> S): | | Calculated: | C, 64.67; | H, 5.70; | N, 3.77 | Found: | C, 64.59; | H, 5.69; | N, 3.67 |

3-Hydroxylmethylisoquinolines having respective corresponding substituents were reacted with mannesulfonyl chloride in the same manner as in Reference Example 52 to yield the compounds of Reference Example 53 to 55 as colorless crystals.

Reference Example 53

τn

1,2-Dihydro-3-methanesulfonyloxymethyl-2-methyl-1-oxo-4-phenylisoquinoline

Melting point: 149 - 150 °C (recrystallized from ethyl acetate-isopropyl ether)

Beference Example 54

1,2-Dihydro-3-methanesulfonyloxymethyl-2-methyl-4- (2-methylphenyl)-1-oxoisoguinoline

Melting point: 149 - 150 °C (recrystallized from ethyl acetate-isopropyl ether)

Reference Example 55

6-Chloro-1,2-dihydro-3-methanesulfonyloxymethyl-2-methyl-1-oxo-4-phenylisoquinoline

Melting pointsd: 163 - 165 °C (recrystallized from ethyl acetate-isopropyl ether)

Reference Example 56

1.2-Dihydro-2.6.7-trimethyl-1-oxo-4-phenyl-3- isoquinolineacetic acid

Process 1:

The compound (6.4 g) obtained in Reference Example 52 was dissolved in DMSO (80 ml), and sodium cyanide (5.0 g) was added, followed by stirring at room temperature for 30 minutes. After ethyl acetate was added, this reaction mixture was washed with water and then dried, after which the solvent was distilled off, to yield 3-cyanomethy-1,2-dihydro-2,7-trimsthyl-1-oxo-4- phenylisoquinoline as colorless crystals (4.7 g). Meltina point: 188 - 188 °C (excrystalized from sthyl acetate-isocorovi ethor).

5 Process 2

A mixture of the compound (4.7 g) obtained in Process 1, acetic acid (150 ml) and hydrochloric acid (150 ml) was heated at 110 °C for 7 hours. After the solvent was distilled off, ethyl acetate was added to the residue. The mixture was washed with water and then dried, after which the solvent was distilled off, to yield the title compound as colorless crystals (3.7 g).

The physico-chemical data of this compound were identical with those of the compound obtained in Reference Example 19.

Beference Example 57

The compound obtained in Reference Example 55 was reacted by a method similar to Process 1 and 2 of Reference Example 56 to yield the following compounds.

Process 1:

6-Chloro-3-cyanomethyl-1,2-dihydro-2-methyl-1-oxo-4-phenylisoquinoline

5 Melting point: 229 - 231 °C (recrystallized from ethyl acetate)

Process 2:

6-Chloro-1,2-dihydro-2-methyl-1-oxo-4-phenyl-3-isoquinolineacetic acid

Melting point: 216 - 217 °C (recrystallized from ethyl acetate-acetone)

Reference Example 58

1,2-Dihydro-3-(2-hydroxyethyl)-2,6,7-trimethyl-1-oxo-4-phenylisoguinoline

To a solution of the compound (700 mg) obtained in Reference Example 56 in THF (10 m)) were added oxalyl chloride (0.3 ml) and DMF (one drop) at room temperature, followed by stirring for 30 minutes. Alter the solvent was distilled off, the residue was dissolved in THF (5 ml). This solution was gradually added at 20 °C to a suspension of sodium borohydride (0.5 g) in dimethoxyethane (10 ml). After stirring at 0 °C for 20 minutes, the reaction mixture was added to 2 N hydrochloric acid at 0 °C, followed by extraction with eithyl acetate. The extract was washed with aqueous sodium hydrogen carbonate and water and then dried, after which the solvent was distilled off, to yield the title compound as colorless crystals (571 mg). Melting point: 20 4 · 20 °C (recrystallized from ethyl acetate-isopropy) ether)

25 NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.90 (1H, bs), 2.19 (3H, s), 2.34 (3H, s), 2.84 (2H, t, J=7.1 Hz), 3.80-3.80 (2H, m), 3.73 (3H, s), 6.82 (1H, s) 7.20-7.30 (2H, m), 7.35-7.50 (3H, m), 8.16 (1H, s)

Reference Example 59

30 2-Ethoxycarbonylmethyl-6,7-dimethyl-4-phenyl-1(2H)-isoquinolinone-3-carboxylic acid

Process 1:

To a solution of the compound (1.172 g) of Reference Example 33 in acotone (20 mi)-DMF (5 mi) were added benzyl bromide (0.586 m) and potassium carbonate (608 mg), followed by heating under reflux or 2.5 hours. After the solvent was distilled off, ethyl acetate was added to the residue, which was then washed with water and then dried, followed by solvent removal by distillation, to yield 8,7-dimethyl-4-phenyl-1(2H)-isoquinolinone-3-carboxylic acid benzyl ester as coloriess crystals (700 mg).

Melting point: 166 - 169 °C (recrystallized from ethyl acetate)

Process 2:

To a solution of the compound (700 mg) obtained in Process 1 in DMF (5 ml) was added sodium hydride (60% in oil) (60 mg), followed by stirring at room temperature for 15 minutes. To this mituture was added ethyl bromoscetate (0.222 ml) with ice cooling, followed by stirring at room temperature for 30 minutes. The reaction mixture was poured into water and strateded with stortly acetate, after which the extract was washed with water and then dried. After the solvent was distilled off, the residue was subjected to silica get column chromatography (hexano-ethyl acetate = 9:1) to yield 2-ethoxycarbony/methyl-6.7-dimethyl-4-phenyl-1(21+)-isoquinolinone3-carboxylic acid benzyl setze as colorless crystals (450 mg).

50 Melting point: 139.5 - 140.5 °C (recrystallized from ethyl acetate-hexane)

Process 3:

To a solution of the compound (400 mg) obtained in Process 2 in ethanol (15 ml) was added 10% palladium carbon (100 mg), followed by stirring at room temperature in a hydrogen atmosphere for 1.5 hours. The catalyst was filtered off, and the filtrate was distilled to remove the solvent. The residue as subjected to silica gel column chromatography (chloroform:methanol = 4:1) to yield the title compound as coloress crystals (280 md).

Melting point: 210 - 213 °C (recrystallized from methanol)

Reference Example 60

5 2-(3-Ethoxycarbonylpropyl)-4-phenyl-1(2H)-isoquinolinone-3-carboxylic acid

A mixture of 4-phenylisocournarin-3-carboxylic acid (1.30 g), 4-amino-n-bulyric acid ethyl ester (2.75 g) and ethanol (8 m) was heated under reflux for 14 hours while stirring, After the solvent was distilled off, ethyl acetate was added to the residue. This mixture was washed with dilute hydrochloric acid and water and then dried, after which the solvent was distilled off. To the residue were added ethyl acetate (10 ml) and 4 N HC-ferthyl acetate (10 ml) followed by stirring at room temperature for 3 hours. After eithyl acetate was added, the reaction mixture was washed with water and then dried, followed by solvent removal by distillation, to yield the title compound as colorless crystals (1.83 g).

Melting point: 154 - 156 °C (recrystallized from ethyl acetate-ethyl ether)

Reference Example 61

1-Amino-1,2,3,4-tetrahydro-6-oxo-11-phenyl-6H- benzofblouinolizine

20 Process 1:

15

The compound (383 mg) obtained in Reference Example 60 was dissolved in DMF (2 ml). While stirring this solution with ice cooling, sodium hydride (60% in oil) (50 mg) was added, followed by stirring for 15 minutes. To this mixture was added ethyl icidide (0.15 ml), followed by stirring at room temperature for 2 hours, after which the solvent was distilled off. To the residue was added ethyl acetate, and the mixture was washed with water and then dired, after which the solvent was distilled off, to yield 2(2-febroycarbonyl-propy)4-cphenyl-1(2H)-isoquinolinone-3-carboxylic acid ethyl ester as colorless crystals (390 mg). Welting point 38- 99 °C (recrystallized from ethyl acetate-isopropy) ethyl recrystalized from ethyl acetate-isopropy ether)

30 Process 2:

The compound (6.75 g) obtained in Process 1 was dissolved in dry THF (150 ml). While stirring this solution at room temperature, sodium hydride (80% in oil) (1.50 g) was added. This mixture was heated under reflux for 1 hour. Alter the reaction mixture was concentrated, ethyl acetate was added to the 35 concentrate, which was then washed successively with dilute hydrochloric acid, water and aqueous sodium hydrogen carbonate and then dried, after which the solvent was distillated off, to yield 2-ethoxycarbonyl-12,3,4-tetahydro-1,6-dioxo-11-phenyl-6H-benzo[b]quinolizine as pale yellow crystals (5.25 g).

Melting point: 167 - 169 °C (recrystallized from ethyl acetate)

NMR (200 MHz, CDCl<sub>5</sub>) ppm: 1.33 (3H, t, J=7 Hz), 2.67 (2H, t, J=6 Hz), 4.27 (4H, m), 7.06-7.55 (8H, m), 40 8.51 (1H, m), 12.04 (1H, s) [This product has an enol structure.]

Process 3:

A mixture of the compound (2.0 g) obtained in Process 2, acetic acid (15 m), concentrate hydrochloric acid (4 m), ethanol (3 ml) and water (3 ml) was heated under reflux for 5 hours while stirring, followed by solvent removal by distillation. To the residue was added water, and the precipitated crystals were collected by filtration and then washed with water, ethanol and ether, to yield 1,2,3,4-tetrahydro-1,6-dioxo-11-phenyl-6H-benzo(plumiolizine as yellow crystals (1.48 g).

Melting point: 223 - 225 °C (recrystallized from ethyl acetate)

50 NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.27 (2H, m), 2.67 (2H, t, J=6.5 Hz), 4.37 (2H, m), 7.15-7.62 (8H, m), 8.55 (1H, m)

Elemental analysis (for C <sub>19</sub> H <sub>15</sub> NO <sub>2</sub> ):			
Calculated:	C, 78.87;	H, 5.23;	N, 4.84
Found:	C, 78.65;	H, 5.36;	N, 4.88

### Process 4:

A mixture of the compound (1.16 g) obtained in Process 3, hydroxylamine hydrochloride (2.78 g), sodium acetate (3.28 g) and ethanol (50 ml) was heated under reflux for 4 hours, followed by solvent 5 removal by distillation. To the residue was added water, and the precipitated colorless crystals were collected by filtration and then washed with water, ethanol and ether, to yield an oxime derivative as colorless crystals (1.18 g).

Melting point: 277 - 279 °C (decomposed) (recrystallized from chloroform-methanol)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 2.04 (2H, m), 2.80 (2H, t, J=7.4 Hz), 2.23 (2H, m), 7.20-7.55 (8H, m), 8.52

### Process 5:

To a suspension of the compound (500 mg) obtained in Process 4 in ethanol (20 ml) were added ammonium acetate (138 mg), zinc powder (520 mg) and 40% squeous ammonia (10 ml), followed by heating under reflux for 5 hours. The precipitate was filtered off, and the filtrate was distilled to remove the solvent. After ethyl acetate was added, the residue was washed with water. The ethyl acetate layer was extracted with 2 N HCI. The extract was alkalinized by addition of potassium carbonate and then extracted with ethyl acetate, washed with water and then dried, after which the solvent was distilled off, to yield the title compound as colorless crystals (205 mg).

Melting point: 183 - 185 °C (recrystallized from ethyl acetate-ether)

NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.7-2.3 (4H, m), 4.13 (1H, t, J=3 Hz), 4.32 (2H, t, J=7 Hz), 6.96 (1H, m), 7.26-7.55 (7H, m), 8.49 (1H, m)

## 25 Reference Example 62

## 1,2,3,4-Tetrahydro-1-hydroxy-6-oxo-11-phenyl-6H- benzo[b]quinolizine

To a suspension of the compound (250 mg) obtained in process 3 of Reference Example 61 in 30 methanol (15 ml) was added sodium borohydride (40 mg) at room temperature, followed by string for 1 hour. The reaction mixture was concentrated, and dilute hydrochloric acid was added to the concentrate, followed by extraction with ethyl acetate. The extract was washed with water and then dried, after which the solvent was distilled off, to yield the title compound as pale yellow crystals (235 mg). Melting point: 220 - 222 °C (recrystallized from ethyl acetatel)

35 NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.70-2.30 (4H, m), 4.10-4.45 (2H, m), 4.75 (1H, t, J=3.2 Hz), 6.99-7.03 (1H, m), 7.25-7.53 (7H, m), 8.49 (1H, m)

### Reference Example 63

40 2-(3-Ethoxycarbonylpropyl)-6,7-dimethyl-4-phenyl-1(2H)-isoquinolinone-3-carboxylic acid

The compound obtained in Process 1 of Reference Example 29 and 4-amino-n-butyric acid ethyl ester were reacted and treated in the same manner as in Reference Example 60 to yield the title compound as a colorless oily substance.

45 NMR (200 MHz, CDCl<sub>3</sub>) ppm: 1.13 (3H, t, J=7.2 Hz), 2.16 (2H, m), 2.26 (3H, s), 2.39 (3H, s), 2.42 (2H, m), 3.97 (2H, q, J=7.2 Hz), 4.16 (2H, m), 6.92 (1H, s), 7.32-7.48 (5H, m), 8.23 (1H, s)

## Reference Example 64

### 50 1-Amino-1,2,3,4-tetrahydro-6-oxo-11-phenyl-6H-benzo[b]quinolizine

The compound obtained in Reference Example 63 was reacted and treated in the same manner as in Process 1 through 5 of Reference Example 61 to yield the title compound. The intermediate compounds obtained in the respective process and their physico-chemical constants are given below.

Process 1:

2-(3-Ethoxycarbonylpropyl)-6,7-dimethyl-4-phenyl-1(2H)-isoquinolinone-3-carboxylic acid ethyl ester

5 A colorless oily substance

NMR (200 MHz, CDCl<sub>3</sub>) ppm; 0.90 (3H, t, J=7.2 Hz), 1.25 (3H, t, J=7.2 Hz), 2.12 (2H, m), 2.26 (3H, s), 2.39 (2H, m), 2.40 (3H, s), 3.95-4.20 (6H, m), 6.95 (1H, s), 7.24-7.50 (5H, m), 8.25 (1H, s)

Process 2:

2-Ethoxycarbonyl-1,2,3,4-tetrahydro-8,9-dimethyl-1,6-dioxo-11-phenyl-6H-benzo[b]quinolizine

Melting point: 166 - 168 °C (recrystallized from ethyl acetate)

15 Process 3:

1,2,3,4-Tetrahydro-8,9-dimethyl-1,6-dioxo-11-phenyl-6H-benzo[b]quinolizine

Melting point: 203 - 206 °C (recrystallized from ethyl acetate)

Process 4:

1.2.3.4-Tetrahydro-1-hydroxyimino-8.9-dimethyl-1.6-dioxo-11-phenyl-6H-benzo[b]quinolizine

25 Melting point: 247 - 250 °C (decomposed) (recrystallized from ethanol)

Process 5

Title compound (recrystallized from ethyl acetate)

30 Melting point: 175 - 177 °C (recrystallized from ethyl acetate)

Reference Example 65

35 1.2.3.4-Tetrahydro-1-hydroxy-8.9-dimethyl-6-oxo-11-phenyl-6H-benzofb]quinolizine

The compound obtained in Process 3 of Reference Example 64 was reacted (reduced) and treated in the same manner as in Reference Example 62 to yield the title compound as colorless crystals. Melting point: 210 - 212 °C (recrystallized from ethyl acetate)

Reference Example 66

1.2.3.4-Tetrahydro-1.6-dioxo-11-phenyl-6H-pyrazino[1.2-b]isoguinoline

A mixture of 1-oxo-4-phenyl-1H-2-benzopyran-3-carboxylic acid (500 mg) and ethylenediamine (15 ml) was stirred at room temperature overnight. After evaporation of the solvent, concentrated hydrochloric acid (10 ml) and acetic acid (10 ml) were added to the residue. The mixture was heated under reflux for 48 hours. To the mixture was added water, and extracted with ethyl acetate. The extract was washed successively with water, aqueous sodium hydrogen carbonate and water, dried, and evaporated to yield the 50 title compound as colorless crystals (115 mg).

Melting point: >300 °C (recrystallized from ethyl acetate)

### Reference Example 67

1,2,3,4-Tetrahydro-6-oxo-11-phenyl-6H-pyrazino[1,2-b]isoquinoline

## 5 Process 1:

1-Oxo-4-phenyl-1H-2-benzopyran-3-carboxylic acid (3.0 g) was subjected to reduction by a method similar to Reference Example 47 to yield 3-hydroxymethyl-1-oxo-4-phenyl-1H-2-benzopyran as colorless crystals (2.6 g).

Melting point: 109 - 110 °C (recrystallized from ethyl acetate-hexane)

### Process 2:

The compound obtained in Process 1 (2.5 a) was oxidized with SO<sub>2</sub>-pyridine complex in DMSO in the 15 presence of triethylamine to yield 1-oxo-4-phenyl-1H-2-benzopyran-3-carboxaldehyde as colorless crystals

Melting point: 179 - 181 °C (recrystallized from ethyl acetate-THF)

### Process 3:

20

40

A mixture of the compound obtained in Process 2 (500 mg) and ethylenediamine (15 ml) was stirred at room temperature for 5 hours. After evaporation of the solvent, water was added to the residue, and the mixture was extracted with ethyl acetate. The extract was washed with water, dried, and evaporated. To the residue was added concentrated hydrochloric acid (5 ml) and the mixture was stirred at room temperature 25 overnight. After neutaralization, the mixture was extracted with ethyl acetate. The extract was washed with water, dried, and evaporated to yield 3,4-dihydro-6-oxo-11-phenyl-6H-pyrazino[1,2-b]isoquinoline as color crystals (280 mg).

Melting point: 181-183 °C (recrystallized from ethyl acetate)

# 30 Process 4:

To a mixture of the compound obtained in Process 3 (260 mg), acetic acid (60µl) and methnol (10 ml) was added sodium cvanoborohydride (120 mg), and the mixture was stirred for 30 minutes at room temperature. After evaporation of the solvent, aqueous sodium hydrogen carbonate was added to the 35 residue, and the mixture was extracted with ethyl acetate. The extract was washed with water, dried, and evaporated to yield the title compound as colorless crystals (240 mg).

Melting point: 154-156 °C (recrystallized from ethyl acetate)

### Reference Example 68

## 1,2-Dihydro-3-mercaptomethyl-2-methyl-4-(2-methylphenyl)-1-oxoisoquinoline

A mixture of the compound obtained in Reference Example 54 (1.8 g), sodium hydrosulfide-methanol solution (2.73 M) (3 ml), THF (25 ml), and methanol (10 ml) was stirred for 1 hour at room temperature. 45 After evaporation of the solvent, dilute hydrochloric acid was added to the residue, and the mixture was extracted with ethyl acetate. The extract was washed with dilute hydrochloric acid and water, dried, and evaporated. The residue was subjected to silica gel column chromatography (ethyl acetate:hexane = 3:1) to yield the title compound as colorless crystals (503 mg).

Melting point: 184-186 °C (recrystallized from ethyl acetate-isopropyl ether)

## FORMULATION EXAMPLE

### Tablets

Of the components given below, to the compound of Example 101, corn starch and lactose were added with aqueous hydroxypropylcellulose, and the mixture was kneaded, then dried and crushed to give granules.

To this was added magnesium stearate and, after admixing, the whole mixture was made up into tablets each weighing 200 mg on a rotary tableting machine.

Composition per tablet:			
Compound of Example 101 Lactose Corn starch Hydroxypropylcellulose Magnesium stearate	50 mg 100 mg 43.4 mg 6 mg 0.6 mg		
Total	200 mg		

## 15 Claims

5

10

20

25

30

40

45

50

55

1. A compound represented by the general formula:

wherein ring A may be substituted;

ring B represents an optionally substituted benzene ring;

either X or Y represents -NR1- (R1 represents a hydrogen atom, an optionally substituted hydrocarbon group, an optionally substituted hydroxyl group or an optionally substituted amino group). -0 or -8, the other representing - -0. -0 or -8, the other representing - -0 or -8, -0 or -0 or -8 or optionally substituted hydrocarbon group), or either X or Y represents -0 in the other represents -0 or -0 or -0 or either X or Y represents -0 in a point only substituted hydrocarbon group, an optionally substituted hydrocarbon group, an optionally substituted amino group, a substituted hydroxyl group or a mercapto group substituted by an optionally substituted hydrocarbon group;

represents a single or double bond; (i) when .... adjacent to Z is a single bond, Z represents -ÇR<sup>4</sup>-(R<sup>2</sup> represents a hydrogen atom, hydroxyl group or an optionally substituted hydrocarbon group) or a nitrogen atom, or (ii) when .... adjacent to Z is a double bond, Z represents a carbon atom;

D represents a C<sub>1-2</sub> alkylene group which may be substituted by an oxo group or a thioxo group, or D and Y, taken together, may form a 5- to 7- membered ring which may be substituted by an oxo group or a thioxo group:

E represents -NPS<sup>-</sup> (RS represents a hydrogen atom or an optionally substituted hydrocarbon group), -O- or -S(O)n- (n is 0,1 or 2), or RS and Y, taken together, may form a 5- to 7- membered ring which may be substituted by an oxo group or a thioxo group;

G represents a bond or a C1-3 alkylene group;

Ar represents an optionally substituted aryl group or an optionally substituted heterocyclic group, provided that (1) when () -XYY represents -O-CO or -CO-O, (ii) D represents -CO and (iii) E represents -NF', either (a) G represents a C--a alkylene group and Ar represents a substituted aryl group or a substituted heterocyclic group, or (b) G represents a bond and Ff' represents an optionally substituted hydrocarbon group, and (2) when -XY- represents -NH+CO, D represents -CO-

2. A compound as claimed in claim 1, wherein the ring A and B respectively represent

a) a ring which may be substituted by one to four substituents selected from the group consisting of (i) a halogen, (ii) an optionally halogenated C<sub>1-c</sub> alkyd, (iii) an optionally halogenated C<sub>1-c</sub> alkydhio, (v) a C<sub>1-2</sub> acyloamino, (vi) a C<sub>1-2</sub> acyloxy, (viii) a hydroxyl, (viii) a nitro, (ix) a cyano, (x) an amino, (xi) a mono- or di- C<sub>1-c</sub> alkylamino, (xii) a privorildino, (xiv) a morpholino, (xv) a caboxyl, (xvii) a C<sub>1-c</sub> alkyl-cabovylamino.

- (xviii) a  $C_{1-4}$  alkylsulfonylamino, (xviiii) a  $C_{1-4}$  alkoxy-carbonyl, (xix) a  $C_{1-6}$  alkyl-carbonyl, (xx) a carbamoyl, (xxi) a mono- or di-  $C_{1-4}$  alkylcarbamoyl and (xxiii) a  $C_{1-6}$  alkylsulfonyl.
- b) a ring which may be substituted with one to four substituents selected from the group consisting of (i) a halogen, (ii) an optionally halogenated C<sub>1-4</sub> alkyl, (iii) an optionally halogenated C<sub>1-4</sub> alkythio, (v) a C<sub>1-3</sub> acyloxy, (v) a hydroxyl, (viii) an amino, (iii) a carboxyl and (x) a C<sub>1-4</sub> alkyoxy-carbonyl or
  - c) a ring which may be substituted by one to four substituents selected from the group consisting of (i) a halogen, (ii) an optionally halogenated  $C_{1\rightarrow 4}$  alloyd and (iii) an optionally halogenated  $C_{1\rightarrow 4}$  alloyd.
- A compound as claimed in claim 1, wherein the ring A represents an unsubstituted ring.
  - 4. A compound as claimed in claim 1, wherein the ring B represents an unsubstituted benzene ring.
- A compound as claimed in claim 1, wherein either X or Y represents NR¹ or -O-, the other representing -CO-, -CS- or -C(R²)R²a-, wherein R¹, R² and R²a represent the same meanings as defined in claim 1
- 6. A compound as claimed in claim 1, wherein X-Y- represents CO-NR¹- or -NR¹-CO- wherein R¹ represents the same meaning as defined in claim 1, -O-CO, -CO-, -NR¹-C(R²)R²²- or -C(R²)R²²-NR¹- wherein R¹, R² and R²² represent the same meanings as defined in claim 1, -N=CR² wherein R³ represents the same meaning as defined in claim 1 or -CS-NR¹- wherein R³ represents the same meaning as defined in claim 1.
- 7. A compound as claimed in claim 1, wherein on the ring C represents a single bond; and Z represents a -CR<sup>1</sup> wherein R<sup>1</sup> represents the same meaning as defined in claim 1 or a nitrogen atom or represents a double bond; and Z represents a carbon atom.
- 8. A compound as claimed in claim 1, wherein D represents a C<sub>1-3</sub> alkylene group which may be substituted by an oxo group ,-CO-,-CH<sub>2</sub>CO- or -CH<sub>2</sub>CH<sub>2</sub>-CO-, -CH<sub>2</sub>- or -CH<sub>2</sub>CH<sub>2</sub>-.
  - A compound as claimed in claim 1, wherein E represents -NR5- wherein R5 represents the same meaning as defined in claim 1, -O-, -S- or -SO-.
- 35 10. A compound as claimed in claim 1, wherein G represents a bond or a C1-3 alkylene group.
  - 11. A compound as claimed in claim 1, wherein D represents -CO:; E represents -NRF- wherein RF represents the same meaning as defined in claim 1; and G represents -Ch- or -Ch-Ch-<sub>2</sub>-D represents -CO: E represents -NRF- wherein RF represents the same meaning as defined in claim 1; and G represents a bond, D represents -Ch-CO- or -Ch-Ch-CO-; E represents -NRF- wherein RF represents the same meaning as defined in claim 1; and G represents -Ch-CO- D, Terpresents -Ch-CO- C- Ch-Ch-CO-; E represents -NRF- wherein RF represents -Ch-CO-; E represents -Ch-2 or -Ch-Ch-CD-; D represents -Ch-2 or -Ch-Ch-1; E represents -Ch-2 or -Ch-Ch-1; E represents -NRF- wherein RF represents -Ch-2 or -Ch-Ch-1; E represents -Ch-2 or -Ch-Ch-1; E represents -NRF- wherein RF represents -Ch-2 or -Ch-Ch-1; E represents -Ch-2 or -Ch-Ch-1; E represents -Ch-2 or -Ch-Ch-Ch-2 or -Ch-Ch-1; E represents -Ch-2 or -Ch-Ch-Ch-2 or -Ch-Ch-2 or -Ch-Ch-Ch-2 or -Ch-Ch-2 or -Ch-Ch-Ch-2 or -Ch-Ch-Ch-2 or -Ch-Ch-2 or -Ch-Ch-2 or -C
- 12. A compound as claimed in claim 1, wherein R¹ represents a C₁-₄ alkyl group which may be substituted by a substituent selected from the group consisting of (i) a mono-, di- or th-C₁-₄ alkyl amino group, (ii) o a C₁-₄ alkoxy-carbonyl group, (iii) a carbamoyl group and (iv) a carboxyl group or R¹ represents a hydrogen atom.
  - 13. A compound as claimed in claim 1, wherein R2 and R2e respectively represent a hydrogen atom.
- 55 14. A compound as claimed in claim 1, wherein R³ represents a halogen atom, a C<sub>1-4</sub> alkyl group, C<sub>1-4</sub> alkoxy group, a C<sub>1-4</sub> alkylthio group or a mono- or di- C<sub>1-4</sub> alkyl amino group.

- 15. A compound as claimed in claim 1, wherein R<sup>6</sup> represents a hydrogen atom or a C<sub>1-4</sub> alkyl group or a halogen atom.
- 16. A compound as claimed in claim 1, wherein R<sup>5</sup> represents a hydrogen atom or a C<sub>1-4</sub> alkyl group which may be substituted by one or two substituents selected from the group consisting of a hydroxyl group, a C<sub>1-4</sub> alkoxy- group, an amino group, a mono- or di-C<sub>1-4</sub> alkylamino group, a C<sub>1-4</sub> alkoxy-carbonyl group, a carboxyl group, a carboxyl group and a phenyl group.
- 17. A compound as claimed in claim 1, wherein Ar represents a C<sub>2−1</sub> aryl group which may be substituted by one to three substituents selected from the group consisting of (i) an optionally halogenated C<sub>1−4</sub> alkyl, (ii) a halogen, (iii) a nitro, (iv) a hydroxyl, (v) an optionally halogenated C<sub>1−4</sub> alkoxy. (vi) an amino, (vii) a C<sub>1−4</sub> alkoxy-carbonyl, (ix) a carboxyl and (x) a carbamoyl. Ar represents a phenyl group which may be substituted by one to three substituents selected from group consisting of (i) an optionally halogenated C<sub>1−4</sub> alkyl, (ii) a halogen, (iii) an optionally halogenated C<sub>1−4</sub> alkoxy or Ar represents a uryl, thienyl, pyrroyl, oxazoyl, isoxazoyl, pyrazoyl), pyridyl, pyridazinyl, quinolyl, isoquinolyl, thiazolyl, thiadiazolyl or thiophenyl group which may be substituted by one to three substituents selected from the group consisting of a halogen, an optionally halogenated C<sub>1−4</sub> alkyl group, a C<sub>2−5</sub> cycloallyl group, a hydroxyl group, a C<sub>1−4</sub> alkoxyr carbonyl group and a carboxyl group.
  - 18. A composition for inhibiting acyl-CoA: chlesterol acyl transferase which comprises an effective amount of a compound of the formula:

wherein ring A may be substituted;

25

30

40

45

55

ring B represents an optionally substituted bezene ring;

ether X or Y represents for -NR1- (R1 represents a hydrogen atom, an optionally substituted hydrocarbon group, an optionally substituted hydrocyl group or an optionally substituted amino group), -O- or -S-, the other representing -CO-, -CS- or -C(R²)R²²- (R² and R²² respectively represent a hydrogen atom or an optionally substituted hydrocarbon group), or ether X or Y represents -N=, the other representing - CR²- (R² represents a hydrogen atom, a halogen atom, an optionally substituted hydrocarbon group, an optionally substituted amino group, an optionally substituted alkoxy group or a mercanto group substituted by an optionally substituted hydrocarbon group).

represents a single or double bond; (i) when <u>and</u> adjacent to Z is a single bond, Z represents -ÇR<sup>4</sup>(Ri) when <u>and</u> adjacent to Z is a double bond, Z represents a carbon atom;

(ii) when <u>and</u> adjacent to Z is a double bond, Z represents a carbon atom;

 $\bar{D}$  represents a  $C_{1-3}$  alkylene group which may be substituted by an oxo or a thioxo group, or D and Y, taken together, may form a 5- to 7- membered ring which may be substituted by an oxo or a thioxo group:

E represents 'NP5' (P5' represents a hydrogen atom or an optionally substituted hydrocarbon group), 
-O- or 'S(O)n-(n is 0,1 or 2), P5' and Y, taken together, may form a 5- to 7- membered ring which may be substituted by an oxo or a thioxo group;

G represents a bond or a C<sub>1-3</sub> alkelene group:

Ar represents an optionally substituted aryl group or an optionally substituted heterocyclic group, or a pharmaceutically acceptable salt and a physiologically acceptable carrier.

19. A composition for lowering cholesterol in blood which comprises an effective amount of a compound as claimed in claim 18, or a pharmaceutically acceptable salt and a physiologically acceptable carrier.

- 20. A tachykinin receptor antagonist composition which comprises an effective amount of a compound as claimed in claim 18, or a pharmaceutically acceptable salt and a physiologically acceptable carrier.
- 21. A substance P receptor antagonist composition which comprises an effective amount of a compound as claimed in claim 18, or a pharmaceutically acceptable salt and a physiologically acceptable carrier.
  - 22. A process for producing a compound of claim 1 which comprises reacting a compound of the formula:

wherein L represents a leaving group; D and Y do not bind together to form a 5- to 7- membered ring; the other symbols are the same meaning as defined in claim 1 or salt thereof with a compound of the formula:

H-E-G-Ar

10

15

20

26

30

55

wherein all symbols are the same meaning as defined in claim 1 or a salt thereof.

23. A process for producing a compound of claim 1 which comprises reacting a compound of the formula:

wherein all symbols are the same meaning as defined in claim or salt thereof with a compound of the formula:

40 L'-G-Ar

wherein L' represents a leaving group; the other symbols are the same meaning as defined in claim 1 or a salt thereof.

- 45 24. Use of an effective amount of a compound as claimed in claim 1 or a pharmaceutically acceptable salt and physiologically acceptable carrier for treating hypercholesterolemia in mammals, for treating disturbances of micturition in mammals, for inhibiting acyt-CoA: cholesterol transferase in mammals, for antagonizing a tachykinin recepter in mammals, in the preparation of an inhibitory composition for the biosynthesis of cholesterol or in the preparation of a tachykinin recepter antagonizing composition.
  - 25. A compound as claimed in claim 1, wherein ring A represents a benzene ring which may be substituted by two C<sub>1-4</sub> alkyl groups;
  - ring B represents a benzene ring which may be substituted by a C<sub>1-4</sub> alkyl group or a halogen atom;
  - -X-Y- represents -CO-NH- or -CO-N(CH<sub>3</sub>)-;
  - Z represents a carbon atom:
  - ---- represents a double bond:
  - -D-E-G- represents -CONH-CH2- or -CON(CH2)-CH2-; and

Ar represents a phenyl group substituted by one or two optionally halogenated C<sub>1-4</sub> alkyl group(s) or ring A represents a benzene ring which may be substituted by a halogen atom:

ring B represents a benzene ring which may be substituted by a C<sub>1-4</sub> alkyl group or a halogen atom; --X-Y-represents -CO-O- or -O-CO-

Z represents a carbon atom:

represents a carbon atom,

-D-E-G- represents -CON(CH2)-CH2-; and

Ar represents a phenyl group substituted by two optionally halogenated C1-4 alkyl groups.

A compound as claimed in claim 1, wherein ring A and B represent an unsubstituted benzene ring;
 -X-Y- represents -N = CH-, -N = CCt-, -N = C(NHCH<sub>3</sub>)-; Z represents a carbon atom;

represents a double bond:

-D-E-G- represents -CON(CH<sub>3</sub>)-CH<sub>2</sub>-; and

Ar represents a phenyl group substituted by two optionally halogenated C1-4 alkyl groups.

 A compound as claimed in claim 1, wherein ring A represents a benzene ring which may be substituted by one or two halogen atom(s) or C<sub>1-4</sub> alkyl group(s);

ring B represents a benzene ring which may be substituted by one to three  $C_{1-4}$  alkyl group(s),  $C_{1-4}$  alkoxy group(s) or a halogen atom(s);

20 -X-Y- represents -CO-O- or -O-CO-;

15

25

40

50

55

Z represents a carbon atom;

represents a double bond;

-D-E-G- represents -CON(CH<sub>3</sub>)-CH<sub>2</sub>-; and

Ar represents a phenyl group substituted by two optionally halogenated C<sub>1-4</sub> alkyl groups, ring A represents a benzene ring which may be substituted by one or two halogen atom(s) or C<sub>1-4</sub> alkyl group(s);

ring B represents a benzene ring which may be substituted by one to three  $C_{1-4}$  alkyl group(s) or halogen atom(s):

-X-Y- represents -CO-O- or -O-CO-;

30 Z represents a carbon atom:

represents a single bond or a double bond:

-D-E-G- represents -CH<sub>2</sub>-CONH-; and

Ar represents a phenyl group substituted by one to three optionally halogenated C<sub>1-4</sub> alkyl group(s), C<sub>1-4</sub> alkovy group(s) or halogen atom(s) or ring A represents a benzene ring which may be substituted by a halogen atom or a C<sub>1-4</sub> alkyl group.

ring B represents a benzene ring which may be substituted by a halogen atom;

-X-Y- represents -N(CH<sub>3</sub>)-CO- or -N(CH<sub>3</sub>)-CH<sub>2</sub>-, -N = CH-, -N = C(OCH<sub>3</sub>)-;

Z represents -CH-, -C(CH<sub>3</sub>)- or a nitrogen atom;

--- represents a single bond or a double bond:

-D-E-G- represents -CHo-CONH-: and

Ar represents a phenyl group substituted by ones to three optionally halogenated  $C_{1-4}$  alkyl group(s),  $C_{1-4}$  alkoxy group(s) or halogen atom(s).

28. A compound as claimed in claim 1 which is the general formula:

$$\begin{array}{c} \begin{array}{c} X^{2} \\ Y \end{array} \\ \begin{array}{c} (CH_{2})_{\alpha} - CON \\ \end{array} \end{array}$$

wherein rings A', B' and J independently represent an optionally substituted benzene ring; either X' or Y' represents -NR\(^n\)- (\(^n\)- (\(^n\)- \(^n\)- epresents a no optionally substituted hydrocarbon group), -O- or -S-, the other representing-OO. - CS- or -C(\(^n\)-\(^n\)- (\(^n\)- \(^n\)- and \(^n\)- independently represent a hydrogen atom or an optionally substituted hydrocarbon group), or either X' or Y' represents -N=, the other

representing = CR3a-(R3a represents a hydrogen atom, an optionally substituted hydrocarbon group or -OR wherein R represents an optionally substituted hydrocarbon group;

- represents a single or double bond;
- (i) when \_\_\_\_ is a single bond, Z' represents CR<sup>4s</sup> (R<sup>4s</sup> represents a hydrogen atom or an optionally substituted hydrocarbon group) or a nitrogen atom, or when \_\_\_ is a double bond, Z represents a carbon atom:
  - α represents 0. 1 or 2.

20

25

40

50

55

- with proviso that α represents 1 or 2, when -X'-Y'- is -O-CO-, α represents 1 or 2, or a salt thereof.
- 29. A compound as claimed in claim 28, wherein a substituent for the optionally substituted benzene ring A', B' and J is (i) a habogen, (ii) an optionally habogenated C<sub>1-6</sub> alkyl group, (iii) a C<sub>1-6</sub> alkyl group, or (iv) a hydroxyl group, (v) an amino group which may be substituted by a C<sub>1-4</sub> alkyl group or (vi) a C<sub>1-3</sub> acyloxy group.
- 1s 30. A compound as claimed in claim 28, wherein the ring A' is a benzene ring which may be substituted by one to four substituents selected from the group consisting of a halogen, a C1--a (alky) group, a ring a halogeno-C1--a (alky) group or ring A' is a represented by the formula:



- wherein  $A^{1a}$ ,  $A^{2a}$  and  $A^{3a}$ , independently represent a hydrogen, a halogen, a  $C_{1-4}$  alkyl group, a  $C_{1-4}$  alkyl group.
- 30 31. A compound as claimed in claim 28, wherein the ring B' is a benzene ring which may be substituted by one to four substituents selected from the group consisting of a halogen, a C<sub>1-4</sub> alkyl group and a C<sub>1-4</sub> alkoxy group or ring B' is represented by the formula:



- wherein B<sup>1b</sup>, B<sup>2b</sup> and B<sup>3b</sup>, independently represent hydrogen, a halogen, a C<sub>1-4</sub> alkyl group or a C<sub>1-4</sub> alkoxy group.
- 4s 32. A compound as claimed in claim 28, wherein the ring J is a benzene ring which may be substituted by one to four substituents selected from the group consisting of a halogen, a G<sub>1-4</sub> alkyl group, a G<sub>1-4</sub> alkylamino group, a G<sub>1-3</sub> acyloxy group and a hydroxyl group or ring J is represented by the formula:



wherein  $J^1$ ,  $J^2$  and  $J^3$ , independently represent a hydrogen, a halogen, a  $C_{1-4}$  alkyl group, a  $C_{1-4}$  alkylamino group, or by the formula:

wherein  $J^{4}$ ,  $J^{5}$  and  $J^{6}$ , independently represent hydrogen, a  $C_{1-4}$  alkyl group, a  $C_{1-3}$  acyloxy group or a hydroxyl group.

- A compound as claimed in claim 28, wherein -X'-Y'- is the formula: -NR<sup>1a</sup>-CO-, -NR<sup>1a</sup>-C(R<sup>2</sup>)R<sup>2a</sup>-, -N = CR<sup>3a</sup>-, -O-CO- or -CO-O- wherein the symbols have the same definitions as in claim 64.
- 34. The compound as claimed in claim 28, wherein  $\alpha$  is 1.
- 35. A process for producing a compound represented by the general formula:

wherein the symbols have the same definitions as in claim 64, or a salt thereof, characterized by reaction of a compound represented by the general formula:

wherein the symbols have the same definitions as in claim 64, or a salt or reactive derivative thereof, and a compound represented by the general formula:

wherein the symbols have the same definitions as in claim 64, or a salt thereof.

36. A composition for inhibiting acyl-CoA: cholesterol acyl transferase which comprises an effective amount of a compound of the formula:

5

10

15

20

25

30

40

wherein rings A', B' and J independently represent an optionally substituted benzene ring; either X'' or Y'' represents -NR<sup>1b</sup>. (R<sup>1b</sup> represents a hydrogen atom or an optionally substituted hydrocarbon group), -O or -S, the other representing -CO-, -CS- or -C(R<sup>2</sup>)<sup>R<sup>2b</sup></sup>. (R<sup>2</sup> and R<sup>2b</sup> independently represent a hydrogen atom or an optionally substituted hydrocarbon group), or either X'' or Y'' represents -N = , the other representing = CR<sup>2b</sup> - (R<sup>2b</sup> represents a hydrogen atom, an optionally substituted hydrocarbon group or -OR wherein R represents an optionally substituted hydrocarbon group is the properties of the complex substituted hydrocarbon group or -OR wherein R represents an optionally substituted hydrocarbon group.

— represents a single or double bond; (i) when .... adjacent to Z' is a single bond, Z' represents -CR<sup>64</sup>. (R<sup>64</sup> represents a hydrogen atom or an optionally substituted hydrocarbon group) or a nitrogen atom, or (ii) when .... adjacent to Z' is a double bond, Z' represents a carbon atom;

α represents 0.1 or 2, or a pharmaceutically acceptable salt and a physiologically acceptable carrier.

- 37. A composition for lowering cholesterol in blood which comprises an effective amount of a compound as claimed in claim 36, or a pharmaceutically acceptable salt and a physiologically acceptable carrier.
- 38. A compound as claimed in claim 1 which is the general formula:

5

10

15

20

25

30

40

50

55

$$Q$$

$$D^{1}-E^{2}-G^{3}-Ar^{4}$$

wherein rings A" and B" are an optionally substituted benzene ring;

R<sup>1c</sup> represents a hydrogen atom, a hydroxyl group, an optionally substituted hydrocarbon group, an optionally substituted alkoxy group or an optionally substituted amino group;

Q represents an oxygen atom or a sulfur atom;

D1 represents a C1-3 alkylene group which may be substituted by an oxo group or a thioxo group;

provided that when D¹ is an unsubstituted C<sub>1-9</sub> alkylene group, it may cooperate with R¹c to form a 5to 7-membered ring which may be substituted by an oxo or thioxo group:

E<sup>2</sup> represents -NR<sup>5a</sup>- (R<sup>5a</sup> represents a hydrogen atom or an optionally substituted hydrocarbon group),

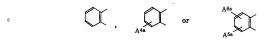
-O- or -S-; R<sup>5a</sup> and R<sup>1c</sup>, take gogether, may form a 5- to 7-membered ring which may be substituted by an oxo or

G<sup>3</sup> represents a bond or a C<sub>1-3</sub> alkylene group;

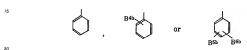
Ar' represents an optionally substituted anyl group or an optionally substituted heterocyclic group; provided that when  $-D^1-E^2$  represents -  $(CH_2)_g$ -CONH-  $(\beta$  is 0, 1 or 2),  $G^3$  represents a  $C_{1-3}$  alkylene group, or a salt thereof.

39. A compound as claimed in claim 38, wherein rings A" and B" are a benzene ring which may be substituted by one to four substituents selected from the group consisting of a halogen, an optionally halogenated C<sub>1-4</sub> alkylt group, a hydroxyl group, an optionally halogenated C<sub>1-4</sub> alkylthio group, an amino group, a mono- or di-C<sub>1-4</sub> alkyltamino group, a carboxyl group and a C<sub>1-4</sub> alkyytamino group, a carboxyl group and a C<sub>1-4</sub> alkyvytamino group, a carboxyl group and a C<sub>1-4</sub> alkyvytamino group.

# 40. A compound as claimed in claim 38, wherein ring A" is represented by the general formula:



- wherein A<sup>4a</sup>, A<sup>5a</sup> and A<sup>6a</sup>, independently represent a halogen atom, an optionally halogenated C<sub>1-4</sub> alkyl group or an optionally halogenated C<sub>1-4</sub> alkoxy group.
  - 41. A compound as claimed in claim 38, wherein ring B" is represented by the general formula:



wherein  $B^{4b}$ ,  $B^{5b}$  and  $B^{8b}$ , independently represent a halogen atom, an optionally halogenated  $C_{1-4}$  alkyl group or an optionally halogenated  $C_{1-4}$  alkoxy group.

- 28 42. The compound as claimed in claim 38, wherein R<sup>1c</sup> is a hydrogen atom or a C<sub>1-ℓ</sub> alkyl group which may be substituted by one or two substituents selected from the group consisting of hydroxyl group, C<sub>1-ℓ</sub> alkoxy group, amino group, mone- or di-C<sub>1-ℓ</sub> alkylamino group, C<sub>1-ℓ</sub> alkoxy-carbonyl group, carboxyl group, carboxyl group, and phenyl group.
- 30 43. A compound as claimed in claim 38, wherein R<sup>5o</sup> is a hydrogen atom or a C<sub>1-4</sub> alkyl group which may be substituted by one or two substituents selected from the group consisting of a hydroxyl group, a C<sub>1-4</sub> alkoxy group, a mono- or di-C<sub>1-4</sub> alkylamino group, a C<sub>1-4</sub> alkoxy-carbonyl group, carboxyl group, carboxyl group and phenyl group.
- 35 44. A compound as claimed in claim 38, wherein the optionally substituted aryl group represented by Ar, is a C<sub>4-1c</sub> aryl group which may be substituted by one to three substituents selected from the group consisting of an optionally halogenated C<sub>1-4</sub> alkyl group, a halogen atom, a nitro group, a typic group, an optionally halogenated C<sub>1-4</sub> alkoxy group, an amino group, a mono- or di-C<sub>1-4</sub> alkylamino group, a C<sub>1-4</sub> alkoxy-carbonyl group, a carboxyl group and a carbamoyl group.
  - 45. A compound as claimed in claim 38, wherein Ar is a phenyl group which may have one to three substituents selected from the group consisting of an optionally halogenated C₁-₄ alkyl group, halogen atom and C₁-₄ alkyl group in Ar is furly, thienyl, pyrolyl, oxazolyl, indisoxazolyl, pyracylyl, pyridyl, p
- 50 46. A compound as claimed in claim 38, wherein Q is an oxygen atom.

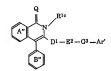
- 47. A compound as claimed in claim 38, wherein  $D^1$  is -CO-, -CS-, -CH<sub>2</sub>-, -CH<sub>2</sub>CH<sub>2</sub>-, -CH<sub>2</sub>CO- or -CH<sub>2</sub>CH<sub>2</sub>CO-.
- 48. A compound as claimed in claim 38, wherein E<sup>2</sup> is -NR<sup>5c</sup>. (R<sup>5c</sup> is a hydrogen atom or a C<sub>1-4</sub> alkyl group) or E<sup>2</sup> is -O-.
  - 49. A compound as claimed inof claim 38, wherein G3 is -CH2- or CH2CH2-.

- 50. A compound as claimed in claim 38, wherein ring A" is a benzene ring which may be substituted by two C<sub>1-4</sub> alkyl groups:
  - ring B" is a benzene ring which may be substituted by a C1-4 alkyl group;
- R1c is a C1-4 alkyl group;
- D1 is -CO-;

20

26

- E2 is -NR5c- (R5c represents a hydrogen atom or a C1-4 alkyl group);
- G3 is -CHo-; and
- Ar is a phenyl group substituted by one to three halogenated C1-4 alkyl groups.
- 70 51. A compound as claimed in claim 38 which is N-(3,5-bistrifluoromethyl)benzyl-1,2-dihydro-2-methyl-4-(2-methylphenyl)-1-oxo-3-isoquinolinecarboxariido, N-(3,5-bistrifluoromethyl)benzyl-1,2-dihydro-N,2-dimethyl-4-(2-methylphenyl)-1-oxo-3-isoquinolinecarbox amide or N-(3,5-bistrifluoromethyl)benzyl]-1,2-dihydro-N,2,6,7-terta methyl-1-oxo-4-phenyl-3-isoquinolinecarboxariide.
- 15 52. A tachykinin receptor antagonist composition containing a compound represented by the general formula:



wherein rings A" and B" are an optionally substituted benzene ring;

R1c represents a hydrogen atom, a hydroxyl group, an optionally substituted hydrocarbon group, an

- optionally substituted alkoxy group or an optionally substituted amino group;
  - Q represents an oxygen atom or a sulfur atom;
  - D1 represents a C1-3 alkylene group which may be substituted by an oxo or thioxo group;
  - provided that when D<sup>1</sup> is an unsubstituted C<sub>1-3</sub> alkylene group, it may cooperate with R<sup>1c</sup> to form a 5to 7-membered ring which may be substituted for by an oxo or thioxo group;
- 35 E<sup>2</sup> represents -NR<sup>Se</sup>. (R<sup>Se</sup> represents a hydrogen atom or an optionally substituted hydrocarbon group), -Or or -Se:
  - R<sup>5e</sup> and R<sup>1c</sup> may bind together to form a 5- to 7-membered ring which may be substituted by an oxo or thioxo group;
  - G3 represents a bond or a C1-3 alkylene group:
- 40 Ar' represents an optionally substituted anyl group or an optionally substituted heterocyclic group;
  - provided that when D<sup>1</sup> is -(CH<sub>2</sub>)<sub>5</sub>-CO- (<sub>8</sub> is 0, 1 or 2) and D<sup>2</sup> is -NH-, Z represents a C<sub>1-3</sub> alkylene group, or a pharmaceutically acceptable salt and a pharmaceutically acceptable carrier.
  - 53. A tachykinin receptor antagonist composition containing the compound of claim 38.
  - 54. A antagonist of claim 52 wherein the tachykinin receptor is a substance P receptor.
    - 55. A substance P receptor antagonist composition containing the compound of claim 38.
- 56. A process for producing a compound of claim 38 which comprises reacting a compound of the formula:

wherein L represents a leaving group;  $D^1$  and  $R^{1\circ}$  do not bind together to form a 5- to 7-membered ring; the other symboles are the same meaning as defined in claim 77 or a salt thereof with a compound of the formula:

H-E-G-Ar

5

10

15

25

30

45

55

wherein all symboles are the same meanings as defined in claim 38 or a salt thereof.

20 57. A process for producing a compound of claim 38 which comprises reacting a compound of the formula:

wherein all symboles are the same meaning as defined in claim 38 or salt thereof with a compound of the formula:

35 L'-G-Ar

wherein L¹ represents a leaving group; the other symboles are the same meaning as defined in claim 38 or a salt thereof.

- 40 58. A compound as claimed in claim 1, which is:
  - N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-N-ethyl-2-methyl-1-oxo-4-phenyl-3-isoiquinolinecarboxamide,
  - N-[3,5-Bis(trifluoromethyl)benzyl]-5-fluoro-4-(4-fluorophenyl)-N,2-dimethyl-1-oxo-3-isoquinolinecarboxamide,
  - N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-2-ethyl-N-methyl-1-oxo-4-phenyl-3isoiquinolinecarboxamide,
    - N-[3,5-Bis(trifluoromethyl)benzyl]-4-(2-methoxyphenyl)-N-methyl-2-oxo-2H- 1-benzopyran-3-carbox-amide.
    - N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-2-methyl-4-(2-methylphenyl)-1-oxo-3-
- 50 isoiquinolinecarboxamide.

isoquinoline.

- N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-N-methyl-2-oxo-4-phenyl-3-quinolinecarboxamide,
- N-[3,5-Bis(trifluoromethyl)benzyl]-4-(2-chlorophenyl)-1,2-dihydro-N,1-dimethyl-2-oxo-3quinolinecarboxamide,
- N-[3,5-Bis(trifluoromethyl)benzyl]-1-chloro-4-(4-fluorophenyl)-N-methyl-3-isoquinolinecarboxamide, 2-[3,5-Bis(trifluoromethyl)benzyl]-1,2,3,4-tetrahydro-1,6-dioxo-11-phenyl-6H-pyrazino[1,2-b]-
- N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-N,2-dimethyl-4-(2-methylphenyl)-1-oxo-3-isoquinolinecarboxamide.

- N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-N,2-dimethyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide,
- N-[3,5-Bis(trifluoromethyl)benzyl]-4-(4-fluorophenyl)-1,2-dihydro-N,2-dimethyl-1-oxo-3-isoguinolinecarboxamide.
- N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dibydro-N-methyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide, N-[3,5-Bis(trifluoromethyl)benzyl]-4-(4-fluoro-2-methylphenyl)-1,2-dibydro-N,2-dimethyl-1-oxo-3-
- in-[3,5-bis(trituorometryr)penzyr]-4-(4-fluoro-2-metryr)pnenyr)-1,2-dinydro-11,2-dimetryr-1-oxo isoquinolinecarboxamide,
- N-[3,5-Bis(trifluoromethyl)benzyl]-4-(4-fluorophenyl)-1,2-dihydro-N-methyl-1-oxo-3-isoquinolinecarboxamide,
- N-[3,5-Bis(trifluoromethyl)benzyl]-1,2,5,6,7,8-hexahydro-N,2-dimethyl-1-oxo-4-phenyl-3-isoquinolinecarboxamide,

10

15

26

40

- N-[3,5-Bis(trifluoromethyl)benzyl]-N-methyl-1-oxo-4-phenyl-1H-2-benzopyran-3-carboxamide,
- N-[3,5-Bis(trifluoromethyl)benzyl]-4-(2-methoxyphenyl)-N-methyl-1-oxo-1H-2-benzopyran-3-carboxamide,
- N-[3,5-Bis(trifluoromethyl)benzyl]-4-(4-fluorophenyl)-N-methyl-1-oxo-1H-2-benzopyran-3carboxamide.
  - N-[3,5-Bis(trifluoromethyl)benzyl]-N-methyl-2-oxo-4-phenyl-2H-1-benzopyran-3-carboxamide,
  - N-[3,5-Bis(trifluoromethyl)benzyl]-N-methyl-4-(2-methylphenyl)-2-oxo-2H-1-benzopyran-3-
- N-[3,5-Bis(trifluoromethyl)benzyl]-1,2-dihydro-N,1-dimethyl-2-oxo-4-phenyl-3-quinolinecarboxamide,
  - N-[3,5-Bis(trifluoromethyl)benzyl]-N-methyl-4-phenyl-3-quinolinecarboxamide,
    - N-[3,5-Bis(trifluoromethyl)benzyl]-N,2-dimethyl-4-phenyl-3-quinolinecarboxamide,
    - N-[3,5-Bis(trifluoromethyl)benzyl]-2-chloro-N-methyl-4-phenyl-3-quinolinecarboxamide,
  - N-[3,5-Bis(trifluoromethyl)benzyl}-N-methyl-2-methylamino-4-phenyl-3-quinolinecarboxamide or N-[3,5-Bis(trifluoromethyl)benzyl}-1-chloro-N-methyl-4-phenyl-3-isoquinolinecarboxamide, or a salt thereof.
    - N-[2.6-Bis (1-methylethyl)phenyl]-4-(2-methoxyphenyl)-1-oxo-1H-2-benzopyran-3-acetamide.
    - 6-Chloro-N-(2,6-diethoxy-4-fluorophenyl)-4-(2-methylphenyl)-2-oxo-2H-1-benzopyran-3-acetamide,
- N-[2,6-Bis (1-methylethyl)phenyl]-6-chloro-1,2,3,4-tetrahydro-1,4-dimethyl-2-oxo-4-phenyl-3-30 quinolineacetamide,
  - 3, 4-trans-N-[2,6-Bis(1-methylethyl)phenyl]-6-chloro-4-(2-chlorophenyl)-1, 2, 3, 4-tetrahydro-1-methyl-2-oxo-3-quinolineacetamide,
  - 3,4-trans-6-Chloro-1-methyl-N-[2-methyl-6-(1-methylethyl)phenyl]-2-oxo-4-phenyl-1,2,3,4-tetrahydro-3-quinolineacetamide,
  - N-[2,6-Bis(1-methylethyl)phenyl]-6-chloro-1,2-dihydro-1-methyl-2-oxo-4-phenyl-3quinolineacetamide.
    - N-[2,6-Bis(1-methylethyl)phenyl]-6-chloro-1-oxo-4-phenyl-1H-2-benzopyran-3-acetamide,
    - N-[2,6-Bis(1-methylethyl)phenyl]-6-methyl-2-oxo-4-phenyl-2H-1-benzopyran-3-acetamide,
    - 3,4-trans-N-[2,6-Bis(1-methylethyl)phenyl]-1,2,3,4-tetrahydro-1,6-dimethyl-2-oxo-4-phenyl-3-quinolineacetamide,
    - N-[2,6-Bis(1-methylethyl)phenyl]-1,2,3,4-tetrahydro-1,6-dimethyl-2-oxo-4-phenyl-3quinoxalineacetamide,
      - N-(2.6-Dimethoxyphenyl)-4-(2-methoxyphenyl)-1-oxo-1H-2-benzopyran-3-acetamide.
      - 6-Chloro-N-(2,6-dimethoxyphenyl)-1-oxo-4-phenyl-1H-2-benzopyran-3-acetamide,
      - 6-Chloro-N-(2,6-dimethoxyphenyl)-2-oxo-4-phenyl-2H-1-benzopyran-3-acetamide,
      - N-[2,6-Bis(1-methylethyl)phenyl]-6-chloro-4-(2-methylphenyl)-2-oxo-2H-1-benzopyran-3-acetamide,
      - 6-Chloro-N-(2,4-difluorophenyl)-4-(2-methylphenyl)-2-oxo-2H-1-benzopyran-3-acetamide,
      - 6-Chloro-N-(2,6-dimethoxyphenyl)-4-(2-methylphenyl)-2-oxo-2H-1-benzopyran-3-acetamide,
      - 6-Chloro-4-(2-methylphenyl)-2-oxo-N-(2,4,6-trimethoxyphenyl)-2H-1-benzopyran-3-acetamide,
      - 6-Chloro-4-(2-methylphenyl)-2-oxo-N-(2,3,6-trimethoxyphenyl)-2H-1-benzopyran-3-acetamide,
      - 6-Chloro-4-(2-methylphenyl)-2-oxo-N-(2,3,6-trimethylphenyl)-2H-1-benzopyran-3-acetamide,
      - 6-Chloro-N-(2,6-diethoxyphenyl)-4-(2-methylphenyl)-2-oxo-2H-1-benzopyran-3-acetamide,
      - 6-Chloro-N-(2,6-diethoxyphenyl)-2-oxo-4-(2-trifluoromethylphenyl)-2H-1-benzopyran-3-acetamide or
- 6-Chloro-N-(2,6-diethoxy-4-fluorophenyl)-2-oxo-4-(2-trifluoromethylphenyl)-2H-1-benzopyran-3acetamide, or a salt thereof.